

REVISION HISTORY					
ZONE	DoP	REV	DESCRIPTION	BY	DATE
		A	RELEASE (NO ECO)	DC/KP	8/3/2021
		B	NEW PANEL LAYOUT (ECO R-0993)	DC/KP	04/06/2023
		C	ADD DIST. TERMINALS & REMOTE MONITORING (ECO R-1039)	DC	08/21/2023
		D	UPDATE TO CURRECT BUILD (ECO R-1043)	KP	10/05/2023
		E	CHG "32156" TO "97119" (ECO R-1123)	KP	09/30/2024

29	--	MONITOR-HMI/21.5	MONITOR, HMI- 21.5" PANEL MNT TOUCHSCREEN	1
28	--	MODULE-SAFETY-04	MODULE, SAFETY RELAY- TYPE 3, N.O. , KEYENCE GC EXP.	1
27	--	MODULE-SAFETY-03	MODULE, SAFETY INPUT- 4 SAFETY OSSD, KEYENCE GC EXP	1
26	--	MODULE-REMOTE-01	MODULE, REMOTE	1
25	--	MODULE-PC/01	MODULE, EMBEDDED PC- HMI	2
24	--	LABEL-I/ESTOP	LABEL, EMERGENCY STOP	1
23	--	LABEL-01	LABEL, SWITCH	1
22	--	FLOOR STOCK	WIRE WAY SET, 1.00 x 2.00-(16LG)	3
21	--	FLOOR STOCK	WIRE WAY SET, 1.00 x 2.00-(8.25LG)	2
20	--	FLOOR STOCK	WASHER, SPLTLOCK #6mm	10
19	--	FLOOR STOCK	WASHER, SPLTLOCK #4mm	12
18	--	FLOOR STOCK	WASHER, FLAT(NARROW) #6	12
17	--	FLOOR STOCK	WASHER, FLAT #4mm	4
16	--	FLOOR STOCK	TERM, END PLATE- LG	1
15	--	FLOOR STOCK	SCREW, SOC HD CAP-M6x1 x 35mmLG	2
14	--	FLOOR STOCK	SCREW, SOC HD CAP-M6x1 x 16mmLG	8
13	--	FLOOR STOCK	SCREW, PAN HD-#6-32 x .38LG	12
12	--	FLOOR STOCK	SCREW, BUT. SOC HD- M4 x 0.7 x 35mmLG	4
11	--	FLOOR STOCK	SCREW, BUT. SOC HD- M4 x 0.7 x 12mmLG	4
10	--	FLOOR STOCK	RAIL, DIN-MOD.- 12LG	2
9	--	FLOOR STOCK	RAIL, DIN-MOD.- 4.25LG	3
8	--	FLOOR STOCK	NUT, HEX #M4x0.7	8
7	--	FAN-FLTR/80	FILTER, FAN- 80mm (AI)	1
6	--	FAN-DC24V/02G	GRILL, FAN- 80mm	2
5	--	FAN-DC24V/02	FAN, MUFFIN- 80mmSQ x 25mmTHK, 24VDC	1
4	--	CORD-ETHERNET/02	CORD, ETHERNET- 2 ft	3
3	--	CONN-ADP/02	ADAPTER, DB9F TO RJ45F w/ THMBSCRWs	1
2	--	CABLE-HDMI/03	CABLE, DISPLAYPORT M TO HDMI-A M, 3FT	1
1	--	BEAR-BF12X14	BEARING, BRONZE FLANGED- .88ODx .75IDx .50LG	2

①	DWG #	REELEX ITEM	TITLE	QTY
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DoP LEGEND:
R = REWORK
S = SCRAP
U = USE AS IS

THIRD ANGLE PROJECTION

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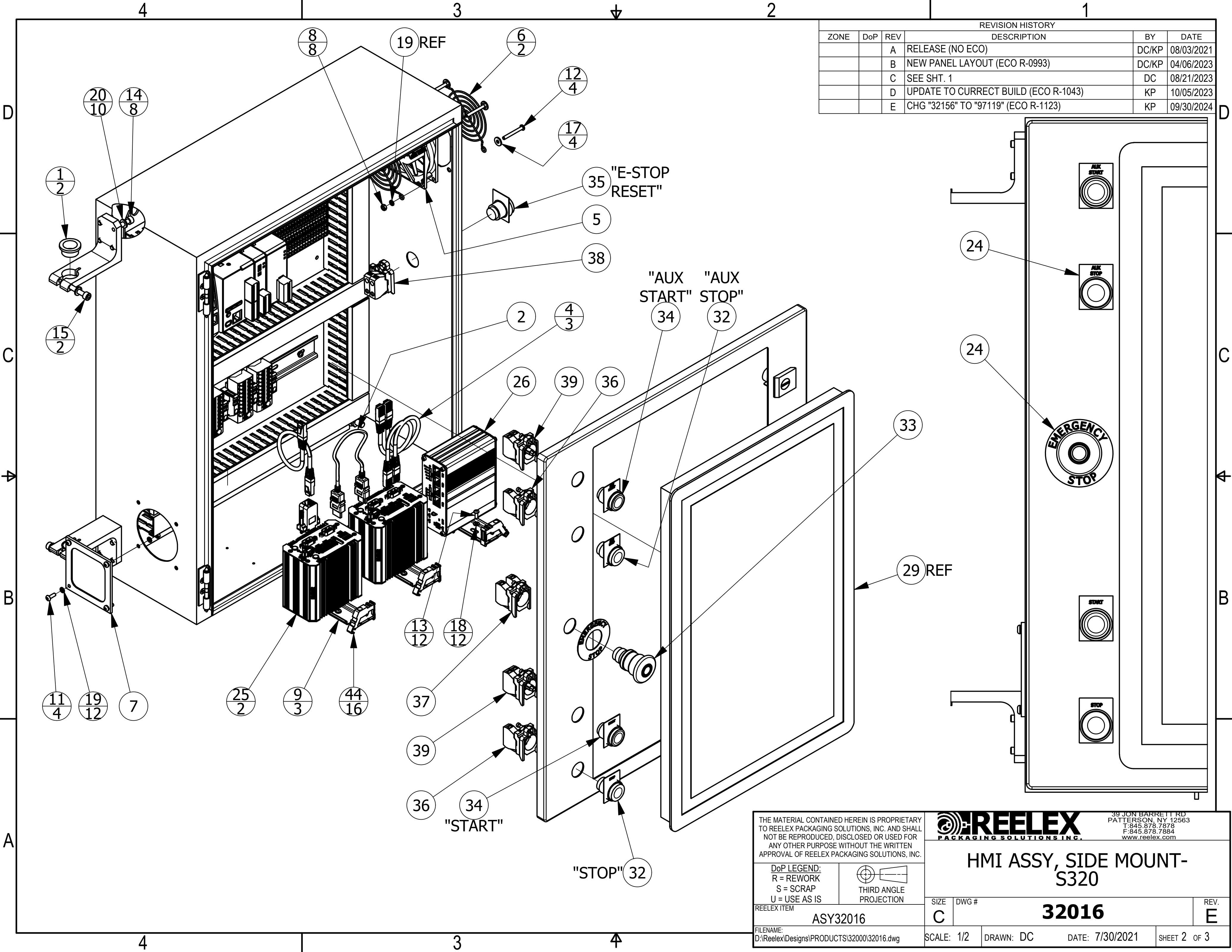
HMI ASSY, SIDE MOUNT-S320

SIZE **C** DWG # **32016** REV. **E**

SCALE: 5/16 DRAWN: DC DATE: 7/30/2021 SHEET 1 OF 3

NOTES:
1. FOR REF: SEE SCHEMATIC #32602.

47	98173-*	FLOOR STOCK	WIRE WAY SET, 1.00 x 2.00-(6LG)	2
46	97119	ANG97119	ANGLE, EXT. CLAMP MNT- HMI	2
45	32526	BOX32526	BOX, MOD., HMI- GENERIC	1
44	--	TERM-EW35	BRACKET, TERM END	16
43	--	TERM-DIST-002	TERM, DIST- PUSH-IN, 19 POST, LOW VOLT, BLU	2
42	--	TERM-DIST-001	TERM, DIST- PUSH-IN, 19 POST, LOW VOLT, GRY	2
41	--	TERM-160866	TERM, SMALL ga- GRND	2
40	--	TERM-160857	TERM, SMALL ga	19
39	--	TELEM-ZB4BW0B31	BASE, P/B- 24V, LED, GRN	2
38	--	TELEM-ZB4BW0B11	BASE, SWITCH-N.O. w/LED	1
37	--	TELEM-ZB2-BZ104	SWITCH, MTG BASE w/2 N.C. CONTACTS	1
36	--	TELEM-ZB2-BZ102	BASE, SWITCH- w/1NC CONTACT	2
35	--	TELEM-ZB2-BW15	SWITCH, P/B- EXT., ILLUM, AMBER	1
34	--	TELEM-ZB2-BW13	SWITCH, P/B- EXT., ILLUM, GRN	2
33	--	TELEM-ZB2-BT4	SWITCH, PUSH/PULL-MUSHROOM, RED	1
32	--	TELEM-ZB2-BL4	SWITCH, P/B- EXT., ILLUM, RED	2
31	--	SWITCH-ETH/01	SWITCH, NETWORK- 5 PORTS IP30, RJ45 CONN	1
30	--	PLC-SAFETY-03	CONTROLLER, SAFETY- STD, OUTPUT TYPE ETHIP, MODBUS	1
①	DWG #	REELEX ITEM	TITLE	QTY



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		A	RELEASE (NO ECO)	DC/KP	08/03/2021
		B	NEW PANEL LAYOUT (ECO R-0993)	DC/KP	04/06/2023
		C	SEE SHT. 1	DC	08/21/2023
		D	UPDATE TO CURRECT BUILD (ECO R-1043)	KP	10/05/2023
		E	CHG "32156" TO "97119" (ECO R-1123)	KP	09/30/2024

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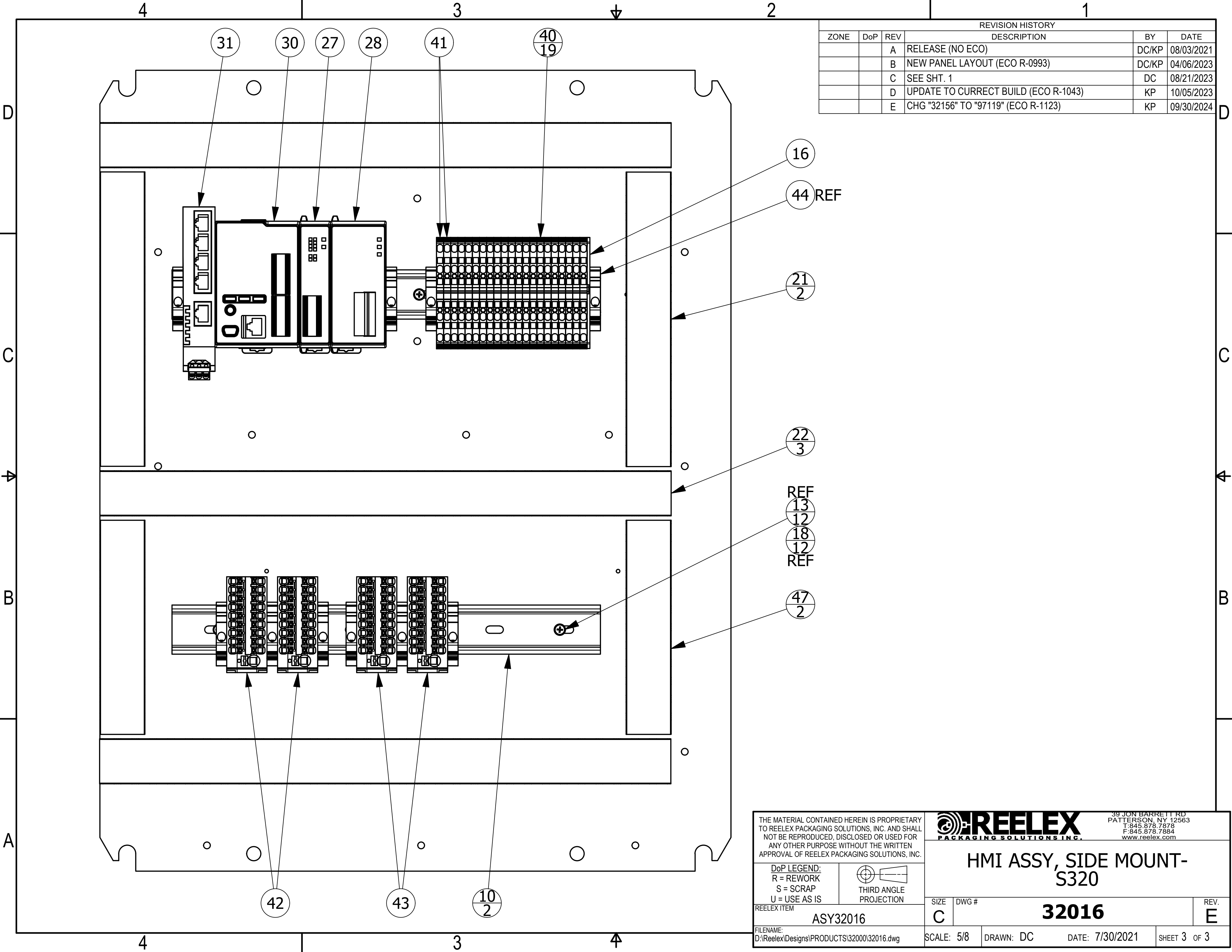
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HMI ASSY, SIDE MOUNT-S320

SIZE C DWG # 32016 REV. E

SCALE: 1/2 DRAWN: DC DATE: 7/30/2021 SHEET 2 OF 3

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REVISION HISTORY					
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REELEX ITEM
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HMI ASSY, SIDE MOUNT-S320

SIZE C	DWG # 32016	REV. E
SCALE: 5/8	DRAWN: DC	DATE: 7/30/2021
SHEET 3 OF 3		