



REVISION HISTORY			
ZONE	REV	DESCRIPTION	BY DATE
A	RELEASE		SK/KP 10/16/2017
B	ADD (2) "SWITCH-800-N8"		SK/KP 10/16/2017
C	ADD USB COMPONENTS (ECO R-0342)		SK/KP 05/04/2018
D	REPLACE "MONITOR-HMI/12C" w/ "MONITOR-HMI/12C-P" (ECO R-0488)		SK/KP 09/18/2019

2	24	TELEM-ZB4BW0B31	BASE, P/B- 24V. LED, GRN
1	23	TELEM-ZB4BW0B11	BASE, SWITCH-N.O. w/LED
1	22	TELEM-ZB4-BD505	SWITCH, 3 POS- SPRG/RET TO CENTER, YEL
1	21	TELEM-ZB2-BZ104	SWITCH, MTG BASE w/2 N.C. CONTACTS
2	20	TELEM-ZB2-BZ103	SWITCH, MTG BASE w/2 N.O. CONTACTS
2	19	TELEM-ZB2-BZ102	BASE, SWITCH- w/1NC CONTACT
2	18	TELEM-ZB2-BZ101	SWITCH, MTG BASE w/1 N.O. CONTACT
1	17	TELEM-ZB2-BW15	SWITCH, PUSHBUTTON, ILLUMINATE-AMBER
2	16	TELEM-ZB2-BW13	SWITCH, P/B- EXT., ILLUM, GRN
1	15	TELEM-ZB2-BT4	SWITCH, PUSH/PULL-MUSHROOM, RED
2	14	TELEM-ZB2-BL4	SWITCH, PUSH BUTTON-EXTENDED, RED
1	13	TELEM-ZB2-BJ5	SWITCH, SPRING RET- 3 POS, BLK
2	12	TELEM-ZB2-BE101	SWITCH, BLOCK w/1 N.O.
1	11	TELEM-ZB2-BA6	SWITCH, PUSH BUTTON-FLUSH, BLUE
1	10	TELEM-ZB2-BA2	SWITCH, P/B- FLUSH, BLK
2	9	SWITCH-800E-N8	SWITCH, HOLE PLUG-GREY
1	8	MONITOR-HMI/12C-P	MONITOR, HMI- 12" COLOR, PROGRAMMED
1	7	LABEL-I/ESTOP	LABEL, EMERGENCY STOP
9	6	LABEL-01	LABEL, SWITCH
1	5	COVER-CONN-22MM	COVER, CONNECTOR- 22mm
1	4	CONN-22MM-USB3	CONNECTOR, USB- 3.0, 22mm
1	3	CARD-SD/01	CARD, SD- 4GB
1	2	CABLE-USB-AM/AM-1.0	CABLE, USB- 1m LG, M-M
1	1	99426	ENCLOSURE, MOD- UNIVERSAL HMI

QTY	ITEM	PART/STK NO.	TITLE
<p>THE MATERIAL CONTAINED HEREIN IS PROPRIETARY TO RELEX PACKAGING SOLUTIONS, INC. AND SHALL NOT BE REPRODUCED, DISCLOSED OR USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN APPROVAL OF RELEX PACKAGING SOLUTIONS, INC.</p>			
<p>THIRD ANGLE PROJECTION</p>			
STOCK #		PART/STK NO.	
ASY12054-03		12054-03	
SCALE: 3/8"		DRAWN: SK	
DATE: 11/22/2016		SHEET 1 OF 2	

CONTROL ASSY, HMI S290 (G2)

REVISION HISTORY			
ZONE	REV	DESCRIPTION	BY DATE
B	REL & ADD (2) "SWITCH-800-NB"		SK/KP 10/16/2017
C	SEE SHT 1 (ECO R-0342)		SK/KP 05/04/2018
D	CHG MONITOR-SEE SHT 1 (ECO R-0488)		SK/KP 09/18/2019

