

A

B

C

D

REVISIONS		
REV	DESCRIPTION	BY/DATE
A	RELEASE (ECO R-0417)	MK-06/04/18
B	ADD TABLE ENCODER 25PIN CONN INFO (ECO R-0720)	MK/KP-12/26/19

CONN. C**MODULE 1 (A)****MODULE 2 (B)****MODULE 3 (C)**

35) 16GA RED
1) 16GA BLUE

**ENDFORM
& BUFFER STOP**

DUMP VALVE	TERM 12	162
ENDFORM DOWN VALVE	TERM 11	161
ENDFORM UP VALVE	TERM 10	160
ENDFORM OUT VALVE	TERM 9	159
ENDFORM IN VALVE	TERM 8	158
ENDFORM DOWN SW	TERM 7	153
ENDFORM UP SW	TERM 6	152
ENDFORM OUT SW	TERM 5	151
ENDFORM IN SW	TERM 4	150
BUFFER UP STOP	TERM 3	B101B
RESET LIGHT	TERM 2	528
COMMON	TERM 1	500

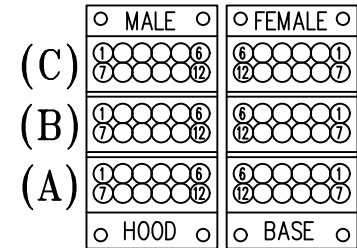
**BUFFER, OILER,
& ANTI-REVERSE**

ESTOP	TERM 12	ES2
ESTOP	TERM 11	ES1
ESTOP	TERM 10	525
ESTOP	TERM 9	524B
SP 3	TERM 8	524
RESET	TERM 7	527
RUN LITE	TERM 6	A004
	TERM 5	410/ST1
	TERM 4	TPU
BUFFER	TERM 3	SPU
ANTI-REVERSE	TERM 2	421
OILER	TERM 1	163

***OPTIONAL*
HMI & AUTO GUARDING**

ENDFORM ON/OFF	TERM 12	125
JOG	TERM 11	121
DECEL	TERM 10	181
ACCEL	TERM 9	180
START	TERM 8	122
STOP	TERM 7	123
LOCK GUARD VALVE	TERM 6	434
OPEN/CLOSE VALVE	TERM 5	127
OPEN/CLOSE VALVE	TERM 4	411
COIL GROW SW	TERM 3	169
TABLE UP SW	TERM 2	168
TABLE DOWN SW	TERM 1	B208

CONDUIT 15 FT
WIRES 29 FT

**CONN. D****MODULE 1 (A)****MODULE 2 (B)****MODULE 3 (C)**

2) 10GA RED
2) 10GA BLACK
1) 10GA GREEN

MOTORS

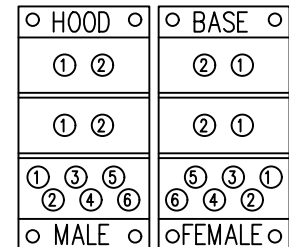
SPINDLE MOTOR	TERM 2	1A2
SPINDLE MOTOR	TERM 1	1A1

TRAVERSE MOTOR	TERM 2	2A2
TRAVERSE MOTOR	TERM 1	2A1

OPTIONAL

WRAPPER	TERM 6	A208
	TERM 5	A204
	TERM 4	4A1
	TERM 3	4A2
	TERM 2	3A1
	TERM 1	3A2

CONDUIT 15 FT
WIRES 30 FT

**CONN. B****MODULE 1 (A)****MODULE 2 (B)****MODULE 3 (C)**

CONDUIT 24 FT

1) 4 COND. w/SH
COUNTER-25FT

COUNTER

SHIELD	TERM 6	516
COUNTER	TERM 5	SH
COUNTER	TERM 4	558
COUNTER	TERM 3	548
+12 VDC	TERM 2	512
COMMON	TERM 1	500

UDA

	TERM 6	B020A
	TERM 5	SPR2
	TERM 4	SPR1
AIR	TERM 3	PS1
LASER	TERM 2	500
LASER	TERM 1	524

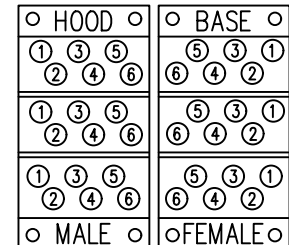
SPARE

	TERM 6	SPR9
	TERM 5	SPR8
	TERM 4	
	TERM 3	SPR6
	TERM 2	SPR5
	TERM 1	SPR4

LENGTH COUNTER

MAGNETIC PICKUP ON BDA	RED	512
	BLACK	558
	WHITE	548
	GREEN	500

WINDINGS LENGTH COUNTER PICKUP
WINDINGS # PICKUP-DUALHALL

**CONN. A****SPINDLE & CAM ENCODERS**

CONDUIT 15 FT

2) 8 COND. w/SH
SPINDLE ENCODER-35FT
CAM ENCODER-35FT

D-SUBCONNECTOR
CONNECTED
TO W602

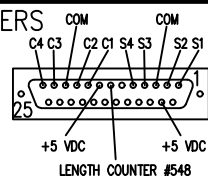
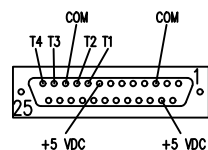
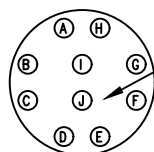


TABLE ENCODER



SPINDLE, CAM, & TABLE
CONNECTOR WIRING



A= BRN - S1/C1/T1
B= ORN - S3/C3/T3
D= RED - 505
F= BLK - 500
G= GRN - GROUND
H= YEL - S2/C2/T2
I= BLU - S4/C4/T4
WIRE TYPE FOR ENCODERS
SHIELDED 7 STRAND

THE MATERIAL CONTAINED
HEREIN IS PROPRIETARY
TO WINDINGS, INC.
AND SHALL NOT BE
REPRODUCED, DISCLOSED
OR USED FOR ANY OTHER
PURPOSE WITHOUT THE
WRITTEN APPROVAL OF
WINDINGS, INC.



FILENAME: D:\REELEX\... 28613

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**DIAG, CONDUIT- A/B/
C/D w/PENDANT ARM
S290 - 24V**

SIZE C PART/DWG NO. 28613 REV. B

SCALE - DRAWN MK DATE 06/04/18 SHEET 1 OF 1

A

B

C