



REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	A	RELEASE	KP	10/12/2017
	B	RENAME "SHAFT-.75X36PY" TO "SHAFT-0.75X36-PDY3" FOR CONSISTENCY (ECO R-0194)	SK/KP	06/20/2018
	C	ADD "MOTOR-CONDUIT/01" (ECO R-0393)	DC/KP	07/13/2018
	D	ADD 28119, (ECO R-0513)	BM	10/5/2018
	E	ADD ENCODER (ECO R-0386)	BM/KP	06/11/2019
	F	ADD MISSING CONN & SW COMPONENTS (ECO R-0720)	KP	12/26/2019

34	98193	PLT98193	PLATE, EXTENSION- G2 TRAVERSE	2
33	98190	CPL98190	COUPLING, JAW- MOD.	1
32	29117	WLD29117	WELDMENT, ADJ- HEIGHT START (G2 TRAV)	1
31	28198	WLD28198	WELDMENT, SWITCH- TABLE UP (G2 TRAV)	1
30	28192-02	BRC28192-02	BRACE, ANGLE (R)- TRAVERSE LIFT	1
29	28192-01	BRC28192-01	BRACE, ANGLE (L)- TRAVERSE LIFT	1
28	28177	MNT28177	MOUNT, MOTOR- TRAV LIFT	2
27	28176	ANG28176	ANGLE, DRIVE MTG - LEAD SCREW	1
26	28165	MNT28165	MOUNT, PULLEY- TRAV LIFT	4
25	28164	WLD28164	WELDMENT, CARRIAGE FRAME (G2)	1
24	28119	CLR28119	COLLAR, MODIFIED- S290 TRAVERSE TABLE SCREW	1
23	28003	BALL-SCREW/ASY3	SCREW ASSY, BALL- #1/2-10 x 22.50LG	1
22	05336-04	MOTOR-GM/04A	MOTOR, CHUCK-MODIFIED	1
21	05263	RAI05263-02	RAIL, MODIFIED-.75 DIA (11.97LG)	2
20	02164-*	SFT02164-11	SHAFT, STATIONARY SHEAVES-30mm (36.25LG)	1
19	--	SWITCH-PROX/02A	SWITCH, PROXIMITY SENSOR w/QCK DISCONN	2
18	--	SWITCH-802T-W2	LEVER, ROLLER	2
17	--	SWITCH-802T-AP	SWITCH, LIMIT- PLUG-IN	2
16	--	SHAFT-SR12-PD24	SHAFT, RAIL - .75DIA x 24.00LG	2
15	--	SHAFT-0.75X36-PDY3	SHAFT, 60 CASE- Ø0.75 x 36.00, PRE DRILLED	2
14	--	PULLEY-WIRE/ROPE1	PULLEY, WIRE ROPE- GROVE Ø3.50	2
13	--	MOTOR-CONDUIT/01	BOX, CONDUIT- GEARMOTOR	1
12	--	FLOOR STOCK	WASHER, FLAT#5/16	2
11	--	FLOOR STOCK	SCREW, SOC HD CAP-#10-32 x 2.00LG	2
10	--	FLOOR STOCK	SCREW, SOC HD CAP-#5/16-18 x 1.25LG	2
9	--	ENCODE-100PPR	ENCODER, THRU-BORE- 100PPR, 5VDC, QUAD	1
8	--	CYL-PIN/08	PIN, CLEVIS-PULLEY(.50DIAx2.50LG SS)	2
7	--	COUP-SPIDER03H	SPIDER, FLEXIBLE COUPLING	1
6	--	COUP-008H	COUPLING, JAW- 5/8" BORE	1
5	--	CONN-PROX/01	CONN, SENSOR-MICRO M12, STR (F), 10mLG	2
4	--	CONN-DB09F	CONN, KIT- DB-9 (F)	1
3	--	CONN-25PIN/01	CONN, DB25 PIN-MALE	1
2	--	CONN-9PIN/04	CONNECTOR, BACKSHELL- DB9 STR	1
1	--	CONN-9PIN/03	CONNECTOR, D-SUB- DB9 MALE, SOLDER CUPS	1

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THIRD ANGLE PROJECTION

STOCK #

ASY28032

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TABLE ASSY, TRAVERSE LIFT

SIZE	PART/DWG NO.	REV.
D	28032	F
SCALE: 1/4"	DRAWN: KP	DATE: 06/16/2015
SHEET 1 OF 1		