



| REVISION HISTORY | | | | |
|------------------|-----|---|-------|------------|
| ZONE | REV | DESCRIPTION | BY | DATE |
| | A | RELEASE | KP | 06/16/2017 |
| | B | REDESIGN | BM/KP | 09/18/2017 |
| | C | ADD DOCKING RING #17248 (ECO R-0031) | BM/KP | 12/06/2017 |
| | D | DEL 98520;ADD (3) 1/4-20 x .50 BUT HD SCREWS (ECO R-0495) | KP | 09/24/2018 |

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|-----|------|---------------|---|
| 4 | 15 | SPRING-C04X16 | SPRING, COMPR- .250 x 1.00 x .035 |
| 1 | 14 | RING-EX/006 | RING, RETAINING-EXT. Ø1.118 x .05 THK |
| 4 | 13 | PIN-1/4X3/4 | PIN, DOWEL- 1/4 DIA x 3/4 LG, SS |
| 6 | 12 | FLOOR STOCK | SCREW, FLAT SOC HD-#10-32 x 1.25LG |
| 6 | 11 | FLOOR STOCK | SCREW, FLAT SOC HD-#10-32 x .75LG |
| 3 | 10 | FLOOR STOCK | SCREW, BUT. SOC HD-#1/4-20 x .50LG |
| 6 | 9 | FLOOR STOCK | NUT, LOCKING #10-32 |
| 1 | 8 | BEAR-3206/01 | BEARING, BALL, DBL SEAL, DBL ROW- 62mmOD x 30mmID x 23.8mmTHK |
| 1 | 7 | 98231 | RING, ENDFORM-DOCKING |
| 1 | 6 | 98207 | SUPPORT, ENDFORM BEARING MOUNT |
| 1 | 5 | 98206 | SUPPORT, DISK- ENDFORM BEARING |
| 1 | 4 | 98205 | RING, BEARING-SELF CENTERING (OUTER E/F) |
| 2 | 3 | 98182 | COLLAR, ENDFORM ALIGNMENT (G2 TRAVERSE) |
| 1 | 2 | 98181 | ENDFORM, DISC-OUTER 20" DIA (G2 TRAVERSE) |
| 1 | 1 | 17248 | RING, DOCKING- 13.625 DIA MANDREL |
| QTY | ITEM | PART/STK NO. | TITLE |

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THIRD ANGLE PROJECTION

STOCK # ASY98027

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ENDFORM ASSY, OUTER-20" (G2 TRAVERSE)

| | | |
|------|--------------|------|
| SIZE | PART/DWG NO. | REV. |
| D | 98027 | D |

SCALE: 1/2" DRAWN: KP DATE: 06/15/2017 SHEET 1 OF 1