

REVISIONS			BY/DATE
REV	DESCRIPTION		
A	RELEASE		KP-8/15/13

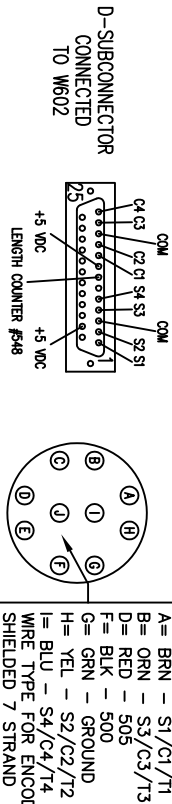
A B C D

RUN ENCODER WIRES THROUGH CONNECTOR

CONN. A	MODULE 1 (A)	MODULE 2 (B)	MODULE 3 (C)
17) 16GA RED 1) 16GA BLUE	VALVES & BUTTONS SPARE TERM 12 500 COMMON TERM 11 524 POWER TERM 10 B180 ENDFORM ON/OFF TERM 9 B140 JOG BUTTON TERM 8 B102 START BUTTON TERM 7 B102 STOP BUTTON TERM 6 B101 DUMP VALVE TERM 5 A110 ENDFORM DOWN VALVE TERM 4 A108 ENDFORM UP VALVE TERM 3 A104 ENDFORM OUT VALVE TERM 2 A102 ENDFORM IN VALVE TERM 1 A101	PICKUPS & SWITCHES TERM 12 TERM 11 TERM 10 TERM 9 TERM 8 TERM 7 TERM 6 TERM 5 TERM 4 TERM 3 TERM 2 TERM 1	*OPTIONAL* AUTO GUARDING TERM 12 TERM 11 TERM 10 TERM 9 TERM 8 TERM 7 TERM 6 TERM 5 TERM 4 TERM 3 TERM 2 TERM 1
CONDUIT 15 FT WIRES 25 FT			

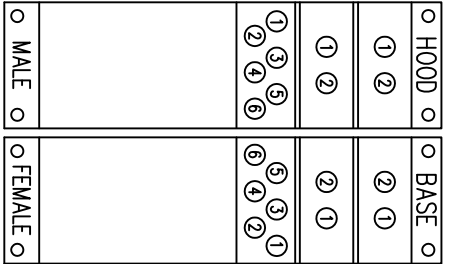
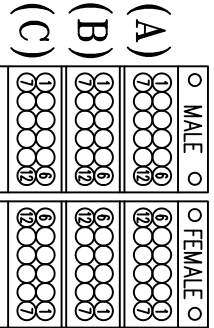
SPINDLE & CAM ENCODERS

SPINDLE, CAM, & TABLE
CONNECTOR WIRING



CONN. B	MODULE 1 (A)	MODULE 2 (B)	MODULE 3 (C)
1) 10GA RED 1) 10GA BLACK 1) 10GA GREEN	MOTOR SPINDLE MOTOR TERM 2 1A2 SPINDLE MOTOR TERM 1 1A1		SPARE TERM 6 TERM 5 TERM 4 TERM 3 TERM 2 TERM 1

RUN TRAVERSE POWER WIRES THROUGH CONNECTOR



THE MATERIAL CONTAINED HEREIN IS PROPRIETARY TO REELEX PKG SOL'S, INC. AND SHALL NOT BE REPRODUCED, DISCLOSED OR USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN APPROVAL OF THE REELEX PKG SOL'S, INC.

THIRD ANGLE PROJECTION

SIZE PART/DWG NO. 25603

SCALE - DRAWN MCM DATE 7/31/2013 SHEET 1 OF 1

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DIAG, CONDUIT - A/B