

A

B

C

D

REVISIONS		
REV	DESCRIPTION	BY/DATE
A	RELEASE (ECO R-0700)	MK/KP-10/18/19

### CONN. A

### MODULE 1 (A)

### MODULE 2 (B)

### MODULE 3 (C)

- 17) 16GA RED  
1) 16GA BLUE  
1) COAX

#### VALVES & BUTTONS

SPARE	TERM 12	
COMMON	TERM 11	500
POWER	TERM 10	524
ESTOP RS1	TERM 9	524C
ESTOP RS1	TERM 8	524
ESTOP MMPO	TERM 7	705A
ESTOP MMPO	TERM 6	706
DUMP VALVE	TERM 5	A110
ENDFORM DOWN VALVE	TERM 4	A108
ENDFORM UP VALVE	TERM 3	A104
ENDFORM OUT VALVE	TERM 2	A102
ENDFORM IN VALVE	TERM 1	A101

#### PICKUPS & SWITCHES

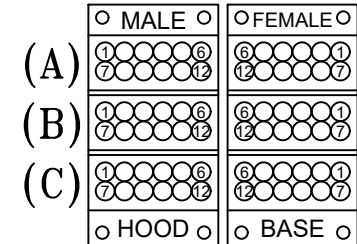
	TERM 12	
	TERM 11	
SHIELD	TERM 10	SHIELD
RESET TRAVERSE PU	TERM 9	B010 COAX
SHIELD	TERM 8	SHIELD
TRAVERSE MID PU	TERM 7	B002 COAX
SHIELD	TERM 6	SHEILD
SPINDLE PU1	TERM 5	B001
ENDFORM DOWN SW	TERM 4	B280
ENDFORM UP SW	TERM 3	B240
ENDFORM OUT SW	TERM 2	B220
ENDFORM IN SW	TERM 1	B210

#### \*OPTIONAL\* AUTO GUARDING

TERM 12
TERM 11
TERM 10
TERM 9
TERM 8
TERM 7
TERM 6
TERM 5
TERM 4
TERM 3
TERM 2
TERM 1

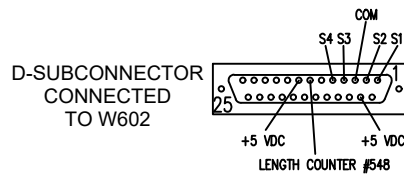
CONDUIT 15 FT  
WIRES 25 FT

RUN ENCODER WIRES THROUGH CONNECTOR

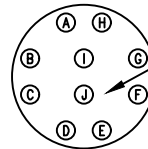


- 2) 8 COND. w/SH  
SPINDLE ENCODER-20FT  
TRAVERSE ENC-20FT  
1) CABLE-ENCODE/01

#### SPINDLE ENCODER

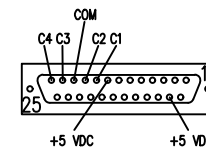


#### SPINDLE, CAM, & TABLE CONNECTOR WIRING



A= BRN - S1/C1/T1  
B= ORN - S3/C3/T3  
D= RED - 505  
F= BLK - 500  
G= GRN - GROUND  
H= YEL - S2/C2/T2  
I= BLU - S4/C4/T4  
WIRE TYPE FOR ENCODERS  
SHIELDED 7 STRAND

#### CAM ENCODER



### CONN. B

### MODULE 1 (A)

### MODULE 2 (B)

### MODULE 3 (C)

#### MOTOR

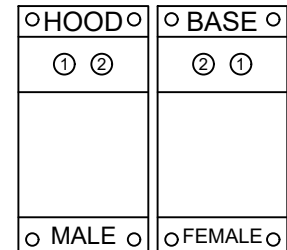
SPINDLE MOTOR	TERM 2	1A2
SPINDLE MOTOR	TERM 1	1A1

TERM 2
TERM 1

#### SPARE

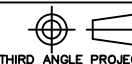
TERM 6
TERM 5
TERM 4
TERM 3
TERM 2
TERM 1

- 1) 10GA RED  
1) 10GA BLACK  
1) 10GA GREEN  
1) CABLE-MOTOR/01



RUN TRAVERSE POWER WIRES THROUGH CONNECTOR

THE MATERIAL CONTAINED  
HEREIN IS PROPRIETARY  
TO REELEX PKG SOL'S, INC.  
AND SHALL NOT BE  
REPRODUCED, DISCLOSED  
OR USED FOR ANY OTHER  
PURPOSE WITHOUT THE  
WRITTEN APPROVAL OF  
REELEX PKG SOL'S, INC.



THIRD ANGLE PROJECTION

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**DIAG, CONDUIT- A/B  
(ADDITIONAL E-STOP)**

SIZE C PART/DWG NO. 25608 REV. A

FILENAME: N:\MECH\DWGS\DWGS\25608

SCALE - DRAWN MK DATE 10/03/2019 SHEET 1 OF 1