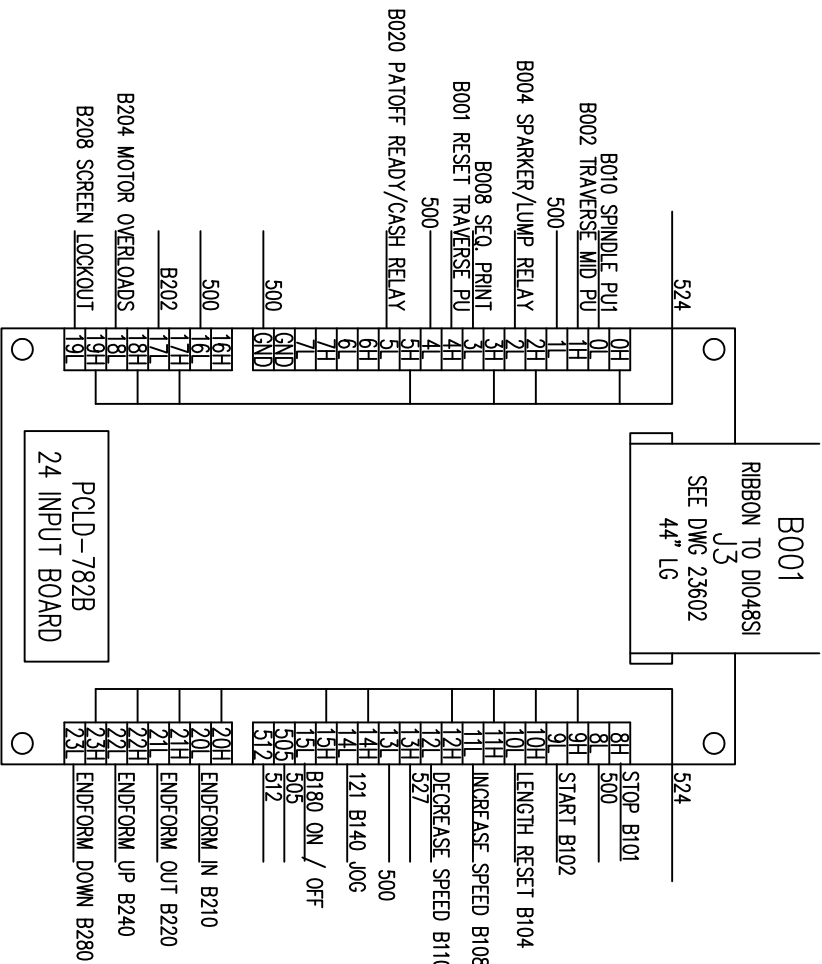


REVISIONS		
REV	DESCRIPTION	BY/DATE
A	RELEASE	KP-8/21/13
A1	CLARIFY CALLOUTS	KP-9/5/13

505	1	A001
500	2	500
1-00C5	3	A002
4	4	500
2-00C5	5	624
6	6	A004 RUN LIGHT
3-00C5	7	624
8	8	A008 RUN RELAY
4-00C5	9	624
10	10	
11	11	624
12	12	
13	13	624
14	14	A040 TRAVERSE ENABLE
15	15	SP24
16	16	A080 SPINDLE ENABLE
50 PIN RIBBON 48" LG	17	624
8-00C5	18	A101 ENDFORM IN
19	19	624
9-00C5	20	A102 ENDFORM OUT
21	21	624
10-00C5	22	A104 ENDFORM UP
23	23	624
11-00C5	24	A108 ENDFORM DOWN
25	25	624
12-00C5	26	A110 DUMP VALVE
27	27	624
13-00C5	28	
29	29	624
14-00C5	30	
31	31	624
15-00C5	32	
33	33	624
34	34	
16-00C5	35	624
36	36	
17-00C5	37	624
38	38	
18-00C5	39	
40	40	
19-00C5	41	
42	42	
20-00C5	43	
44	44	
21-00C5	45	
46	46	
22-00C5	47	
48	48	

J2 RIBBON TO DIO48SI
SEE DWG #23602



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DIAG, WIRING-
INPUT/OUTPUT BD