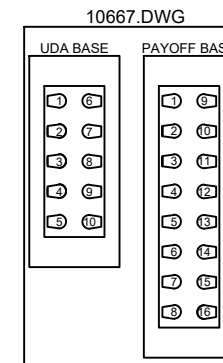
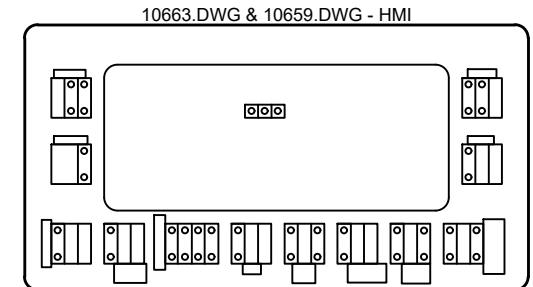
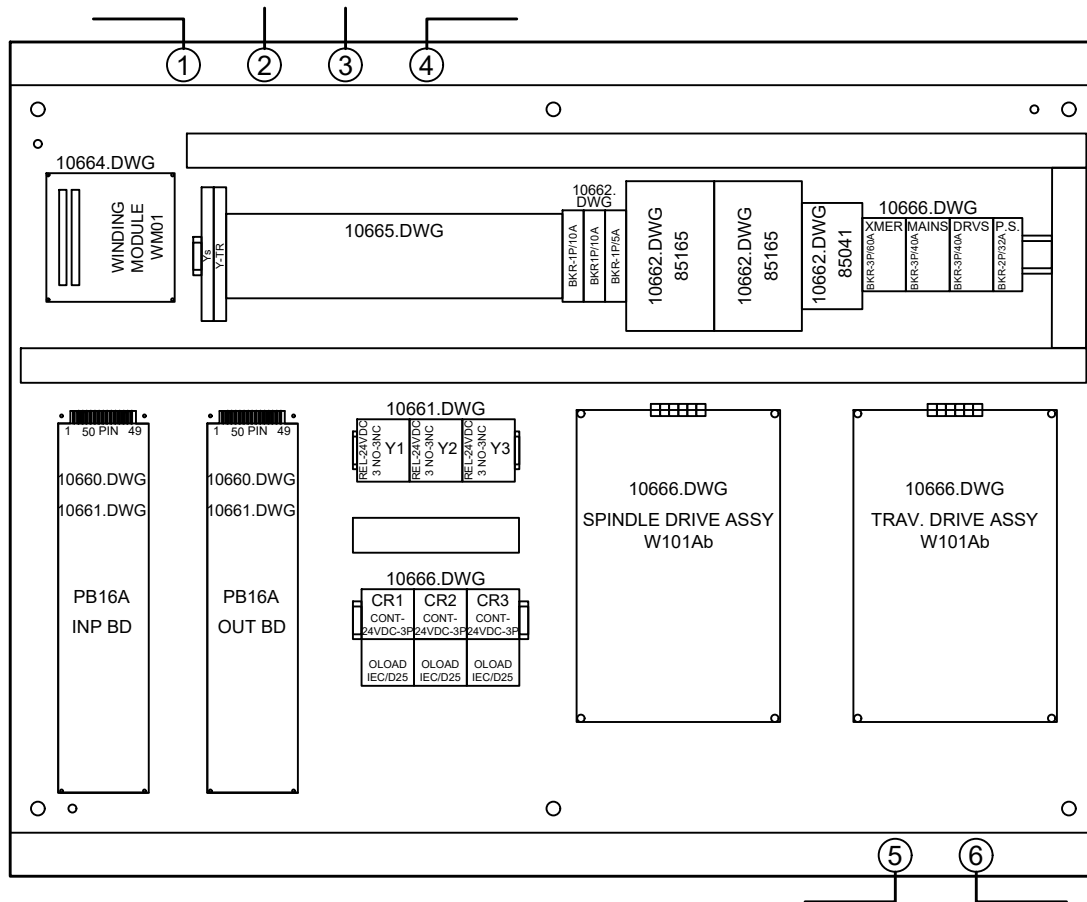
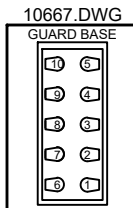


CONDUIT		
C-NO	DESCRIPTION	DWG REF.
1	HMI	10663.DWG
2	TRAVERSE ENCODER	10664.DWG
	BUFFER: ACTUATOR, UP/DN SWITCHES	10661.DWG
	OILER	10661.DWG
	LIGHTS	10661.DWG
3	AIR VALVES	10661.DWG
4	SPINDLE ENCODER	10664.DWG
	SWITCHES: IN, OUT, UP, DOWN	10661.DWG
5	SPINDLE MOTOR	10666.DWG
6	TRAVERSE MOTOR	10666.DWG

CONDUIT DETAILS							
C-NO	DIA-INCH	LENGTH FEET					
1	1	5	1	22	1	1	1
			6-COND FRC	16 AWG RED	16 AWG GRN	16 AWG BLU	16 AWG ORN
2	3/4	1	6	1	3		
			16 AWG RED	8-COND	2-COND		
3	3/4	4	5				
			VALVE CABLES				
4	3/4	2	1	4			
			8-COND	2-COND			
5	3/4	5	1	1	1		
			10 AWG GRN	10 AWG RED	10 AWG BLK		
6	1/2	4.5	1	1	1		
			10 AWG GRN	10 AWG RED	10 AWG BLK		

REVISIONS			
ZONE	REV	DESCRIPTION	BY/DATE
	A	RELEASE (ECO R-0851)	MK/XP-11/2/21



THE MATERIAL CONTAINED HEREIN IS PROPRIETARY TO WINDINGS, INC. AND SHALL NOT BE REPRODUCED, DISCLOSED OR USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN APPROVAL OF WINDINGS, INC.

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RELEX
PACKAGING SOLUTIONS INC.

**LAYOUT, PANEL-
DWG REFs w/SPOOLER
D750-G3-24V**

SIZE D	PART/DWG NO. 10677	REV. A
SCALE	DRAWN MK	DATE 08/27/21
FILENAME: D:\RELEX\....\ 10677	SHEET 1 OF 1	