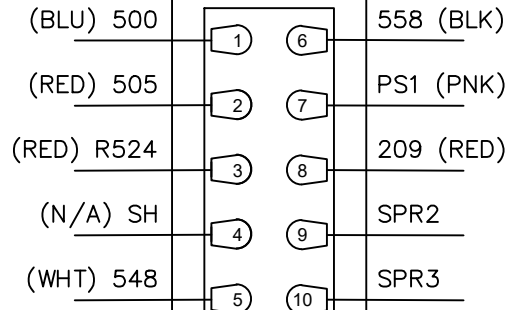


CONDUIT BASE ON PANEL: WIRING SIDE VIEW

REVISIONS		
ZONE	REV	DESCRIPTION
	A	RELEASE (ECO R-0111)
	B	G3 UPDATES (ECO R-0326)
	C	SEQ PRN UPDATES (ECO R-0369)
	D	ADD LETTER TO IDENTIFY CONDUITS (ECO R-0672)
	E	CHGS TO 524's (ECO R-0739)
	F	ADD SHT2 FOR HMI (ECO R-0851)
		BY/DATE
		MK/KP-11/15/17
		MK-02/13/18
		MK-04/16/18
		MK/KP-7/8/19
		MK/KP-1/16/20
		MK/KP-11/2/21

UDA BASE

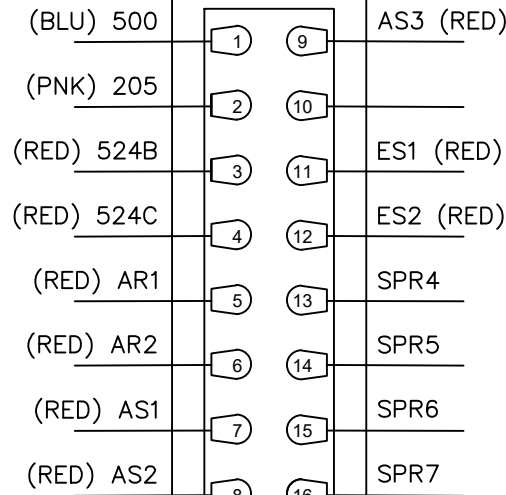


UDA BASE WIRES

PIN NO	WIRE NO	DESCRIPTION
1	500(BLU)	COMMON
2	505(RED)	ENCODER VOLTAGE
3	2R524	REELEX +24VDC
4	SH	SHIELD
5	548(BLK)	COUNT A
6	558(WHT)	COUNT B
7	PS1	PRESSURE CHANGE
8	209	SW SEQ SIGNAL
9	SPR2	SPARE
10	SPR3	SPARE

4 COND. CABLE w/SH

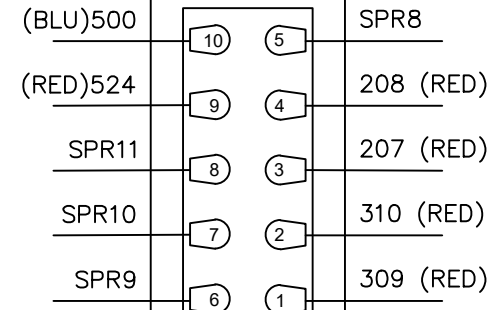
PAYOFF BASE



PAYOFF BASE WIRES

PIN NO	WIRE NO	DESCRIPTION
1	500	COMMON
2	205	PAYOFF RUN
3	524B	TAKE-UP ESTOP
4	524C	TAKE-UP ESTOP
5	AR1	PAYOFF START
6	AR2	PAYOFF START
7	AS1	PAYOFF STOP
8	AS2	PAYOFF STOP
9	AS3	PAYOFF TIMEOUT
10		
11	ES1	PAYOFF ESTOP
12	ES2	PAYOFF ESTOP
13	SPR4	SPARE
14	SPR5	SPARE
15	SPR6	SPARE
16	SPR7	SPARE

GUARD BASE (MOUNTED 180°)



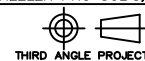
GUARD BASE WIRES

PIN NO	WIRE NO	DESCRIPTION
1	309	MACHINE IDLE
2	310	OPEN GUARD REQUEST
3	207	GUARD CLOSED LOCKED
4	208	GUARD OPEN
5	SPR8	SPARE
6	SPR9	SPARE
7	SPR10	SPARE
8	SPR11	SPARE
9	524	+24V
10	500	COMMON

THE MATERIAL CONTAINED HEREIN IS PROPRIETARY TO REELEX PKG SOL'S, INC. AND SHALL NOT BE REPRODUCED, DISCLOSED OR USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN APPROVAL OF REELEX PKG SOL'S, INC.

REELEX
PACKAGING SOLUTIONS INC.
39 JON BARRETT RD
PATERSON, NY 12563
T:845.878.7878
F:845-878-7884
WWW.REELEX.COM

**DIAG, WIRING- CONDUIT
BASE ON PANEL
D750 G3 - 24V**



THIRD ANGLE PROJECTION

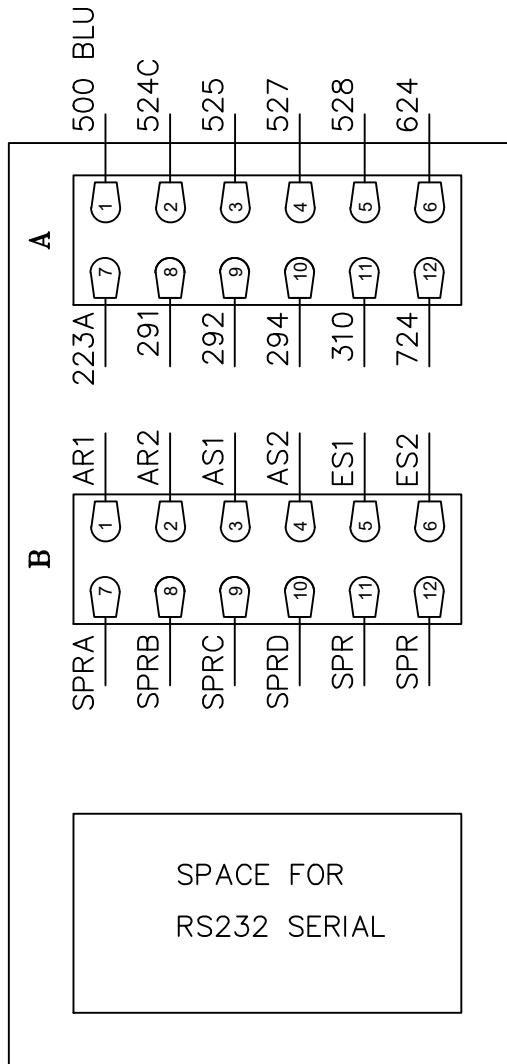
SIZE D PART/DWG NO. **10667** REV. **F**

FILENAME: D:\REELEX\... 10667.DWG SCALE - DRAWN MK DATE 9/21/17 SHEET 1 OF 2

CONDUIT BASE ON PANEL TO HMI : WIRING SIDE VIEW

524C	16ga RED
525	16ga RED
527	16ga RED
528	16ga RED
624	16ga RED
724	16ga RED
ES1	16ga RED
ES2	16ga RED
AR1	16ga RED
AR2	16ga RED
AS1	16ga RED
AS2	16ga RED
291	16ga RED
292	16ga RED
294	16ga RED
223A	16ga RED
SPRA	16ga RED
SPRB	16ga RED
SPRC	16ga RED
SPRD	16ga RED
500	16ga BLU
GND	16ga GRN
1 HMI	RS232 serial

TO HMI



REVISIONS		
ZONE	REV	DESCRIPTION
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	D	ADD LETTER TO IDENTIFY CONDUITS (ECO R-0672)
	E	CHGS TO 524's (ECO R-0739)
	F	ADD SHT2 FOR HMI CONN (ECO R-0851)

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**DIAG, WIRING- CONDUIT
BASE ON PANEL
D750 G3 - 24V**

SIZE
D

PART/DWG NO.
10667

REV.
F

THIRD ANGLE PROJECTION

FILENAME: D:\REELEX\... 10667.DWG

SCALE -

DRAWN MK DATE 9/21/17

SHEET 2 OF 2