

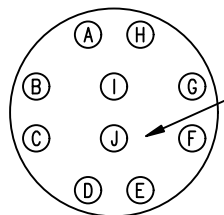
A

B

C

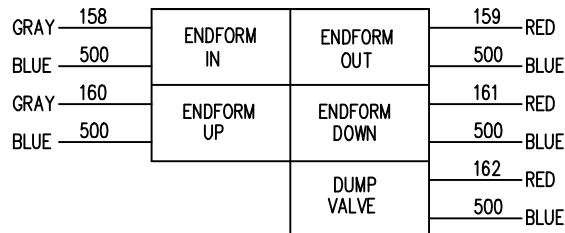
D

REVISIONS		
REV	DESCRIPTION	BY/DATE
A	RELEASE	KP-1/22/13
B	CHG "OPEN/CLOSE GUARD VALVE" WIRE COLOR & VOLTAGE	KP-3/4/13
B1	SEPERATE AUTO GUARD COMPONENTS	KP-4/17/13
C	MODIFY BUFFER RAISE/LOWER SCHEMATIC	KP-10/03/16

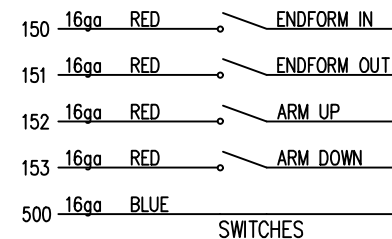
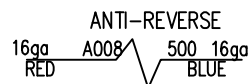
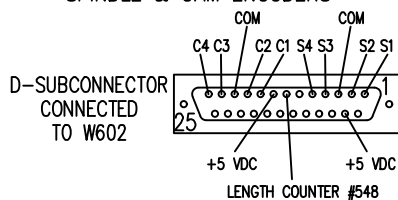


A= BRN - S1/C1  
 B= ORN - S3/C3  
 D= RED - 505  
 F= BLK - 500  
 G= GRN - GROUND  
 H= YEL - S2/C2  
 I= BLU - S4/C4  
 WIRE TYPE FOR ENCODERS  
 SHIELDED 7 STRAND

B - A  
AIR VALVE

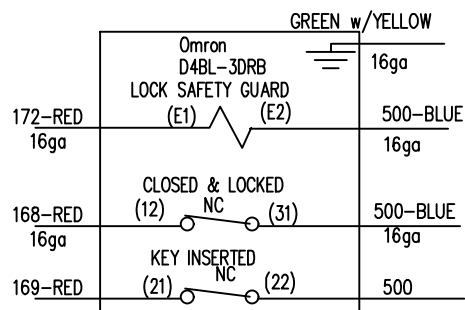
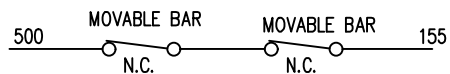


### SPINDLE & CAM ENCODERS



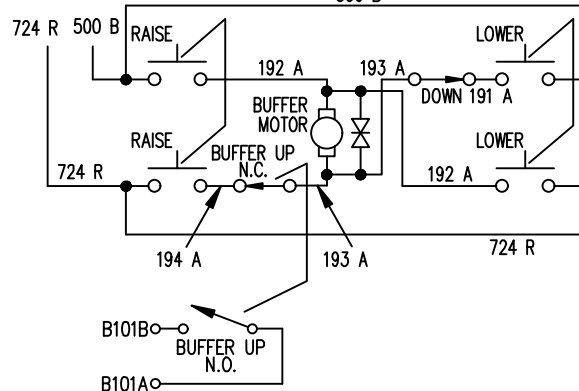
OPEN/CLOSE GUARD VALVE  
 171-RED 16ga 171A-RED 16ga  
 APPLY 24VAC OPENS GUARD

163-RED 16ga OILER 500-BLUE 16ga



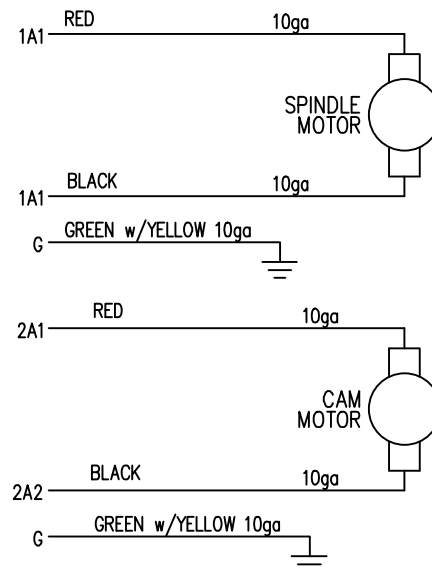
OPTIONAL AUTO GUARD

BUFFER RAISE/LOWER  
 500 B



18 Feet of Sealtite  
 30 Feet of Cable from plug to machine  
 Wire directly to part in machine frame.

MALE PLUGS ON MACHINE FRAME!



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 HEREIN IS PROPRIETARY  
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 OR USED FOR ANY OTHER  
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39 JON BARRETT RD  
 PATTERSON, NY 12563  
 T: 845.678.7878  
 F: 845.678.7884  
 WWW.REELEX.COM

**SCHEMATIC, D750 GEN 2**  
**- 24V w/AUTO GUARD**



THIRD ANGLE PROJECTION

SIZE PART/DWG NO.

C

10651

REV.  
C

FILENAME: N:\MECHDWGS\DWGS\10651

SCALE -

DRAWN KP DATE 1/7/2013

SHEET 1 OF 1