

| REVISION HISTORY | | | | | |
|------------------|-----|--|-------|------------|--|
| ZONE | REV | DESCRIPTION | BY | DATE | |
| | B | REM. ITEMS: 10005-02, 10007, 10018, 17003, 17014, 99022, 99134, 99135, FRL-A-1756-CS3. ADD ITEMS: 12054-02, 99073, 99275, 99546, FRL-A-FC/512 | KG | PENDG | |
| | B.1 | REPLACED 5HP MOTOR & ASSOC. COMPONENTS WITH 12021 ASSY | KG | PENDG | |
| | C | RE# COVERS: CAMBOX NOT MOD.; ELEC BOX NOT AN ASSY *RELEASE* | KG/KP | 06/04/2015 | |
| | D | UPDATE BOM | KG/KP | 10/09/2015 | |
| | D.1 | ADD NOTE 1 | KP | 01/20/2016 | |
| | E | DELETE 99074; UPDATE TITLE | KG/KP | 05/19/2016 | |
| | F | DEL. ITs; 10524, 10525, 10526, 10101, 10180, 10198-02, 12136, ACT-7821244/24V, SWITCH-802T-AP, LEVER-802T-W2B, TELEM-XCKJ10541 | KP | 06/14/2016 | |
| | G | NEW ENCODER PLT #: ADD -02 | SK/KP | 04/12/2017 | |
| | H | DELETE 99073, 12054-02, 10205 & COLLAR-2/2.0 (MOVED UP TO COMMITTED ASSY) | BM/KP | 04/18/2017 | |
| | J | CHG PLATE FROM 10202 TO 18148 (DUPL) | MR/KP | 09/21/2017 | |
| | J.1 | SHAFT P/N CHGd WAS "SHAFT-1X3660CPD" | KP | 12/07/2017 | |
| | J.2 | ADD PEENING NOTE TO KEYWAYS (ECO R-0595) | DC/KP | 03/18/2019 | |

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|-----|------|-----------------|--|-----|------|--------------|-----------------------------------|
| 1 | 55 | TACH-TK3500 | KIT, TACH MTG (5HP) | 1 | 27 | 25012 | BUMPER ASSY |
| 2 | 54 | SWITCH-L/A-L-10 | SWITCH, LINEAR ACT. | 1 | 26 | 25005 | VALVE ASSY, SLOW START |
| 2 | 53 | SHAFT-SR-16PD24 | SHAFT, RAIL- Ø1.00 x 24.00LG | 1 | 25 | 18148 | PLATE, MOTOR SPACING-TRAVERSE |
| 2 | 52 | SHAFT-1X36-PDY3 | SHAFT, 60 CASE- Ø1.00 x 36.00, PRE DRILLED | 2 | 24 | 12350 | BRACKET, MTG-LED ILLUM. BOX |
| 1 | 51 | PULLEY-TL48H100 | PULLEY, TIMING, TL 48 TEETH H100 | 1 | 23 | 12218-02 | PLATE, MTG-ENCODER |
| 1 | 50 | PULLEY-TL16H100 | PULLEY, TIMING, TL 16 TEETH H100 | 2 | 22 | 12047 | BACKLIGHT ASSY, LOGO |
| 1 | 49 | PULLEY-48HQ100 | PULLEY,TIMING, 48 TEETH HQ100 | 1 | 21 | 12021 | MOTOR ASSY, SPINDLE DRIVE |
| 1 | 48 | MOTOR-9320018 | MOTOR, P/M 2HP, 180V | 1 | 20 | 10530 | COVER, FRONT MIDDLE-RIGHT |
| 1 | 47 | MOTOR-2B | MOTOR, BASE | 1 | 19 | 10529 | COVER, FRONT MIDDLE-LEFT |
| 1 | 46 | INDEX-AE5085 | INDEXER, CAMCO | 1 | 18 | 10528 | COVER, FRONT-LOWER |
| 1 | 45 | FRL-A-FC/512 | FRL ASSY, 1/2" NPT | 1 | 17 | 10527 | COVER, FRONT-UPPER |
| 2 | 44 | FLOOR STOCK | WASHER, FLAT#7/16 | 1 | 16 | 10523 | DIAG, REF- COVER, REAR -LOWER |
| 1 | 43 | FLOOR STOCK | NUT, JAM #7/16-20 | 1 | 15 | 10522 | COVER, REAR-UPPER |
| 1 | 42 | ENCODE-240PPR | ENCODER | 1 | 14 | 10521 | COVER, LEFT SIDE-LOWER |
| 1 | 41 | CYL-A0433A2SPS0 | CYLINDER, 2.00 BORE x 8.00 STROKE | 1 | 13 | 10519 | COVER, RIGHT SIDE D750 (G2) |
| 1 | 40 | COUP-SPIDER01 | COUPLING, SPIDER | 1 | 12 | 10518 | COVER, LEFT SIDE- UPPER D750 (G2) |
| 1 | 39 | COUP-BODY3750 | COUPLING, Ø.3750 | 1 | 11 | 10321 | WELDMENT, FRAME D750 (G2) |
| 1 | 38 | COUP-BODY3125 | COUPLING, Ø.3125 | 1 | 10 | 10318 | BOX, MODIFIED-CONTROL D750 (G2) |
| 1 | 37 | CONN-MCN-N6 | CONN, ENCODER | 2 | 9 | 10247 | BLOCK, BEARING-ENDFORM ARM |
| 4 | 36 | COLLAR-2/2.0 | COLLAR, CLAMPTITE, 2 PC, 2.00 DIA | 1 | 8 | 10200 | BOX, MODIFIED-ENDFORM TABLE |
| 1 | 35 | BUSH-Q1-2 | BUSHING, Q1, 2.00" | 2 | 7 | 10199 | COUNTERWEIGHT, CRANK ARM |
| 1 | 34 | BUSH-M/2517 | BUSHING, TAPER LOCK- 1" | 1 | 6 | 10184 | ARM, CRANK-TRAVERSE (REELEX 2) |
| 1 | 33 | BUSH-M/1008 | BUSHING, T'LOCK, MARTIN #1008 7/8" | 1 | 5 | 10159 | BRACKET, AIR CYL-ENDFORM TABLE |
| 1 | 32 | BOX-1900COVER | BOX, TERM- COVER | 1 | 4 | 10047 | TABLE ASSY, ENDFORM ARM (D750) |
| 1 | 31 | BOX-1900 | BOX, TERM- BODY | 1 | 3 | 10042 | OILER ASSY, D750/D1500 (G2) |
| 2 | 30 | BLOCK-NPL-32T | BLOCK, PILLOW- 2.00 DIA | 1 | 2 | 10002 | TRAVERSE ASSY, HIGH SPEED |
| 1 | 29 | BELT-700H100 | BELT, TIMING- .50 PITCH, 1.00 WIDE, 140 TEETH, 70.00LG | 2 | 1 | 05297-01 | RAIL, MODIFIED-1.00 DIA |
| 1 | 28 | BELT-360H100 | BELT, TIMING, 360H100 | | | | |
| QTY | ITEM | PART/STK NO. | TITLE | QTY | ITEM | PART/STK NO. | TITLE |

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THIRD ANGLE PROJECTION

STOCK #

ASY10040

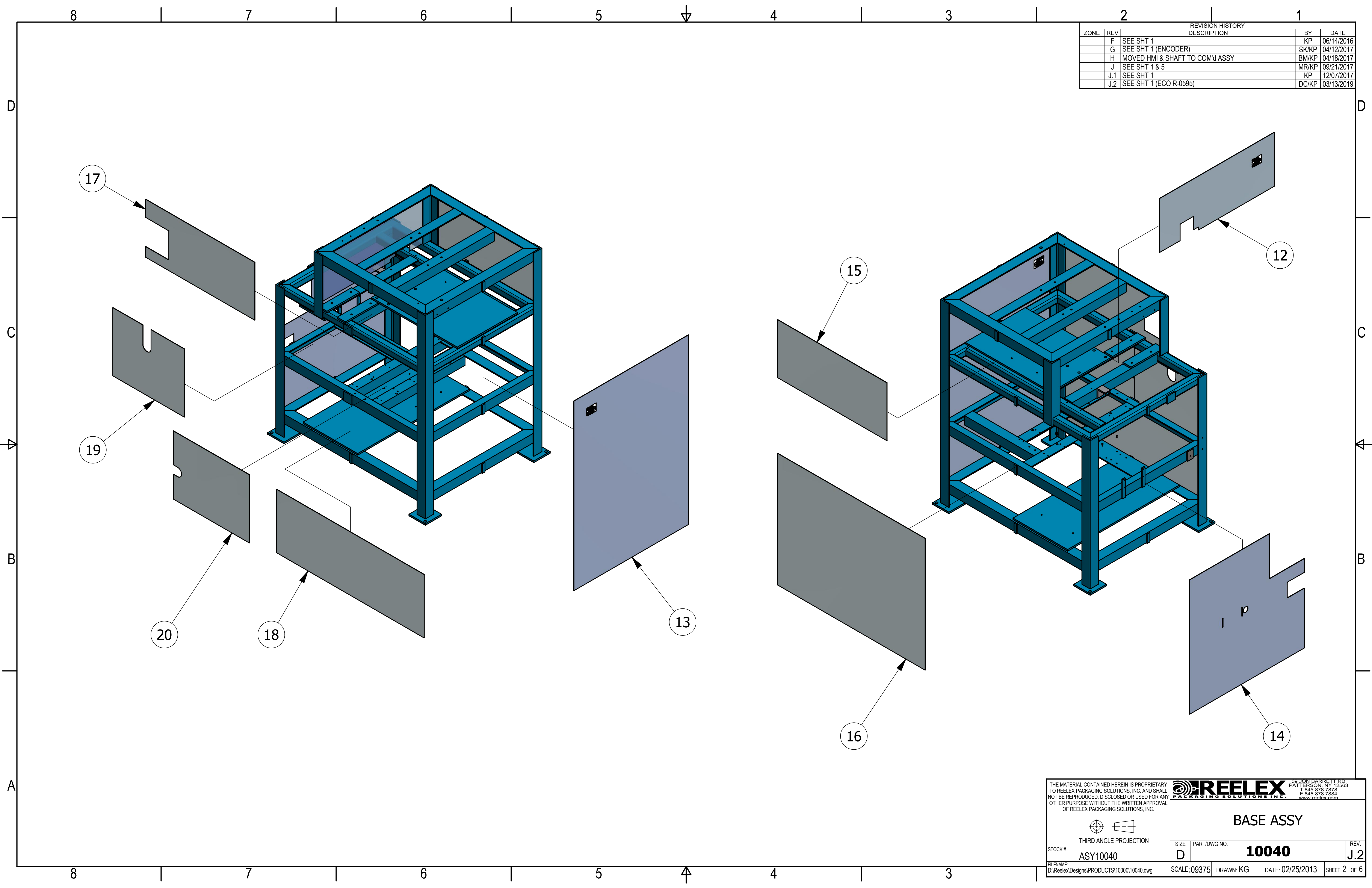
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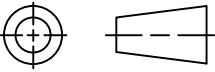
BASE ASSY

| | | |
|--------------|--------------|------------------|
| SIZE | PART/DWG NO. | REV. |
| D | 10040 | J.2 |
| SCALE: 15625 | DRAWN: KG | DATE: 02/25/2013 |
| SHEET 1 OF 6 | | |



| REVISION HISTORY | | | | |
|------------------|-----|---------------------------------|-------|------------|
| ZONE | REV | DESCRIPTION | BY | DATE |
| | F | SEE SHT 1 | KP | 06/14/2016 |
| | G | SEE SHT 1 (ENCODER) | SK/KP | 04/12/2017 |
| | H | MOVED HMI & SHAFT TO COM'd ASSY | BM/KP | 04/18/2017 |
| | J | SEE SHT 1 & 5 | MR/KP | 09/21/2017 |
| | J.1 | SEE SHT 1 | KP | 12/07/2017 |
| | J.2 | SEE SHT 1 (ECO R-0595) | DC/KP | 03/13/2019 |

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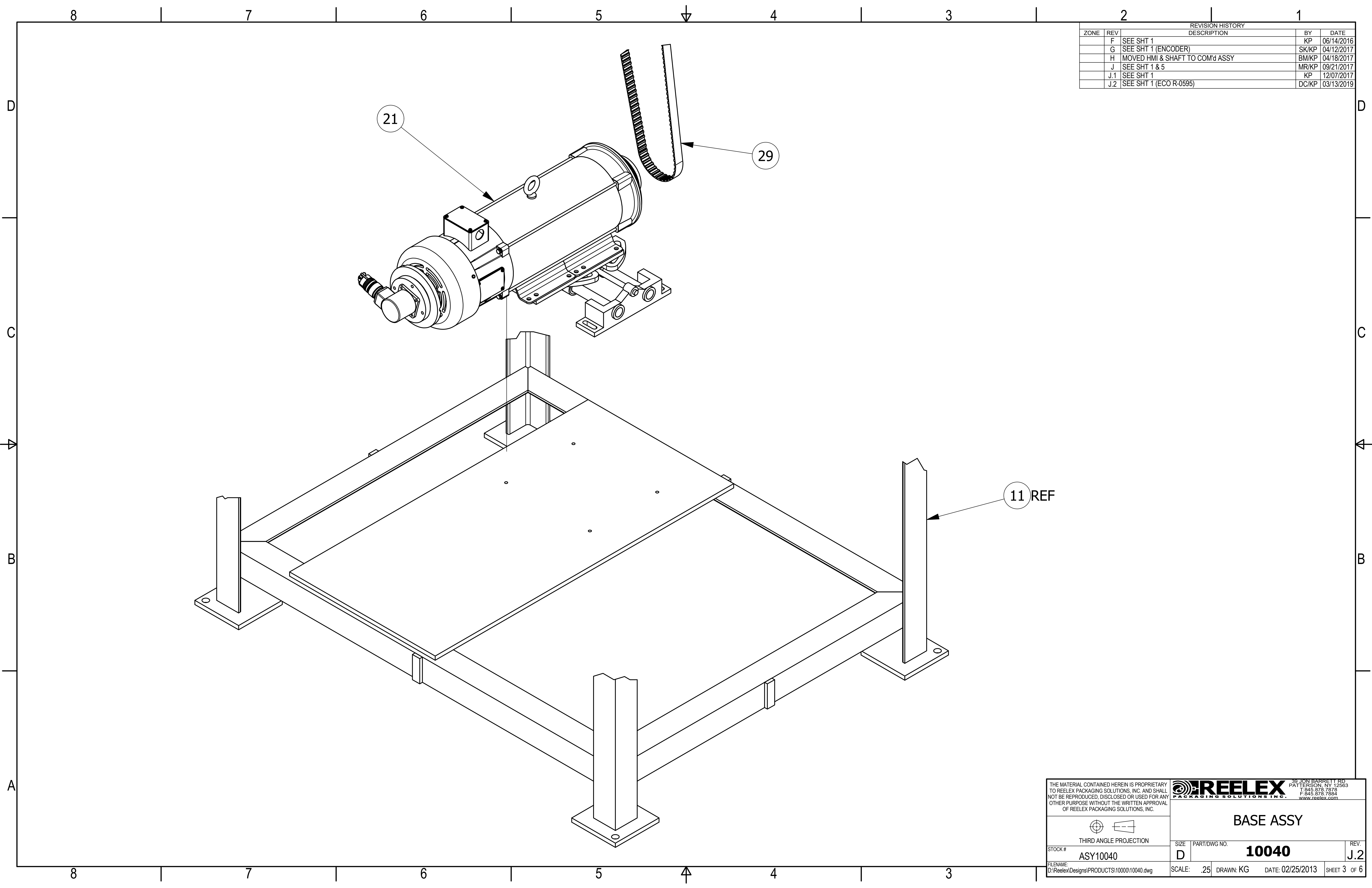


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BASE ASSY

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| SIZE | PART/DWG NO. | REV. |
| D | 10040 | J.2 |

SCALE: 09375 DRAWN: KG DATE: 02/25/2013 SHEET 2 OF 6



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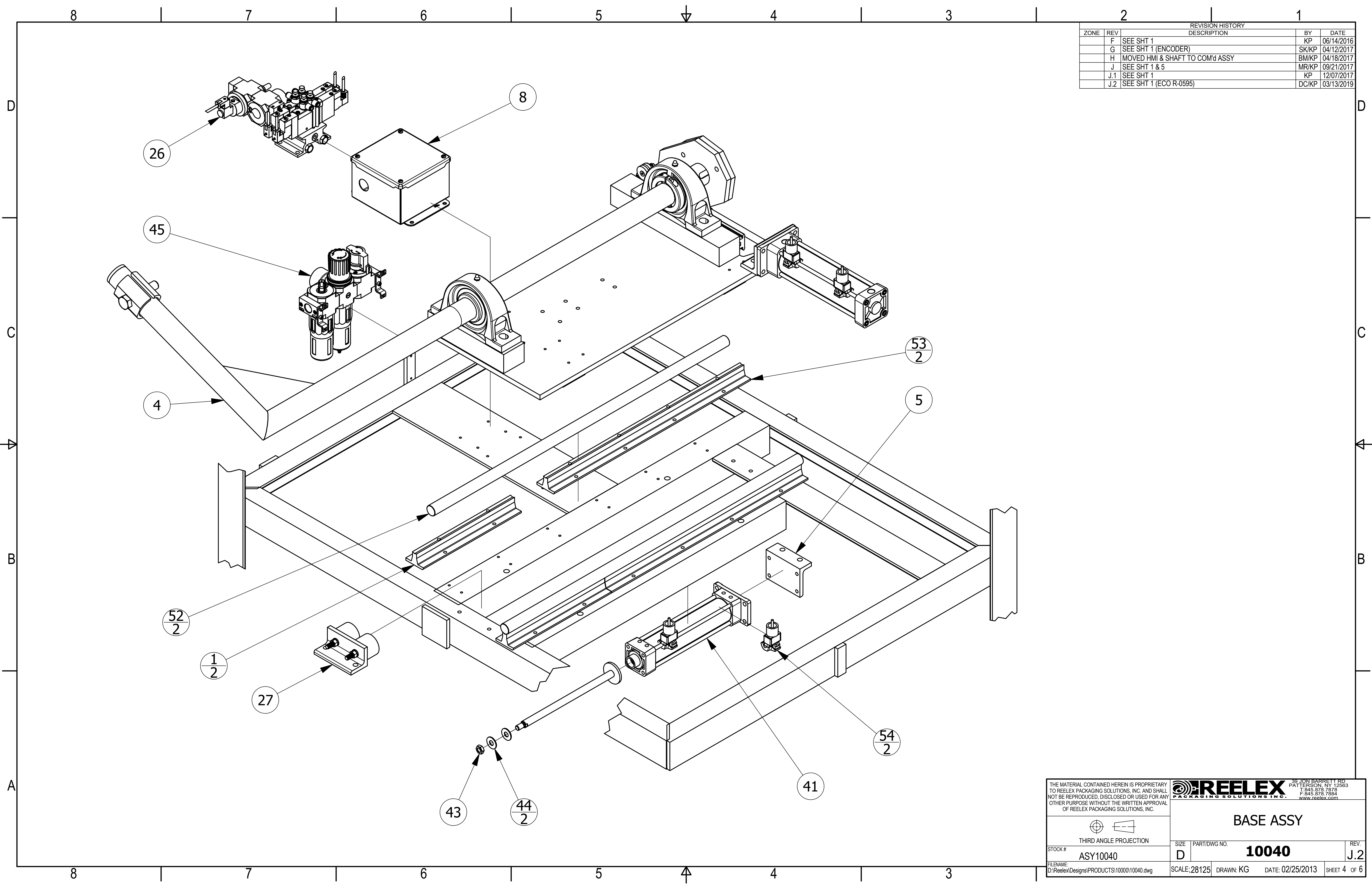
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BASE ASSY

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| SIZE | PART/DWG NO. | REV. |
| D | 10040 | J.2 |

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| SCALE: .25 | DRAWN: KG | DATE: 02/25/2013 | SHEET 3 OF 6 |
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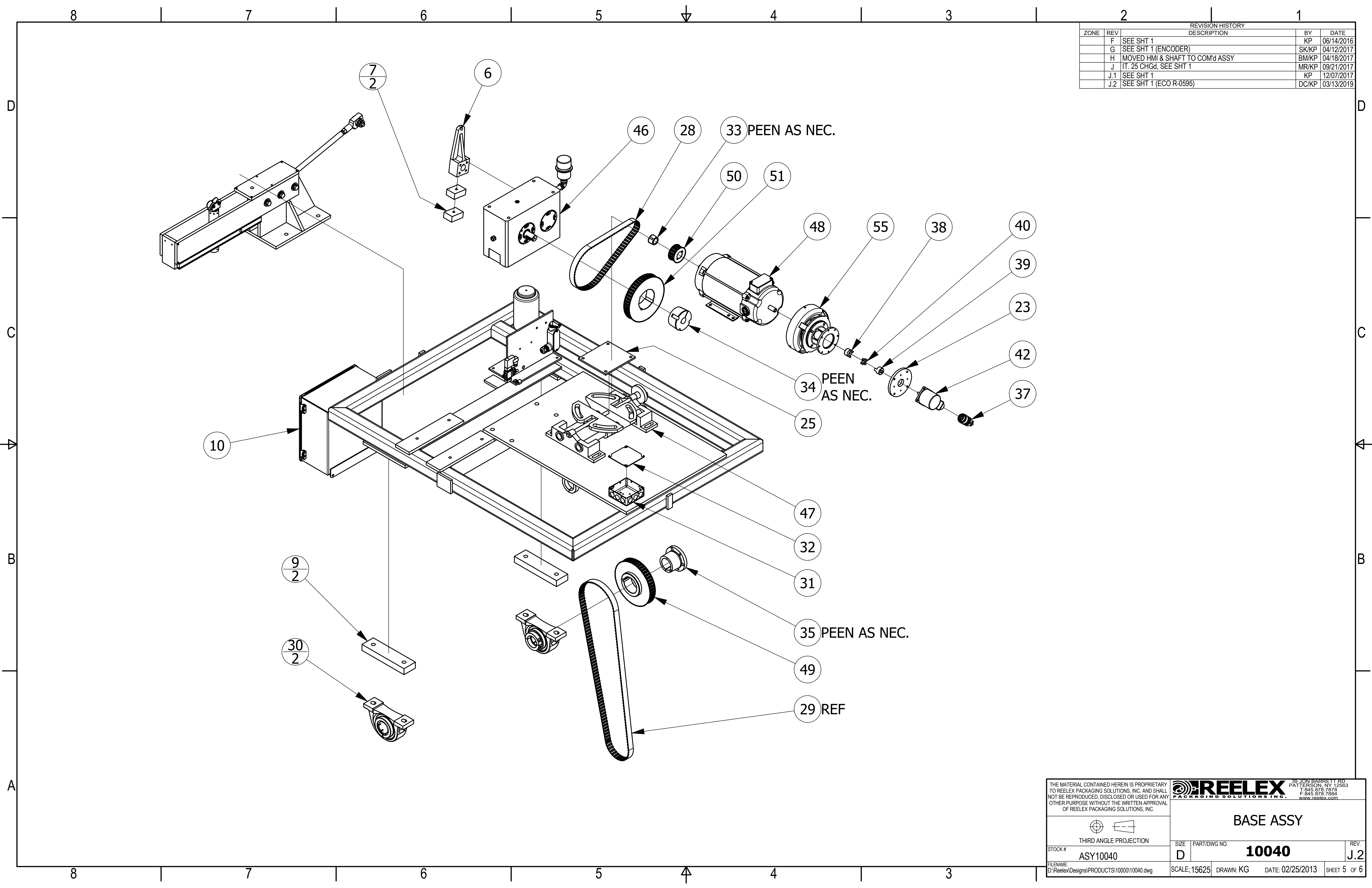
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BASE ASSY

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| SIZE | PART/DWG NO. | REV. |
| D | 10040 | J.2 |

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| SCALE: 28125 | DRAWN: KG | DATE: 02/25/2013 | SHEET 4 OF 6 |
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| | H | MOVED HMI & SHAFT TO COM'd ASSY | BM/KP | 04/18/2017 |
| | J | IT. 25 CHGd, SEE SHT 1 | MR/KP | 09/21/2017 |
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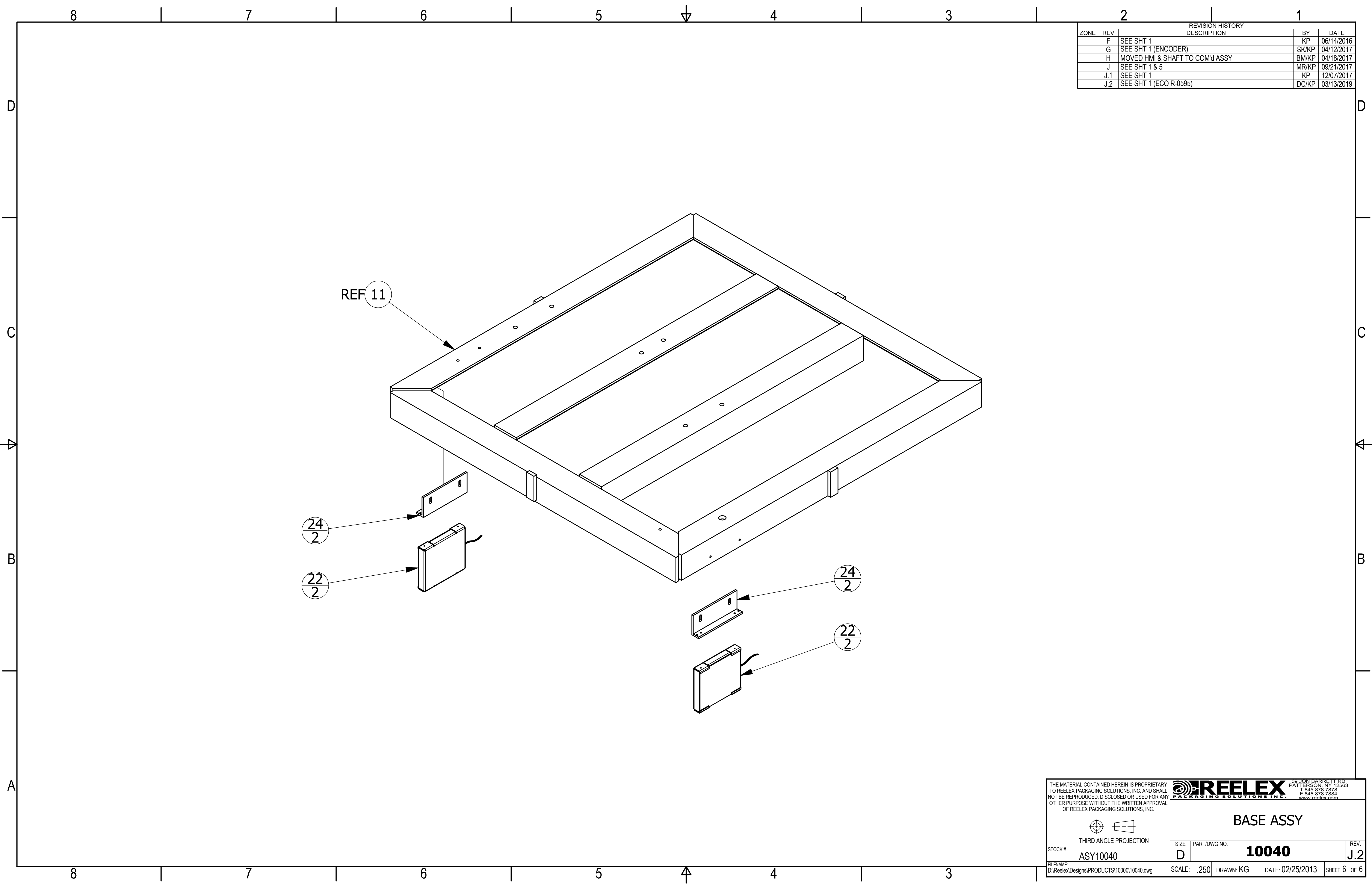
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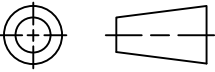
BASE ASSY

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| D | 10040 | J.2 |
| SCALE: 15625 | DRAWN: KG | DATE: 02/25/2013 |
| | | SHEET 5 OF 6 |



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| SIZE | PART/DWG NO. | REV. |
| D | 10040 | J.2 |

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| SCALE: .250 | DRAWN: KG | DATE: 02/25/2013 | SHEET 6 OF 6 |
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