

NOTES:

- "CORD-PATCH/11" IS A HIGH FLEX CORD DESIGNED TO ACCOMODATE REPEATED BENDING & IS EASILY REPLACEABLE.
- IF REPLACEMENT IS NECESSARY:
 - "SWITCH-PROX/08" (3x) TO BE CUT TO LENGTH & TERMINATED WITH "CONN-2101/M8" (3x), SO IT TERMINATES BEFORE EXTENDING THRU "20366".
 - "CORD-PATCH/11" (3x) TO BE CUT TO LENGTH & TERMINATED WITH "CONN-2102/M8" (3x), SO IT CAN BE CONNECTED BETWEEN "SWITCH-PROX/08" & "MODULE-INPUT/01", LOCATED ON TURRET W/O EXCESS LENGTH.
- "WASH-STL/002" - QTY. A/R TO COMPENSATE FOR WEAR.
- "CYL-TABLE-001A", ON MACH'S BUILT BEFORE 6/10, WAS "CYL-TABLE/001".
- WHEN USING "CYL-TABLE/001A" (SEE PREVIOUS NOTE), BRK20366 MUST BE REV C OR LATER.
- "TPE99106-01" CAN BE ORDERED AS **"SWITCH-REFLE/03"** (FULL ROLL).

REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	V	REDRAWN FROM MDT;ADD NEW NOTES (ECO R-0387)	DC/KP	08/06/2018
	V.1	UPDATE TO CURRENT STDs; REPLACE NOTE 6; REPLACE "SWITCH-REFLE/03" w/"TPE99106-01" (NO ECO)	BM/KP	07/14/2021

39	99106	TPE99106-01	TAPE, REFLECTIVE, CUT TO LENGTH-(3.5" LG)	1
38	50100	BRK50100	BRACKET, SENSOR-UNIV.	3
37	21084	WIRE-RETAIN/06	RETAINER ASSY, WIRE END-CARRIAGE	1
36	21056	CARRIAGE-MTR/03	MOTOR ASSY, CARRIAGE-RH	1
35	20480	SPLINE-ALIGN/H1	SPLINE, HUB ALIGNER	1
34	20398	BRC20398	BRACE, FIXED-TURRET BEARINGS	1
33	20397	BRC20397	BRACE, ADJ-TURRET BEARINGS	1
32	20396	SPR20396	SPACER, PLATE-THICK BEARING SUPPORT	1
31	20395	SPR20395	SPACER, PLATE-THIN BEARING SUPPORT	3
30	20368	FLA20368	FLAT, ANGLE SENSOR	1
29	20366	BRK20366	BRACKET, TURRET CARR/TUBE INS. MID STOP	1
28	20365	BRK20365	BRACKET, STOP-TURRET CARR./TUBE INS. MID STOP	1
27	20364	PLT20364	PLATE, FLAG SENSOR	1
26	20147	PLT20147	PLATE, TURRET ENDFORM	1
25	20082	CHUCK-HUB/T02	HUB ASSY, TURRET	1
24	18508	SPLINE-HUB/FR01	HUB, SPLINE- ENDFORM /CHUCK	1
23	05222	HUB-ALIGN/01	PLATE, HUB ALIGNING	1
22	05221	SFT05221	SHAFT, HUB ALIGNER	1
21	05200	FIXTURE-MA/R	FIXTURE, ROTATING-ALIGNING MANDREL	1
20	05199	FIXTURE-MA/S	FIXTURE, STATIONARY-ALIGNING MANDREL	1
19	05194	SFT05164	SHAFT, INNER-CARRIAGE ASSY	1
18	05191	CLR05191	COLLAR, .625 DIA	1
17	05165	SPINDLE-ALIGN/T	TUBE, SPINDLE-ALIGN TURRET ENDFORM	1
16	05149	BRK05149	BRACKET, SENSOR-TURRET	1
15	05148	PLT05148	PLATE, LIFT-CARRIAGE ASSY	1
14	--	WASH-STL/002	WASHER, SHIM, 2.13OD x 1.5ID x .031THK	AR
13	--	WASH-STL/002	WASHER, SHIM, 2.13OD x 1.5ID x .031THK	1
12	--	SWITCH-PROX/08	SWITCH, PROX- SHORT HOUSING	3
11	--	SPRING-LC085L	SPRING, .90OD x .80ID x 4.00LG	1
10	--	DUALV-W3X	DUAL VEE WHEEL ** W 3X **	4
9	--	DUALV-REG/B3	DUAL-VEE BUSHING, REG, B3	2
8	--	DUALV-ADJ/BX3	DUAL-VEE BUSHING, ECC, B3	2
7	--	CYL-TABLE-001A	CYLINDER, TABLE	1
6	--	CORD-PATCH/11	CORD, PATCH- 3PIN, 1M	3
5	--	CONN-2101/M8	CONN, CIRCULAR w/HARAX- M8, 3 POS	6
4	--	COLLAR-2/0.625	COLLAR, CLAMPTITE 2PC- .625 DIA	1
3	--	BOLT-STUD/02	SCREW, SET- 1/2-13 x 4.00	3
2	--	BLOCK-NPL-24T	PILLOW BLOCK NPL-24T	2
1	--	BEAR-10FDU12	BEARING, FLANGED- 5/8 ID x 3/4 LG	1
①	DWG #	REELEX ITEM	TITLE	QTY

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THIRD ANGLE PROJECTION

REELEX ITEM
CARRIAGE-ASY/04

SIZE
D

DWG #
21003

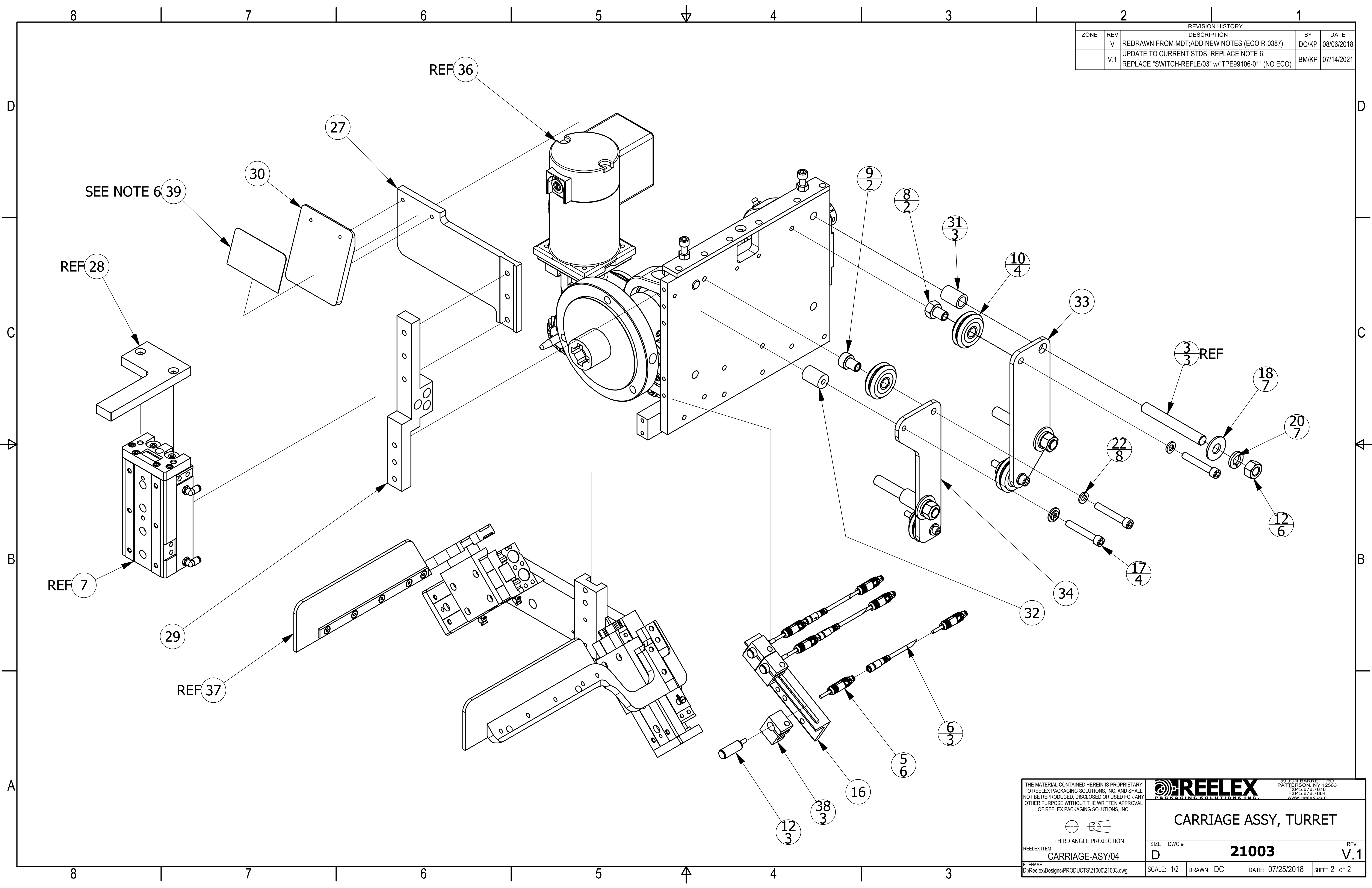
REV.
V.1

SCALE: 1/4

DRAWN: DC

DATE: 07/25/2018

SHEET 1 of 2



REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	V	REDRAWN FROM MDT; ADD NEW NOTES (ECO R-0387)	DC/KP	08/06/2018
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REELEX ITEM
CARRIAGE-ASY/04

FILENAME:
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SIZE
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DWG #
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DRAWN: DC

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REV.
V.1

SHEET 2 OF 2