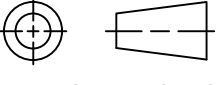


REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	A	RELEASE	KP	10/3/2016
	B	ADD "BELT-AT10/10080-16", CHANGE	KP	11/5/2016
	C	QTY OF PULLEYS TO REFLECT "PAIR"	KP	02/06/2017
	D	IT. 4 VIEW UPDATE	KP	02/10/2017
	E	ITs 4-6 & 8: QTY WAS "1"	SK/KP	04/26/2017
	F	REDESIGN- WEIGHT REDUCTION + NEEDLE BEARINGS (ECO #0300)	SK/BM	02/05/2018

1	41	TUBE-HARD-016X9.25	TUBE, HARDENED- 1.00 OD x 0.62 ID x 9.25 LG
1	40	TUBE-HARD-016X6.5	TUBE, HARDENED- 1.00 OD x 0.62 ID x 6.50 LG
1	39	SHAFT-1X14.5	SHAFT, THOMPSON- 1.00 DIA x 14.50 LG, CHROME
8	38	FLOOR STOCK	WASHER, SPLTLOCK #10
8	37	FLOOR STOCK	WASHER, FLAT#10
8	36	FLOOR STOCK	SCREW, SOC HD CAP-#10-32 x .63LG
16	35	FLOOR STOCK	SCREW, FLAT SOC HD-#10-32 x .50LG
20	34	FLOOR STOCK	SCREW, BUT. SOC HD-#10-32 x .31LG
4	33	FLOOR STOCK	SCREW, BUT. SOC HD-#1/4-20 x .75LG
1	32	BELT-ATK10/930	BELT, TIMING-10pitch x 10mm x 930mm LG (PAIR)
1	31	BELT-AT10/1080-16	BELT, TIMING-10pitch x 16mm x 1080mm LG (PAIR)
1	30	BELT-AT10/1080-10	BELT, TIMING-10pitch x 10mm x 1080mm LG (PAIR)
1	29	BELT-AT10/1010-16	BELT, TIMING-10pitch x 16mm x 1010mm LG (PAIR)
1	28	51011	CUTTER ASSY, RH-ROBOT ARM ASSY (2 AXIS)
1	27	50512	DIAG, REF- GUARD, LOWER ARM-BACK
1	26	50511	DIAG, REF- GUARD, UPPER ARM-BACK
1	25	50510	DIAG, REF- GUARD, UPPER ARM-FRONT
1	24	50509	DIAG, REF- GUARD, LOWER ARM-FRONT
4	23	50418	COLLAR, MODIFIED- ARM, AXLES, ELBOW & WRIST
2	22	50212	SPACER, WRIST
1	21	50211	SPACER, INNER-ELBOW
2	20	50210	SPACER, OUTER-ELBOW
1	19	50208	SPACER, INNER-SHOULDER
1	18	50166	SEGMENT, LEFT ARM-UPPER
1	17	50159	SEGMENT, RIGHT ARM-LOWER
1	16	50152	SEGMENT, RIGHT ARM-UPPER
1	15	50149	SEGMENT, LEFT ARM-LOWER
2	14	50147	SPACER, MIDDLE-ELBOW
2	13	50138	SPACER, OUTER-SHOULDER
4	12	50136	SPACER, MIDDLE-SHOULDER
1	11	50135	BRACE, UPPER- 2 AXIS ARM ASSY
1	10	50134	BRACE, LOWER- 2 AXIS ARM ASSY
2	9	50016	PULLEY ASSY, ARM-2nd IDLER WRIST
2	8	50015	PULLEY ASSY, ARM-DRIVEN WRIST
2	7	50014	TENSIONER ASSY, BELT-OUTSIDE UPPER
2	6	50013	PULLEY ASSY, ARM-DRIVEN ELBOW
2	5	50010	PULLEY ASSY, ARM-DRIVEN SHOULDER
2	4	50009	PULLEY ASSY, ARM-1st IDLER WRIST
2	3	50008	PULLEY ASSY, ARM-IDLER ELBOW
2	2	50004	TENSIONER ASSY, INSIDE UPPER
2	1	50003	TENSIONER ASSY, BELT-LOWER
QTY	ITEM	PART/STK NO.	TITLE


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THIRD ANGLE PROJECTION

STOCK #
ASY51002

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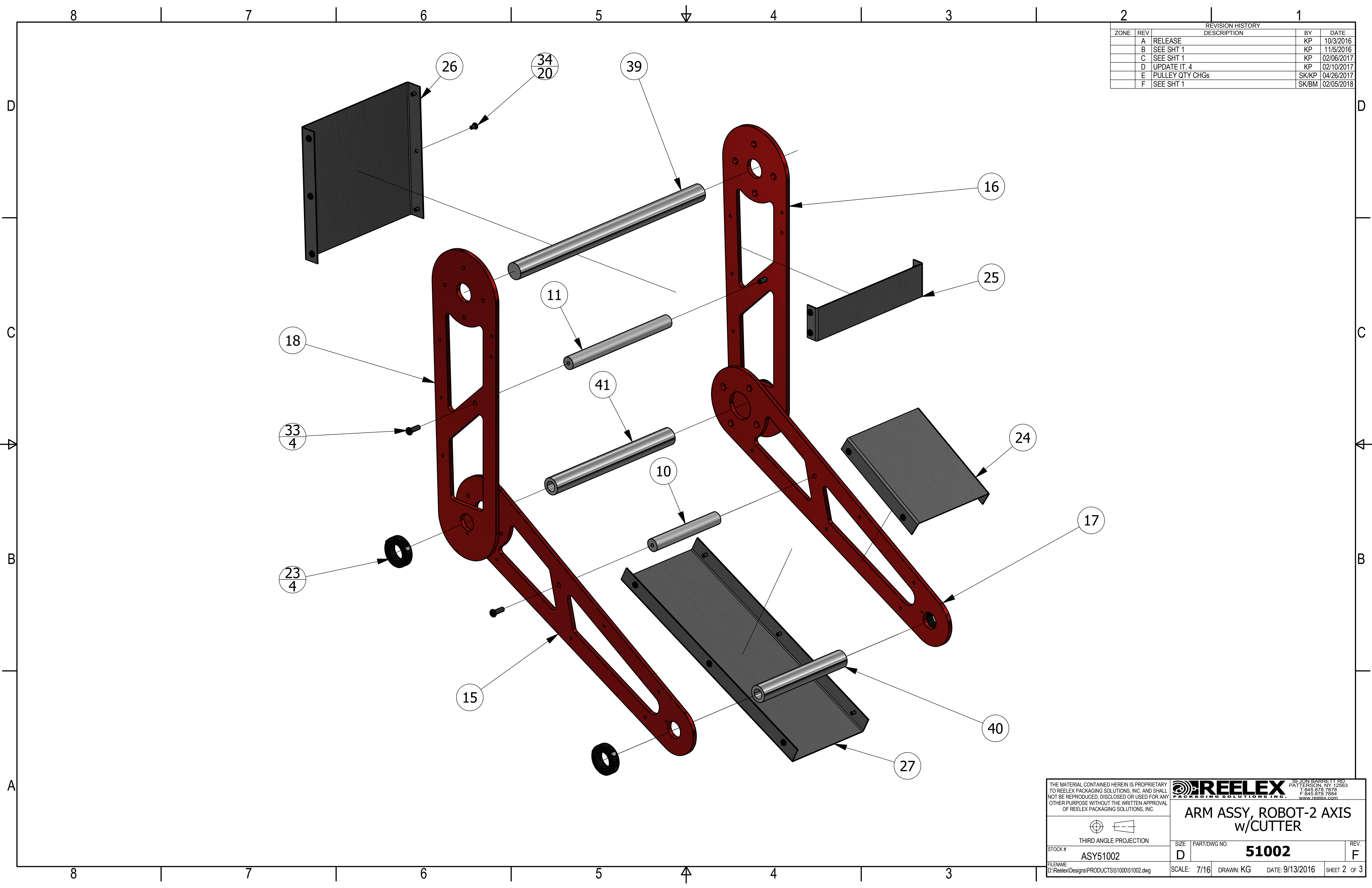


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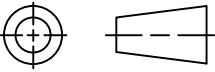
ARM ASSY, ROBOT-2 AXIS w/CUTTER

SIZE	PART/DWG NO.	REV.
D	51002	F
SCALE: 7/16	DRAWN: KG	DATE: 9/13/2016
SHEET 1 OF 3		



REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	A	RELEASE	KP	10/3/2016
	B	SEE SHT 1	KP	11/5/2016
	C	SEE SHT 1	KP	02/06/2017
	D	UPDATE IT. 4	KP	02/10/2017
	E	PULLEY QTY CHGs	SK/KP	04/26/2017
	F	SEE SHT 1	SK/BM	02/05/2018


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THIRD ANGLE PROJECTION

STOCK #
ASY51002

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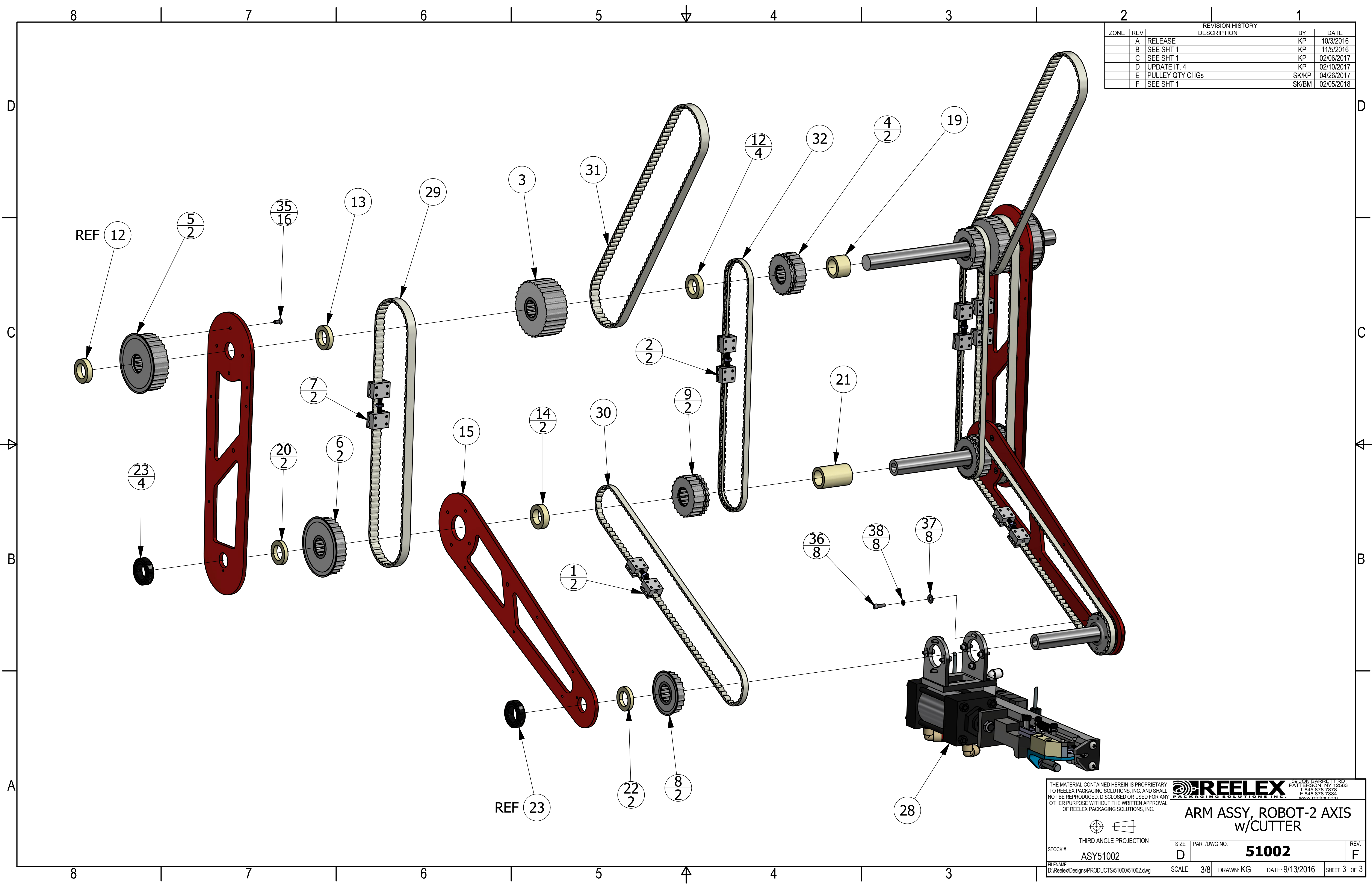
ARM ASSY, ROBOT-2 AXIS
w/CUTTER

SIZE
D

PART/DWG NO.
51002

REV.
F

SCALE: 7/16 | DRAWN: KG | DATE: 9/13/2016 | SHEET 2 OF 3



REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	A	RELEASE	KP	10/3/2016
	B	SEE SHT 1	KP	11/5/2016
	C	SEE SHT 1	KP	02/06/2017
	D	UPDATE IT. 4	KP	02/10/2017
	E	PULLEY QTY CHGs	SK/KP	04/26/2017
	F	SEE SHT 1	SK/BM	02/05/2018

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THIRD ANGLE PROJECTION

STOCK #

ASY51002

FILENAME: D:\Reellex\Designs\PRODUCTS\51000\51002.dwg

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ARM ASSY, ROBOT-2 AXIS w/CUTTER

SIZE	PART/DWG NO.	REV.
D	51002	F

SCALE: 3/8	DRAWN: KG	DATE: 9/13/2016	SHEET 3 OF 3
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