

REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	A.1	REDRAWN FROM MDT w/CHGs	KP	02/04/2013
	B	CHG PARTS & COMPONENTS TO MAKE UNIV. ASSY	KP	04/02/2015
	C	ADD 05465 & 99134 PLUS MTG HRDWR	KP	12/21/2016
	D	CHG INDIV ROLLER PARTS TO ASSYs "99028 & 29" (ECO R-0174)	KP	12/14/2017

1	43	SPRING-LEO45D10	SPRING, EXTENSION
2	42	FLOOR STOCK	WASHER, SPLTLOCK #5/16
3	41	FLOOR STOCK	WASHER, SPLTLOCK #3/8
1	40	FLOOR STOCK	WASHER, SPLTLOCK #1/4
2	39	FLOOR STOCK	WASHER, SPLTLOCK #1/2
4	38	FLOOR STOCK	WASHER, INTLOCK #8
2	37	FLOOR STOCK	WASHER, FLAT#3/8
1	36	FLOOR STOCK	WASHER, FLAT#1/4
2	35	FLOOR STOCK	WASHER, FLAT#1/2
6	34	FLOOR STOCK	SHIM, .63 OD x .31 ID x .031 THK
2	33	FLOOR STOCK	SCREW, SOC HD CAP-#5/16-18 x .50LG
4	32	FLOOR STOCK	SCREW, SOC HD CAP-#10-24 x 1.00LG
1	31	FLOOR STOCK	SCREW, SOC HD CAP-#1/4-20 x 1.25LG
2	30	FLOOR STOCK	SCREW, SET-FLAT PT-#8-32 x .63
4	29	FLOOR STOCK	RETAINING RING, Ø.625 SHAFT
1	28	FLOOR STOCK	NUT, JAM #1/2-13
1	27	FLOOR STOCK	NUT, HEX #8-32
1	26	FLOOR STOCK	NUT, HEX #5/16-18
2	25	FLOOR STOCK	NUT, HEX #3/8-16
2	24	FLOOR STOCK	NUT, HEX #1/4-20
2	23	FLOOR STOCK	FITTING, 90°, 1/8 x 5/32t
1	22	FLOOR STOCK	BOLT, SHLDR- Ø.38 x .75LG
2	21	FLOOR STOCK	BOLT, HEX-#5/16-18 x .63LG
2	20	FLOOR STOCK	BOLT, HEX-#3/8-16 x 4.50LG
1	19	FLOOR STOCK	BOLT, HEX-#3/8-16 x 3.50LG
3	18	FLOOR STOCK	BOLT, HEX-#3/8-16 x .75LG
1	17	FLOOR STOCK	BOLT, HEX-#1/2-13 x 1.25LG
1	16	FLOOR STOCK	BOLT, HEX CAP-#1/4-20 x .63LG
1	15	FLOOR STOCK	BOLT, EYE- Ø3/8 x 8-32 x 1.34LG
1	14	BRAKE-BR202060	ROLLER, ANTI-REVERSE
1	13	99451	ROLLER, MOD.-SHORT BOLT (ANTI-REV)
1	12	99450	ROLLER, MOD.-NO BOLT (ANTI-REV)
1	11	99429	BRACKET, WIREGUIDE-UNIV
1	10	99425	WELDMENT, WIREGUIDE- UNIV ANTI-REV
1	9	99247	WELDMENT, FRAME ANTI-REV
1	8	99188	CYLINDER-MODIFIED (2.5 STROKE)
1	7	99168	SHAFT, ROLLER-ANTI-REV.
1	6	99167	BRACKET, ROLLER-ANTI REV.
1	5	99166	BLOCK, SWING ARM (ANTI-REV)
1	4	99134	BRACE, MTG-ANTI-REV
1	3	99029	ROLLER ASSY, 2.80 LG w/BEARINGS (2.94OAL)
2	2	99028	ROLLER ASSY, 3.56 LG w/BEARINGS (3.68OAL)
1	1	05465	WELDMENT, MTG- AR-4

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THIRD ANGLE PROJECTION

STOCK # AR4-WC

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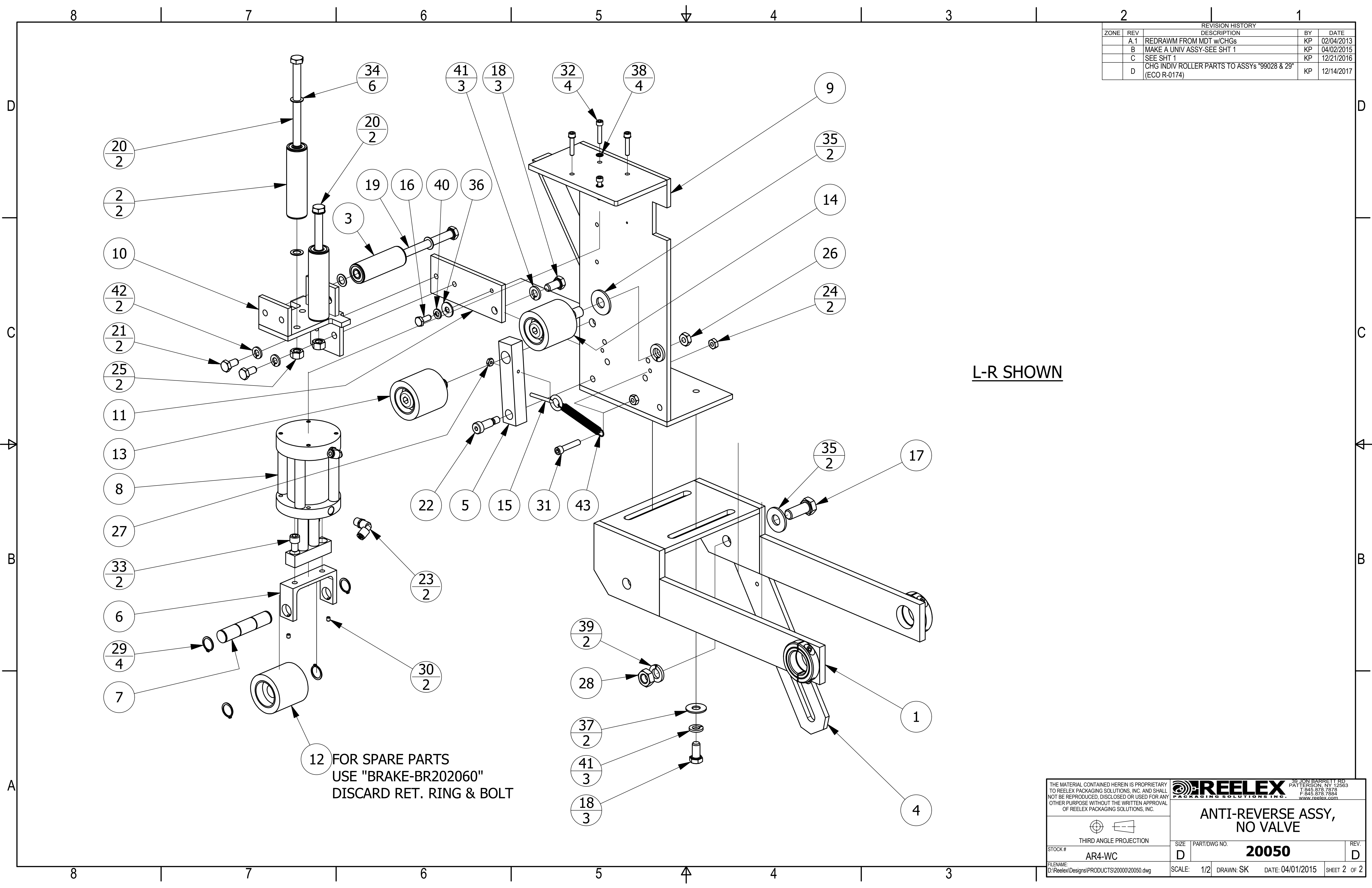
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**ANTI-REVERSE ASSY,
NO VALVE**

SIZE	PART/DWG NO.	REV.
D	20050	D

SCALE: 1 / 2	DRAWN: SK	DATE: 04/01/2015	SHEET 1 OF 2
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REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	A.1	REDRAWN FROM MDT w/CHGs	KP	02/04/2013
	B	MAKE A UNIV ASSY-SEE SHT 1	KP	04/02/2015
	C	SEE SHT 1	KP	12/21/2016
	D	CHG INDIV ROLLER PARTS TO ASSYs "99028 & 29" (ECO R-0174)	KP	12/14/2017

L-R SHOWN

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THIRD ANGLE PROJECTION

STOCK # AR4-WC

FILENAME: D:\Reelx\Designs\PRODUCTS\20000\20050.dwg

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NO VALVE**

SIZE	PART/DWG NO.	REV.
D	20050	D

SCALE: 1/2 DRAWN: SK DATE: 04/01/2015 SHEET 2 OF 2