

NOTES:

1. IT. 57 TO COVER THE MISC HARDWARE NEEDED TO ASSEMBLE COMPONENTS.
2. FIELD SERVICE REPAIR FOR OLDER "ENCODER-25GN": DELETE "COUP-BODY3750" & "COUP-SPIDER01", REPLACE WITH "COUP-010".

88	99319	BRK99319	BRACKET, TETHER - BOX TABLE HOLLOW BORE ENCODER	1
87	99318	ADP99318	ADAPTOR, BOX TABLE - HOLLOW BORE ENCODER	1
86	99063	ASY99063	KIT, MTG & MOD. HOLLOW ENCODER-2400PPR	1
85	51258	WLD51258	WELDMENT, FRAME- BOXING SIDE (R-L)	1
84	51107	BRK50107	BRACKET, ELEC BOX-LARGE (BOXING SIDE)	1
83	50498	BOX50498	BOX, ELEC-MOD. LG (G2)	1
82	50494	BOX50494	BOX, ELEC MOD- BOX TABLE UNDER CARRIAGE	1
81	50468	SFT50468	SHAFT, DUAL PULLEY	1
80	50414	WLD50414	WELDMENT, MOTOR BRACE- BOX TABLE	1
79	50225	WLD50225	WELDMENT, TRACK TABLE	1
78	50127	SFT50127	SHAFT, ENCODER-REAR PULLEY DRIVE	1
77	50124	STF50124	STANDOFF, LIMIT SWITCH	1
76	50123	CLM50123	CLAMP, MTG-FLAG (BELT TENSIONER)	1
75	50121	MNT50121	MOUNT. SENSOR	2
74	50104	STF50104	STANDOFF, BELT CLAMP- STATIONARY	1
73	50102	BEL50102	BELT, TIMING, MOD.- 1.00W x .50P (180.50LG)	1
72	50090	ASY50090	TABLE ASSY, BOX- 14"-21"	1
71	50060	ASY50060	BOX ASSY, ELEC- BOXING MODULE	1
70	50020	ASY50020	NOZZLE ASSY, GLUE	1
69	21239	BOX21239	BOX, MOD-UPPER FRAME (BOXING SIDE)	1
68	21006	BOX-LOADER/ASY03R	LOADER ASSY, BOX	1
67	20497	BOX20497	BOX, ELEC-MOD.(UPPER#2)	1
66	20496	BOX20496	BOX, ELEC-MOD.(UPPER#1)	1
65	20354	BOX20354	BOX, ELEC- LOWER FRAME (BOXING SIDE, LorR)	1
64	20220	PLT20220	PLATE, MTG-VALVE ASSY	1
63	20196	BRK20196	BRACKET, FLOW CONTROL	2
62	20055	ROLLER-ASY/Q01	ROLLER ASSY, QUAD-BOX OUT	1
61	18469	BRK18469	BRACKET, STOP-REAR (BOX TABLE)	2
60	18240	SPR18240	SPACER, INTERLOCK-REAR DOOR	1
59	18226	WLD18226	WELDMENT, TRACK- TABLE TONGUE	1
58	05462	BRK05462	BRACKET, MTG-MODULE	1
57	05431	SUP05431	SUPPORT, TABLE LIMIT SW.	1
56	05419	BOX05419	BOX, MOD. ELEC-SENSORS (TUBE LOADER)	1
55	--	VALVE-HEL/01	VALVE ASSY, SLOW START-DUMP	2
54	--	VALVE-HEE/01	VALVE, ON/OFF, MIDI- 1/2NPT	2
53	--	VALVE-CABLE/01	CABLE, HEE VALVE w/ LED	2
52	--	SWITCH-PROX/02A	SWITCH, PROXIMITY SENSOR w/QCK DISCONN	2
51	--	SWITCH-INTL/K01	ACTUATOR, FLEXIBLE- INTERLOCK	1
50	--	SWITCH-INTL/05	ADAPTER, M20 TO NPT	1
49	--	SWITCH-INTL/04	LIGHT, CONDUIT-24V AMBER	1
48	--	SWITCH-INTL/01	SWITCH, INTERLOCK-SAFETY	1
47	--	SWITCH-802T-W2	LEVER, ROLLER	2
46	--	SWITCH-802T-AP	SWITCH, LIMIT- PLUG-IN	2
45	--	SHAFT-SR12-PD24	SHAFT, RAIL- .75DIA x 24.00LG	8
44	--	SHAFT-0.75X96-PDY3	SHAFT, 60 CASE- Ø0.75 x 96.00, PRE DRILLED	2
43	--	REDUCER-WG/011	REDUCER, RIGHT ANGLE- 15:1	1
42	--	PULLEY-16H100JA	PULLEY, TIMING- 2.546 P.Ø x .50 PITCH x 16 TOOTH	2
41	--	MUFF-MS004A	MUFFLER, EXHAUST- 1/2NPT	2
40	--	MOTOR-SERVO/001	MOTOR, SERVO- Ø 19mm SHAFT	1
39	--	MODULE-TERM/02	MODULE, D.N.- 8IN, 8OUT, 8mm PLUG	1
38	--	MANI-VQC4000/07	MANIFOLD, 7 STATIONS	1
①	DWG #	REELEX ITEM	TITLE	QTY

REVISION HISTORY				
ZONE	DoP	REV	DESCRIPTION	BY DATE
		A	RELEASE	KP 07/25/2016
		B	ADD SOME HRDWARE & BALLOONS	KP 02/27/2017
		C	REVISED DRIVE (ECO R-0108); ADDED LIGHT BARS (ECO R-0266), ADDED CORDS (ECO R-0283)	MR/KP 03/19/2018
		D	ADD (1) "CONN-DN/T01" (ECO R-0409)	SK/KP 05/24/2018
		E	RENAME "SHAFT-0.75X96PY" TO "SHAFT-0.75X96-PDY3" FOR CONSISTENCY (ECO R-0409)	SK/KP 06/28/2018
		F	CHG ENCODER;ADD 99318, 319 & NOTE 2 (ECO R-0754)	BM/KP 04/19/2021
		G	ADD 50123 & 50104 FOR 2nd BELT (NO ECO)	BM/KP 05/10/2021
		H	CHG GLUE APPL UNIT;ADD GLUE FIT & KIT (ECO R-1065)	BM/KP 08/12/2024

37	--	LIGHT-BAR-01	BAR, LIGHT-COOL WHT, 11.81LG, 240VDC	2
36	--	GLUE-PBLUE-FLEX/KIT	KIT, HARNESS- JUMPER, ACC	1
35	--	GLUE-PBLUE-FLEX/FIT	CONNECT, HOSE- 9/16unf, 90deg	3
34	--	GLUE-PBLUE-FLEX/APL	GLUE APPLICATOR UNIT	1
33	--	FRL-A-FC/515	FRL ASSY, ON/OFF- 1/2 NPT	1
32	--	FLOW-VALVE/01	VALVE, FLOW	2
31	--	FLOW-SDP/EX02	CONTROLLER, SPD EXH- 1/4 NPT x 1/4t	2
30	--	FLOOR STOCK	WASHER, SPLTLOCK #1/2	8
29	--	FLOOR STOCK	WASHER, FLAT#1/2	8
28	--	FLOOR STOCK	SCREW, SET-FLAT PT-#1/4-20 x .51LG	1
27	--	FLOOR STOCK	SCREW, FLAT SOC HD-#5/16-18 x .75LG	4
26	--	FLOOR STOCK	SCREW, BUT. SOC HD-#5/16-18 x .50LG	2
25	--	FLOOR STOCK	PULL BOX, LL, 90deg, 1in NPT	1
24	--	FLOOR STOCK	PULL BOX, "T" 1.00 NPT	1
23	--	FLOOR STOCK	PULL BOX, "L" 1.00 NPT	1
22	--	FLOOR STOCK	NIPPLE, CLSD- 1/2NPT x 3.00LG	1
21	--	FLOOR STOCK	FITTING, STREET, 90°- 1/2NPT	2
20	--	FLOOR STOCK	FITTING, CHASE- 1.00NPT	1
19	--	FLOOR STOCK	FITTING, 90°- 1/4NPT x 1/4t	2
18	--	FLOOR STOCK	CONN, CONDUIT FLEX- 1.00 NPT, STR	4
17	--	FLOOR STOCK	CONN, CONDUIT FLEX- 1.00 NPT, 90DEG	4
16	--	FLOOR STOCK	CONN, CONDUIT FLEX- 1.00 NPT, 90DEG	2
15	--	FLOOR STOCK	CONN, CONDUIT FLEX- 1.00 NPT, 45DEG	6
14	--	FLOOR STOCK	BOX, PULL, 90°- 1.00NPT	2
13	--	FLOOR STOCK	BOLT, HEX-#1/2-13 x 1.25LG	8
12	--	DOOR-BARRIER/01	DOOR, GUARDING	1
11	--	COUP-EKM-300	COUPLING, DRIVE- Ø32mm BORE x Ø1.25 BORE	1
10	--	CORD-POWER/07	CORD, POWER- M12, STR (F), 7mLG	1
9	--	CORD-PATCH/03A	CORD, PATCH- M12, STR (F), STR (M), 3mLG	1
8	--	CORD-PATCH/02B	CORD, PATCH- M12, STR (F), STR (M), 2mLG	1
7	--	CORD-PATCH/02A	CORD, PATCH- M12, STR (F), STR (M), .5mLG	2
6	--	CONN-PROX/01	CONN, SENSOR-MICRO M12, STR (F), 10mLG	3
5	--	CONN-DN/T01	CONN, 5 PIN- "T" M/F/F	2
4	--	CONN-2101/M8	CONN, CIRCULAR w/HARAX- M8, 3 POS	13
3	--	BUSH-JA-1-1/4	BUSHING, FLANGE- 2.00 OD x 1.25 DIA BORE x 1.00 LG	2
2	--	BUMPER-RB2015M24	BUMPER, STOP- 2.00 DIA x 3/8-16	2
1	--	BLOCK-NPL-20T	BLOCK, PILLOW- 1.25 DIA	4
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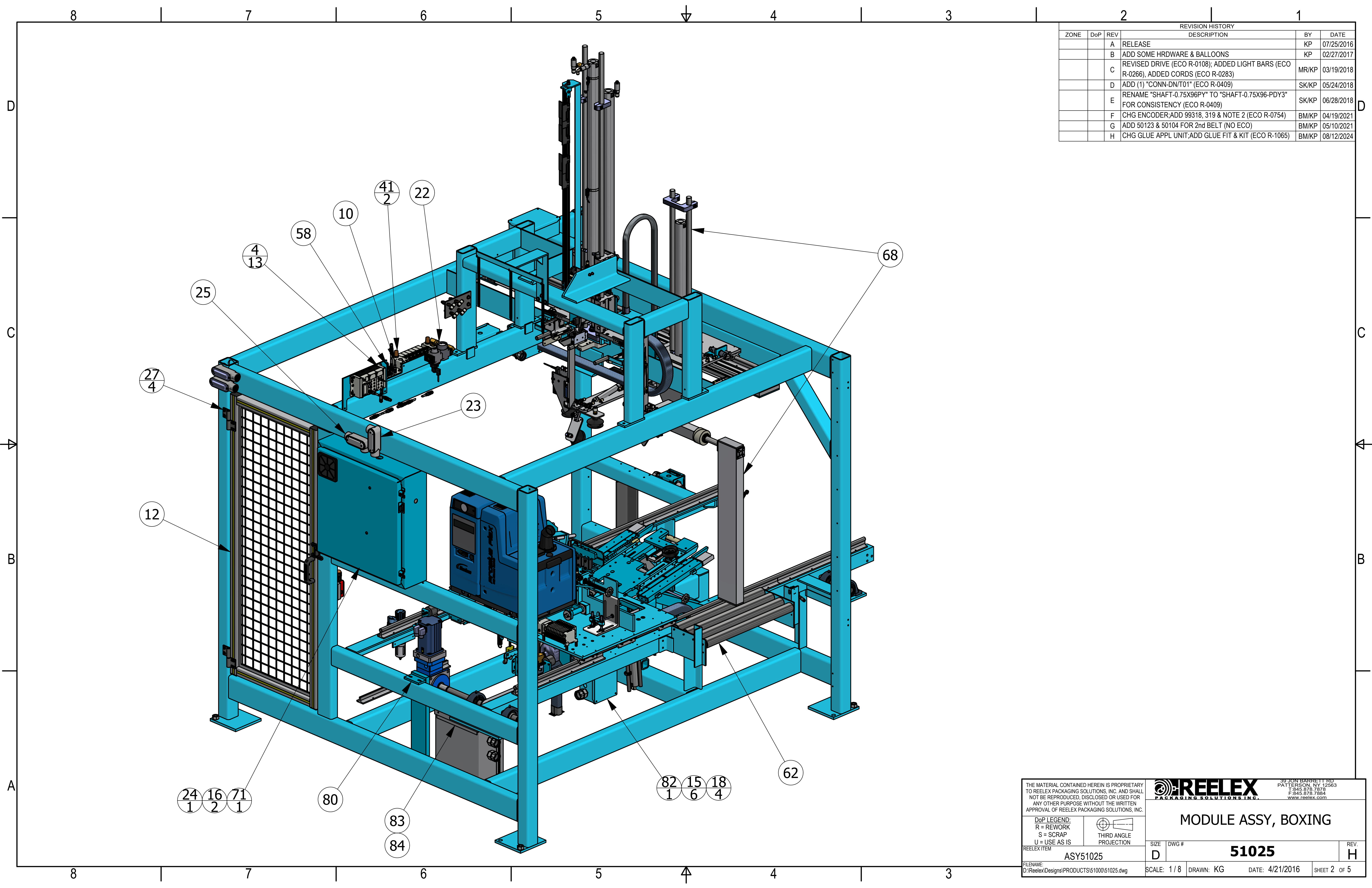
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SHEET 1 OF 5

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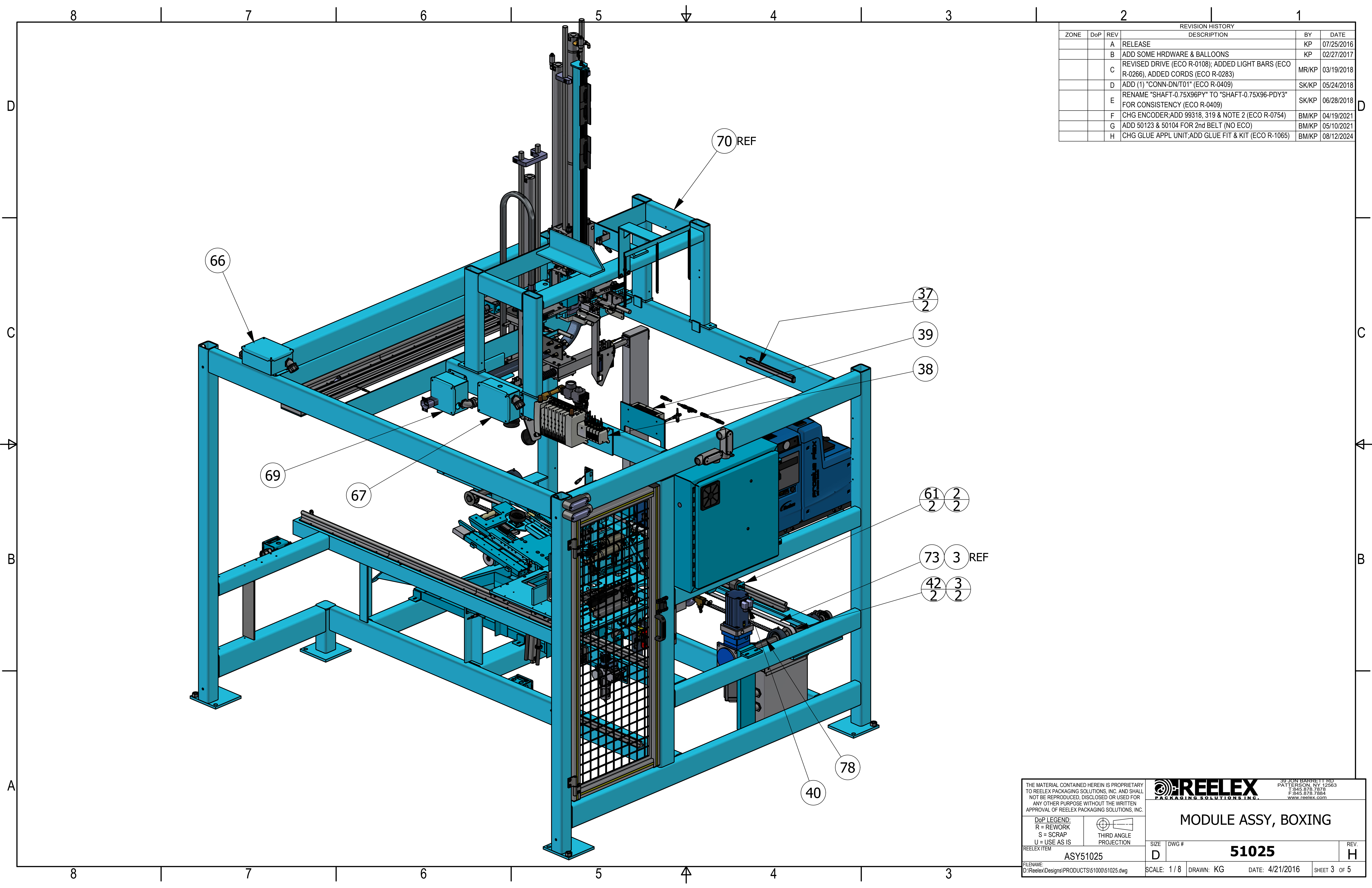
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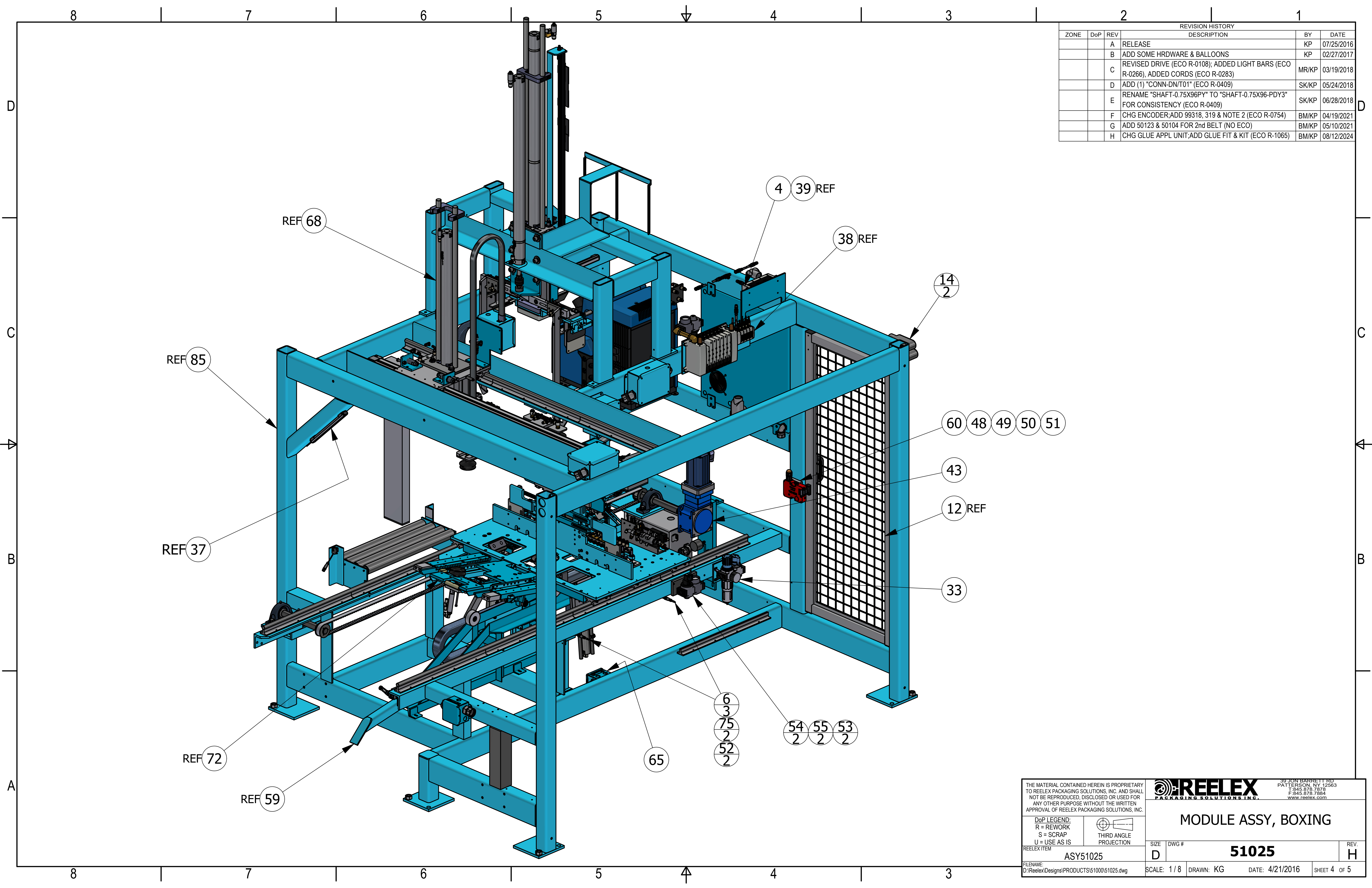
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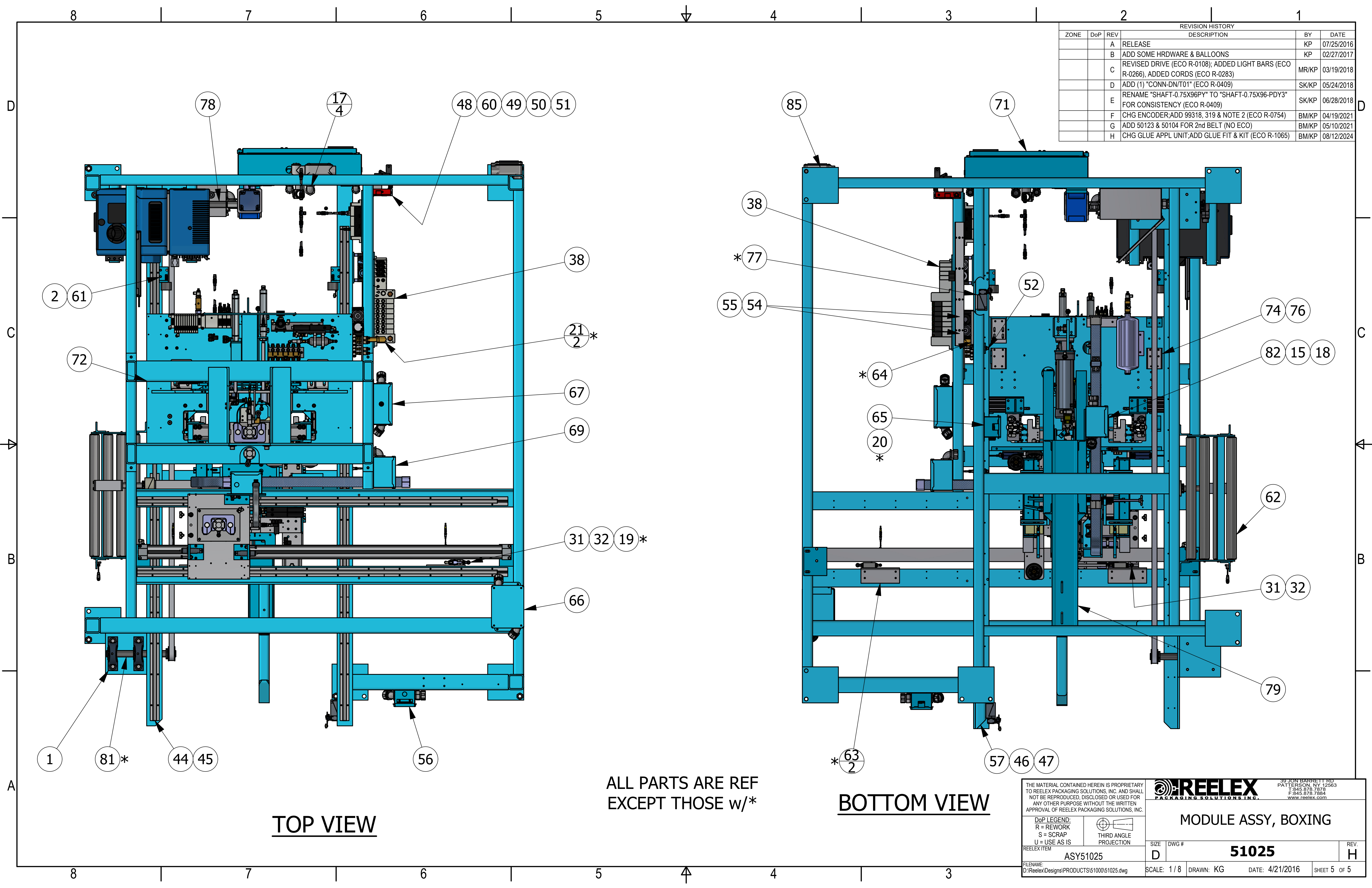
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