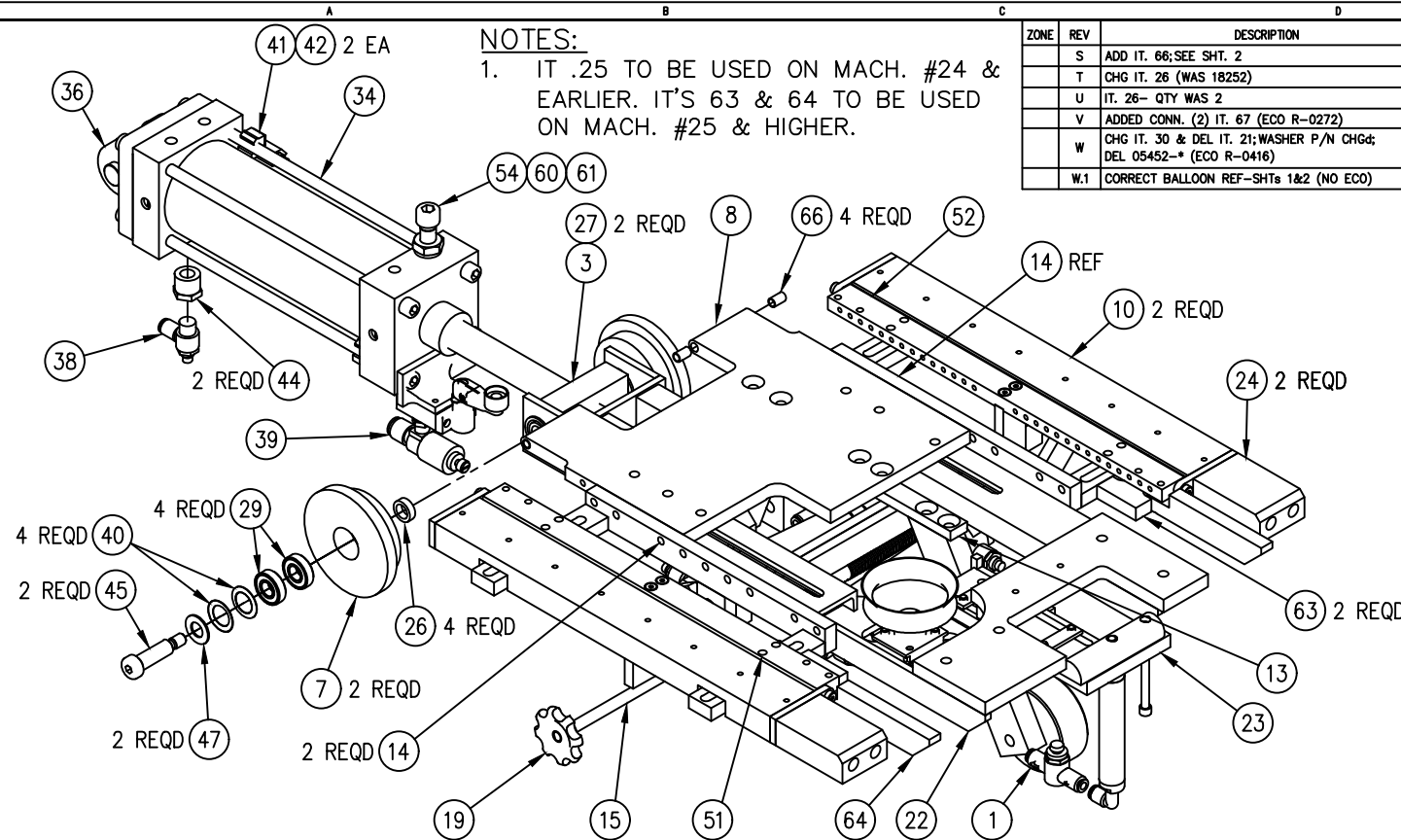


NOTES:

- IT .25 TO BE USED ON MACH. #24 & EARLIER. IT'S 63 & 64 TO BE USED ON MACH. #25 & HIGHER.

ZONE	REV	DESCRIPTION	BY/DATE
S	ADD IT. 66; SEE SHT. 2		KP-6/3/09
T	CHG IT. 26 (WAS 18252)		KP-3/28/17
U	IT. 26- QTY WAS 2		KP-5/15/17
V	ADDED CONN. (2) IT. 67 (ECO R-0272)		MR/KP-2/14/18
W	CHG IT. 30 & DEL IT. 21; WASHER P/N CHG; DEL 05452-* (ECO R-0416)		KP-6/21/18
W.1	CORRECT BALLOON REF-SHTS 1&2 (NO ECO)		KP-1/9/2020

ZONE	REV	DESCRIPTION	BY/DATE
A	RELEASE		KP-2/6/03
B	ADD IT 48; IT. 21 WAS 05490		KP-03/03/03
C	ADD IT 49		KP-4/2/03
D	ADD IT 50		KP-4/24/03
E	ADD IT'S 51-53; DELETE IT'S 11 & 12		KP-5/27/03
F	ADD IT'S 54-55; CHG IT'S 20, 31 & 49; WERE 05464, BOLT-SS1/2x1, SPRING-CEN/778, RESPECTIVELY		KP-6/26/03
G	DELETE IT. 53; IT'S 51 & 52 WAS 18280-01,02		KP-7/23/03
H	IT. 2 WAS 05430		KP-8/26/03
J	ADDED IT'S 56 & 57		KP-4/13/04
K	DEL IT'S 56 & 57; IT. 27-QTY WAS 4		KP-8/9/04
K1	TITLE CHG-IT. 6		KP-9/13/04
L	ADD IT'S 56-61; CHG IT. 54 QTY WAS 2: DELETE NOTE 1 & IT'S 20 ,31 ,38 ,49 & 55		KP-11/17/04
M	DEL IT. 62; RESTORE IT. 38		KP-12/9/04
N	DEL IT'S 9 & 28; ADD IT. 62		KP-7/13/05
P	DEL IT. 25; ADD IT'S 63 & 64; UPDATE VIEWS		KP-11/23/05
R	ADD IT. 65; SEE SHT. 2		KP-9/10/07



2	67	CORD-PATCH/11	CORD, PATCH- 3PIN, 1M
4	66	BEAR-B04X05X08	BEARING, .3125 OD x .250 ID
2	65	FLOOR STOCK	SCREW, SHOULDER, .375 x 1.00(5/16-18)
2	*64	20410	EXTENSION, GLUE FLAP WELDMENT
2	*63	20409	GUIDE, NYLON-FLAP TABLE
2	62	20092	ROLLER BEARING ASSY
1	61	FLOOR STOCK	NUT, HEX, #1/2-13
1	60	FLOOR STOCK	BOLT, HEX HD, 1/2-13 x 1.75
1	59	SWITCH-D4C-1620	SWITCH, LIMIT
1	58	18474	CAM, CYL SWITCH SENSING
1	57	18473	BRACKET, SWITCH MOUNT
1	56	18472	SLEEVE, SWITCH EXTENSION
2	54	FLOOR STOCK	WASHER, SPLITLOCK #1/2
1	52	18068-02	CYL PIVOT BAR ASSY, COMPRESION
1	51	18068-01	CYL PIVOT BAR ASSY, COMPRESION
4	50	FLOW-FCAS/03	FITTING, FLOW CONTROL, 1/4NPT x 1/4t
4	48	BOLT-SB1/4X3/8	SCREW, SHOULDER, Ø1/4 x .375(10-24)
QTY	ITEM	PART NO.	DESCRIPTION

2	47	FLOOR STOCK	WASHER, FLAT #1/2
1	46	FLOOR STOCK	SCREW, SHOULDER, .50 x 1.75(3/8-16)
2	45	FLOOR STOCK	SCREW, SHOULDER, .50 x 1.50(3/8-16)
2	44	FLOOR STOCK	REDUCER, BRASS, 1/2NPT x 1/4NPT
2	43	FLOOR STOCK	NUT, HEX, #1/4-20
2	42	SWITCH-DA54/C	SWITCH, .5 M CORD, LED
2	41	SWITCH-CLAMP/01	CLAMP
4	40	WASH-SPRING/001	WASHER, 1.50 DIA
1	39	FLOW-SPD/EX02	CONTROLLER, SPD-EXH, 1/4NPT x 1/4t
1	38	FLOW-FCAS/04	FITTING, FLOW CONTROL, 1/4NPT x 1/4t
2	37	CYL-PIN/03	PIN, CYLINDER
1	36	CYL-PIN/02	PIN, CYLINDER
2	35	CYL-NCD/05	CYLINDER, 1.50 BORE x 4.00 STK
1	34	CYL-NCD/03	CYLINDER, 3.25 BORE x 8.00 STK
1	33	COUP-CT/005	COUPLING, SHAFT, 1.00 x .25
1	32	COUP-CT/004	COUPLING, SHAFT, 1.38 x .38
QTY	ITEM	PART NO.	DESCRIPTION

2	30	BOLT-SS1/4X3	SCREW, SET- CUP PT, 1/4-20 x 3.00LG
4	29	BEAR-R88WVCJCS	BEARING
2	27	BEAR-5491	BEARING
4	26	20133	RETAINER, GUIDE WHEEL
2	*25	18232	EXTENSION, GLUE FLAP WELDMENT
2	24	18170	BLOCK, EXTENSION
1	23	18010	FLAP STARTER ASSY, UPPER
1	22	18009	VACUUM CUP ASSY, OUTER
1	19	05458	KNOB, MODIFIED
1	17	05441-02	ROD, BACK & GLUE FLAP-LH
1	16	05441-01	ROD, BACK & GLUE FLAP-RH
1	15	05439	SHAFT, EXTENSION
2	14	05437	WELDMENT, END PLT-COMP. DR/GLUE FLAP CLOSER
1	13	05436	BAR, EXTENDER-BOX TABLE
2	10	05426	WELDMENT, GLUE FLAP CLOSER-FRONT
1	8	05364	PLATE, COMPRESSION
2	7	05206	WHEEL, GUIDE
1	6	05204	WELDMENT, COMPRESSION DOOR KNUCKLE
1	5	05196	LINKAGE, MOTION TRANSFER (R)
1	4	05195	LINKAGE, MOTION TRANSFER (L)
1	3	05190	BLOCK, THRUST
1	2	18069	ARM ASSY, MOTION TRANSFER
1	1	05019	LEG ASSY, CAM-COMPRESSION PLATE
QTY	ITEM	PART NO.	DESCRIPTION

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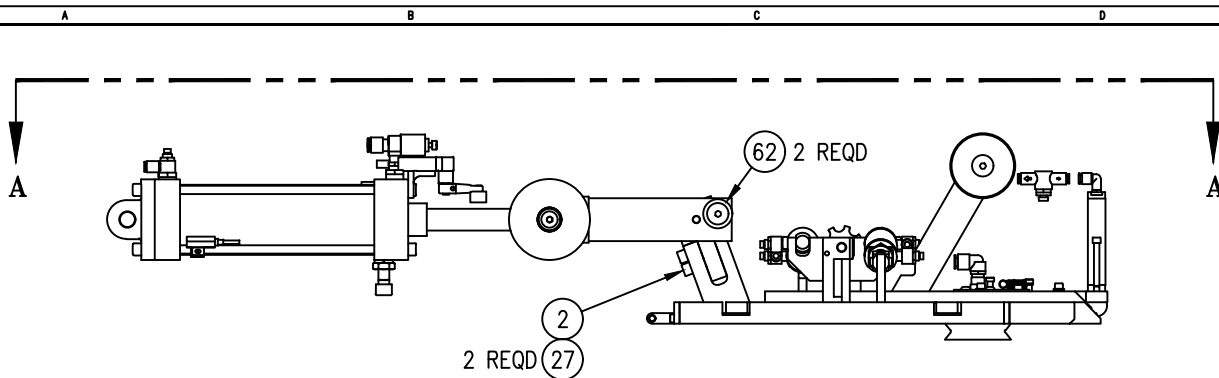
**COMPRESSION FLAP ASSY-
BOTTOM DEVICENET
(BOX TABLE)
"COMPRESS-FLAP/D"**



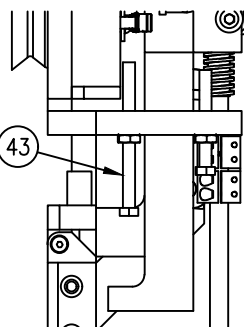
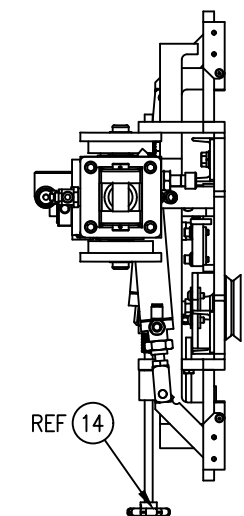
THIRD ANGLE PROJECTION

SIZE D PART/DWG NO. **20051** REV. **W**
SCALE 1/2 DRAWN BM DATE 9/16/02 SHEET 1 OF 3

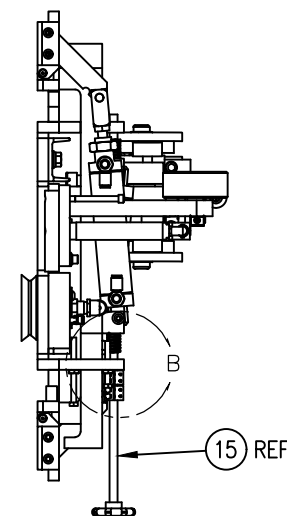
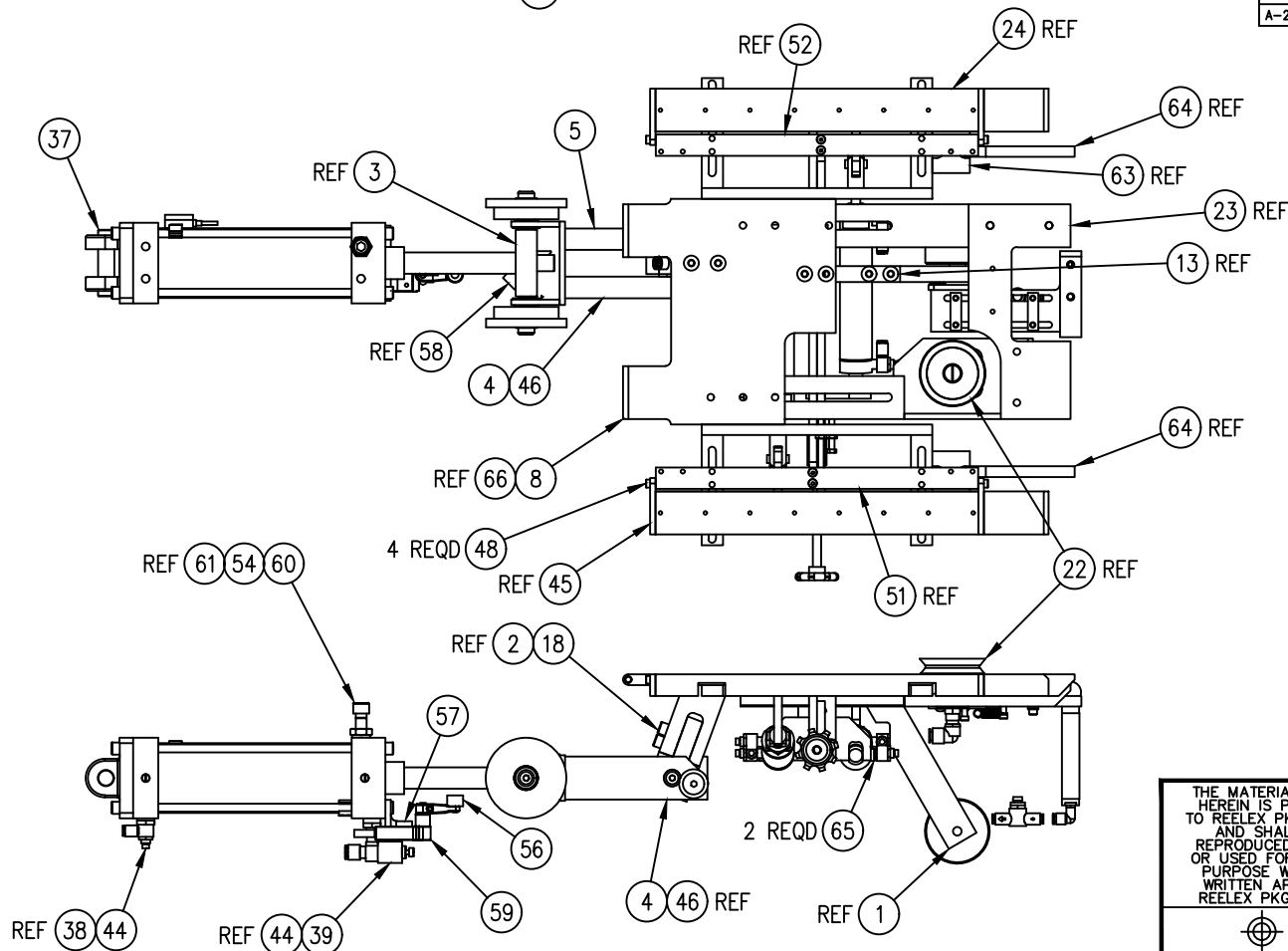
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REVISIONS		
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	J	SEE SHT 1
	K	SEE SHT 1
	K1	SEE SHT 1
	L	SEE SHT 1
	M	SEE SHT 1
	N	SEE SHT 1
	P	SEE SHT 1
	R	ADD IT. 65; SEE SHT 1
	S	ADD IT. 66; SEE SHT 1
	T	CHG IT. 26; SEE SHT 1
	U	IT. 26 QTY CHG; SEE SHT 1
	V	ADD IT. 67; SEE SHT 1 (ECO R-0272)
	W	SEE SHT 1 (ECO R-0416)
A-2	W.1	CORRECT BALLOON REF (NO ECO)
		BY/DATE
		KP-8/26/03
		KP-4/13/04
		KP-8/9/04
		KP-9/13/04
		KP-11/17/04
		KP-12/9/04
		KP-7/13/05
		KP-11/23/05
		KP-9/10/07
		KP-6/3/09
		KP-3/28/17
		KP-5/15/17
		MR/KP-2/14/18
		KP-6/22/2018
		KP-1/9/2020



DETAIL B
SCALE: 3/4



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**COMPRESSION FLAP ASSY-
BOTTOM DEVICENET
(BOX TABLE)
"COMPRESS-FLAP/D"**

THIRD ANGLE PROJECTION

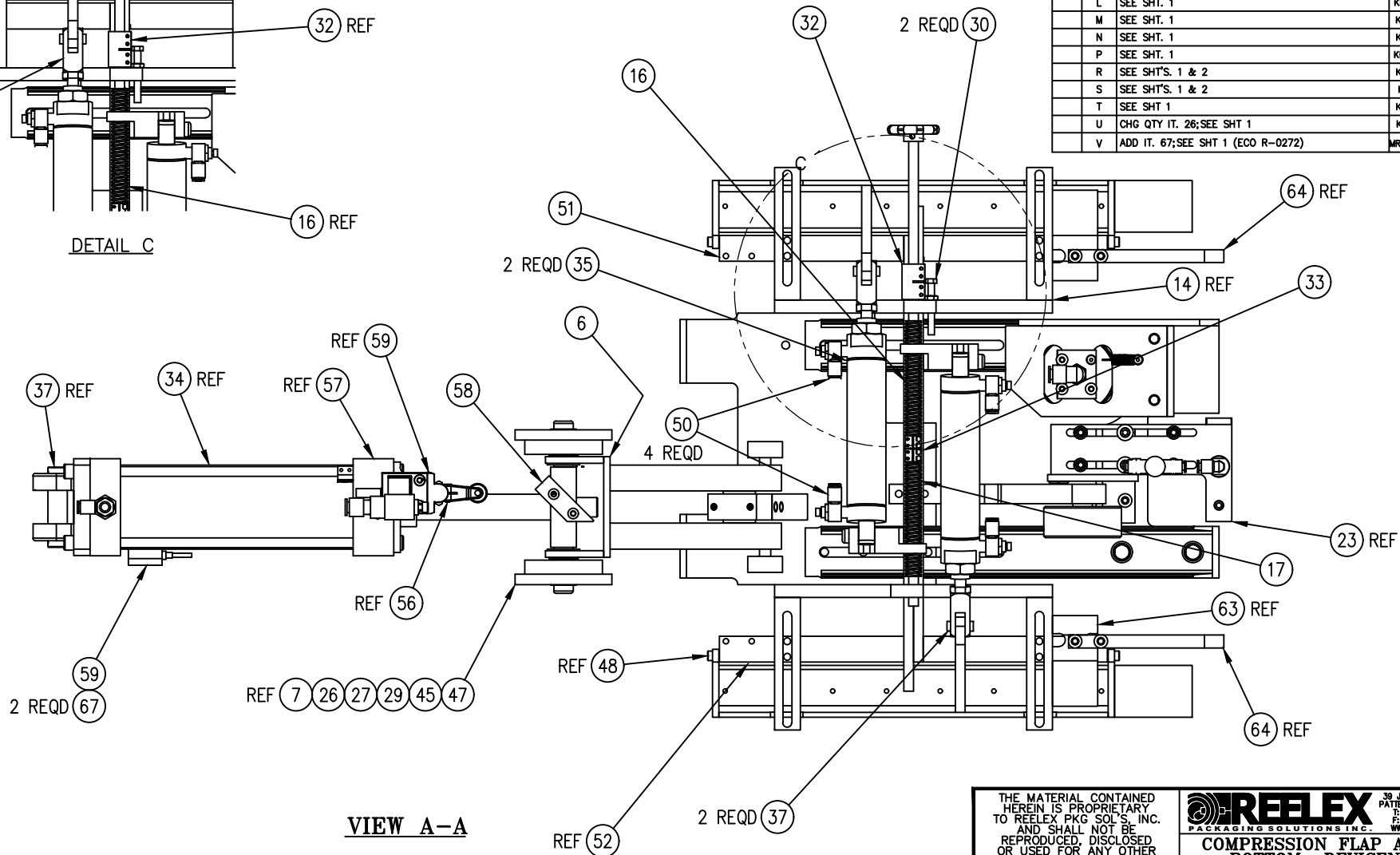
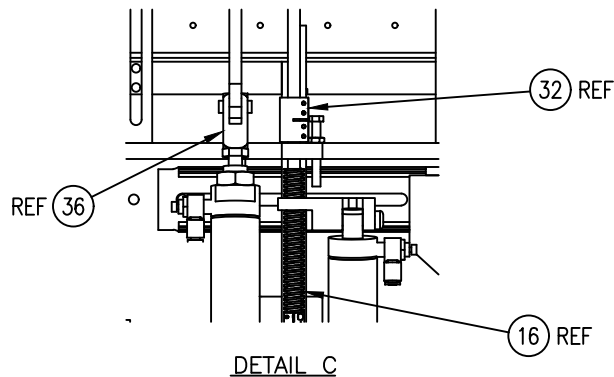
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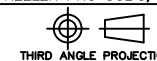
SCALE 1/3 DRAWN BM DATE 9/16/02 SHEET 2 OF 3

REVISIONS			
ZONE	REV	DESCRIPTION	BY/DATE
	W	SEE SHT. 1 (ECO R-0416)	KP-6/22/2018
A-2	W.1	CORRECT BALLOON REF (NO ECO)	KP-1/9/2020

REVISIONS			
ZONE	REV	DESCRIPTION	BY/DATE
	H	SEE SHT. 1	KP-8/26/03
	J	SEE SHT. 1	KP-4/13/04
	K	SEE SHT. 1	KP-8/9/04
	K1	SEE SHT. 1	KP-9/13/04
	L	SEE SHT. 1	KP-11/17/04
	M	SEE SHT. 1	KP-12/9/04
	N	SEE SHT. 1	KP-7/13/05
	P	SEE SHT. 1	KP-11/23/05
	R	SEE SHT'S. 1 & 2	KP-9/10/07
	S	SEE SHT'S. 1 & 2	KP-6/3/09
	T	SEE SHT 1	KP-3/28/17
	U	CHG QTY IT. 26; SEE SHT 1	KP-5/15/17
	V	ADD IT. 67; SEE SHT 1 (ECO R-0272)	MR/KP-2/14/18



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**COMPRESSION FLAP ASSY-
BOTTOM DEVICENET
(BOX TABLE)
"COMPRESS-FLAP/D"**

SIZE D PART/DWG NO. 20051 REV. W.1

FILENAME: N:\MECHDWGS\DWGS\20051

SCALE 1/2 DRAWN BM DATE 9/16/02 SHEET 3 OF 3