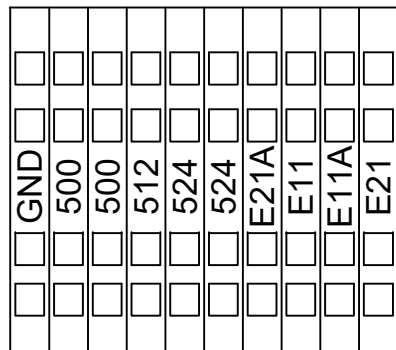
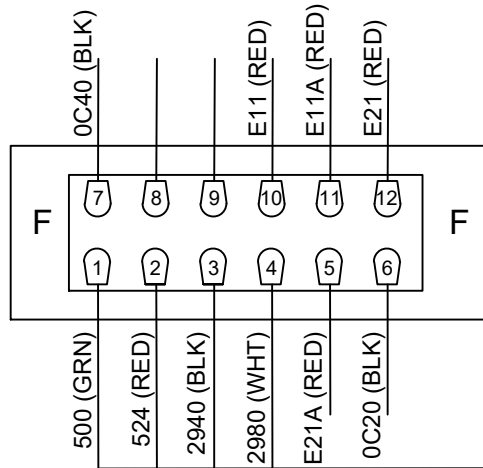
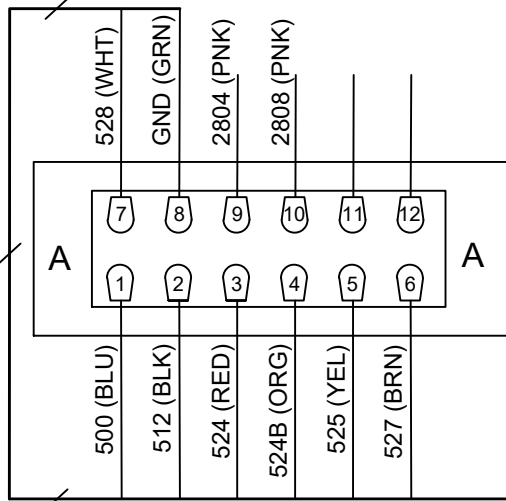
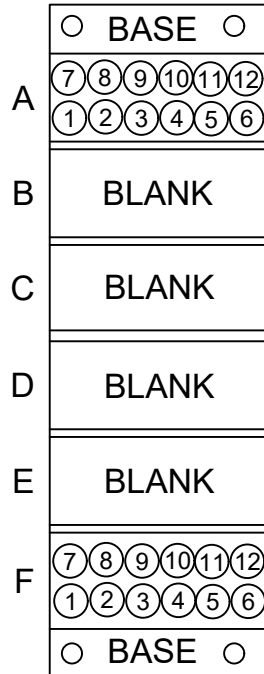


NODE -7 BUTTON BOX TO BOXING SIDE 12x12 CONN. F

REVISIONS			
ZONE	REV	DESCRIPTION	BY/DATE
	A	RELEASE (ECO R-0297)	MK/KP-2/28/18
	B	ADD SPARES TO COND. & TERMINALS (ECO R-0463)	MK/KP-08/15/18
B-3/4	C	E-STOP WIRING UPDATES (ECO R-0708)	MK/KP-12/20/19



TERMINAL
BLOCK

8 CONDUCTOR
SEE DWG #50610

4 CONDUCTOR
SEE DWG #50612

1	2	3	4	5	6	7
PRGMBLE. OUTPUTS						
PIN 1	524					
PIN 2	2940					
PIN 3	524					
PIN 4	2980					

8	9	10	11	12	13	14
PRGMBLE. INPUTS						
PIN 8	4x10					
PIN 9	4x5					

TERMINALS IN
GLUE
MACHINE

4 CON./SH — RED 524 24VDC
— BLK 2940 LOW GLUE SEE DWG #50612
— RED 524 24VDC
— WHT 2980 GLUE READY

4 CON./SH — BLK 4x 10 DC COM GLUE SEE DWG #20625
— WHT 4x 5 STANDBY SIGNAL

STANDBY SIGNAL FROM MODULE 1 X7.0 0x6
4x5 CONNECTOR 4x PIN 9 STANDBY INPUT IN GLUE MACHINE
GLUE RELAY SEE DWG #20625
4x10 CONNECTOR 4x PIN8 COM. IN GLUE MACHINE

ADD (2) 24VDC
RELAY IN TERMINAL
BOX

500 A GLUE B 0C40
STANDBY

500 A DVR B 624
SEE DWG #20625

TERMINAL BOX
BOXING SIDE
SEE DWG# 20060

DVR
0C20 4 7 0C20A
X6.0 0x5

SEE DWG #20625

THE MATERIAL CONTAINED
HEREIN IS PROPRIETARY
TO WINDINGS, INC.
AND SHALL NOT BE
REPRODUCED, DISCLOSED
OR USED FOR ANY OTHER
PURPOSE WITHOUT THE
WRITTEN APPROVAL OF
WINDINGS, INC.



FILENAME: D:\REELEX\... 50613

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WWW.REELEX.COM

**DIAGRAM, CONDUIT BASE-
NODE-7 BUTTON BOX TO
BOXING SIDE CONN. F**

SIZE PART/DWG NO. REV.
C 50613 C

SCALE — DRAWN MK DATE 1/17/18 SHEET 1 OF 1