



REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	A	RELEASE	KP	2/15/2017
	B	CHG QTY & DESCRIPTION OF "COUP-NYFLEX/04" (ECO R-0510)	BM/KP	09/25/2018
	C	REPLACE "SWITCH-DA54/C" w/"SWITCH-DA90/C"; ADD NOTE 1 (ECO R-0461)	SK/KP	10/24/2018

2	12	SWITCH-DA90/C	SWITCH, SOLID STATE- NPN, M8, 3 PIN CONN, 0.5m CORD
2	11	SHOCK-M20	SHOCK, 20mm
4	10	FLOOR STOCK	NUT, JAM #7/16-20
1	9	COUP-NYFLEX/04	RING, LOCKING-COUPLING (2 PACK)
2	8	COUP-NYFLEX/03	HUB, COUPLING- 1" BORE w/KEYWAY
1	7	COUP-NYFLEX/02	SLEEVE, COUPLING-NYLON
1	6	BLOCK-PBE920X28	BLOCK, PILLOW- THRUST, 1.75 BORE
1	5	BLOCK-NPL-32T	BLOCK, PILLOW- 2.00 DIA
1	4	ACT-NCD/01	ACTUATOR, ROTARY
1	3	21004	SPINDLE ASSY, TURRET-DEVICENET
2	2	21003	CARRIAGE ASSY, TURRET
1	1	05120	SHIM, BEARING
QTY	ITEM	PART/STK NO.	TITLE

NOTES:
1. FOR "ACT-NCD/01" w/MANUFACTURER P/N ENDING WITH -Z, USE "SWITCH-DA90/C", OTHERWISE USE "SWITCH-DA54/C".

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THIRD ANGLE PROJECTION

STOCK # ASY51026

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TURRET ASSY

SIZE PART/DWG NO. **51026**

SCALE: 3/16 DRAWN: KG DATE: 02/06/2017 SHEET 1 OF 1