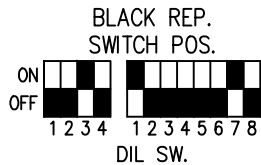


A

B

C

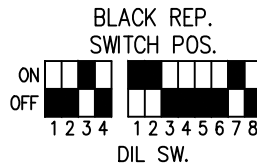
D



### NODE 1 LOCATED ON FRAME ABOVE TURRET



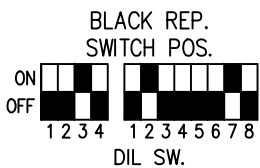
1001 JAWS CLOSED	①	①	TUBE PRESENT 1002
1004 TURRET RT WIND	②	③	TURRET LT WIND 1008
1010 T H VERT. DOWN	④	⑤	T H VERT. UP 1020
1040 T H HORZ. IN	⑥	⑦	T H HORZ. OUT 1080
1101 T H VERT. EYE	⑧	⑨	T H VERT. MID 1102
CABLE THRU TUBE SENSOR	⑩	⑪	TUBE FINGERS RET'd 1108
TUBE INSERTER SLEEVE RET'd 1110	⑫	⑬	CAPPED
CAPPED	⑭	⑮	CAPPED



### NODE 3 LOCATED ON TURRET



1401 RIGHT MAN. CLOSED	①	①	LEFT MAN. CLOSED 1402
1404 RIGHT G.M. ENGAGED	②	③	LEFT G.M. ENGAGED 1408
1410 RIGHT MAN. MID	④	⑤	LEFT MAN. MID 1420
1440 RIGHT G.M. DISENGAGED	⑥	⑦	LEFT G.M. DISENGAGED 1480
1501 RIGHT MAN. OPEN	⑧	⑨	LEFT MAN. OPEN 1502
1504 RIGHT EF. UP	⑩	⑪	LEFT EF. UP 1508
1510 RIGHT EF. MID	⑫	⑬	LEFT EF. MID 1520
1540 RIGHT EF. DOWN	⑭	⑮	LEFT EF. DOWN 1580



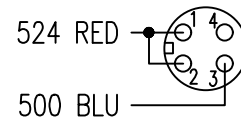
### NODE 2 LOCATED ON SPINDLE TABLE



1201 SPINDLE TABLE OUT	①	①	SPINDLE TABLE IN 1202
1204 SPINDLE INDEX UNLOCK	②	③	SPINDLE INDEX LOCKED 1208
1210 SPINDLE MAN. CLOSED	④	⑤	MANDREL OPEN 1220
1240 SPINDLE G.M. DISENGAGE	⑥	⑦	SPINDLE G.M. ENGAGE 1280
1301 C.G. TABLE STOP	⑧	⑨	CAPPED
CAPPED	⑩	⑪	CAPPED
CAPPED	⑫	⑬	CAPPED
CAPPED	⑭	⑮	CAPPED

SMC POWER CONN.  
BLUE = 500  
BROWN = 524  
WHITE = 624  
BLACK = GRN

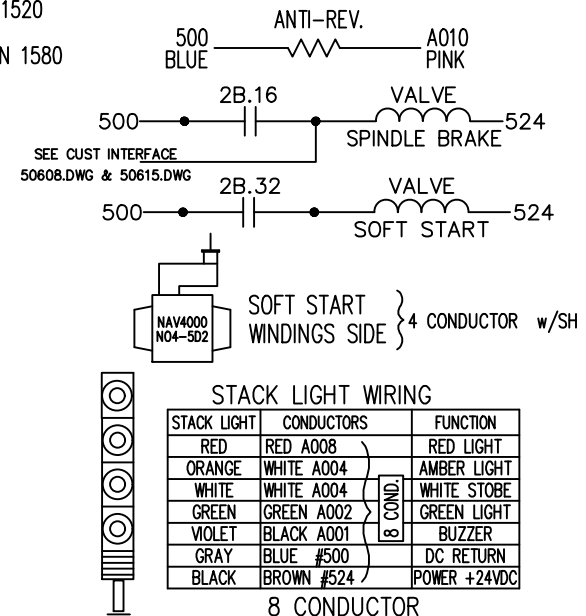
#### DEVICENET PWR



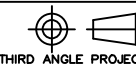
FOR NODE 4 INFO-SEE DWG #50614

DIL SWITCH MODULES MUST BE  
REMOVED TO SET SWITCHES

REVISIONS		
REV	DESCRIPTION	BY/DATE
A	RELEASE	KP-2/8/17
B	NODE 4: ADD D.N. PWR & SW POSITIONS	KP-3/20/17
C	ADD LENGTH CTR RELAY (ECO R-0079)	MK/KP-11/14/17
D	UPDATE TITTLE (ECO R-0442)	MK/KP-6/27/18
E	REMOVE NODE4 INFO (ECO R-0558 & 0564)	MK/KP-2/27/19
F	REMOVE LENGTH CTR RELAY (ECO R-0666)	MK/KP-6/24/19
G	ADD NODE 1 CONT 12: ADD "TUBE.....1110" (ECO R-0798)	KP-03/10/2021
H	CLARIFY NODE 1-0, 11 CALLOUTS FOR AIR TUBE (ECO R-0798)	KP-08/23/21



THE MATERIAL CONTAINED  
HEREIN IS PROPRIETARY  
TO REELEX PKG SOL'S, INC.  
AND SHALL NOT BE  
REPRODUCED, DISCLOSED  
OR USED FOR ANY OTHER  
PURPOSE WITHOUT THE  
WRITTEN APPROVAL OF  
REELEX PKG SOL'S, INC.



THIRD ANGLE PROJECTION



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WWW.REELEX.COM

SCHEMATIC,  
MANIFOLD/NODE 1-3  
INPUT DESIG DEVICENET-  
WINDINGS SIDE

SIZE C PART/DWG NO. 50600 REV. H

FILENAME: D:\REELEX\...\ 50600 SCALE - DRAWN KP DATE 1/26/17 SHEET 1 OF 1