

REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
d	A	RELEASE	KP	2/6/2017
	B	ROTATE (1)IT.18, SO COLLAR IS ON INSIDE; CHG STANDALONE PULLEYS TO MODIFIED	SK/KP	04/26/2017
	C	REDESIGN- WEIGHT REDUCTION + NEEDLE BEARINGS (ECO #0300)	SK/BM	02/05/2018
	D	ADD (8) "COLLAR-2/20MM" & CHG KEYWAY LENGTHS (ECO R-0443)	SK/KP	07/02/2018
	E	ADD SPR50489 (ECO R-0468)	SK/BM	08/01/2018

2	46	SWITCH-PROX/11	SWITCH, PROX- PNP, M8x1, NO
2	45	LEE-SPB-12OPN	BLOCK, BEARING, ROLLER- 3/4"
13	44	FLOOR STOCK	WASHER, SPLTLOCK #5/16
18	43	FLOOR STOCK	WASHER, SPLTLOCK #10
4	42	FLOOR STOCK	WASHER, SPLTLOCK #1/4
12	41	FLOOR STOCK	WASHER, FLAT#5/16
2	40	FLOOR STOCK	WASHER, FLAT#10
2	39	FLOOR STOCK	WASHER, FLAT#1/4
8	38	FLOOR STOCK	SCREW, SOC HD CAP-#5/16-18 x 1.25LG
4	37	FLOOR STOCK	SCREW, SOC HD CAP-#5/16-18 x 1.00LG
2	36	FLOOR STOCK	SCREW, SOC HD CAP-#10-32 x 1.00LG
16	35	FLOOR STOCK	SCREW, SOC HD CAP-#10-32 x .75LG
2	34	FLOOR STOCK	SCREW, SOC HD CAP-#10-32 x .38LG
4	33	FLOOR STOCK	SCREW, SET-FLAT PT-#10-32 x .63LG
12	32	FLOOR STOCK	SCREW, FLAT SOC HD-#5/16-18 x 1.00LG
2	31	FLOOR STOCK	SCREW, FLAT SOC HD-#10-32 x 1.00LG
1	30	FLOOR STOCK	NUT, JAM #5/16-18
4	29	FLOOR STOCK	NUT, HEX #5/16-18
2	28	FLOOR STOCK	KEY- 6mm sq x 40mm
2	27	FLOOR STOCK	KEY- 6mm sq x 30mm
2	26	FLOOR STOCK	KEY- 6mm sq x 25mm
5	25	FLOOR STOCK	BOLT, HEX CAP-#5/16-18 x 1.50LG
8	24	FLOOR STOCK	BOLT, HEX CAP-#5/16-18 x 1.25LG
4	23	FLOOR STOCK	BOLT, HEX CAP-#1/4-20 x 1.00LG
8	22	COLLAR-2/20MM	COLLAR, CLAMP TITE 2-PC, 20 mm
2	21	CABLE-CONN/02	CABLE, CONNECTOR- M8, 3 PIN, ANGLED
4	20	BLOCK-P2B-DL-20M	BLOCK, PILLOW, D-LOK- 20mm DIA
1	19	BELT-AT10/630-25	TIMING BELT - PAIR, AT10/630-25mm
1	18	50489	SPACER, CUTTER GRABBER, SHOULDER DRIVE ASSY
2	17	50213	CLAMP, SHAFT- CUTTER ARM SHOULDER AXLE
2	16	50201	PULLEY, ARM- DRIVE SHOULDER (PAIR)
2	15	50200	PULLEY, ARM- DRIVE ELBOW (PAIR)
1	14	50189	PLATE, MAIN-ROBOT ARM ASSY
1	13	50184	PLATE, TENSIONER-ELBOW
2	12	50165	AXLE, DRIVE-ELBOW
2	11	50164	SPACER, PLBLK-ELBOW MOTOR
1	10	50162	BRACKET, ARRESTER-WRIST
2	9	50161	BLOCK, TABLE-DRIVEN
2	8	50160	SPACER, PILLOW BLOCK-ELBOW
1	7	50158	BRACKET, TENSIONER- ELBOW
1	6	50110	PLATE, SENSOR-ELBOW (3 AXIS)
1	5	50109	PLATE, SENSOR-SHOULDER (3 AXIS)
1	4	50024	DRIVE ASSY, SHOULDER (ROBOT ARM)
1	3	50006	DRIVE ASSY, ELBOW (ROBOT ARM)
2	2	18013	BEARING ASSY, FLOATING-3/4" SHAFT
2	1	10216-09	SHAFT, VARIOUS- .25 DIA
QTY	ITEM	PART/STK NO.	TITLE

THE MATERIAL CONTAINED HEREIN IS PROPRIETARY TO REELEX PACKAGING SOLUTIONS, INC. AND SHALL NOT BE REPRODUCED, DISCLOSED OR USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN APPROVAL OF REELEX PACKAGING SOLUTIONS, INC.

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REELEX
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DRIVE ASSY, SERVO-ROBOT ARM

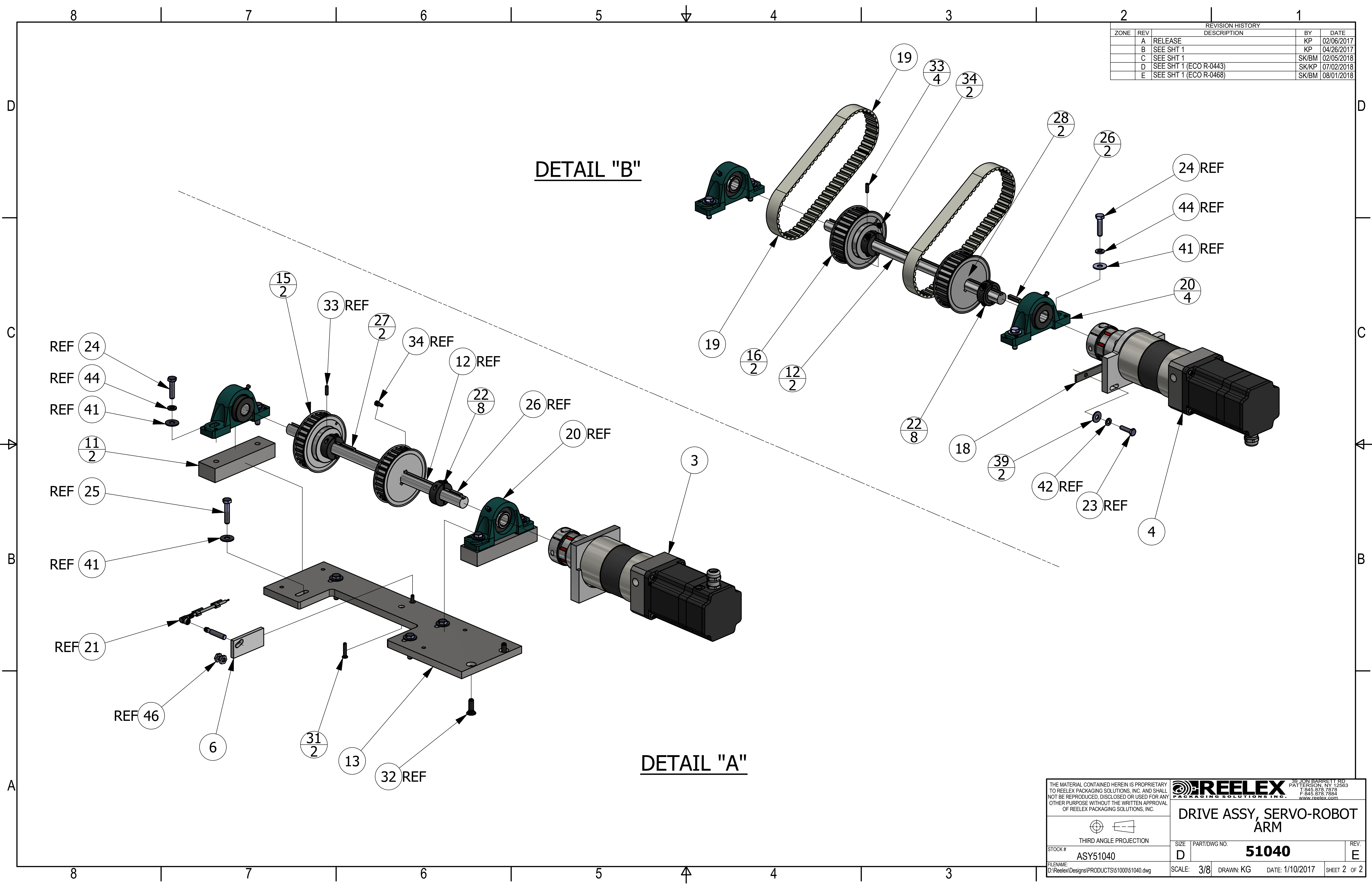
THIRD ANGLE PROJECTION

STOCK # **ASY51040**

SIZE | PART/DWG NO. **51040**

SCALE: 3/8" | DRAWN: KG | DATE: 1/10/2017 | SHEET 1 OF 2

REV. **E**



REVISION HISTORY			
ZONE	REV	DESCRIPTION	BY DATE
	A	RELEASE	KP 02/06/2017
	B	SEE SHT 1	KP 04/26/2017
	C	SEE SHT 1	SK/BM 02/05/2018
	D	SEE SHT 1 (ECO R-0443)	SK/KP 07/02/2018
	E	SEE SHT 1 (ECO R-0468)	SK/BM 08/01/2018

DETAIL "B"


DETAIL "A"

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THIRD ANGLE PROJECTION

STOCK # ASY51040

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DRIVE ASSY, SERVO-ROBOT ARM

SIZE	PART/DWG NO.	REV.
D	51040	E

SCALE: 3/8	DRAWN: KG	DATE: 1/10/2017	SHEET 2 OF 2
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