

# WINDING SIDE

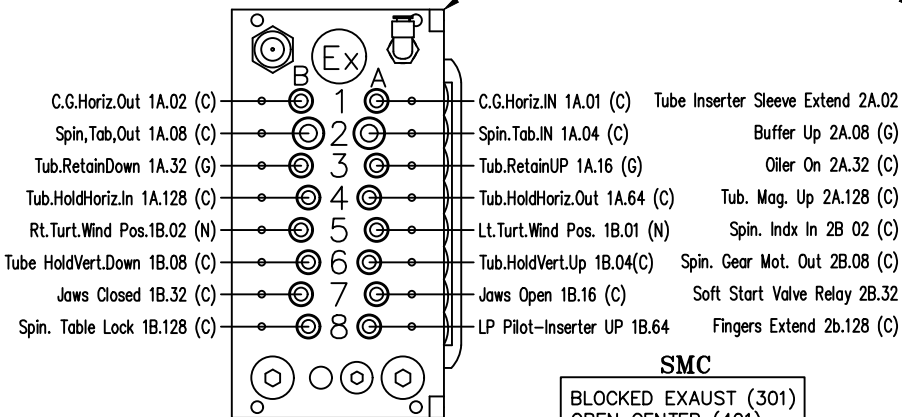
REVISIONS		
ZONE	REV	DESCRIPTION
	A	RELEASE
	B	NODE 4: ADD D.N. PWR & SW POSITIONS
	C	UPDATE TITLE (ECO R-0442)
	D	NODE4-SEE 50614.DWG (ECO R-0558)
	D.1	FURTHER CLARIFICATIONS (ECO R-0558)
	E	ADD NODE 2 CONT B1: "TUBE...2A.02" (ECO R-0798)
		BY/DATE
		KP-2/8/17
		KP-3/20/17
		MK/KP-6/27/16
		MK/KP-6/27/16
		KP-2/25/19
		KP-03/10/2021

## NODE 1 LARGE

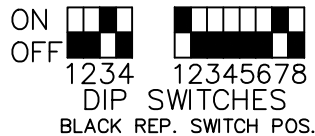
Located In  
Terminal Box

## NODE 2 SMALL

## NODE 3 LOCATED ON TURRET

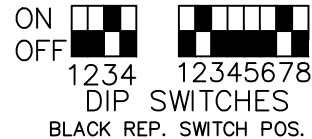


ALL OUTPUT FITTINGS Ø.25  
EXCEPT # 2 = Ø.375



**SMC**  
BLOCKED EXHAUST (301)  
OPEN CENTER (401)  
SINGLE SOLENOID (101)

ALL OUTPUT FITTINGS Ø.25  
EXCEPT #1 = Ø.156



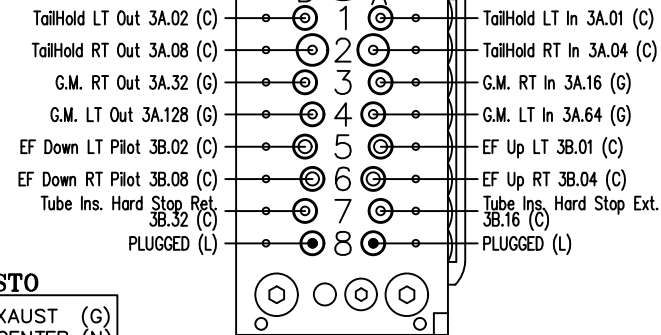
## NODE 2

7B SOFT START 2B.32

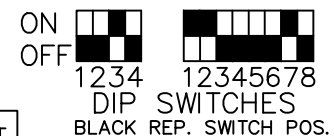
**FESTO**  
BLOCKED EXHAUST (G)  
PRESSURE CENTER (N)  
SINGLE SOLENOID (M)  
OPEN CENTER (C)  
BLANK (L)

A=14  
B=12

DIP SWITCH MODULES MUST  
BE REMOVED TO SET  
SWITCHES

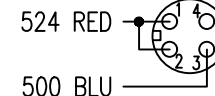


ALL OUTPUT FITTINGS Ø.156  
EXCEPT # 5 & 6 = Ø.25



FOR NODE 4 INFO-SEE DWG #50614

DEVICENET PWR



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<b>SCHEMATIC, MANIFOLD/NODE 1-3 OUTPUT DESIG DEVICENET- WINDINGS SIDE</b>		SIZE D	PART/DWG NO. <b>50601</b>
THIRD ANGLE PROJECTION		SCALE -	REV. <b>E</b>
FILENAME: D:\REELEX\... 50601		DRAWN KP DATE 01/11/17	SHEET 1 OF 1