

ZONE		REVISION HISTORY		BY	DATE
		REV	DESCRIPTION		
	A		RELEASE	KP	07/22/2016
	B		ADD 50022, SHAFT-SR12-PD24 & SHAFT-0.75X-48PDY	KP	11/10/2016
	C		ADD INPUT MODULE & INPUT MODULE MOUNT PLATE;UPDATE NOTE 1	BM/KP	11/21/2016
	C.1		UPDATE STK #	KP	12/15/2016
	D		ADD (1) "CORD-PATCH/07"-QTY CHGd (2)	KP	04/28/2017
	E		ADDED "CABLE-DN/5" (ECO R-0102)	MR/KP	03/27/2018
	F		RENAME "SHAFT-.75X48PD" TO "SHAFT-0.75X48-PDY3" FOR CONSISTENCY (ECO R-0194)	SK/KP	06/20/2018
	G		CHG "MODULE-INPUT/01" TO BE "MODULE-INPUT/03";ADD NOTES 2 & 3 (ECO R-0437)	BM/KP	04/17/2019
	H		ADD AIR TUBR PARTS;50036 WAS 50053 (ECO R-0798)	BM/KP	02/23/2021

- NOTES:**
- 1. IT's "CONN-2101/M8" AND "CORD-PATCH/07", NOT SHOWN FOR CLARITY.
 - 2. MACHINES #1-10: USE "MODULE-INPUT/01" IN PLACE OF "MODULE-INPUT/03" AND DO NOT USE "CORD-POWER/05".
 - 3. MACHINES #11 AND ON: USE PARTS LIST COMPONENTS AS LISTED.

29	51036	ASY51036	MULTI TUBE INSERTER ASSY, RH	1
28	50979	GUI50979	GUIDE, CABLE CARRIER- TUBE LOADER	1
27	50978	BRK50978	BRACKET, RETAINING-CABLE CARRIER	1
26	50390	PLT50390	PLATE, MTG- JAW TYPE (TUBE LOADER)	1
25	50342	PLT50342	PLATE, MTG- INPUT MODULE (WINDING SIDE)	1
24	50085	ASY50085	CYLINDER ASSY, MOD.-TUBE LOADER	1
23	50022	CYL-TABLE/010C	CYLINDER ASSY, TUBE LOADER- UNIV	1
22	20956	GUI20956	GUIDE, CARRIAGE TABLE-TUBE LOADER (REPLACEMENT)	1
21	18142	BOX18142	BOX, MODIFIED-TUBE LOADER	1
20	18013	BEAR-ASY/FPB01	BEARING ASSY, FLOATING-3/4" SHAFT	2
19	05286	BRK05286	BRACKET, MTG- JUNCTION BOX (TUBE LOADER)	1
18	--	SWITCH-DH7CL	SWITCH, AUTO 24V	2
17	--	SWITCH-DG5NTL	SWITCH	1
16	--	SWITCH-BAN/BA04	CLAMP, BAND	1
15	--	SWITCH-BAN/040	CLAMP, BAND	2
14	--	SHAFT-SR12-PD24	SHAFT, RAIL- .75DIA x 24.00LG	4
13	--	SHAFT-0.75X48-PDY3	SHAFT, 60 CASE, Ø0.75 x 48.00, PRE DRILLED	2
12	--	MODULE-INPUT/03	MODULE, 16 DIGITAL INPUT	1
11	--	LEE-SPB-12OPN	BLOCK, BEARING, ROLLER- 3/4"	2
10	--	FLOOR STOCK	WASHER, SPLTLOCK #5/16	4
9	--	FLOOR STOCK	SCREW, SOC HD CAP-#5/16-18 x 1.00LG	4
8	--	FLOOR STOCK	SCREW, SOC HD CAP-#3/8-16 x .88LG	2
7	--	FLOOR STOCK	FITTING, STR, 1/4t x 1/4t	2
6	--	CORD-POWER/05	CORD, POWER- M12 (F), 4 COND, 5 METERS, YEL	1
5	--	CORD-PATCH/07	CORD, ELECTRICAL PATCH-DEVICENET	2
4	--	CONN-2101/M8	CONN, CIRCULAR w/HARAX- M8, 3 POS	1
3	--	CABLE-54C1-6	CARRIER, CABLE-STL 54.00 LG	1
2	--	CABLE-42C0-4	CARRIER, CABLE-STL 42.00 LG	1
1	--	CABLE DN5	CABLE, DEVICENET-STR PLUG/SOC M9x0.5x5mLG	1
①	DWG #	REELEX ITEM	TITLE	QTY

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THIRD ANGLE PROJECTION

STOCK # ASY51089

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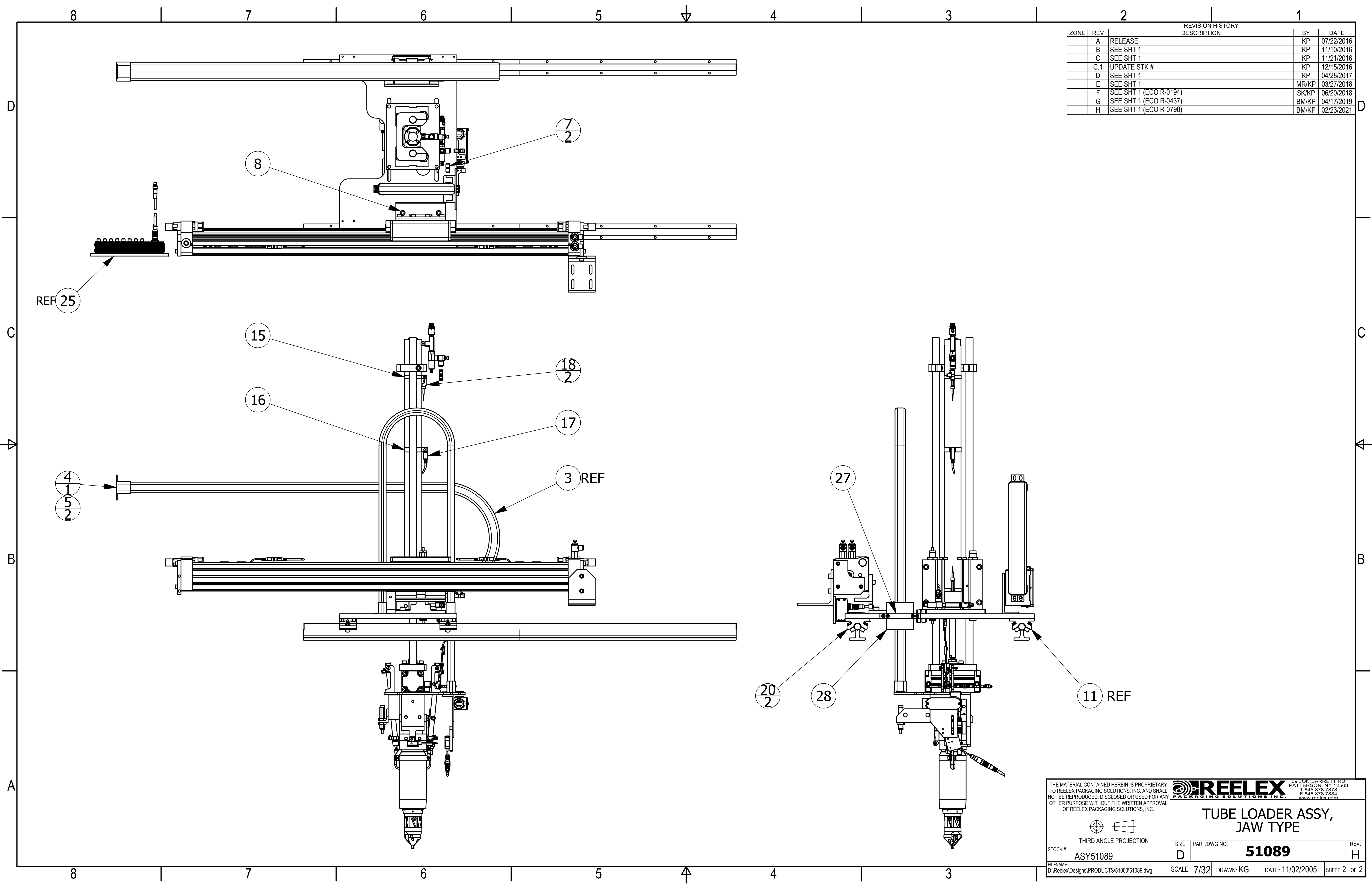
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**TUBE LOADER ASSY,
JAW TYPE**

SIZE	PART/DWG NO.	REV.
D	51089	H

SCALE: 3/8" DRAWN: KG DATE: 11/02/2005 SHEET 1 OF 2



ZONE	REV	REVISION HISTORY			BY	DATE
		DESCRIPTION				
	A	RELEASE			KP	07/22/2016
	B	SEE SHT 1			KP	11/10/2016
	C	SEE SHT 1			KP	11/21/2016
	C.1	UPDATE STK #			KP	12/15/2016
	D	SEE SHT 1			KP	04/28/2017
	E	SEE SHT 1			MR/KP	03/27/2018
	F	SEE SHT 1 (ECO R-0194)			SK/KP	06/20/2018
	G	SEE SHT 1 (ECO R-0437)			BM/KP	04/17/2019
	H	SEE SHT 1 (ECO R-0798)			BM/KP	02/23/2021

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THIRD ANGLE PROJECTION

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**TUBE LOADER ASSY,
JAW TYPE**

SIZE	PART/DWG NO.	REV.
D	51089	H

SCALE: 7/32 | DRAWN: KG | DATE: 11/02/2005 | SHEET 2 OF 2