

NOTES:

- 1. FOR "ACT-CDR/001" w/MANUFACTURER P/N ENDING WITH -Z, USE "SWITCH-DA90/C", OTHERWISE USE "SWITCH-DA54/C".
- 2. FOR ASSEMBLY INSTRUCTIONS, SEE DOCUMENT #51053-AI.

REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	A	RELEASE	KP	7/21/2016
	B	DISCOOND JUNCTION BOX MOD: S	KP	09/08/2016
	B.1	UPDATE STK#	KP	12/15/2016
	C	ADD 2ND SHT FOR ASSEMBLY ORIENTATION	BM/SK	12/18/2017
	D	REPLACE (1) "SWITCH-DA54" w/(1) "SWITCH-DA90/D" & (1) "CORD-PATCH/01";ADD NOTE 1 (ECO R-0461)	SK/KP	10/24/2018
	E	ADD (1) "CONN-PROX/01" (ECO R-0551)	SK/BM	01/09/2019
	F	ADDED NOTE 2 REF'g -AI DOCUMENT (ECO R-0574)	BM/KP	01/30/2019

1	28	SWITCH-PROX/04A	SWITCH, PHOTO SENSOR-12mm x 2mLG CORD
1	27	SWITCH-PHOTO/02	SWITCH, PHOTO-QUICK DISCONN
1	26	SWITCH-DA90/D	SWITCH, SOLID STATE- NPN, M8, 3 PIN CONN, 1.0m CORD
1	25	SWITCH-DA54	SWITCH, AUTO- REED 3M LG
1	24	SHOCK-M14/L	SHOCK, 14mm-LIGHT
1	23	RING-EX/001	RING, RETAINING, EXT. 3/4" SHAFT
2	22	FLOW-FCAS/03	CONTROL, FLOW- 1/8NPT x 1/4t
2	21	FLOOR STOCK	SCREW, FLAT SOC HD-#3/8-16 x 1.00LG
2	20	FLOOR STOCK	FITTING, 90°- 1/4NPT x 1/4t
1	19	COUP-004	COUPLING, SHAFT-.75 BORE
1	18	CORD-PATCH/01	CORD, PATCH, M8, 3 PIN, M to F, 4m LENGTH
2	17	CONN-PROX/01	CONN, SENSOR-MICRO M12, STR (F), 10mLG
1	16	ACT-TA145/01	ACTUATOR, ROTARY-45°
1	15	ACT-CDR/001	ACTUATOR, ROTARY-100 DEG-SING. ROD
1	14	99449	PULLBOX, MODIFIED-LH 1/2"
2	13	99334	STANDOFF, ACTUATOR
1	12	51284	BRACKET, MTG-COIL HEIGHT SENSOR (R)
1	11	50987	PLATE, MTG-CYL (TUBE INS)
1	10	21010	FIN & JAW ASSY, TUBE INSERTER-LH
1	9	20992	BRACKET, SENSOR-MULTI TUBE
1	8	20991	BLOCK, OFFSET-SHOCK
2	7	20988	MOUNT, ROTARY SWITCH
1	6	20976	BRACKET, SWITCH-FINGERS
1	5	20412	COUPLER, MODIFIED-TUBE INSERTION
1	4	20411	SPACER, SLOTTED- PHOTO SW.
1	3	20359	ANGLE, SHOCK- TUBE INS.
1	2	20078	GEAR ASSY, MAIN FIN (MULTI TUBE)
1	1	20019	SENSOR ASSY, DISK-TURNAC

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THIRD ANGLE PROJECTION

STOCK # ASY51053

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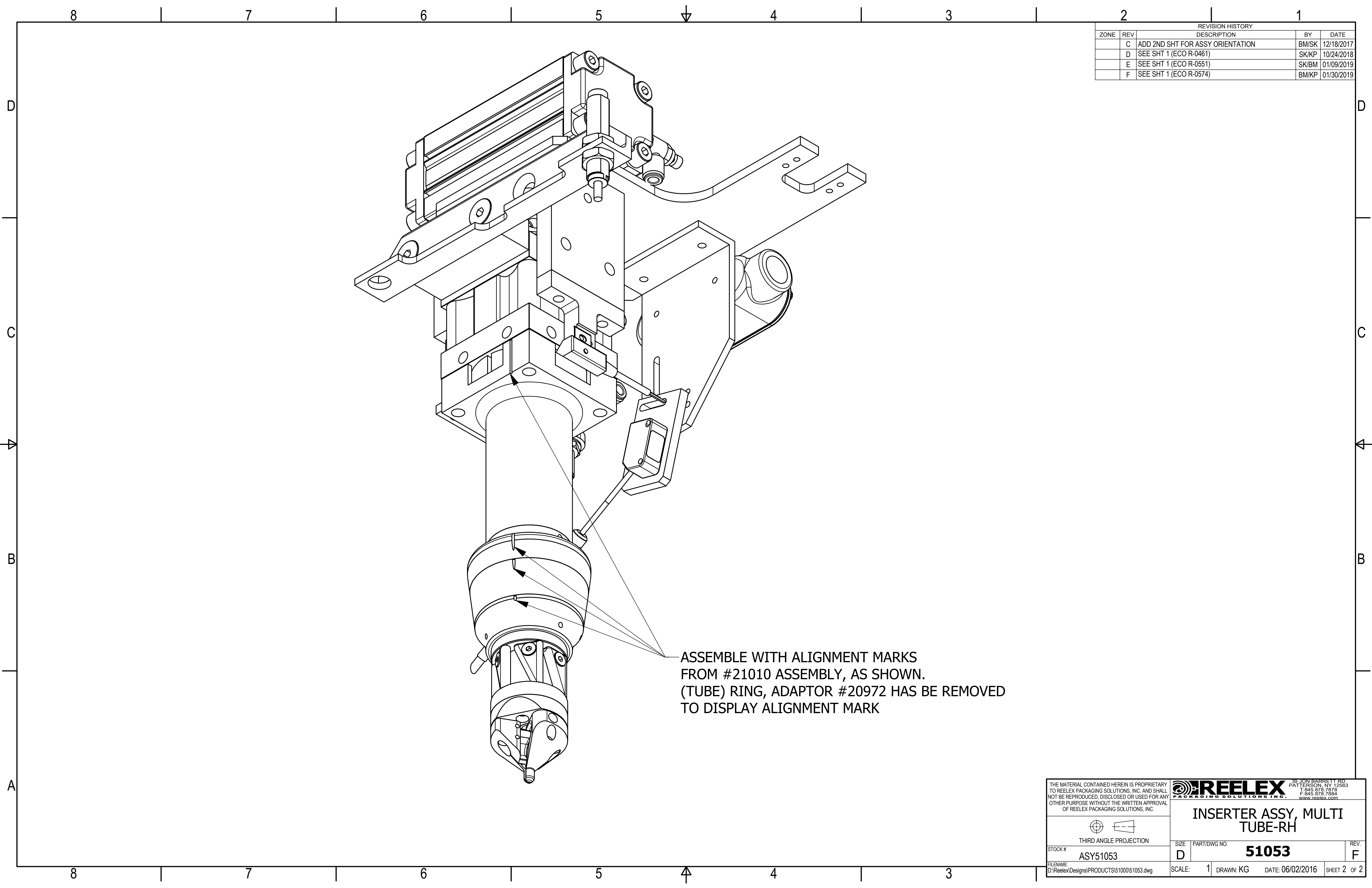
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**INSERTER ASSY, MULTI TUBE-RH**

SIZE	PART/DWG NO.	REV.
D	<b>51053</b>	F

SCALE: 1/2	DRAWN: KG	DATE: 06/02/2016	SHEET 1 OF 2
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REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	C	ADD 2ND SHT FOR ASSY ORIENTATION	BM/SK	12/18/2017
	D	SEE SHT 1 (ECO R-0461)	SK/KP	10/24/2018
	E	SEE SHT 1 (ECO R-0551)	SK/BM	01/09/2019
	F	SEE SHT 1 (ECO R-0574)	BM/KP	01/30/2019

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THIRD ANGLE PROJECTION

STOCK #  
**ASY51053**

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**INSERTER ASSY, MULTI  
TUBE-RH**

SIZE <b>D</b>	PART/DWG NO. <b>51053</b>	REV. <b>F</b>
SCALE: 1	DRAWN: KG	DATE: 06/02/2016

SHEET 2 OF 2