



REVISION HISTORY					
ZONE	DoP	REV	DESCRIPTION	BY	DATE
		D	REDRAWN FROM MDT;ADD 05117 WAS BOLT-SB5/16x3/4	KG/KP	03/17/2016
		E	ADD #05117;DEL 05111 & BOLT-SB5/16X3/4	SK/KP	04/28/2017
		F	ADD ASSY INSTR's CALLOUT (ECO R-0587)	KP	08/23/2021
A-7		G	ADD -03 10" IG VERSION (ECO R-0911)	KP	03/25/2024

DETAIL A
SCALE: 2/1

IT. 6 DISASSEMBLED &
REASSEMBLED
FOR INSTALLATION.

SEE ASSY
INSTRUCTIONS
#50516-AI

21046-01

1	0	0	15	18331	SPR18331	SPACER, WIRE LATCH
0	1	0	14	18115	SPR18115	SPACER, WIRE LATCH
1	1	1	13	05139	CLR05139	COLLAR, MODIFIED-1.125 DIA
1	1	1	12	05138	SCR05138	SCREW, SENSOR
1	1	1	11	05137	CHUCK-BLOCK/BS1	BLOCK, BEARING-SENSOR SCREW
2	2	2	10	05136	CHUCK-BRK/SS01	BRACKET, SENSOR SCREW-LONG
1	1	1	9	05117	BLT05117	BOLT, MOD.-WIRE RETAINING
1	1	1	8	05110	CHUCK-LATCH/WG1	LATCH, WIRE GUIDE BODY
1	1	1	7	05109	CHUCK-01/A	CHUCK, MODIFIED
1	1	1	6	05101	FLA05101	FLAG, SENSOR
1	1	1	5	05062	GEAR-HOUSING/01	HOUSING ASSY, BEVEL GEAR
1	1	1	4	--	SPRING-LC059F05	SPRING, .90 OD x .75 ID x 1.00 LG
1	1	1	3	--	NUT-ARH/00	NUT, ACME- 5/8-5 BRONZE (RH)
1	1	1	2	--	BOLT-SB5/16x1	BOLT, SHLDR- Ø.31 x 1.00LG
1	1	1	1	--	BEAR-06FDU08	BEARING, DU, FLG., .38ID X .50LG
QTY -03	QTY -02	QTY -01	①	DWG #	REELEX ITEM	TITLE

WELDMENT SCHEDULE		
PART NO.	USED ON	ITEM NO.
21046-01	8" MANDREL	CHUCK-8/MAN-R
21046-02	10" MANDREL	CHUCK-10/MAN-R
21046-03	10" MANDREL	CHUCK-10IG.MAN-R

21046-02

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DoP LEGEND:
R = REWORK
S = SCRAP
U = USE AS IS

THIRD ANGLE PROJECTION

REELEX ITEM

SEE CHART

FILENAME:
D:\Reelex\Designs\PRODUCTS\21000\21046.dwg

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**CHUCK ASSY,
ENDFORM-TURRET**

21046-*

REV. **G**

SIZE **D** DWG #

SCALE: 3/4 DRAWN: KG DATE: 02/07/2016 SHEET 1 of 1