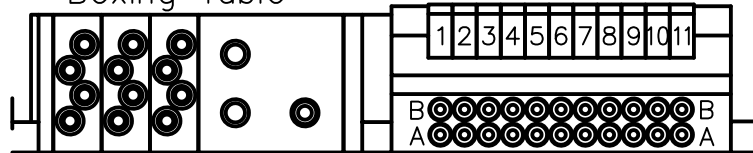


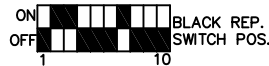
BOXING SIDE

Located on NODE 6
Boxing Table

A-474-0200088



ALL OUTPUT FITINGS Ø.25

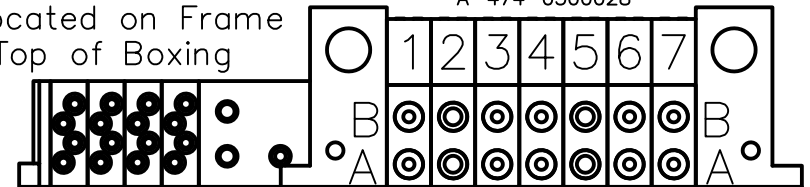


NODE 6

VALVE DESCRIPTION	ADDRESS	TYPE
1A Box Fold Bot. LT Up	6A.01	301
1B Box Fold Bot. LT Down	6A.02	
2A Box Fold Bot. RT Up	6A.04	301
2B Box Fold Bot. RT Down	6A.08	
3A Box Fold Bac. RT Ext.	6A.16	301
3B Box Fold Bac. RT Ret.	6A.32	
4A Box Fold Front Ext.	6A.64	401
4B Box Fold Front Ret.	6A.128	
5A Wire Grabber In	6B.01	301
5B Wire Grabber Out	6B.02	
6A Box Table Vac. Unlatch	6B.04	401
6B Box Fold Comp. Up	6B.08	
7A Close Wire Grab Close	6B.18	401
7B Plugged	6B.32	
8A Box Table Vac.	6B.64	401
8B Front Top Flap	6B.128	
9A Box FoldBacTop Flp Ext	6C.01	401
9B Box FoldBacTop Flp Ret.	6C.02	
10A Box Fold Back LT Ext.	6C.04	301
10B Box Fold Back LT Ret.	6C.08	
11A Box Table Vac. Purge	6C.16	301
11B Plugged	6C.32	

Located on NODE 5
Frame
Top of Boxing

A-474-0300028



ALL OUTPUT FITINGS Ø.25 EXCEPT # 2 & 5 = Ø.375

NODE 7

7A SOFT START 7A.32

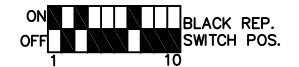
RELAY DVR MUST BE
POWERED BY 624 TO
ACTIVATE SOFT START
VALVE

BOX LOAD
SOFT START
CONTROLLED

SMC

BLOCKED EXHAUST (301)
OPEN CENTER (401)
SINGLE SOLENOID (101)

NODE 5



VALVE DESCRIPTION	ADDRESS	TYPE
1A Glue Gun On	5A.01	101
1B Spare	5A.02	
2A G.F. Vert. Up	5A.04	301
2B G.F. Vert. Down	5A.08	
3A B.L. Vac. On	5A.16	401
3B Aux. Glue Gun On	5A.32	
4A B.L. 2nd Cup Ext.	5A.64	401
4B B.L. 2nd Cup Ret.	5A.128	
5A Glu Noz. Vert Up	5B.01	301
5B Glu Noz. Vert. Down	5B.02	
6A B.L.Vert. Up	5B.04	301
6B B.L.Vert. Down	5B.08	
7A B.L.Horiz. In	5B.16	401
7B B.L. Horiz. Out	5B.32	

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WRITTEN APPROVAL OF
REELEX PKG SOL'S, INC.

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PACKAGING SOLUTIONS INC.
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PATTERSON, NY 12843
T: 845.878.7878
F: 845.878.7884
WWW.REELEX.COM

SCHEMATIC,
MANIFOLD/NODE
DESIGNATIONS DEVCENET-
BOXING SIDE

THIRD ANGLE PROJECTION
FILENAME: N:\DWGCS\DWGCS\20601

SIZE PART/DWG NO.
D 20601
REV. G

SCALE - DRAIN GTR DATE 4/10/03 SHEET 1 OF 1