



**NOTES:**  
1. TRIM EXCESS LENGTH OF (2) "SWITCH-DA90/D".  
2. TERMINATE TRIMMED (2) "SWITCH-DA90/D" CORD w/(2) "CONN-2101/M8".

REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	A.1	REDRAWN FROM MDT	KP	6/5/2017
	B	ADDED CONNECTORS (ECO R-0270)	MR/KP	03/01/2018
	C	ADD NOTES REGARDING SWITCH-DA90/D & CONN-2101/M8 (ECO R-0461)	SK/KP	10/25/2018

2	25	SWITCH-DA90/D	SWITCH, SOLID STATE- NPN, M8, 3 PIN CONN, 1.0m CORD
1	23	MOTOR-CONDUIT/01	BOX, CONDUIT, GEARMOTOR
2	22	FLOW-RELIEF/01	FLOW, CONTROL w/SPD FITTING CNTL
4	21	FLOOR STOCK	WASHER, SPLTLOCK #1/4
4	20	FLOOR STOCK	WASHER, FLAT#1/4
5	19	FLOOR STOCK	SCREW, SOC HD CAP-M5x0.8 x 16mmLG
3	18	FLOOR STOCK	SCREW, SOC HD CAP-#8-32 x .75LG
3	17	FLOOR STOCK	SCREW, SOC HD CAP-#1/4-20 x 2.00LG
2	16	FLOOR STOCK	SCREW, SET-CUP PT-#1/4-20 x .51LG
1	15	FLOOR STOCK	PLUG, PIPE- 1/8 NPT
1	14	FLOOR STOCK	NIPPLE, HEX- 1/8NPT x 1.00LG
1	13	FLOOR STOCK	NIPPLE, BRASS, 1/8 x 3.00
1	12	FLOOR STOCK	FITTING, UNION- 90°, 1/8NPT x 1/8NPT
2	11	FLOOR STOCK	FITTING, STR, UN, 1/8t x 5/35t
1	10	FLOOR STOCK	COUPLING, HEX- 1/8 x 1/8
4	9	FLOOR STOCK	BOLT, HEX CAP-#1/4-20 x 1.00LG
2	8	CONN-2101/M8	CONN, CIRCULAR w/HARAX- M8, 3 POS
1	7	20160	BASE ASSY, SLIDE- UNIV.
1	6	20146	PLATE, TURRET ALIGNMENT
1	5	05336-01	MOTOR, CHUCK-MODIFIED SHAFT
1	4	05289	CYLINDER, MOD.-AIR SLIDE
1	3	05145	PLATE, MOTOR MOUNT
1	2	05106	PIN, HUB ALIGNMENT
1	1	05105	GEAR, BEVEL-MOD. BROACH/RECESS
QTY	ITEM	PART/STK NO.	TITLE

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THIRD ANGLE PROJECTION

STOCK # CARRIAGE-MTR/02

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**MOTOR ASSY, CARRIAGE-LH**

SIZE	PART/DWG NO.	REV.
D	<b>20056</b>	C
SCALE: 5/8	DRAWN: KP	DATE: 06/02/2017
SHEET 1 OF 1		