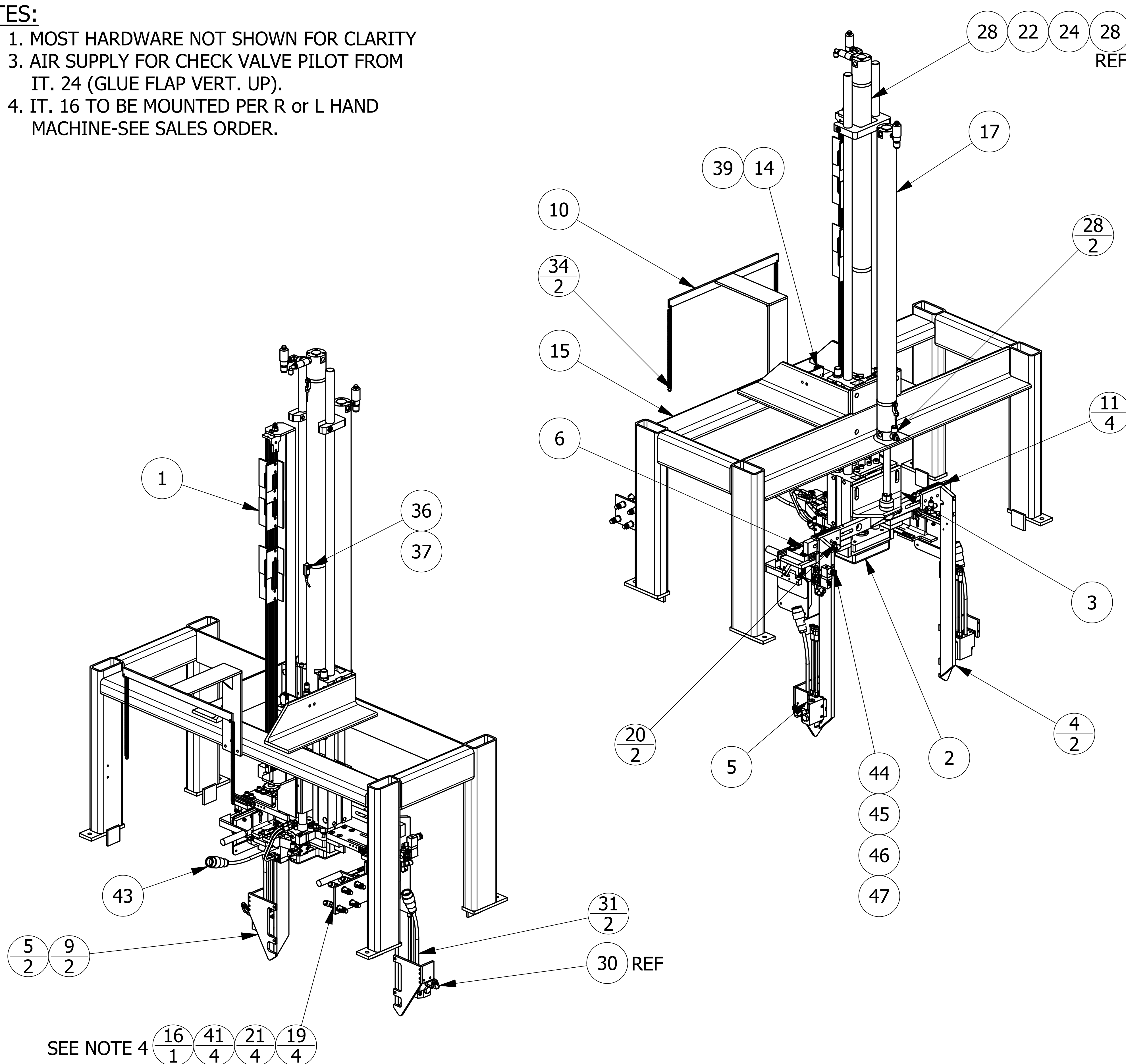


NOTES:

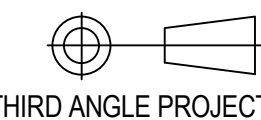
1. MOST HARDWARE NOT SHOWN FOR CLARITY
3. AIR SUPPLY FOR CHECK VALVE PILOT FROM IT. 24 (GLUE FLAP VERT. UP).
4. IT. 16 TO BE MOUNTED PER R or L HAND MACHINE-SEE SALES ORDER.



REVISION HISTORY			
ZONE	REV	DESCRIPTION	BY DATE
	A	RELEASE	KP 2/19/03
	B	DELETE IT. 30;ADDED IT. 31	KP 5/27/03
	C	ADD IT'S 32 & 33; IT'S 26 & 27-QTY WAS 3	KP 10/7/03
	C1	CORRECT IT. 1 BALLOON	KP 11/5/03
	D	ADD IT'S 34-39	KP 12/23/03
	E	IT. 34 WAS VALVE-CHECK/03	KP 1/13/04
	F	ADD DETAIL B, NOTES 3 & 4 & MISSING BALLOONS;ADD IT'S 40-43	KP 2/10/04
	G	ADD IT. 44;SEE SHT. 2	KP 3/1/04
	H	DEL. IT. 13;ADD CHART & DASH NO.'S	KP 3/2/05
	H1	BOX SIZE CHART: -02 WAS 17"-21"	KP 12/16/09
	J	BOX SIZE CHART: DELETE -01	KP 3/17/10
	K	ADD IT's 43-47	KP 01/27/2014
	L	DEL NOTE 2 & CHART; IT. 2 WAS "SEE CHART"	KP 02/03/2016

1	47	FLOOR STOCK	FITTING, 90° EXTENDED- 1/8NPT x 1/4t
1	46	FLOOR STOCK	FITTING, 90°-1/8NPT x 1/4t
1	45	FLOOR STOCK	FITTING, ELBW, PLUG-IN, 1/4T
1	44	GLUE-VALVE/01	VALVE, SOLENOIDS- 4-WAY, 24VDC
1	43	05010	GLUE NOZZLE ASSY, AUX. LOCATION
4	42	FITTING-T04XP02	FITTING, 1/8 NPT x 1/4t
4	41	VALVE-MICRO/01	VALVE, MICRO MINI w/RELIEF BUT.
1	40	VALVE-CHECK/01A	VALVE, PILOTED CHECK 1/4NPT
1	39	SWITCH-PHOTO/02	SWITCH, PHOTO, REFLECTIVE
2	38	SWITCH-DH7CL	SWITCH, AUTO 24V
1	37	SWITCH-DG5NTL	SWITCH
1	36	SWITCH-BAN/BA05	BAND, SWITCH MTG
2	35	SWITCH-BAN/050	BAND, SWITCH MTG
2	34	SPRING-EXT/0002	SPRING, CROSSOVER LOOP, 11" STL
1	33	ROD-LC-2	COUPLER, CYLINDER BALL
2	32	GLUE-NOZ/01	NOZZLE, DUAL BEAD, Ø.020
2	31	GLUE-GUN/01	GUN, GLUE, BF APPLICATOR
2	30	GLUE-FIT/02	FITTING, HOSE, 90°
2	29	FLOW-SPD/EX01	CONTROLLER, SPD EXH- 1/4 (M) NPT x 3/8t
2	28	FLOW-FCAS/09	FLOW, CONTROL- 1/4NPT (M) x 3/8t
1	27	FLOOR STOCK	UNION, STREET, 90° 1/4
4	26	FLOOR STOCK	SCREW, BUT. SOC HD-#1/4-20 x .50LG
4	25	FLOOR STOCK	FITTING, STR- 1/8NPT x 1/4t
1	24	FLOOR STOCK	FITTING, REDUCER, 3/8t x 1/4t
1	23	FLOOR STOCK	FITTING, 90°, 1/4NPT x 1/4t
1	22	FLOOR STOCK	FITTING, 3/8t x 3/8t x 3/8t
4	21	FLOOR STOCK	FITTING, "T"- 3/8t x 3/8t x 1/8NPT
2	20	FLOOR STOCK	FITTING, "T"- 1/4t x 1/4t x 1/4t
4	19	FLOOR STOCK	COUPLING, HEX, 1/8 x 1/8
1	28	CYL-GUIDE/004	CYL, GUIDED, 50mmBR x 1117mm STRK
1	17	CYL-2X33/01	CYL, 50mm BORE x 35.63 STRK
1	16	18274	PLATE, BYPASS VALVE-DEVICENET
1	15	18196	WELDMENT, FRAME-GLUE NOZZLE
1	14	18157	BRACKET, MTG-PHOTOSW
2	13	18129	PLATE, MTG-GLUE NOZZLE
1	12	05497	COUPLER, GLUE NOZZLE CYL.
4	11	05469	SLIDER, ADJ.-TOP FLAP CLOSER
1	10	05291	WELDMENT, MTG-GLUE HOSE SUPPORT
2	9	05277	MOUNT, GLUE NOZZLE
1	8	05276-02	BRACKET, MTG-ADJ. VERT. BAR
1	7	05276-01	BRACKET, MTG-ADJ. VERT. BAR
1	6	05274	WELDMENT, ADJUSTABLE BAR
2	5	05273	PLATE, MTG-GLUE NOZZLE
2	4	05272	BAR, VERTICAL-GLUE NOZZLE
1	3	05269	ANGLE, MTG-AIR CYL (GLUE NOZ.)
1	2	18064	FLAP CLOSER ASSY, TOP
1	1	05059	GLUE PAT. ADJ ASSY, GLUE NOZZLE
QTY	ITEM	PART/STK NO.	TITLE

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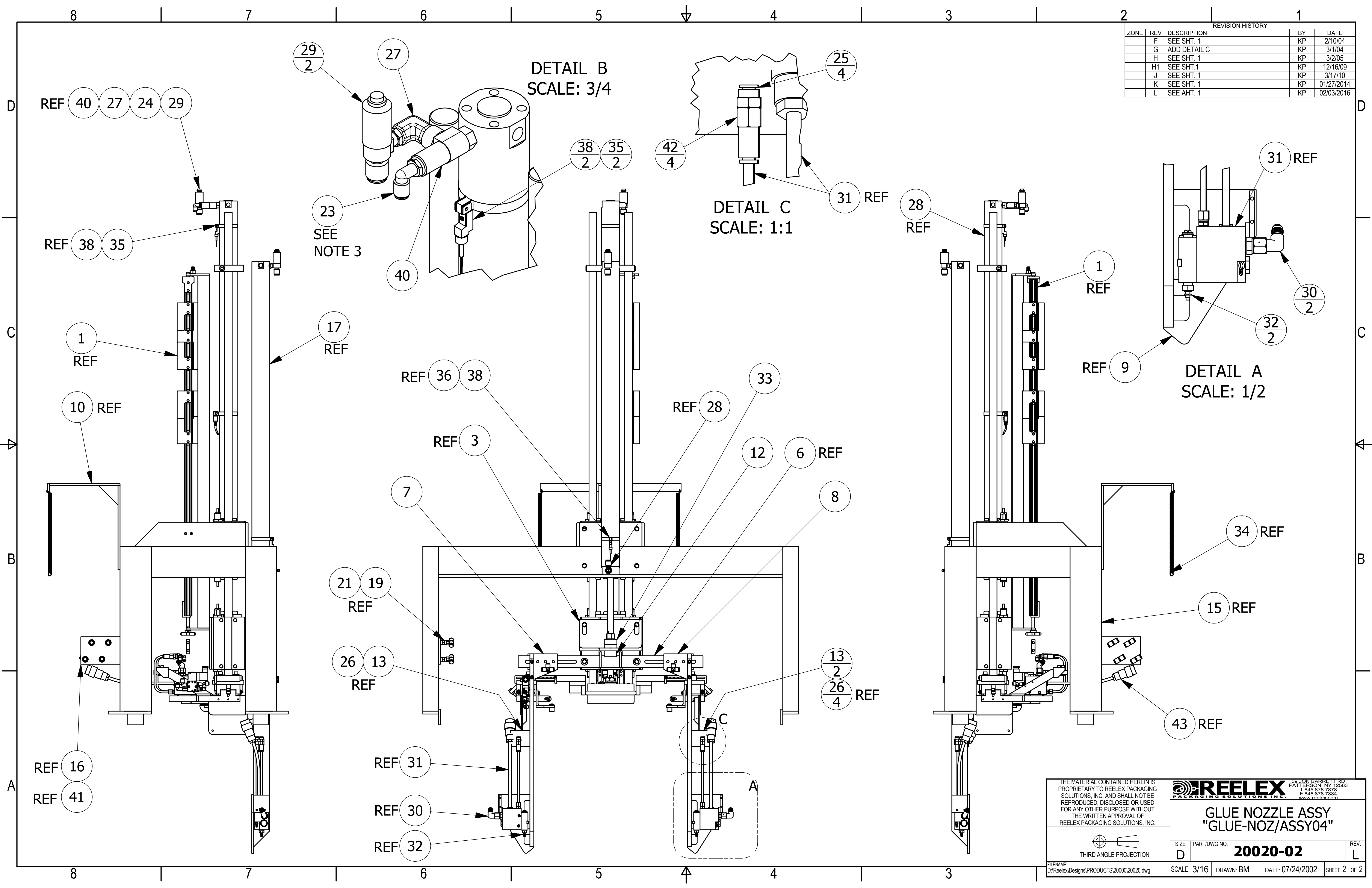
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www.reelex.com

GLUE NOZZLE ASSY
"GLUE-NOZ/ASSY04"

SIZE D	PART/DWG NO. 20020-02	RE I
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FILENAME: D:\Reel\Designs\PRODUCTS\20000\20020.dwg	SCALE: 5/32	DRAWN: BM	DATE: 07/24/2002	SHEET 1 OF
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REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	F	SEE SHT. 1	KP	2/10/04
	G	ADD DETAIL C	KP	3/1/04
	H	SEE SHT. 1	KP	3/2/05
	H1	SEE SHT. 1	KP	12/16/09
	J	SEE SHT. 1	KP	3/17/10
	K	SEE SHT. 1	KP	01/27/2014
	L	SEE AHT. 1	KP	02/03/2016

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THIRD ANGLE PROJECTION

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**GLUE NOZZLE ASSY
"GLUE-NOZ/ASSY04"**

SIZE	PART/DWG NO.	REV.
D	20020-02	L

SCALE: 3/16 DRAWN: BM DATE: 07/24/2002 SHEET 2 OF 2