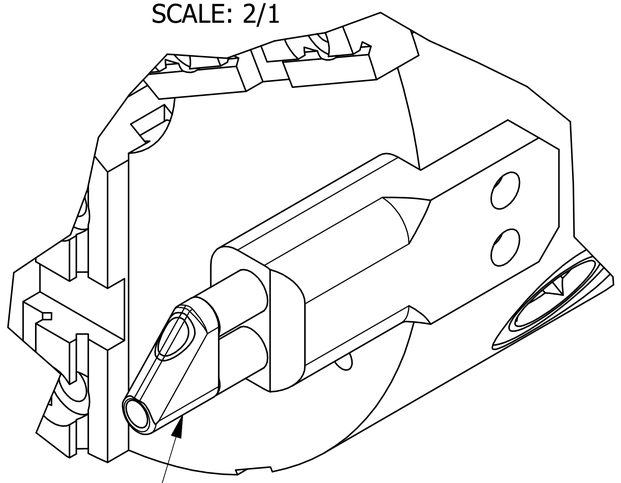
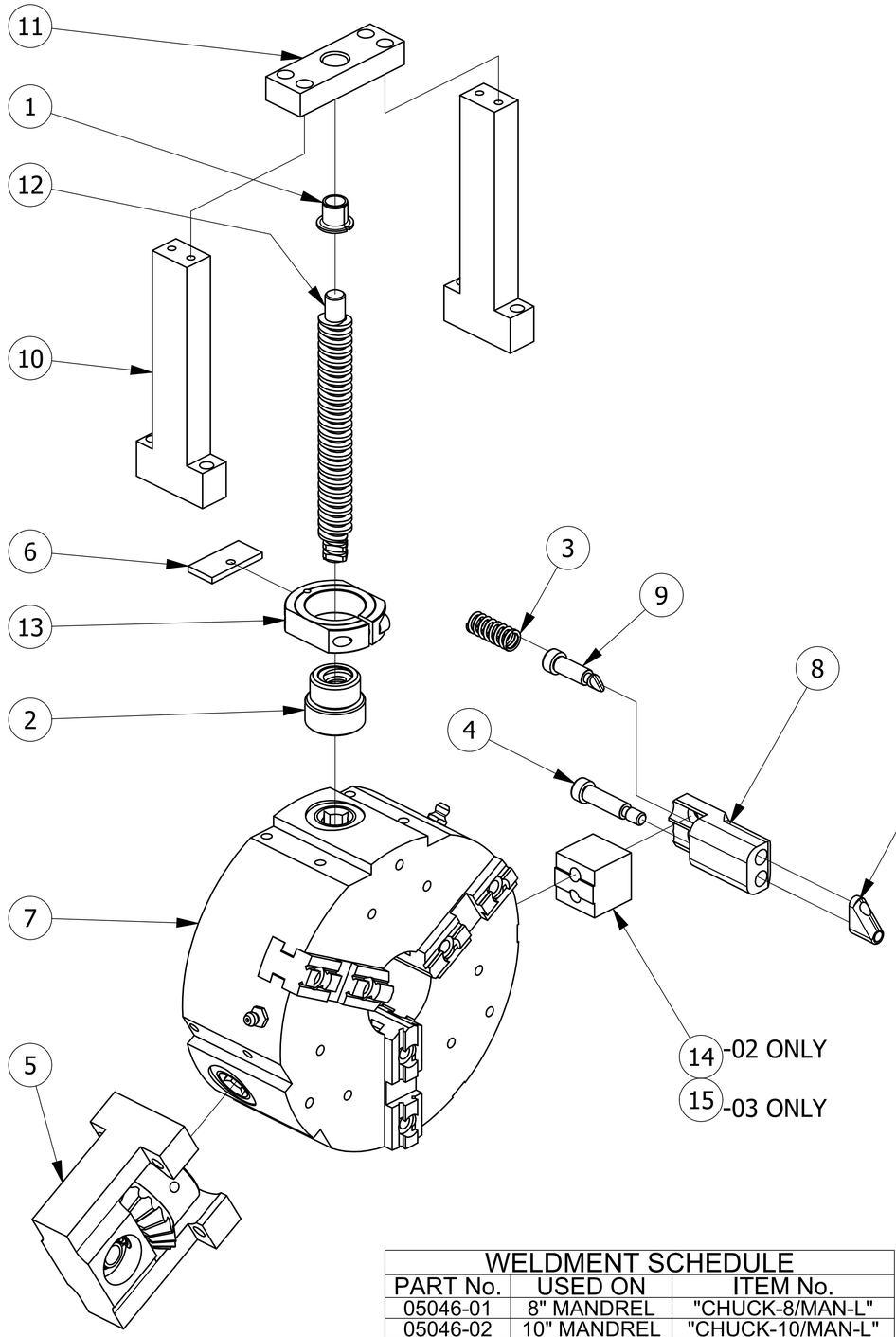
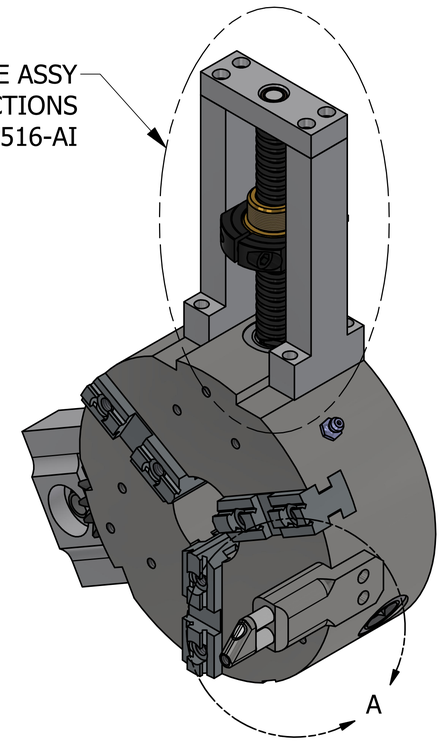
REVISION HISTORY					
ZONE	DoP	REV	DESCRIPTION	BY	DATE
		G	ADD #05117;DEL 05111 & BOLT-SB5/16X3/4; REDRAWN FROM MDT	SK/KP	04/28/2017
		H	ADD ASSY INSTs CALLOUT (ECO R-0587)	KP	08/19/2021
		H.1	CORRECT BALLOONS, UPDATE PARTS LIST (NO ECO)	BM	07/06/2022
A-4		J	ADD -03 10" IG VERSION (ECO R-0911)	KP	03/25/2024

DETAIL A
SCALE: 2/1



IT. 6 DISASSEMBLED & REASSEMBLED FOR INSTALLATION.





WELDMENT SCHEDULE		
PART No.	USED ON	ITEM No.
05046-01	8" MANDREL	"CHUCK-8/MAN-L"
05046-02	10" MANDREL	"CHUCK-10/MAN-L"
05046-03	10" MANDREL	"CHUCL-10IG/MAN-L"

QTY -03	QTY -02	QTY -01	⓪	DWG #	REELEX ITEM	TITLE
1	0	0	15	18331	SPR18331	SPACER, WIRE LATCH
0	1	0	14	18115	SPR18115	SPACER, WIRE LATCH
1	1	1	13	05139	CLR05139	COLLAR, MODIFIED-1.125 DIA
1	1	1	12	05138	SCR05138	SCREW, SENSOR
1	1	1	11	05137	CHUCK-BLOCK/BS1	BLOCK, BEARING-SENSOR SCREW
2	2	2	10	05136	CHUCK-BRK/SS01	BRACKET, SENSOR SCREW-LONG
1	1	1	9	05117	BLT05117	BOLT, MOD.-WIRE RETAINING
1	1	1	8	05110	CHUCK-LATCH/WG1	LATCH, WIRE GUIDE BODY
1	1	1	7	05109	CHUCK-01/A	CHUCK, MODIFIED
1	1	1	6	05101	FLA05101	FLAG, SENSOR
1	1	1	5	05062	GEAR-HOUSING/01	HOUSING ASSY, BEVEL GEAR
1	1	1	4	--	BOLT-SB5/16x1	BOLT, SHLDR- Ø.31 x 1.00LG
1	1	1	3	--	SPRING-LC059F05	SPRING, .90 OD x .75 ID x 1.00 LG
1	1	1	2	--	NUT-ARH/00	NUT, ACME- 5/8-5 BRONZE (RH)
1	1	1	1	--	BEAR-06FDU08	BEARING, DU, FLG., .38ID X .50LG

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DoP LEGEND:
R = REWORK
S = SCRAP
U = USE AS IS

THIRD ANGLE PROJECTION

REELEX ITEM: SEE CHART

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CHUCK ASSY, ENDFORM TURRET

SIZE: D | DWG #: 05046-01 | REV.: J

FILENAME: D:\Reelex\Designs\PRODUCTS\05000\05046.dwg | SCALE: 3/4 | DRAWN: SK | DATE: 04/12/2017 | SHEET 1 OF 1