

REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	T	REDRAWN FROM MDT;ADD (2)"CONN-2101/M8" & "CORD-PATCH/07" (ECO R-0516)	KP	03/28/2019
	U	CHG ITEM 99018 TO 99018-01 (ECO R-0634)	SK/KP	04/29/2019
	V	UPDATE FLOW PART & SHTs 3 & 4 (ECO R-0845)	SK/KP	08/18/2021

46	--	VALVE-MICRO/01	VALVE, MICRO-MINI	2
45	--	VALVE-CHECK/01	VALVE, CHECK- 1/8NPT	1
44	--	VACUUM-SWITCH/1	SWITCH, VACUUM	1
43	--	VACUUM-CUP/03	CUP, SUCTION- 3.07 DIA, SING. BELLOWS w/FITTING	4
42	--	VAC-GEN/01	VAC, GENERATOR	2
41	--	SWITCH-DY69BL/D	SWITCH, QUICK DISCONNECT- 1mmLG	1
40	--	SWITCH-DY69BL/C	SWITCH, QUICK DISCONNECT- .5mmLG	1
39	--	SWITCH-DH7CL	SWITCH, AUTO 24V	1
38	--	SHOCK-AS-3/8X1	ABSORBER, SHOCK	2
37	--	SHAFT-SR12-PD24	SHAFT, RAIL- .75DIA x 24.00LG	6
36	--	LEE-SPB-12OPN	BLOCK, BEARING, ROLLER- 3/4"	2
35	--	FLOW-SDP/EX02	CONTROLLER, SPD EXH- 1/4 NPT x 1/4t	1
34	--	FLOW-FCAS/04	CONTROL, FLOW- 1/4NPT x 1/4t	1
33	--	FLOW-FCAS/03	CONTROL, FLOW- 1/8NPT x 1/4t	2
32	--	FLOOR STOCK	VAC, FIT- ELBOW, 1/4NPT x 3/8t	4
31	--	FLOOR STOCK	VAC, FIT- 90°, 1/8NPT x 1/4t	2
30	--	FLOOR STOCK	SCREW, SOC HD CAP-#10-32 x 2.25LG	2
29	--	FLOOR STOCK	NUT, HEX #10-32	2
28	--	FLOOR STOCK	NUT, HEX #3/8-16	2
27	--	FLOOR STOCK	FITTING, VAC, "T"- 1/4t x 1/4t x 5/32t	3
26	--	FLOOR STOCK	FITTING, UNION- 90°, 1/8NPT x 1/8NPT	1
25	--	FLOOR STOCK	FITTING, STR- 1/8NPT x 1/4t	2
24	--	FLOOR STOCK	FITTING, REDUCER, 3/8t x 1/4t	2
23	--	FLOOR STOCK	FITTING, PLUG-IN, 3/8 x 3/8t	2
22	--	FLOOR STOCK	FITTING, ELBOW- 10-32NPT x 5/32t	3
21	--	FLOOR STOCK	FITTING, 90°-1/8NPT x 1/4t	1
20	--	FLOOR STOCK	FITTING, 90°- 1/4NPT x 1/4t	2
19	--	FLOOR STOCK	FITTING, 3/8t x 3/8t x 3/8t	3
18	--	FLOOR STOCK	FITTING, 3/8t x 3/8t x 1/4t	1
17	--	FLOOR STOCK	FITTING, "T"- 1/4t x 1/4t x 1/4t	1
16	--	FLOOR STOCK	COUPLING, HEX- 1/8 x 1/8	1
15	--	FLOOR STOCK	CLAMP, BX HALF- 1/2"	1
14	--	FLOOR STOCK	BOLT, HEX CAP-#3/8-16 x 2.00LG	2
13	--	CYL-TABLE/007	CYL, RODLESS- 40mm BORE x 1500mm STK	1
12	--	CYL-PIN/06	CLEVIS, PISTON ROD- 1.06 BORE	1
11	--	CYL-NCD/06	CYL, SING ROD, DOUB ACT'G- 1.06 BORE x 4.00 STRK	1
10	--	CYL-GUIDE/002	DIAG, REF- CYL, GUIDED- 2.00 BORE x 800mm STK, FLG/MT (DWG#05503)	1
9	--	CYL-BRK/01	BRACKET, CONNECTING-CYL	2
8	--	COUP-REDUCER/01	REDUCER, BRASS- 1/4NPT x 1/8NPT (F-F)	4
7	--	CORD-PATCH/07	CORD, ELECTRICAL PATCH-DEVICENET	1
6	--	CORD-PATCH/01	CORD, PATCH- M8, 3 PIN, M to F, 4m LG	2
5	--	CONN-XSZ/M12	CONN, SING KYWY, 4 POLE, 12mm (F)	1
4	--	CONN-XS2G-D421	CONNECTOR, 12mm, 4 PIN, MALE	1
3	--	CONN-2101/M8	CONN, CIRCULAR w/HARAX- M8, 3 POS	2
2	--	CABLE-58C0-4	CARRIER, CABLE- 58.00LG	1
1	--	CABLE-54C1-6	CARRIER, CABLE-STL 54.00 LG	1
①	DWG #	REELEX ITEM	TITLE	QTY

66	99018-01	WIRE-TWG-RT2	ROLLER ASSY, 2 OVER 2 (1.625LG)	2
65	50120-01	SFT50120	SHAFT, THOMPSON- MOD.	2
64	20195	WLD20195	WELDMENT, RAMP-BOX LOADER DECEL.	2
63	18235	BOX18235	BOX, JUNCTION-MOD	1
62	18234	BRK18234	BRACKET, MTG-CABLE CARRIER (VERTICAL)	1
61	18233	WLD18233	WELDMENT, JUNCTION BOX SUPPORT	1
60	18201	BLK18201	BLOCK, PIVOT-AUX CUP	1
59	18200	BRK18200	BRACKET, SUCTION CUP #3 (BOX LOADER)	1
58	18199	WLD18199	WELDMENT, PIVOT ARM-AUX. CUP (BOX LOAD)	1
57	18184	MNT18184	MOUNT, SHOCK-BOX LOADER	2
56	18162	PLT18162	PLATE, MTG-SUCTION CUPS (BOX LOADER)	1
55	18027	PUSHER-ARM/ASY1	ARM ASSY, PUSHER-BOX LOADER	1
54	18013	BEAR-ASY/FPB01	BEARING ASSY, FLOATING-3/4" SHAFT	2
53	05461-*	MNT05461-04	MOUNT, ADJ- 3x3 (2.63LG)	1
52	05318	MNT05318	MOUNT, CYL/SPACER (BOX LOADER)	1
51	05315	BRK05315	BRACKET, SUCTION CUP #2 (BOX LOADER)	1
50	05314	BRK05314	BRACKET, SUCTION CUP #1	1
49	05266	PLT05266	PLATE, MTG- CYL (BOX LOADER)	2
48	05265	SPR05265	SPACER, LONG- BOX LOADER	2
47	05220	PLT05220	PLATE, MTG- BOX LOADER	1
①	DWG #	REELEX ITEM	TITLE	QTY

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THIRD ANGLE PROJECTION

STOCK #

BOX-LOAD/ASY03

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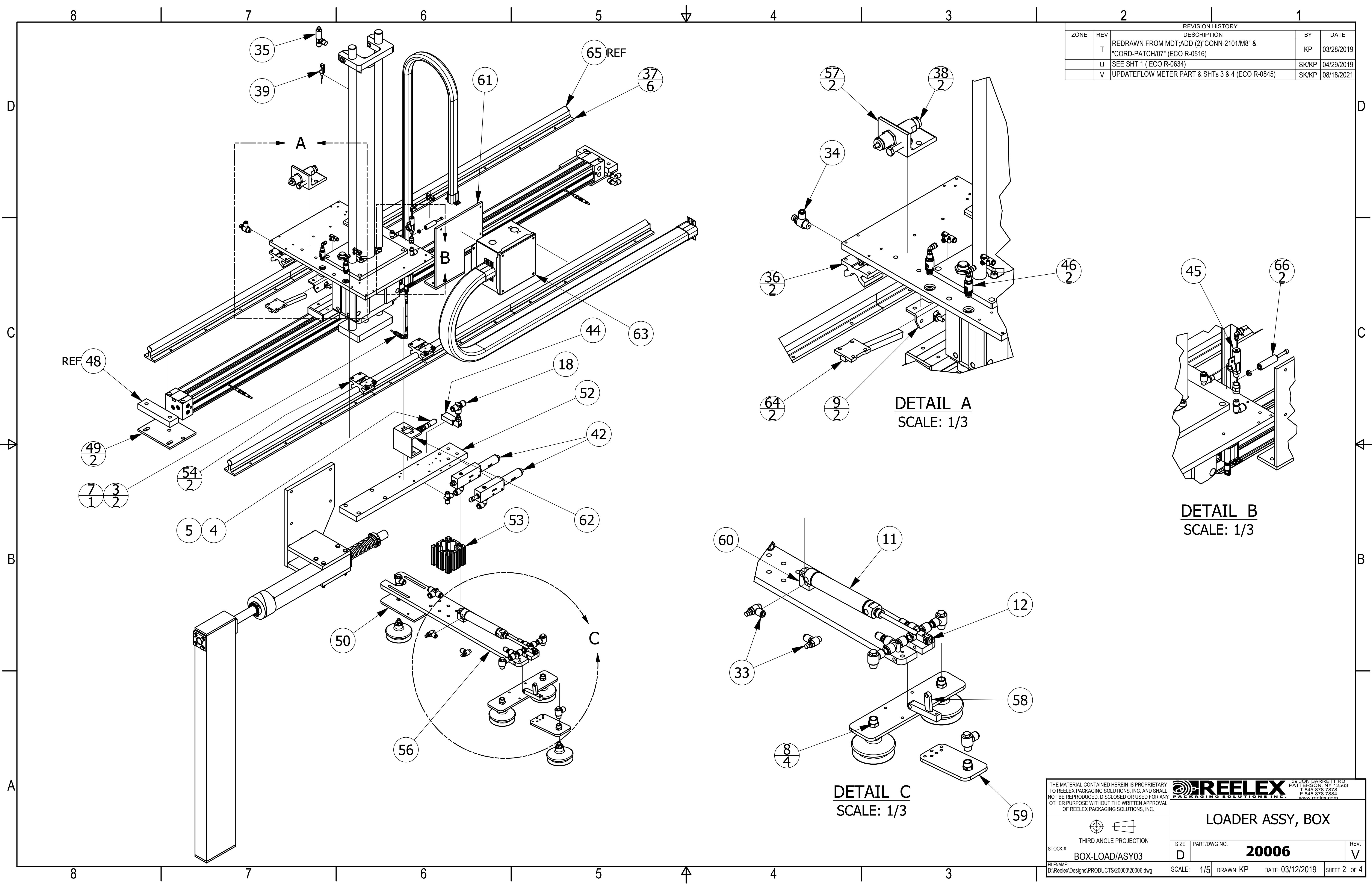
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LOADER ASSY, BOX

SIZE	PART/DWG NO.	REV.
D	20006	V

SCALE: 1/4"	DRAWN: KP	DATE: 03/12/2019	SHEET 1 OF 4
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REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	T	REDRAWN FROM MDT;ADD (2)"CONN-2101/M8" & "CORD-PATCH/07" (ECO R-0516)	KP	03/28/2019
	U	SEE SHT 1 (ECO R-0634)	SK/KP	04/29/2019
	V	UPDATEFLOW METER PART & SHTs 3 & 4 (ECO R-0845)	SK/KP	08/18/2021

DETAIL A
SCALE: 1/3

DETAIL B
SCALE: 1/3

DETAIL C
SCALE: 1/3

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STOCK # BOX-LOAD/ASY03

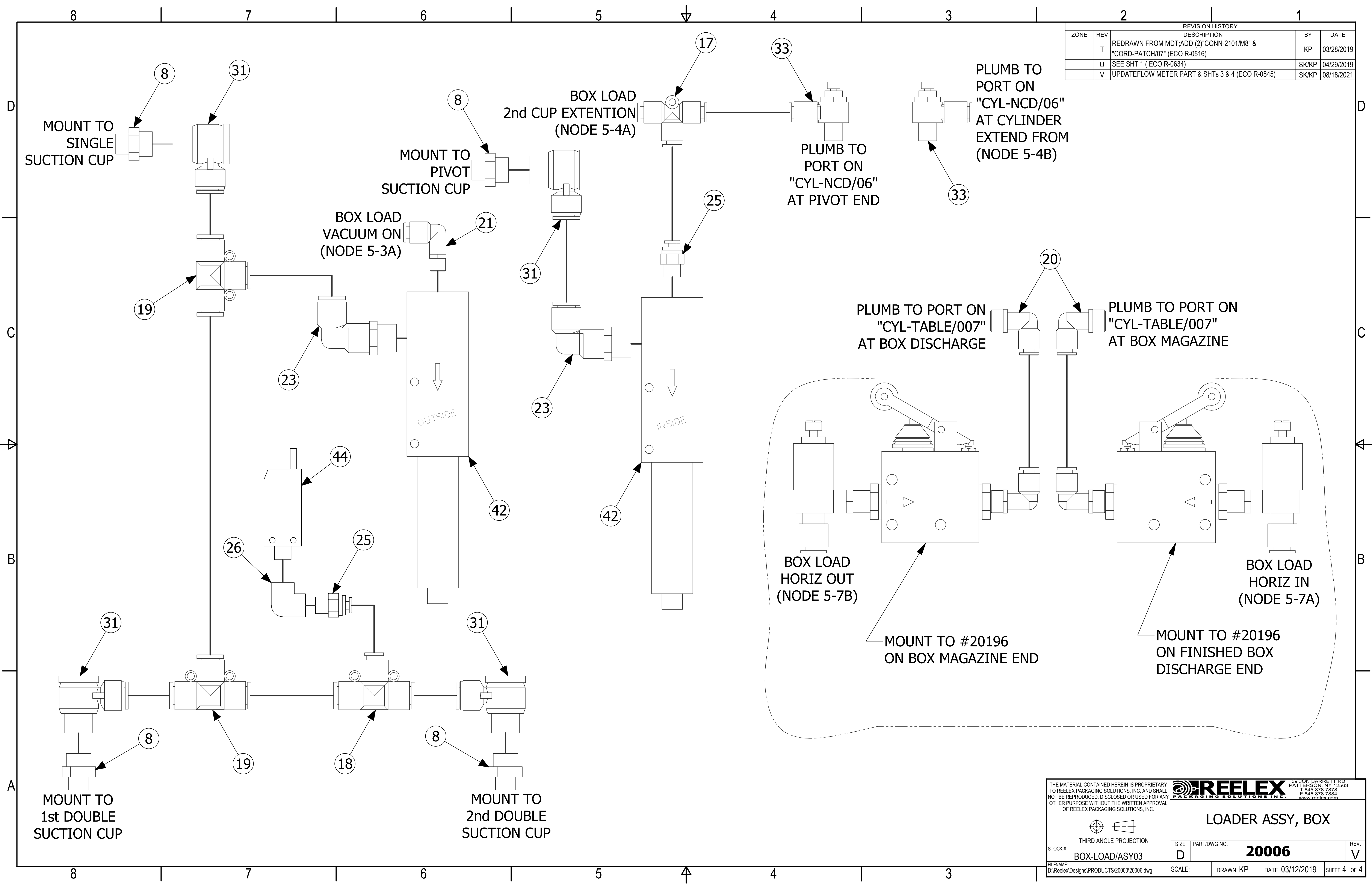
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SIZE D	PART/DWG NO. 20006	REV. V
SCALE: 1/5	DRAWN: KP	DATE: 03/12/2019
SHEET 2		OF 4



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THIRD ANGLE PROJECTION

STOCK # BOX-LOAD/ASY03

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LOADER ASSY, BOX

SIZE	PART/DWG NO.	REV.
D	20006	V

SCALE:	DRAWN: KP	DATE: 03/12/2019	SHEET 4 OF 4
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