

REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	V	REDRAWN FROM MDT;ADD NEW NOTES (ECO R-0387)	SK/KP	08/06/2018
	V.1	UPDATE TO CURRENT STDS; REPLACE NOTE 6; REPLACE "SWITCH-REFLE/03" w/"TPE99106-01" (NO ECO)	BM/KP	07/14/2021

39	99106	TPE99106-01	TAPE, REFLECTIVE, CUT TO LENGTH-(3.5" LG)	1
38	50100	BRK50100	BRACKET, SENSOR-UNIV.	3
37	20480	SPLINE-ALIGN/H1	SPLINE, HUB ALIGNER	1
36	20398	BRC20398	BRACE, FIXED-TURRET BEARINGS	1
35	20397	BRC20397	BRACE, ADJ-TURRET BEARINGS	1
34	20396	SPR20396	SPACER, PLATE-THICK BEARING SUPPORT	1
33	20395	SPR20395	SPACER, PLATE-THIN BEARING SUPPORT	3
32	20368	FLA20368	FLAT, ANGLE SENSOR	1
31	20366	BRK20366	BRACKET, TURRET CARR/TUBE INS. MID STOP	1
30	20365	BRK20365	BRACKET, STOP-TURRET CARR./TUBE INS. MID STOP	1
29	20364	PLT20364	PLATE, FLAG SENSOR	1
28	20147	PLT20147	PLATE, TURRET ENDFORM	1
27	20084	WIRE-RETAIN/07	RETAINER ASSY, WIRE END CARRIAGE	1
26	20082	CHUCK-HUB/T02	HUB ASSY, TURRET	1
25	20056	CARRIAGE-MTR/02	MOTOR ASSY, CARRIAGE-LH	1
24	18508	SPLINE-HUB/FR01	HUB, SPLINE- ENDFORM /CHUCK	1
23	05222	HUB-ALIGN/01	PLATE, HUB ALIGNING	1
22	05221	SFT05221	SHAFT, HUB ALIGNER	1
21	05200	FIXTURE-MA/R	FIXTURE, ROTATING-ALIGNING MANDREL	1
20	05199	FIXTURE-MA/S	FIXTURE, STATIONARY-ALIGNING MANDREL	1
19	05194	SFT05164	SHAFT, INNER-CARRIAGE ASSY	1
18	05191	CLR05191	COLLAR, .625 DIA	1
17	05165	SPINDLE-ALIGN/T	TUBE, SPINDLE-ALIGN TURRET ENDFORM	1
16	05149	BRK05149	BRACKET, SENSOR-TURRET	1
15	05148	PLT05148	PLATE, LIFT-CARRIAGE ASSY	1
14	--	WASH-STL/002	WASHER, SHIM, 2.130D x 1.5ID x .031THK	AR
13	--	SWITCH-PROX/08	SWITCH, PROX- SHORT HOUSING	3
12	--	SPRING-LC085L	SPRING, .900D x .80ID x 4.00LG	1
11	--	FLOOR STOCK	FITTING, 90º 1/8R x 4mmt	2
10	--	DUALV-W3X	DUAL VEE WHEEL ** W 3X **	4
9	--	DUALV-REG/B3	DUAL-VEE BUSHING, REG, B3	2
8	--	DUALV-ADJ/BX3	DUAL-VEE BUSHING, ECC, B3	2
7	--	CYL-TABLE-001A	CYLINDER, TABLE	1
6	--	CORD-PATCH/11	CORD, PATCH- 3PIN, 1M	3
5	--	CONN-2101/M8	CONN, CIRCULAR w/HARAX- M8, 3 POS	6
4	--	COLLAR-2/0.625	COLLAR, CLAMPTITE 2PC- .625 DIA	1
3	--	BOLT-STUD/02	SCREW, SET- 1/2-13 x 4.00	3
2	--	BLOCK-NPL-24T	PILLOW BLOCK NPL-24T	2
1	--	BEAR-10FDU12	BEARING, FLANGED- 5/8 ID x 3/4 LG	1
①	DWG #	REELEX ITEM	TITLE	QTY

NOTES:

- "CORD-PATCH/11" IS A HIGH FLEX CORD DESIGNED TO ACCOMODATE REPEATED BENDING & IS EASILY REPLACEABLE.
- IF REPLACEMENT IS NECESSARY:
 - "SWITCH-PROX/08" (3x) TO BE CUT TO LENGTH & TERMINATED WITH "CONN-2101/M8" (3x), SO IT TERMINATES BEFORE EXTENDING THRU "20366".
 - "CORD-PATCH/11" (3x) TO BE CUT TO LENGTH & TERMINATED WITH "CONN-2102/M8" (3x), SO IT CAN BE CONNECTED BETWEEN "SWITCH-PROX/08" & "MODULE-INPUT/01", LOCATED ON TURRET W/O EXCESS LENGTH.
- "WASH-STL/002" - QTY. A/R TO COMPENSATE FOR WEAR.
- "CYL-TABLE-001A", ON MACH'S BUILT BEFORE 6/10, WAS "CYL-TABLE/001".
- WHEN USING "CYL-TABLE/001A" (SEE PREVIOUS NOTE), BRK20366 MUST BE REV C OR LATER.
- "TPE99106-01" CAN BE ORDERED AS "**SWITCH-REFLE/03**" (FULL ROLL).

THE MATERIAL CONTAINED HEREIN IS PROPRIETARY TO REELEX PACKAGING SOLUTIONS, INC. AND SHALL NOT BE REPRODUCED, DISCLOSED OR USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN APPROVAL OF REELEX PACKAGING SOLUTIONS, INC.

THIRD ANGLE PROJECTION

REELEX ITEM

CARRIAGE-ASY/03

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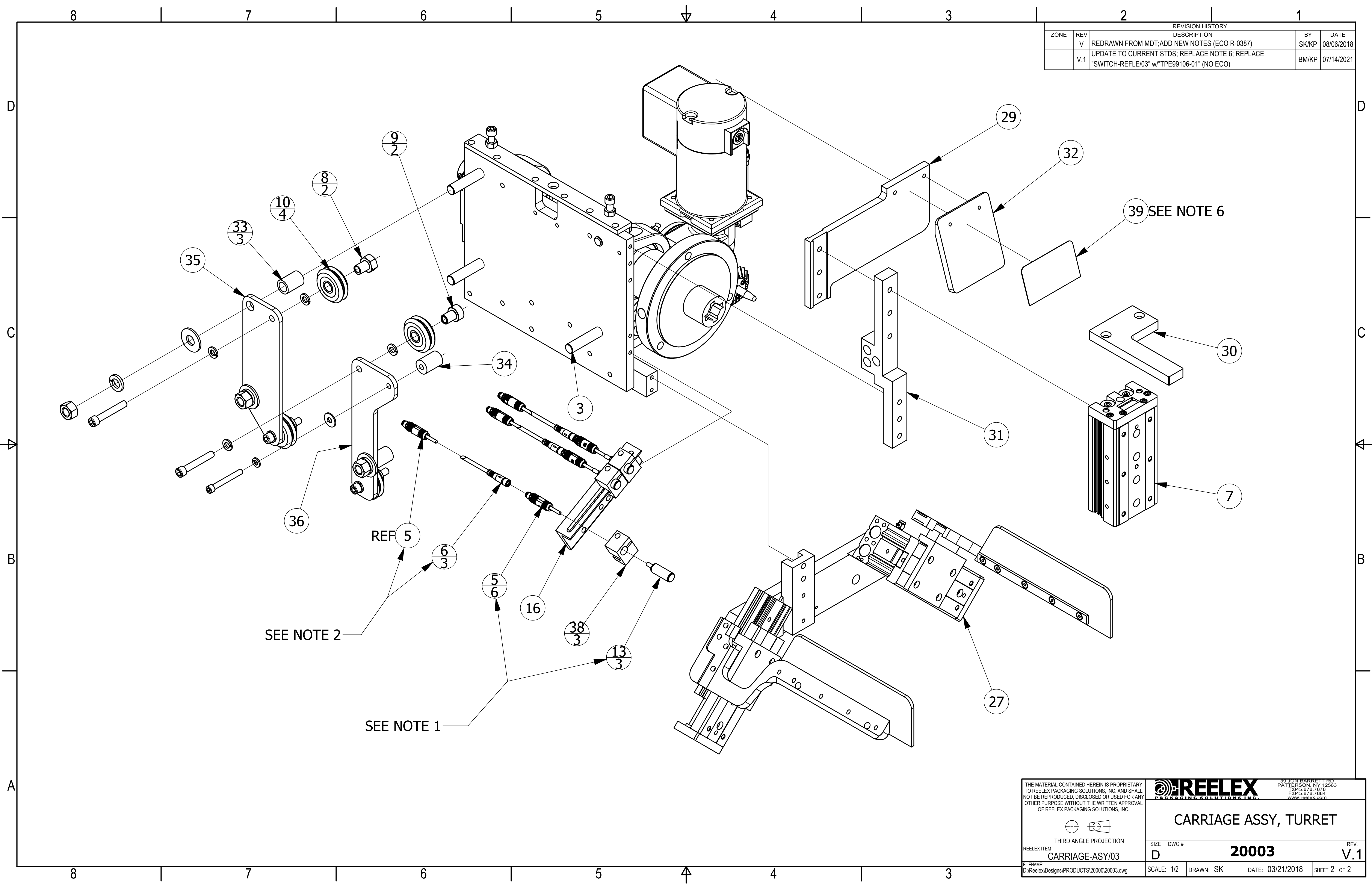
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REELEX
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CARRIAGE ASSY, TURRET

SIZE D DWG # 20003 REV. V.1

SCALE: 3/8 DRAWN: SK DATE: 03/21/2018 SHEET 1 OF 2



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REELEX ITEM
CARRIAGE-ASY/03

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CARRIAGE ASSY, TURRET

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SCALE: 1/2	DRAWN: SK	DATE: 03/21/2018	SHEET 2 OF 2
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