



NOTES:

1. IT'S 12, 28 & 37 NOT SHOWN FOR CLARITY
4. MACH'S USING SMC "CYL-TABLE/006" (REPLACED BY IT. #42) REFER TO REV. G; USE REELEX P/N "SHOCK-M20" OR "SHOCK-M14L" FOR REPLACEMENT AS REQUIRED.

REVISIONS		
ZONE	REV	DESCRIPTION
	A	RELEASE
	B	DEL. IT. 30; ADD IT'S 31-36; IT. 1 WAS 05182
	C	IT. 12 WAS CORD-PATCH/01; ADD IT. 37; UPDATE NOTE 1
	D	DEL. IT'S 15, 22-24 & 26
	D1	CLARIFY BALLOONS
	E	DELETE IT. 11
	F	ADD IT. 38 & NOTE 2
	G	DEL. ITs 7&31; ADD ITs 39, 40& NOTE 3; IT. 9 WAS 20088
	G1	NOTE 2: "ACCEPT" WAS "EXCEPT"-TYPO; FIX BALLOONS
	G2	UPDATE VIEW-CORRECT IT. 9 POSITION
	H	DEL. ITs 2, 4, 13-16, 20, 21, 27&38; ADD ITs 41&42; EDIT NOTES 1&3; DEL. NOTE 2; ADD NOTE 4
	H.1	DEL. NOTE 3
	H.2	ADD IT. 43
	J	ROLLER ASSY CHGd TO 99018-01 (ECO R-0634)
BY/DATE		
		KP-12/6/05
		KP-3/22/06
		KP-2/8/07
		KP-5/15/07
		KP-7/23/07
		KP-3/5/08
		KP-3/24/08
		KP-12/7/09
		KP-2/3/10
		KP-3/23/10
		KP-5/5/10
		KP-1/6/17
		KP-1/18/17
		KP-4/30/19

1	43	20956	GUIDE, CARRIAGETABLE-TUBE LOADER (REPLCMNT)
1	42	20022	TUBE LOADER ASSY, CYL REPLMNT-FESTO
1	41	20958	BRACKET, STABILIZER
1	40	20979	MOUNT, FLANGE w/GUIDES
1	39	20978	MOUNT, FLANGE
1	37	CONN-2101/M8	CONNECTOR, HARAX-CIRCULAR
2	36	FLOOR STOCK	SCREW, SOC, HD CSK., 5/16-18 x 1.25
2	35	FLOOR STOCK	SCREW, SOC HD CAP., 10-32 x 2.25
2	34	FLOOR STOCK	NUT, HEX, #10-32
1	33	CABLE-42C0-4	CARRIER, CABLE-STL 42.00 LG
2	32	99018-01	ROLLER ASSY
1	29	SWITCH-BAN/BA04	CLAMP, BAND
2	28	SWITCH-BAN/040	CLAMP, BAND
2	25	FLOOR STOCK	FITTING, STR, 1/4t x 1/4t
2	19	SWITCH-DH7CL	SWITCH, AUTO 24V
1	18	SWITCH-DG5NLT	SWITCH
2	17	LEE-SPB-120PN	BEARING BLOCK, ROLLER, 3/4"
1	12	CORD-PATCH/07	CORD, ELECTRICAL PATCH-DEVICENET
1	10	CABLE-54C1-6	CARRIER, CABLE-STL 54.00 LG
1	9	20053	INSERTER ASSY, MULTI TUBE
1	8	20085	CYLINDER ASSY, MODIFIED-TUBE LOADER
1	6	18142	BOX, MODIFIED-4x4x3
2	5	18013	BEARING ASSY, FLOATING-3/4" SHAFT
1	3	05286	BRACKET, MTG-JUNCTION BOX
1	1	20390	PLATE, MTG

QTY	ITEM	PART NO.	DESCRIPTION
<p>THE MATERIAL CONTAINED HEREIN IS PROPRIETARY TO REELEX PKG SOL'S, INC. AND SHALL NOT BE REPRODUCED, DISCLOSED OR USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN APPROVAL OF REELEX PKG SOL'S, INC.</p>			
<p>REELEX PACKAGING SOLUTIONS, INC. 39 JON BARRETT RD PATTERSON, NY 12563 P: 845.878.7878 F: 845.878.7884 WWW.REELEX.COM</p>			
<p>TUBE LOADER ASSY, JAW TYPE "LOADER-TUBE/J03"</p>			
<p>THIRD ANGLE PROJECTION</p>		SIZE D	PART/DWG NO. 20089
<p>FILENAME: N:\MECHDWGS\DWGS\20089</p>		SCALE 1/3	REV. J
<p>DRAWN KG DATE 11/1/05</p>		<p>SHEET 1 OF 2</p>	