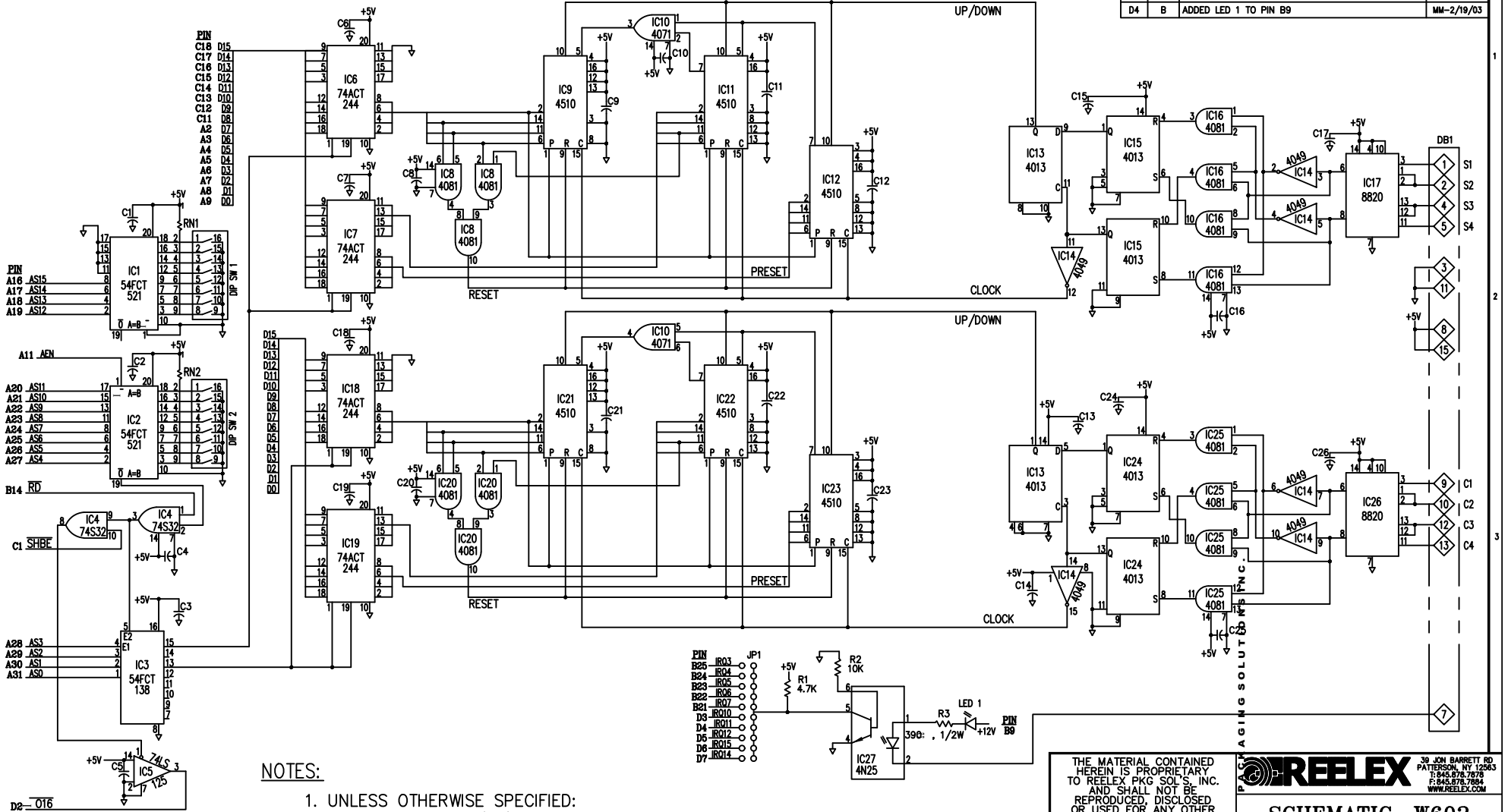


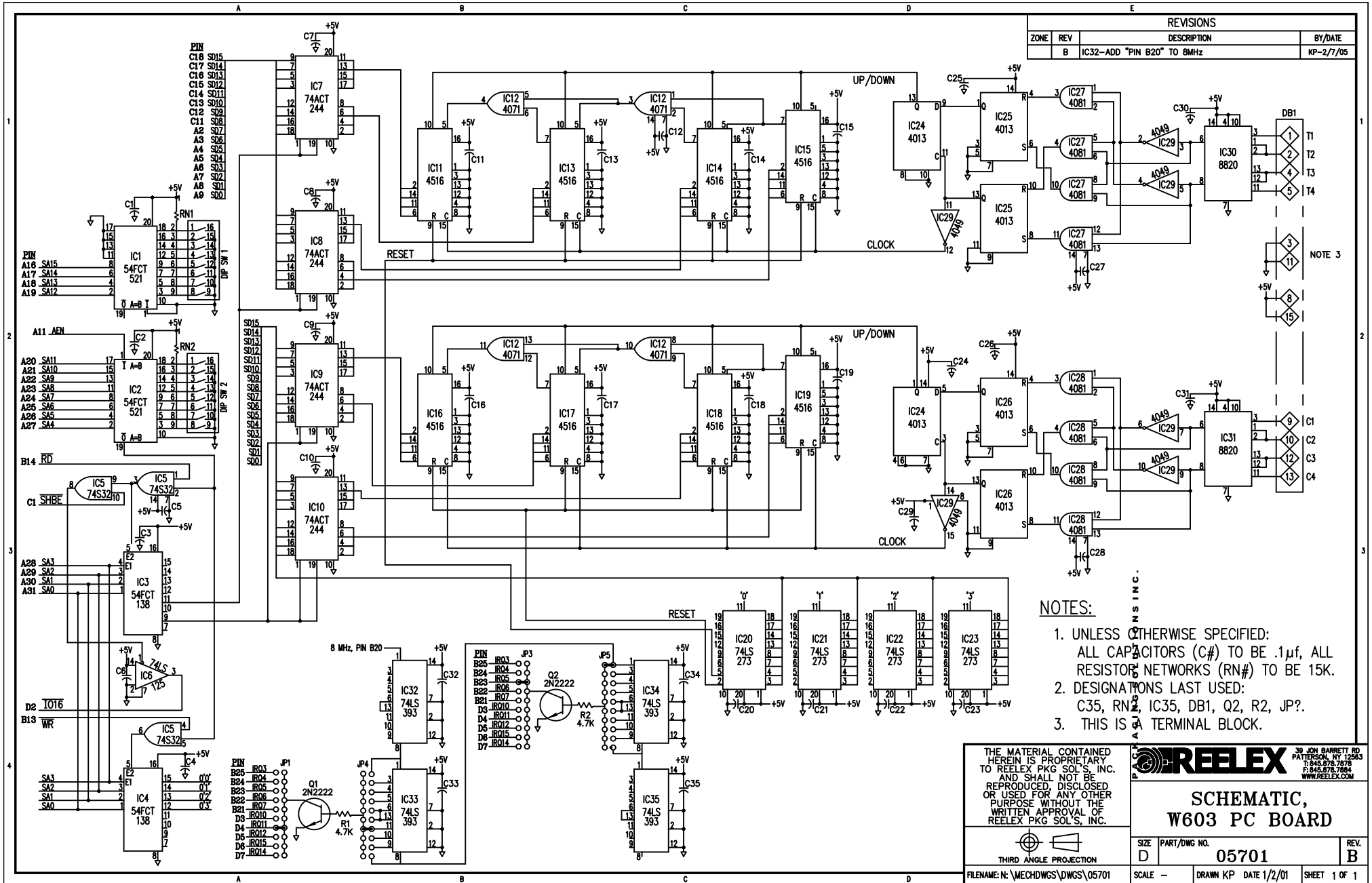
REVISIONS			
ZONE	REV	DESCRIPTION	BY/DATE
P7	CHG IC 4 WAS 4071;RENUMBER CAP.'S TO MATCH IC'S;ADDRD1-8 & 15		KP-5/21/01
A	RELEASE		AS-9/30/02
D4	B	ADDED LED 1 TO PIN B9	MM-2/19/03



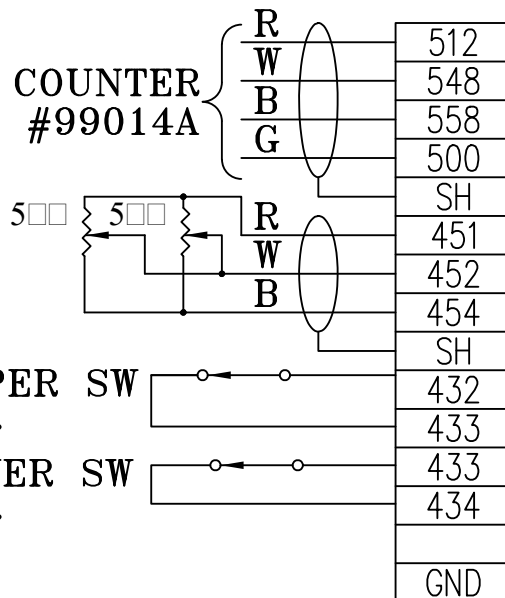
NOTES:

- UNLESS OTHERWISE SPECIFIED:
ALL CAPACITORS (C#) TO BE .1μf,
ALL RESISTOR NETWORKS (RN#) TO BE 15K.
- DESIGNATIONS LAST USED: C26, RN2, IC26, DB1, R3.

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SCHEMATIC, W602 PC BOARD		SIZE D	PART/DWG NO. 05700
THIRD ANGLE PROJECTION		REV. B	FILENAME: N:\MECHDWG\DWGS\05700
SCALE: —		DRAWN KP	DATE 12/28/00 SHEET 1 OF 1



FOOTAGE COUNTER
SEE DWG #99014A



TO APPROPRIATE
EQUIPMENT
16 AWG

REVISIONS		
REV	DESCRIPTION	BY/DATE
A	RELEASE (WAS E657C)	KP-8/16/04

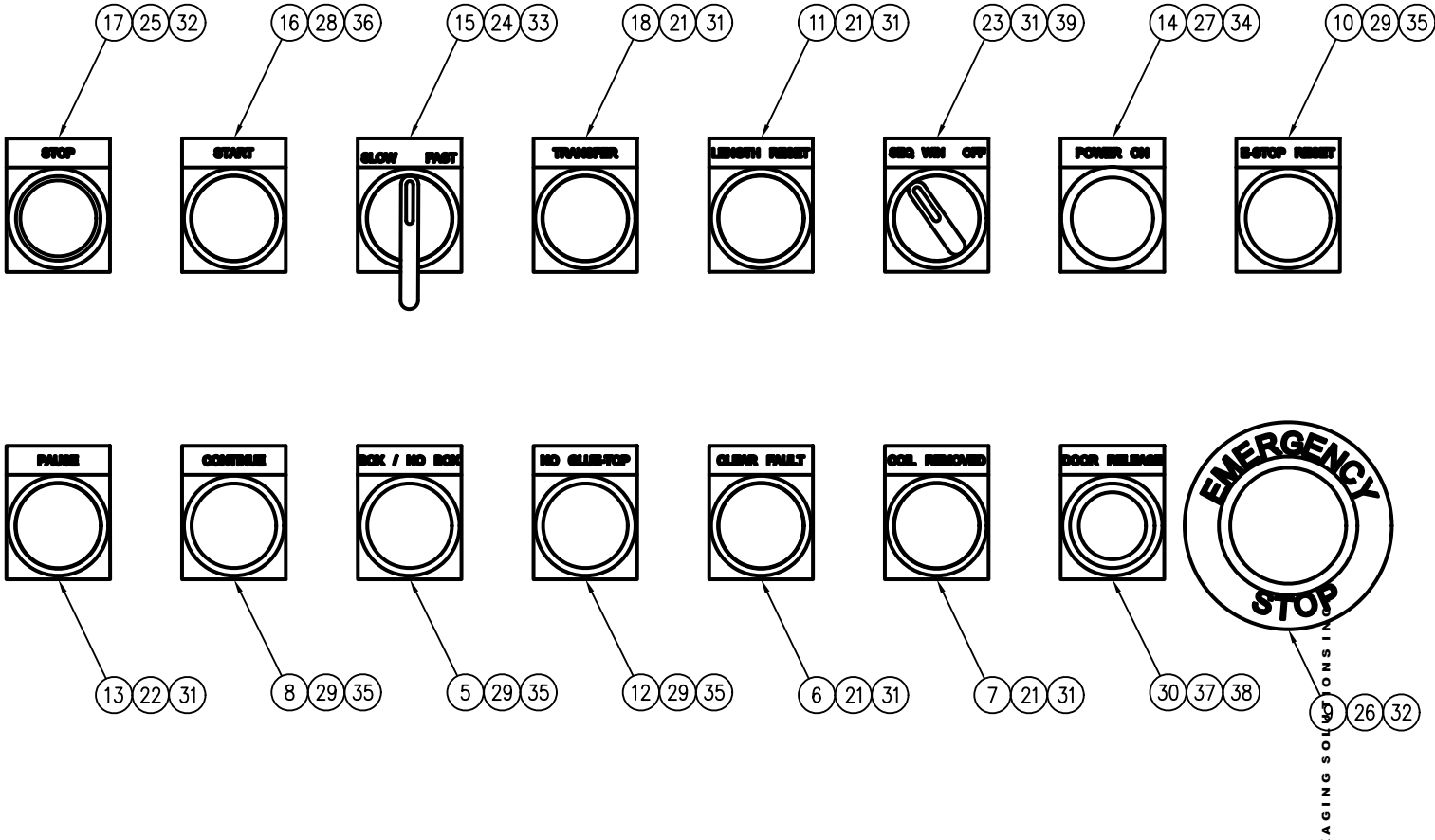
AGING SOLUTIONS INC.

<p>THE MATERIAL CONTAINED HEREIN IS PROPRIETARY TO REELEX PKG SOL'S, INC. AND SHALL NOT BE REPRODUCED, DISCLOSED OR USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN APPROVAL OF REELEX PKG SOL'S, INC.</p> <p>REMOVE BURRS & BREAK EDGES</p>	<p>MAT'L:</p> <p>—</p>	<p>UNLESS OTHERWISE SPECIFIED DIM.'S ARE IN INCHES.</p> <p>TOLERANCES ARE:</p> <p>FRACTIONS: $\pm 1/32$</p> <p>ANGLES: $\pm 1/2^\circ$</p> <p>DECIMALS: .XX $\pm .02$</p> <p>.XXX $\pm .005$</p>	<p>REELEX</p> <p>39 JON BARRETT RD. PATTERSON, NY 12563 T: 845.878.7878 F: 845.878.7884 WWW.REELEX.COM</p>
	<p>FINISH:</p> <p>—</p>	<p>THIRD ANGLE PROJECTION</p>	
<p>FILENAME: N:\MECHDWGS\DWGS\15600</p>		<p>DRAWN KP DATE 8/16/04</p>	<p>SCALE —</p>
<p>DO NOT SCALE DRAWING</p>		<p>SHEET 1 OF 1</p>	<p>REV. A</p>

SCHEMATIC, WIRING
"BDA-61/C-S15"

SIZE B PART/DWG NO. **15600**

REVISIONS			
ZONE	REV	DESCRIPTION	BY/DATE
	A	RELEASE	KP-3/2/06
	A1	SEE SHT. 1	KP-3/8/06
	B	ADDED SHTs 3 & 4;SEE SHT. 1	KP-1/30/08



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THIRD ANGLE PROJECTION

FILENAME: N:\MECHDWGS\DWGS\20074

39 JON BARRETT RD
PATERSON, NY 12563
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F: 845.878.7884
WWW.REELEX.COM

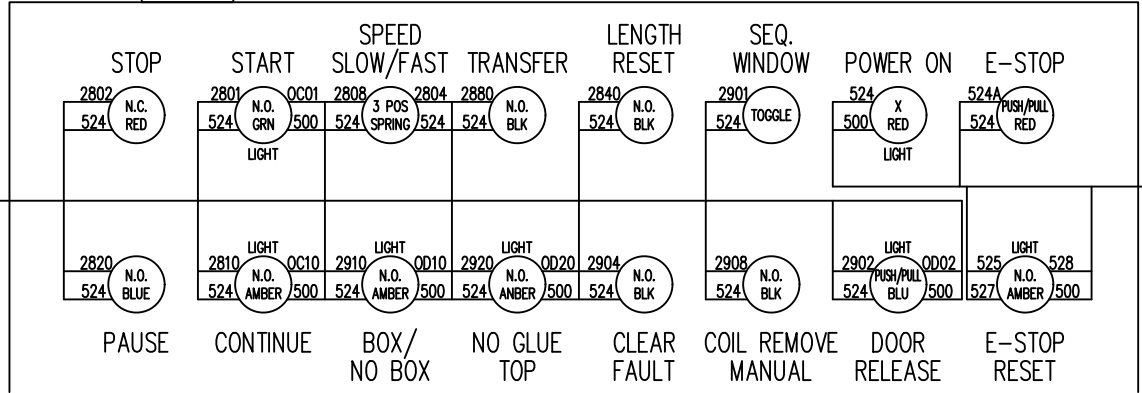
**CONTROL STATION
ASSY-SWINGOUT
"CONTROL-RM/CAB2"**

SIZE	PART/DWG NO.	REV.
D	20074	B

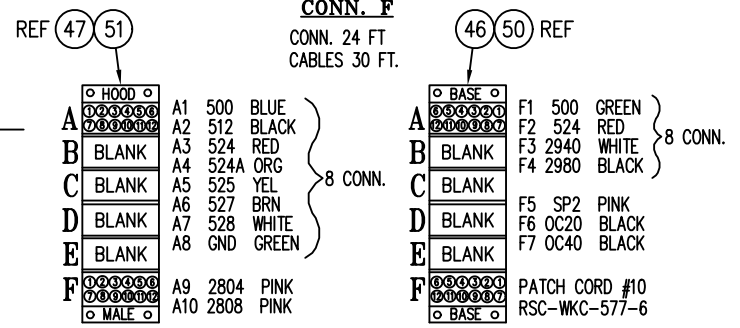
SCALE 1.50 DRAWN KG DATE 2/15/06 SHEET 2 OF 4

REVISIONS		
ZONE	REV	DESCRIPTION
B	1	ADDED SHTs 3 & 4; SEE SHT. 1
		BY/DATE
		KP-1/30/08

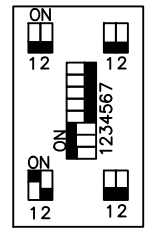
106 A
102 W 110Vac
GND G OUTLET



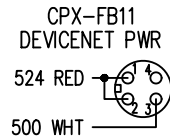
BUTTON BOX TO BOXING SIDE 12x12



DEVICENET
NODE 7



BLACK REP.
SWITCH POS.



CPX-AB-8-KL

I/O MODULE 1				I/O MODULE 2			
524	X1.0	24V	X5.0 0x4	524	X1.0	24V	X5.0 0x4
500	X1.1	0V	X5.1 0V	500	X1.1	0V	X5.1 0V
2801	X1.2	1x0	X5.2 0x0	2901	X1.2	1x0	X5.2 0x0
GN	X1.3	FE	X5.3 FE	GN	X1.3	FE	X5.3 FE
2810	X2.0	1x4	X6.0 0x5	2910	X2.0	1x4	X6.0 0x5
2820	X2.1	1x5	X6.1 0V	2920	X2.1	1x5	X6.1 0V
2802	X2.2	1x1	X6.2 0x1	2902	X2.2	1x1	X6.2 0x1
GN	X2.3	FE	X6.3 FE	GN	X2.3	FE	X6.3 FE
524	X3.0	24V	X7.0 0x6	524	X3.0	24V	X7.0 0x6
500	X3.1	0V	X7.1 0V	500	X3.1	0V	X7.1 0V
2804	X3.2	1x2	X7.2 0x2	2904	X3.2	1x2	X7.2 0x2
GN	X3.3	FE	X7.3 FE	GN	X3.3	FE	X7.3 FE
2840	X4.0	1x6	X8.0 0x7	2940	X4.0	1x6	X8.0 0x7
2880	X4.1	1x7	X8.1 0V	2980	X4.1	1x7	X8.1 0V
2808	X4.2	1x3	X8.1 0x3	2908	X4.2	1x3	X8.1 0x3
GN	X4.3	FE	X8.3 FE	GN	X4.3	FE	X8.3 FE

OUTPUT DESIGNATIONS

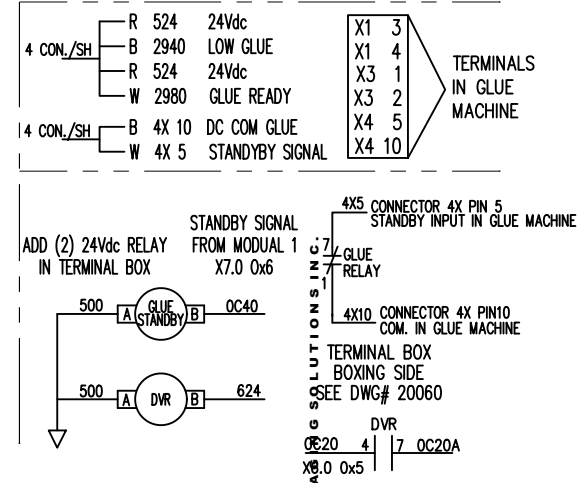
OC01	7A.01
OC10	7A.16
OC20	7A.32
OC40	7A.64
OD02	7B.2
OD10	7B.16
OD20	7B.32

8 CONDUCTOR

01	BLACK
02	BROWN
04	RED
08	ORANGE
10	YELLOW
20	GREEN
40	BLUE
80	WHITE

16 GA CONNECTION

PIN	COLOR	SIGNAL
1	RED	RED
2	GREEN	GREEN
3	BLUE	BLUE
4	BLACK	ID BIT 2
5	BROWN	GROUND
6	RED SHIELD	RED SHIELD
7	GREEN SHIELD	GREEN SHIELD
8	BLUE SHIELD	BLUE SHIELD
9	NO CONN.	DIV +5V
10	YELLOW	SYNC RIN
11	PURPLE	ID BIT 0
12	BLK w/ WHT	ID BIT 1
13	BRN w/ WHT	HORZ. SYNC
14	YEL w/ BLK	VER. SYNC
15	PURP w/ WHT	ID BIT 3
16	DRAIN SHIELD	SHELL



REF 53

**US/EURO
VERSION**

REF 19

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THIRD ANGLE PROJECTION

FILENAME: N:\MECHDWGS\DWGS\20074

REELEX

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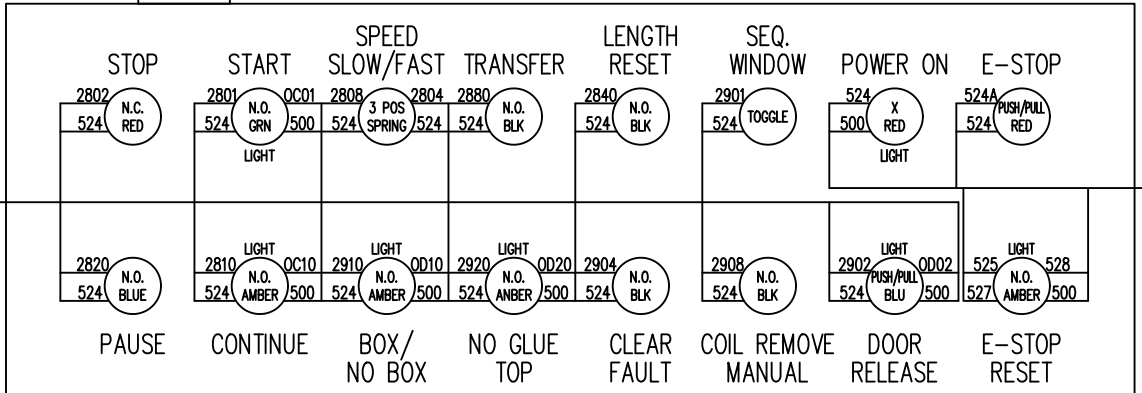
**CONTROL STATION ASSY
"CONTROL-RM/CAB2"**

SIZE D PART/DWG NO. 20074 REV. B

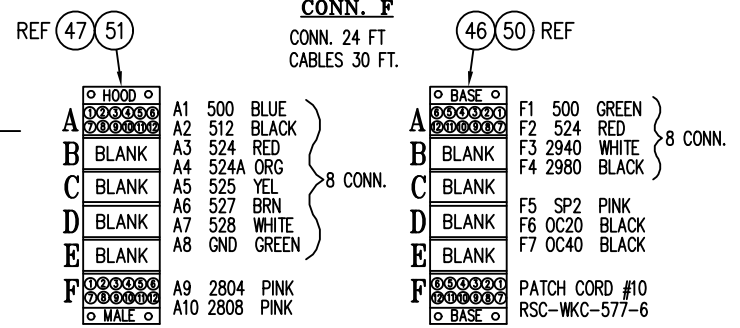
SCALE - DRAWN KP DATE 1/15/08 SHEET 3 OF 4

REVISIONS		
ZONE	REV	DESCRIPTION
	B	ADDED SHTs 3 & 4; SEE SHT. 1
		BY/DATE
		KP-1/30/08

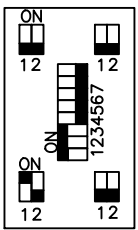
106 A
102 C
GND G 110Vac
OUTLET



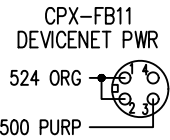
BUTTON BOX TO BOXING SIDE 12x12



DEVICENET
NODE 7



BLACK REP.
SWITCH POS.



CPX-AB-8-KL

I/O MODULE 1				I/O MODULE 2			
524	X1.0	24V	X5.0 Ox4	OC10	524	X1.0	24V X5.0 Ox4 OD10
500	X1.1	0V	X5.1 0V		500	X1.1	0V X5.1 0V
2801	X1.2	Ix0	X5.2 0x0	OC01	2901	X1.2	Ix0 X5.2 0x0
GN	X1.3	FE	X5.3 FE		GN	X1.3	FE X5.3 FE
2810	X2.0	Ix4	X6.0 0x5	OC20	2910	X2.0	Ix4 X6.0 0x5 OD20
2820	X2.1	Ix5	X6.1 0V	BOXER SIDE SOFT START	2920	X2.1	Ix5 X6.1 0V
2802	X2.2	Ix1	X6.2 0x1		2902	X2.2	Ix1 X6.2 0x1 OD02
GN	X2.3	FE	X6.3 FE		GN	X2.3	FE X6.3 FE
524	X3.0	24V	X7.0 0x6	OC40	524	X3.0	24V X7.0 0x6
500	X3.1	0V	X7.1 0V	GLUE STANDBY	500	X3.1	0V X7.1 0V
2804	X3.2	Ix2	X7.2 0x2		2904	X3.2	Ix2 X7.2 0x2
GN	X3.3	FE	X7.3 FE		GN	X3.3	FE X7.3 FE
2840	X4.0	Ix6	X8.0 0x7		2940	X4.0	Ix6 X8.0 0x7
2880	X4.1	Ix7	X8.1 0V		2980	X4.1	Ix7 X8.1 0V
2808	X4.2	Ix3	X8.1 0x3		2908	X4.2	Ix3 X8.1 0x3
GN	X4.3	FE	X8.3 FE		GN	X4.3	FE X8.3 FE

OUTPUT DESIGNATIONS

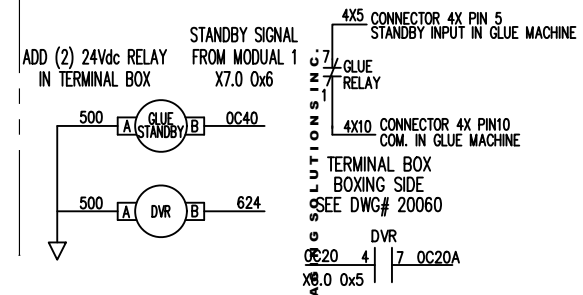
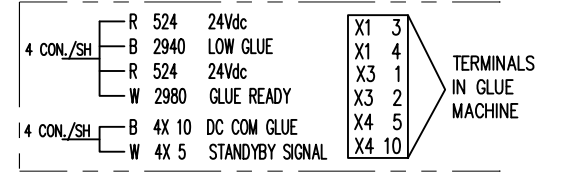
OC01	7A.01
OC10	7A.16
OC20	7A.32
OC40	7A.64
OD02	7B.2
OD10	7B.16
OD20	7B.32

8 CONDUCTOR

01	BLACK
02	BROWN
04	RED
08	ORANGE
10	YELLOW
20	GREEN
40	BLUE
80	WHITE

WGA CONNECTION

1	RED	RED
2	GREEN	GREEN
3	BLUE	BLUE
4	BLACK	ID BIT 2
5	BROWN	GROUND
6	RED SHIELD	RED SHIELD
7	GREEN SHIELD	GREEN SHIELD
8	BLUE SHIELD	BLUE SHIELD
9	NO CONN.	DDV +5V
10	YELLOW	SYNC RIN
11	PURPLE	ID BIT 0
12	BLK w/WHY	ID BIT 1
13	BRN w/WHY	HORZ SYNC
14	YEL w/BLK	VER. SYNC
15	PURP w/WHY	ID BIT 3
16	DRAIN SHIELD	SHELL



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**CONTROL STATION ASSY
"CONTROL-RM/CAB2"**

SIZE D PART/DWG NO. 20074 REV. B

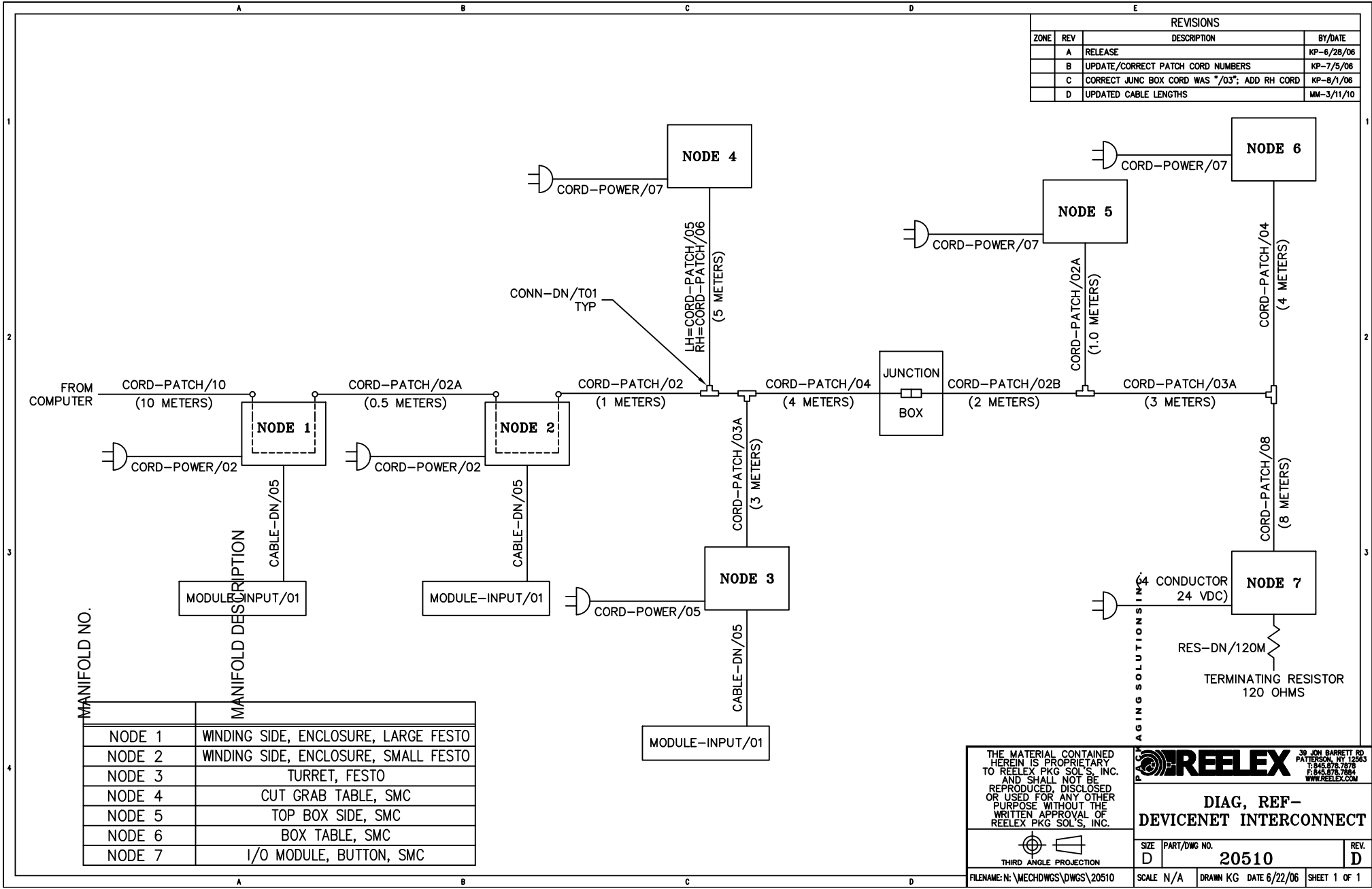
THIRD ANGLE PROJECTION

FILENAME: N:\MECHDWGS\DWGS\20074 SCALE - DRAWN KP DATE 1/15/08 SHEET 4 OF 4

**AUSTRALIA
VERSION**

REF 19

REF 53



REVISIONS			
ZONE	REV	DESCRIPTION	BY/DATE
	A	RELEASE	KP-6/28/06
	B	UPDATE/CORRECT PATCH CORD NUMBERS	KP-7/5/06
	C	CORRECT JUNC BOX CORD WAS "/03"; ADD RH CORD	KP-8/1/06
	D	UPDATED CABLE LENGTHS	MM-3/11/10

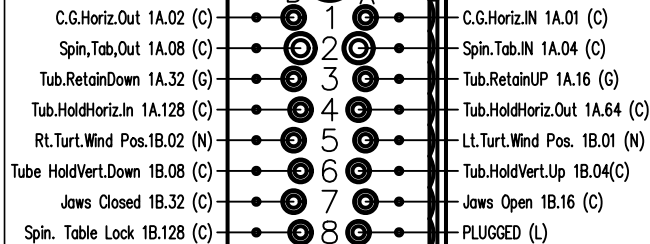
WINDING SIDE

REVISIONS			
ZONE	REV	DESCRIPTION	BY/DATE
	N	NODES 2 & 3-UPDATE VALVE IDENTIFIERS	KP-2/25/08
	P	NODE 2-UPDATE A3(ADD "RETAINER")	KP-11/22/10
	P1	NODE 1-7:DESCR WAS "TUBE RELEASE & HOLD"	KP-3/1/12

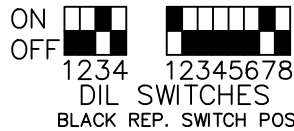
NODE 1 LARGE

CPV18-V1 ASY
R341 13023817

Located In
Terminal Box



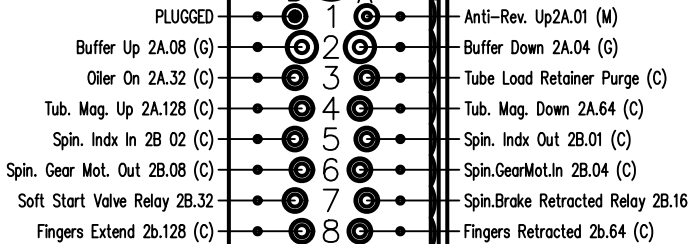
ALL OUTPUT FITTINGS Ø.25
EXCEPT # 2 = Ø.375



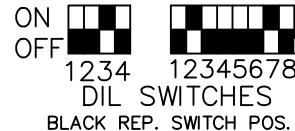
SMC
BLOCKED EXHAUST (301)
OPEN CENTER (401)
SINGLE SOLENOID (101)

NODE 2 SMALL

CPV10-V1 ASY
13023815



ALL OUTPUT FITTINGS Ø.25
EXCEPT #1 = Ø.156



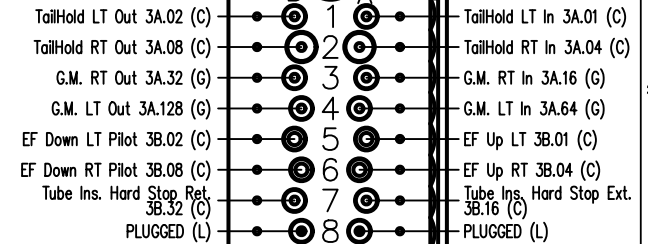
FESTO
BLOCKED EXHAUST (G)
PRESSURE CENTER (N)
SINGLE SOLENOID (M)
OPEN CENTER (C)
BLANK (L)

A=14
B=12

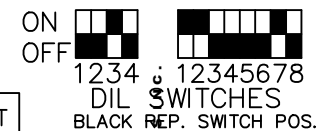
DIL SWITCH MODULES MUST
BE REMOVED TO SET
SWITCHES

NODE 3 LOCATED ON TURRET

CPV10-V1 ASY
R34113023816



ALL OUTPUT FITTINGS Ø.156
EXCEPT # 5 & 6 = Ø.25

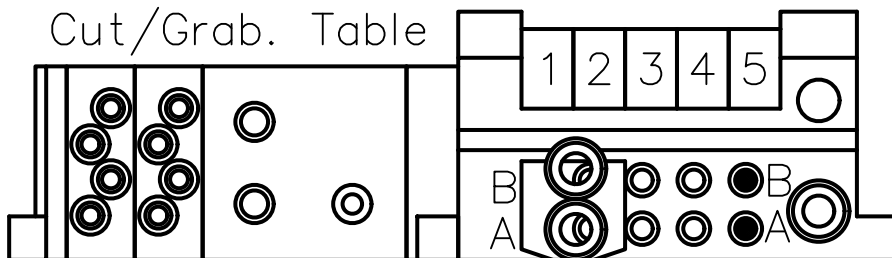


7B SOFT START 2B.32

Located on
Cut/Grab. Table

A-474-0200087

NODE 4



OUTPUT FITTINGS 1 & 2 COMBINATION = Ø.375 3 & 4 = Ø.25

VALVE DESCRIPTION	ADDRESS	TYPE
1A Cut/Grab Cut	4A.01	401
1B Cut/Grab. Release	4A.02	401
2A Cut/Grab Cut	4A.04	401
2B Cut/Grab. Release	4A.08	401
3A C.G. Vert Up	4A.16	301
3B C.G. Vert. Down	4A.32	301
4A C.G. Horiz. LT	4A.64	401
4B C.G. Horiz. RT	4A.128	401

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F:845.878.7884
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REELEX

**SCHEMATIC,
MANIFOLD/NODE
DESIGNATIONS DEVICENET-
WINDINGS SIDE**

SIZE D PART/DWG NO. 20600 REV. P1

THIRD ANGLE PROJECTION

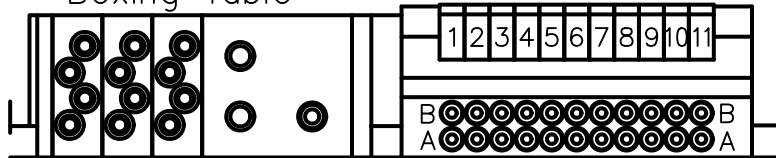
FILENAME: N:\DWGS\DWGS\20600 SCALE: - DRAWN TR DATE 4/10/03 SHEET 1 OF 1

BOXING SIDE

REVISIONS			
ZONE	REV	DESCRIPTION	BY/DATE
	F	UPDATE 11A/B TYPE WAS "401"; 11B WAS "Unused"	KP-5/25/10
	G	NODE 5-3B WAS "B.L. Vac. Off"	KP-11/22/10

Located on
Boxing Table

A-474-0200088



ALL OUTPUT FITINGS Ø.25



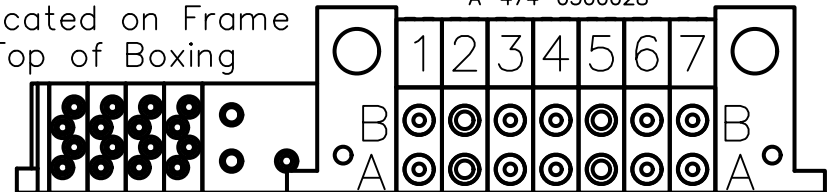
NODE 6

VALVE DESCRIPTION	ADDRESS	TYPE
1A Box Fold Bot. LT Up	6A.01	301
1B Box Fold Bot. LT Down	6A.02	
2A Box Fold Bot. RT Up	6A.04	301
2B Box Fold Bot. RT Down	6A.08	
3A Box Fold Bac. RT Ext.	6A.16	301
3B Box Fold Bac. RT Ret.	6A.32	
4A Box Fold Front Ext.	6A.64	401
4B Box Fold Front Ret.	6A.128	
5A Wire Grabber In	6B.01	301
5B Wire Grabber Out	6B.02	
6A Box Table Vac. Unlatch	6B.04	401
6B Box Fold Comp. Up	6B.08	
7A Close Wire Grab Close	6B.18	401
7B Plugged	6B.32	
8A Box Table Vac.	6B.64	401
8B Front Top Flap	6B.128	
9A Box FoldBacTop Flp Ext	6C.01	401
9B Box FoldBacTop Flp Ret.	6C.02	
10A Box Fold Back LT Ext.	6C.04	301
10B Box Fold Back LT Ret.	6C.08	
11A Box Table Vac. Purge	6C.16	301
11B Plugged	6C.32	

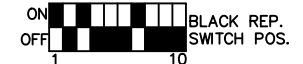
Located on Frame
Top of Boxing

NODE 5

A-474-0300028



ALL OUTPUT FITINGS Ø.25 EXCEPT # 2 & 5 = Ø.375



NODE 5

VALVE DESCRIPTION	ADDRESS	TYPE
1A Glue Gun On	5A.01	101
1B Spare	5A.02	
2A G.F. Vert. Up	5A.04	301
2B G.F. Vert. Down	5A.08	
3A B.L. Vac. On	5A.16	401
3B Aux. Glue Gun On	5A.32	
4A B.L. 2nd Cup Ext.	5A.64	401
4B B.L. 2nd Cup Ret.	5A.128	
5A Glu Noz. Vert Up	5B.01	301
5B Glu Noz. Vert. Down	5B.02	
6A B.L.Vert. Up	5B.04	301
6B B.L.Vert. Down	5B.08	
7A B.L.Horiz. In	5B.16	401
7B B.L. Horiz. Out	5B.32	

BOX LOAD
SOFT START
CONTROLLED

SMC

BLOCKED EXHAUST (301)
OPEN CENTER (401)
SINGLE SOLENOID (101)

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REELEX PKG SOL'S, INC.



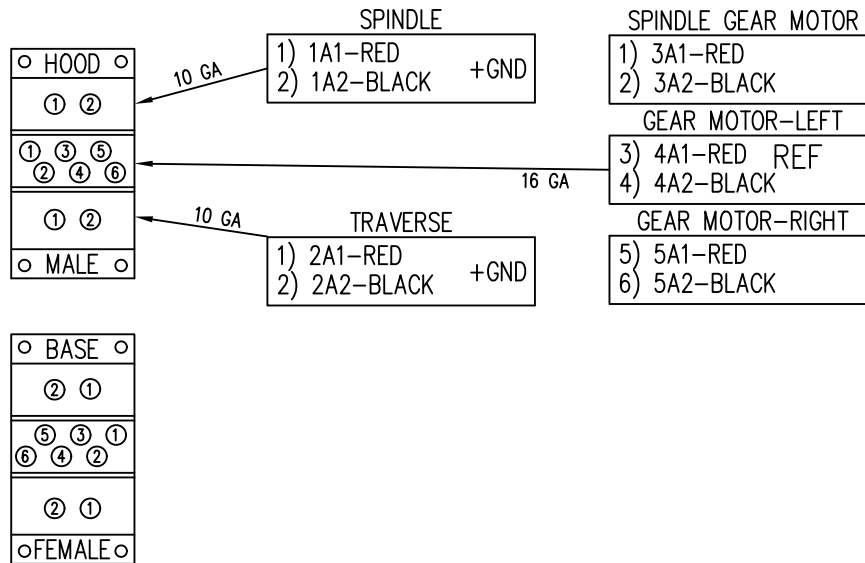
SCHEMATIC,
MANIFOLD/NODE
DESIGNATIONS DEVICENET-
BOXING SIDE

SIZE	PART/DWG NO.	REV.
D	20601	G
FILENAME: N:\DWGS\DWGS\20601	SCALE: -	DRAWN GTR DATE 4/10/03 SHEET 1 OF 1

WINDING SIDE CONN. A

- 2) 10GA RED
- 2) 10GA BLACK
- 1) 10GA GRN/YEL
- 3) 16GA RED
- 3) 16GA BLACK

CONN. 24 FT
WIRES 27 FT.

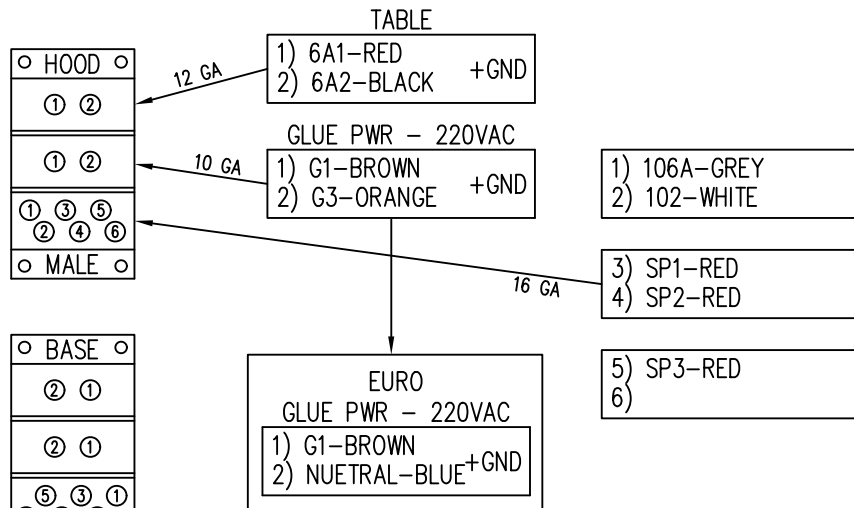


CONDUIT A - WINDING SIDE CONDUIT B - BOXING SIDE

BOXING SIDE CONN. B

- 1) 10GA BROWN
- 1) 10GA ORANGE OR BLUE
- 1) 10GA GRN/YEL
- 1) 12GA RED
- 1) 12GA BLACK
- 3) 16GA RED
- 1) 16GA GREY
- 1) 16GA WHITE

CONN. 32 FT
WIRES 49 FT.



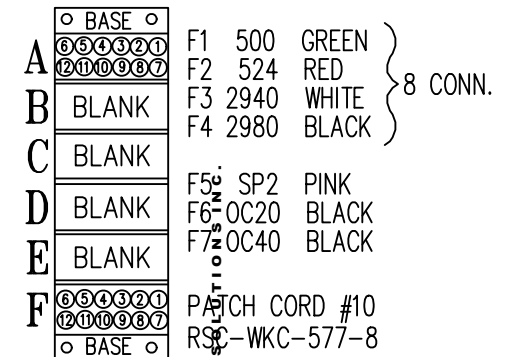
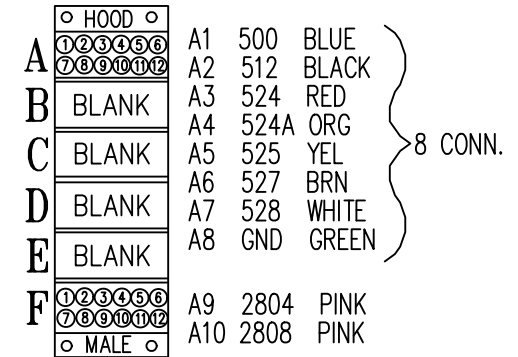
BLANK

PATCH CORD #10
RSC-WKC-577-8
POWER CORD 4 CONN.

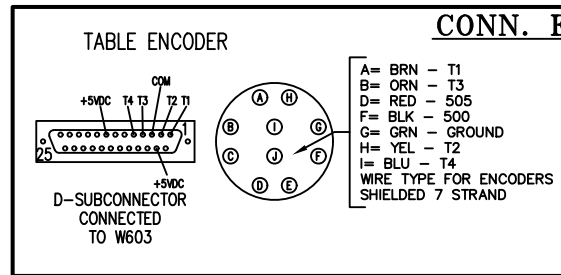
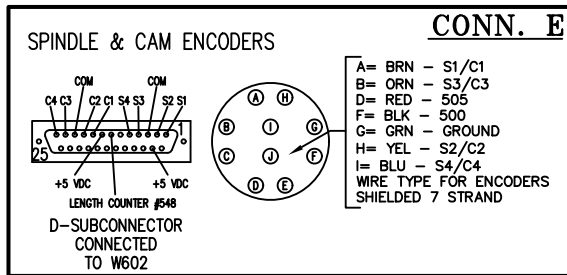
REVISIONS		
REV	DESCRIPTION	BY/DATE
A	RELEASE (WAS E1341A)	KP-8/19/04
B	REMOVED CONN. E / ADDED CONN. F	KP-11/21/05
C	UPDATE CONN. F-DELETE BLANKS	KP-2/9/06
D	ADD "C9-C12" TO BOXING SIDE CONN.	KP-8/8/07
E	UPDATED CONNECTOR F	MM-3/10/10

BUTTON BOX TO BOXING SIDE 12x12 CONN. F

CONN. 24 FT
CABLES 30 FT.



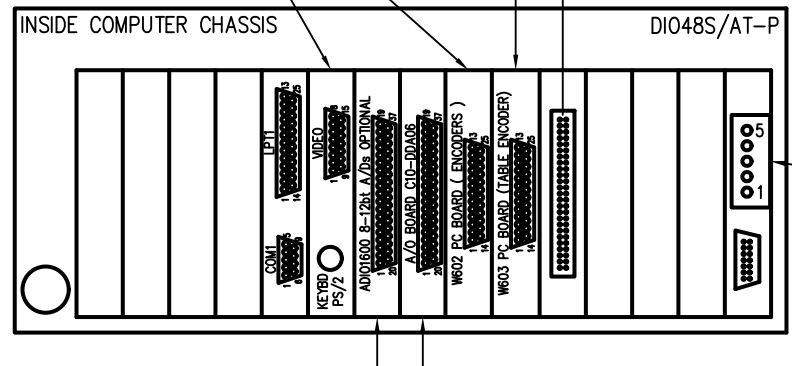
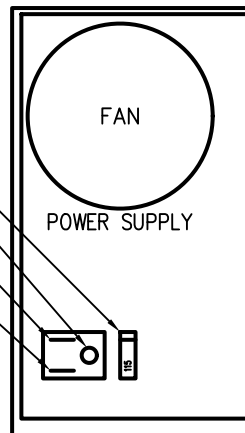
<p>THE MATERIAL CONTAINED HEREIN IS PROPRIETARY TO REELEX PKG SOL'S, INC. AND SHALL NOT BE REPRODUCED, DISCLOSED OR USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN APPROVAL OF REELEX PKG SOL'S, INC.</p>		<p>39 JON BARRETT RD PATTERSON, NY 12563 P: 845.878.7878 F: 845.878.7894 WWW.REELEX.COM</p>	
<p>DIAG, CONDUIT- A/B & CONN. F</p>		<p>SIZE PART/DWG NO. C 20602</p>	
<p>THIRD ANGLE PROJECTION</p>		<p>SCALE - DRAWN GTR DATE 1/13/03 SHEET 1 OF 1</p>	



REVISIONS			
ZONE	REV	DESCRIPTION	BY/DATE
	A	RELEASE (WAS E1343A)	KP-8/19/04
	B	CLARIFY 50 PIN CONN CALLOUT	KP-1/25/05
	C	ADD SHT'S 2 & 3; UPDATE VIEW & CALLOUTS	KP-5/11/06
	D	SEE SHT. 3	KP-8/9/07

PSA-6155V CPU BOARD
SEE SHT. 2 FOR CPU BD INFO

SW. ON 115VAC
115VAC w/GND
100
102



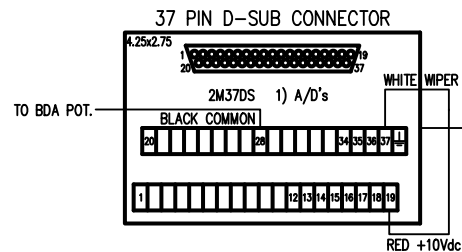
50 PIN RIBBONS
(PB-24 92" LG RIBBON)
(PCLD-782B 80" LG RIBBON)
TO I/O BOARDS DWG #20615
2) 50 PIN SOCKET CONNECTORS
SEE SHT. 3 FOR I/O BOARD INFO

PIN	COLOR	
1	BLACK	500
2	BLUE	
3	SH	
4	WHITE	
5	RED	524

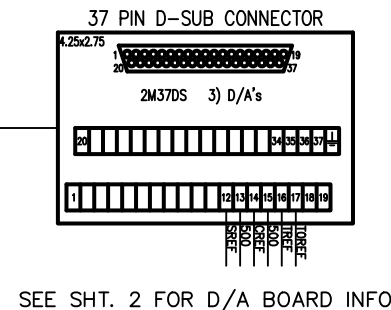
ADD 120ohm 1/2 W

DEVICENET CONNECTION

SEE SHT. 3 FOR DEVICENET BOARD INFO



SEE SHT. 3 FOR A/D BOARD INFO
OPTIONAL FOR ONLINE



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THIRD ANGLE PROJECTION

FILENAME: N:\MECHDWGS\DWGS\20604

30 JON BARRETT RD
PATERSON, NY 12563
T: 845.878.7878
F: 845.878.7884
WWW.REELEX.COM

REELEX

SCHEMATIC, COMPUTER-CONTROLLER

SIZE	PART/DWG NO.	REV.
D	20604	D

SCALE: — DRAWN MCM DATE 6/21/02 SHEET 1 OF 3

REVISIONS

ZONE	REV	DESCRIPTION	BY/DATE
	C	SEE SHT. 1; ADD SHT'S 2 & 3	KP-5/11/06
	D	SEE SHT. 3	KP-8/9/07

CPU BOARD PCA-6178
NEW BOARD - 4/3/06

Connectors: CN21, CN17, CN19, CN16, CN20, CN14, CN22
Jumpers: J1, J2, JP3

CPU BOARD PGA-6155V
OLD BOARD

Connectors: JP4, JP3, JP8, JP7, JP6, JP12

D/A BOARD C10-DDA06
NEW BOARD - 4/3/06

Connectors: J1, J2, J3, J4
Switches: GAIN 5, GAIN 4, GAIN 3, GAIN 2, GAIN 1, GAIN 0, WAIT STATE ON/OFF, ADDRESS 1-6

D/A BOARD AOB6-P
OLD BOARD - 2/1/05

Switches: S0, S1, S2, S3, S4, S5, S6, S7, S8, S9, S10, S11, S12, S13, S14, S15, S16, S17, S18, S19, S20, S21, S22, S23, S24, S25, S26, S27, S28, S29, S30, S31, S32, S33, S34, S35, S36, S37, S38, S39, S40, S41, S42, S43, S44, S45, S46, S47, S48, S49, S50, S51, S52, S53, S54, S55, S56, S57, S58, S59, S60, S61, S62, S63, S64, S65, S66, S67, S68, S69, S70, S71, S72, S73, S74, S75, S76, S77, S78, S79, S80, S81, S82, S83, S84, S85, S86, S87, S88, S89, S90, S91, S92, S93, S94, S95, S96, S97, S98, S99, S100

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SCHEMATIC, COMPUTER-CONTROLLER

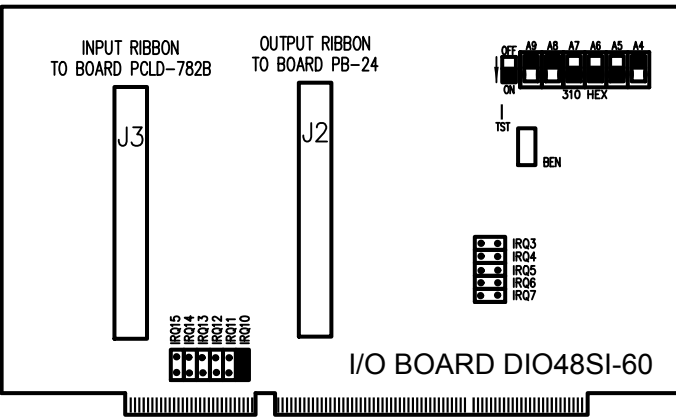
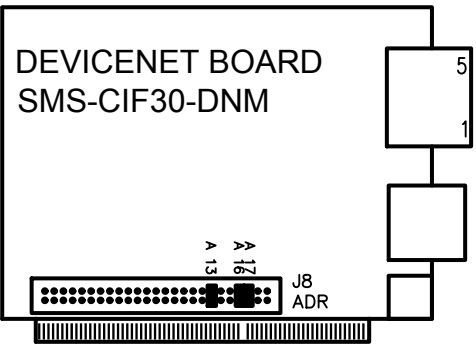
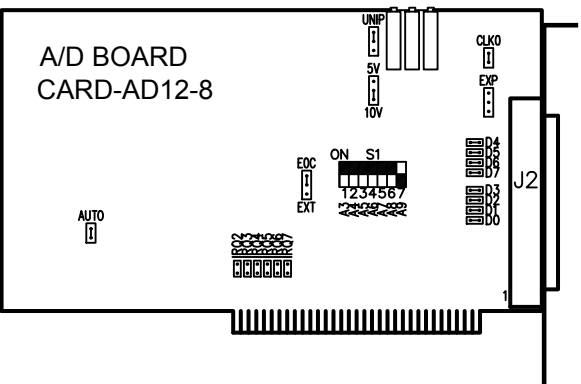
SIZE: D PART/DWG NO. 20604 REV. D

FILENAME: N:\MECHDWGS\DWGS\20604 SCALE: — DRAWN: KP DATE: 5/9/06 SHEET: 2 OF 3

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PATTERSON, NY 12563
T: 845.878.7878
F: 845.878.7884
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SIZE D	PART/DWG NO. 20604	REV. D
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FILENAME: N:\MECHDWGS\DWGS\20604	SCALE -	DRAWN KP DATE 5/9/06	SHEET 2 OF 3
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REVISIONS			
ZONE	REV	DESCRIPTION	BY/DATE
	C	SEE SHT. 1; ADD SHT'S 2 & 3	KP-5/11/06
	D	CHG A/D BD(WAS ADIO 1600)	KP-8/9/07

BLACK REP.
SWITCH POS.

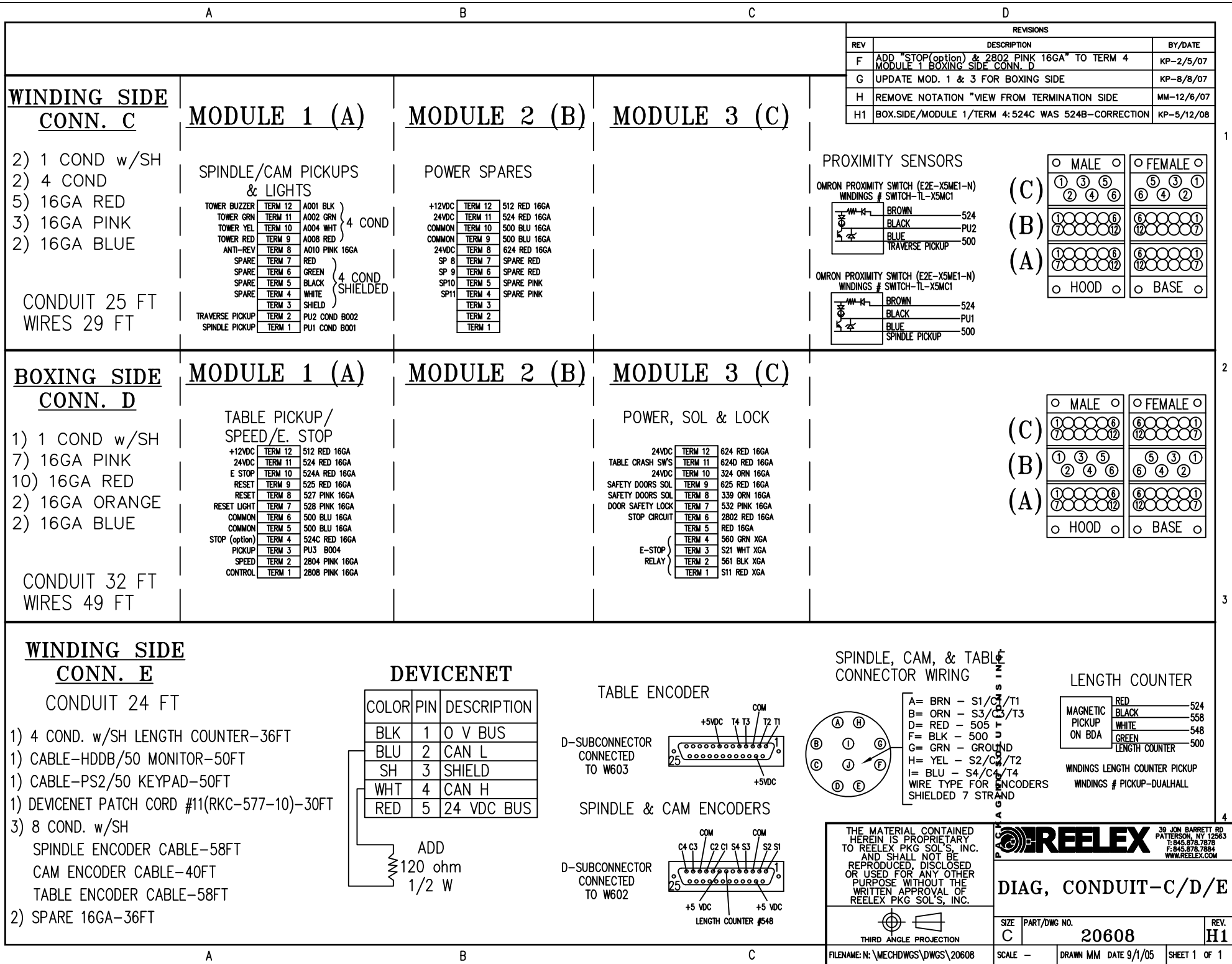
AGING SOLUTIONS INC.

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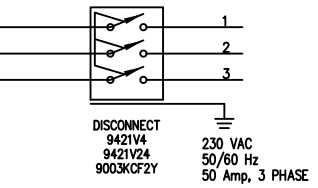


**SCHEMATIC,
COMPUTER-CONTROLLER**

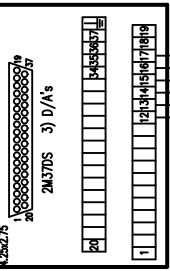
THIRD ANGLE PROJECTION		SIZE	PART/DWG NO.	REV.
		D	20604	D
FILENAME: N:\MECHDWGS\DWGS\20604		SCALE -	DRAWN KP DATE 5/10/06	SHEET 3 OF 3



REVISIONS			
ZONE	REV	DESCRIPTION	BY/DATE
	A	RELEASE (WAS E1415A)	KP-9/22/04
	B	CR1/CR2/CR6 WAS CON1/CON2/CON6	KP-1/17/05
	B1	TYPD BETWN DR 1 & 2-FLUP/FLOP 506 P & 509 P	KP-2/9/06
D-3	C	ADD "TABLE DRIVE HEALTH"	KP-10/18/06
	C1	CORRECT MOTOR TERMINATIONS	KP-2/1/11



DRIVE REFERENCES



- RAMP UP FCW ∅ P1
- RAMP DOWN FCW ∅ P2
- SPEED PROP. CW 30% ∅ P3
- SPEED INT. CW 20% ∅ P4
- CURRENT LIM. FCW ∅ P5
- CUR. PROP. CW 30% ∅ P6
- CURRENT INTEGRAL FCCW ∅ P7
- IR COMP. FCCW ∅ P8
- FCCW ∅ P9
- MAX SPEED CAL. CW 70% ∅ P10
- 0 SPEED ADJ. CW 70% ∅ P11
- 0 SPEED THRESHOLD FCCW ∅ P12

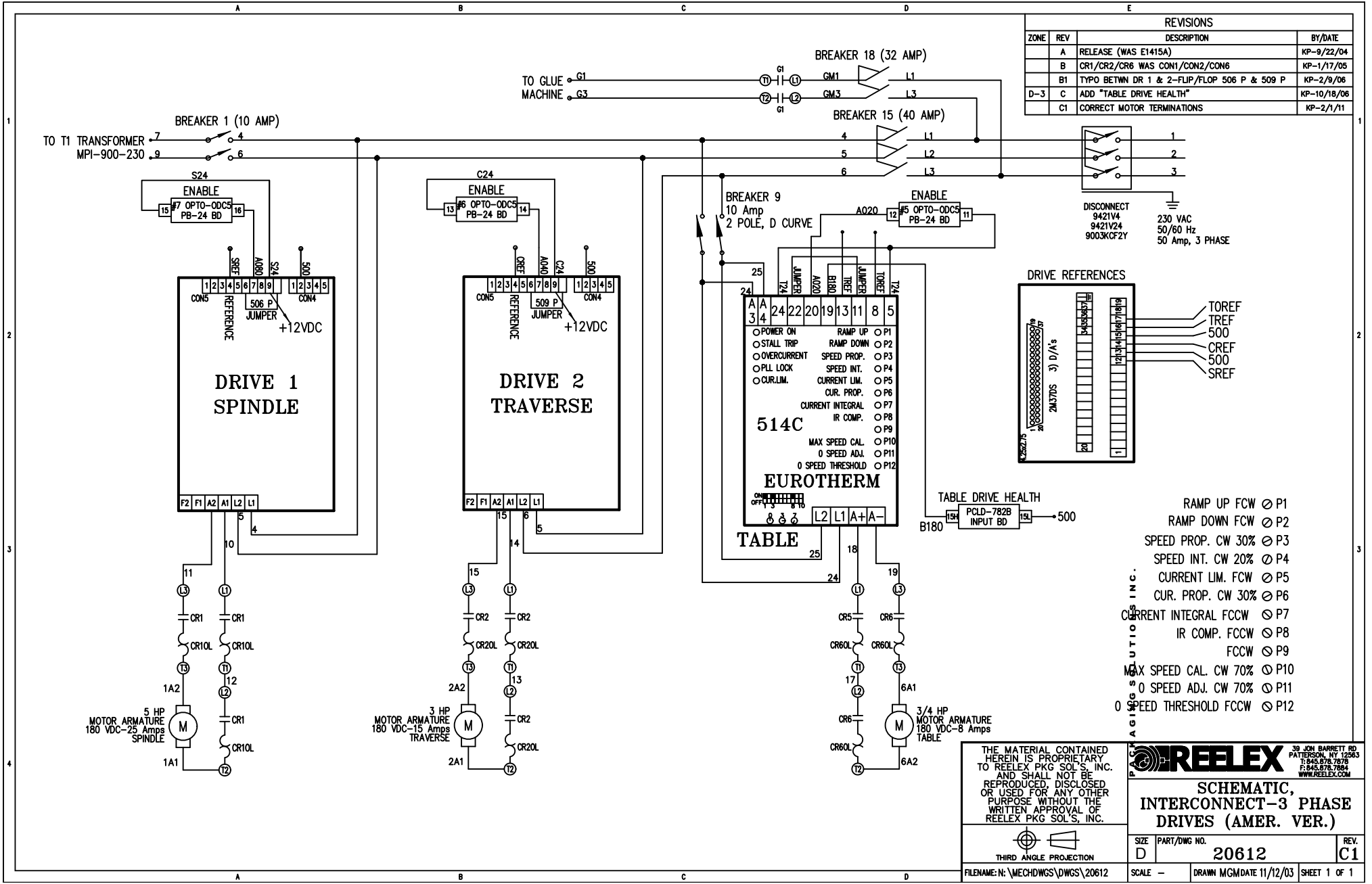
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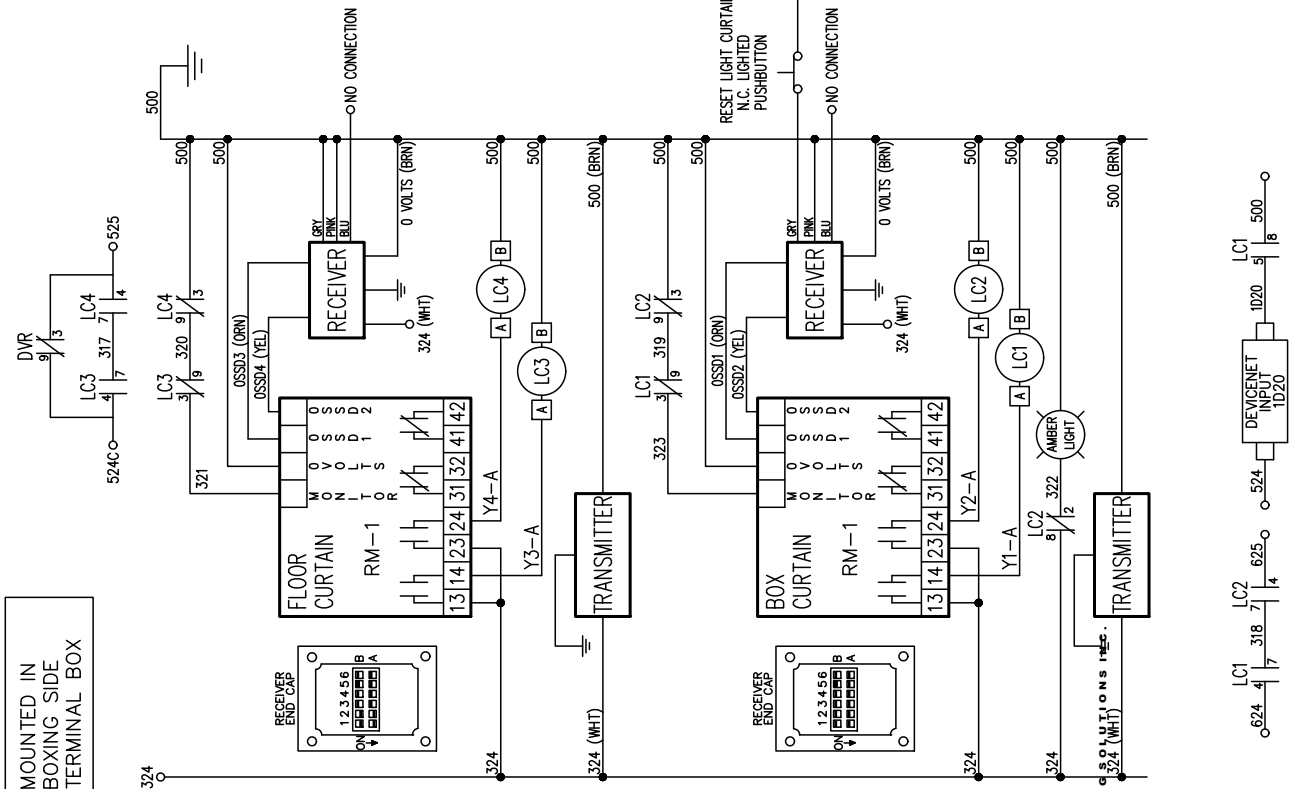
SCHEMATIC, INTERCONNECT-3 PHASE DRIVES (AMER. VER.)

SIZE	PART/DWG NO.	REV.
D	20612	C1

FILENAME: N:\MECHDWGS\DWGS\20612 SCALE: - DRAWN M/GM DATE 11/12/03 SHEET 1 OF 1



MOUNTED IN
BOXING SIDE
TERMINAL BOX



REVISIONS		
REV	DESCRIPTION	BY/DATE
A	RELEASE (WAS E1420A)	KP-10/21/04
B	ADD DEV.NET IN 1D20& DVR; CORRECT WIRE #323	KP-6/22/05
C	ADD REC'V'R END CAP DIP SW'S	KP-2/9/06

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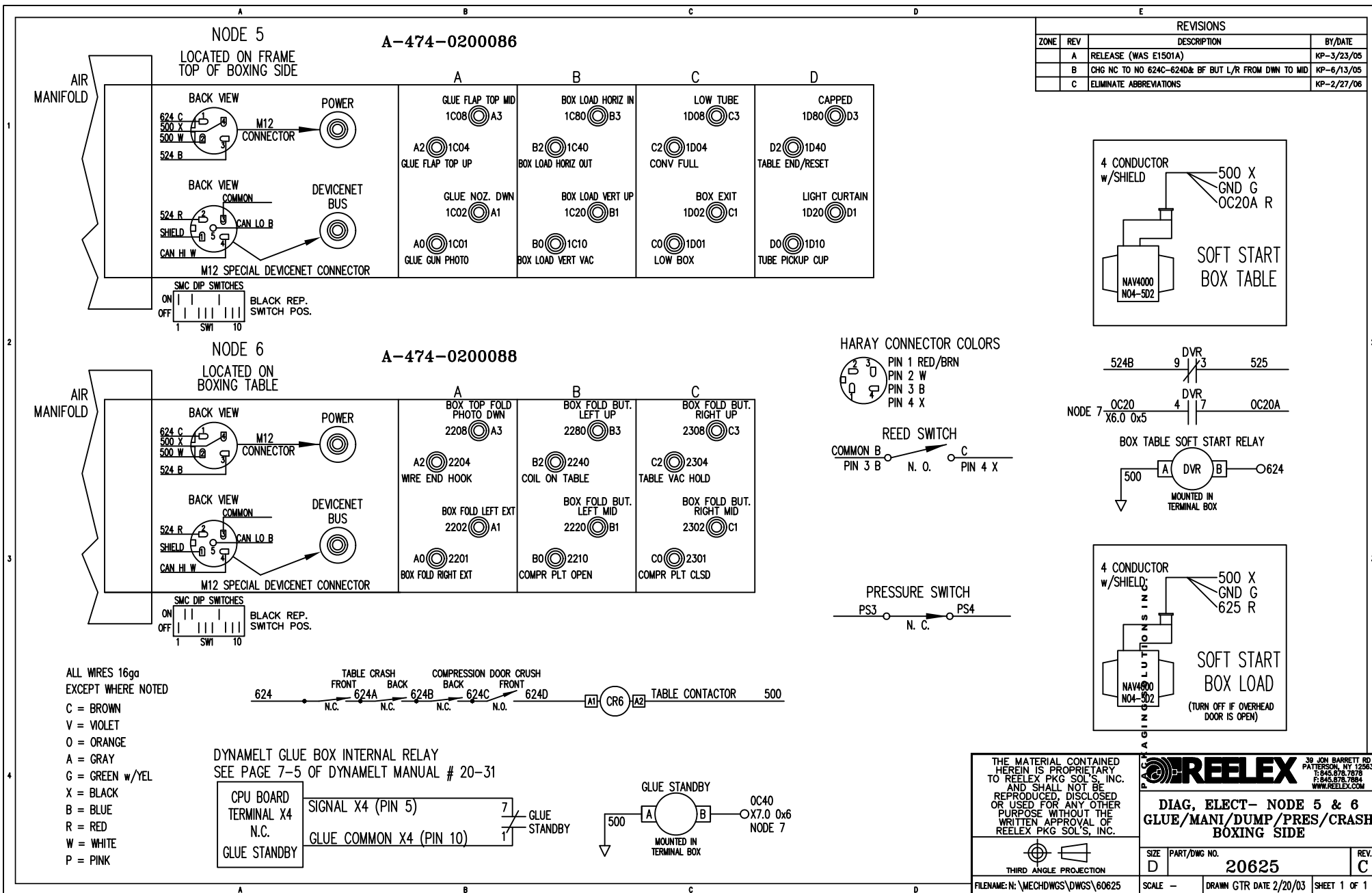
REELEX
30 JON BARRETT RD
PATTERSON, NY 12263
P:845.878.7878
F:845.878.7884
WWW.REELEX.COM

**SCHEMATIC,
RELAY LOGIC-
LIGHT CURTAIN**

THIRD ANGLE PROJECTION

SIZE PART/DWG NO. **20616** REV. **C**

FILENAME: N:\MECHDWG\DWGS\20616 SCALE - DRAWN M/GM DATE 10/8/03 SHEET 1 OF 1



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THIRD ANGLE PROJECTION

FILENAME: N:\MECHDWGS\DWGS\60625

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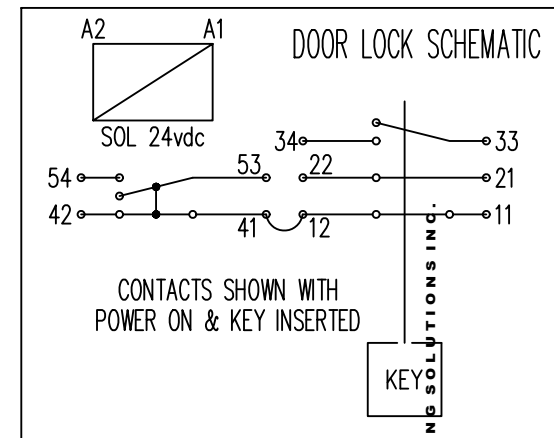
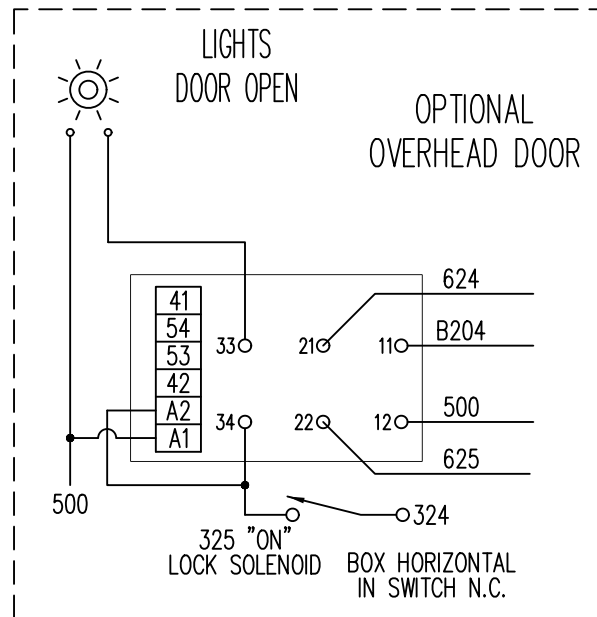
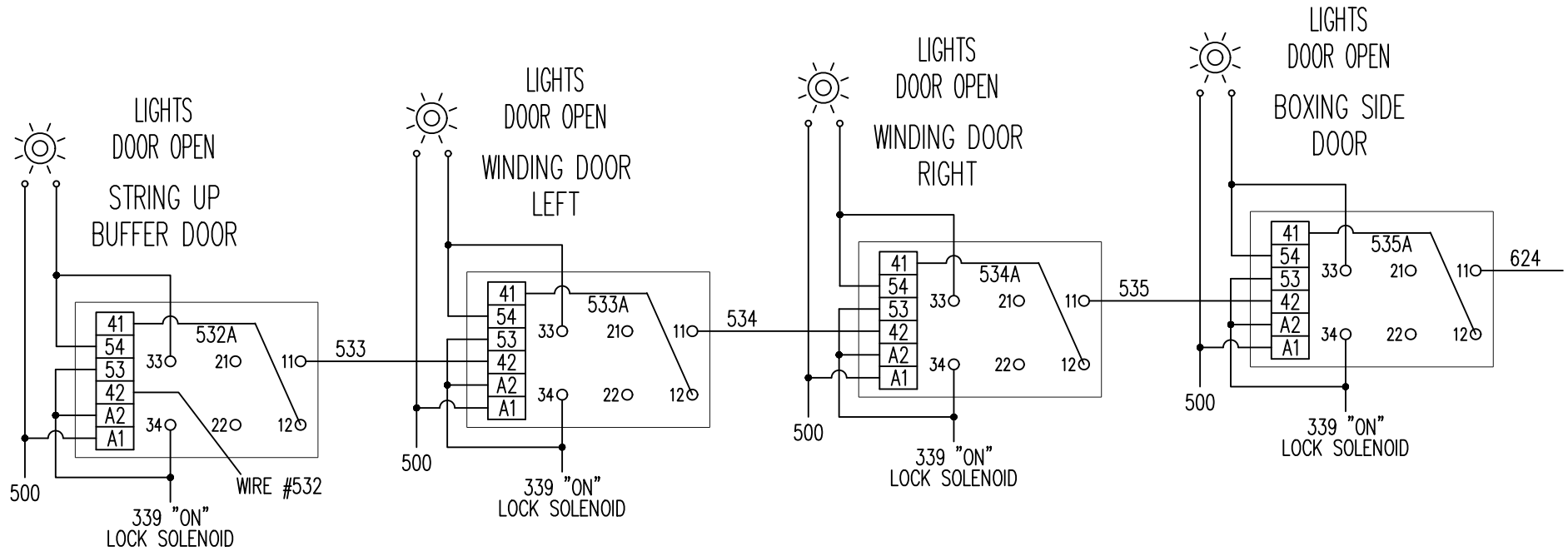
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**DIAG, ELECT- NODE 5 & 6
GLUE/MANI/DUMP/PRES/CRASH
BOXING SIDE**

SIZE	PART/DWG NO.	REV.
D	20625	C

SCALE: — DRAWN GTR DATE 2/20/03 SHEET 1 OF 1

REVISIONS		
REV	DESCRIPTION	BY/DATE
A	RELEASE (WAS E1384A)	KP-5/16/06
A1	CORRECT TYPO IN OPT. OVERHD DOOR AREA	KP-5/23/06



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		REELEX	
DIAG, WIRING- DOOR LOCKS		SIZE PART/DWG NO. 20626 REV. A1	
THIRD ANGLE PROJECTION		FILENAME: N:\MECHDWGS\DWGS\20626 SCALE - DRAWN KP DATE 5/16/06 SHEET 1 OF 1	

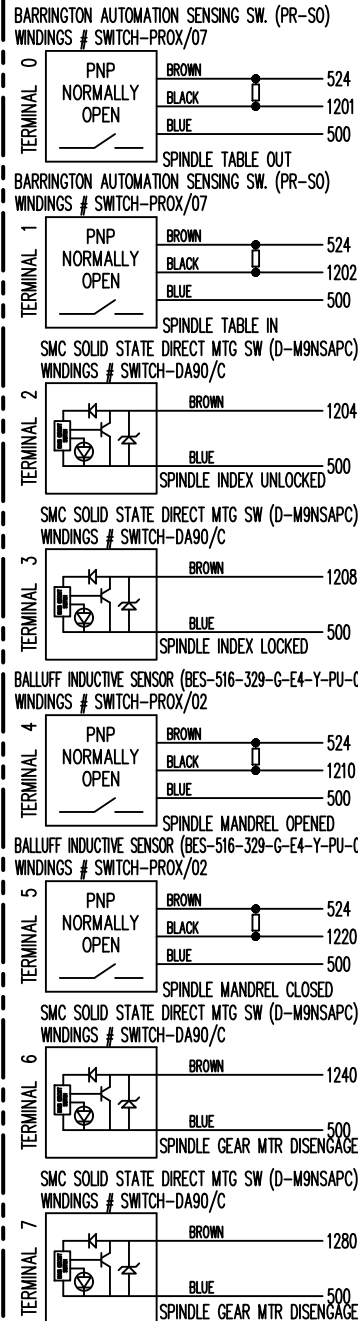
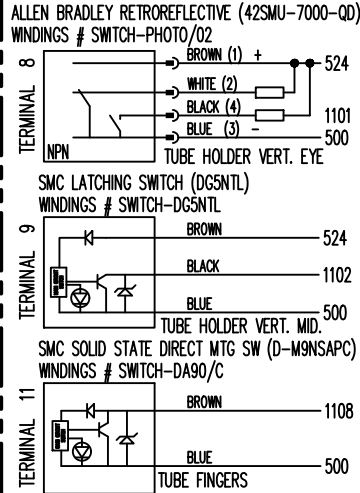
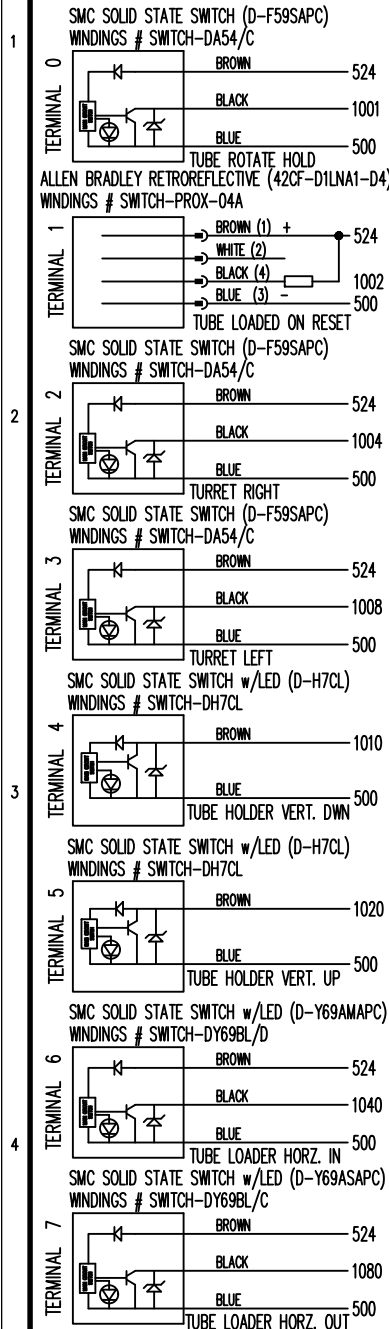
NODE 1

NODE 1

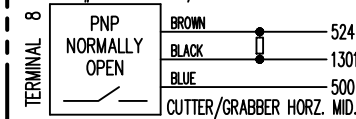
NODE 2

NODE 2

REVISIONS		
REV	DESCRIPTION	BY/DATE
A	RELEASE(WAS E1389A)	KP-5/16/06
A1	CORRECT TYPPOS	KP-5/23/06
B	UPDATE WIRE COLORS	KP-7/17/06
B1	REARRANGE NODE LISTINGS	KP-8/16/06
B2	UPDATE NODE 1-TERM 9;SEE SHT. 2	KP-10/18/06
C	NODE 1: ADD TERM 2-TUBE FINGERS SWITCH	KP-11/9/06
C1	NODE 1: CORRECT TUBE FINGERS SWITCH-TERM 11 WAS 2	KP-11/9/06



BARRINGTON AUTOMATION SENSING SW. (PR-SO)
WINDINGS # SWITCH-PROX/07



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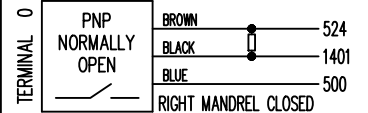
FILENAME: N:\MECHDWGS\DWGS\20627

AGING SOLUTIONS INC.

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SCHEMATIC, SWITCHES- NODES 1, 2, 3 & 4 WINDINGS SIDE		
SIZE C	PART/DWG NO. 20627	REV. C1
SCALE -	DRAWN KP DATE 5/16/06	SHEET 1 OF 2

NODE 3

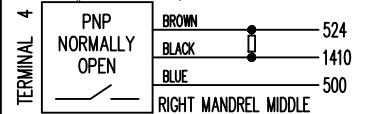
BALLUFF INDUCTIVE SENSOR (BES-516-329-G-E4-Y-PU-05)
WINDINGS # SWITCH-PROX/02



SMC SOLID STATE DIRECT MTG SW (D-M9NMAPC)
WINDINGS # SWITCH-DA90/D



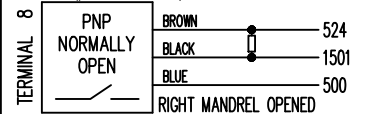
BALLUFF INDUCTIVE SENSOR (BES-516-329-G-E4-Y-PU-05)
WINDINGS # SWITCH-PROX/02



SMC SOLID STATE DIRECT MTG SW (D-M9NMAPC)
WINDINGS # SWITCH-DA90/D



BALLUFF INDUCTIVE SENSOR (BES-516-329-G-E4-Y-PU-05)
WINDINGS # SWITCH-PROX/02



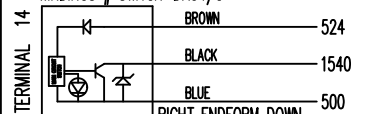
SMC SOLID STATE SWITCH (D-F59SAPC)
WINDINGS # SWITCH-DA54/C



SMC SOLID STATE SWITCH (D-F59SAPC)
WINDINGS # SWITCH-DA54

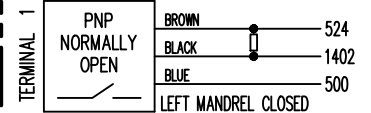


SMC SOLID STATE SWITCH (D-F59SAPC)
WINDINGS # SWITCH-DA54/C

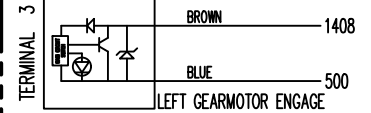


NODE 3

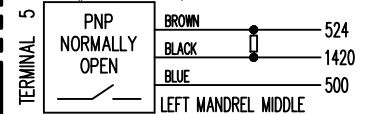
BALLUFF INDUCTIVE SENSOR (BES-516-329-G-E4-Y-PU-05)
WINDINGS # SWITCH-PROX/02



SMC SOLID STATE DIRECT MTG SW (D-M9NMAPC)
WINDINGS # SWITCH-DA90/D



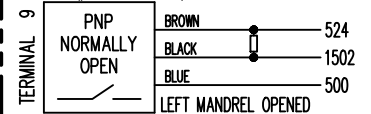
BALLUFF INDUCTIVE SENSOR (BES-516-329-G-E4-Y-PU-05)
WINDINGS # SWITCH-PROX/02



SMC SOLID STATE DIRECT MTG SW (D-M9NMAPC)
WINDINGS # SWITCH-DA90/D



BALLUFF INDUCTIVE SENSOR (BES-516-329-G-E4-Y-PU-05)
WINDINGS # SWITCH-PROX/02



SMC SOLID STATE SWITCH (D-F59SAPC)
WINDINGS # SWITCH-DA54/C



SMC SOLID STATE SWITCH (D-F59SAPC)
WINDINGS # SWITCH-DA54

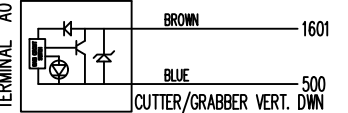


SMC SOLID STATE SWITCH (D-F59SAPC)
WINDINGS # SWITCH-DA54/C



NODE 4

SMC SOLID STATE SWITCH w/LED (D-H7CL)
WINDINGS # SWITCH-DH7CL



SMC SOLID STATE SWITCH w/LED (D-Y69AMAPC)
WINDINGS # SWITCH-DY69BL/D



SMC SOLID STATE SWITCH w/LED (D-Y69AMAPC)
WINDINGS # SWITCH-DY69BL/D



SMC SOLID STATE SWITCH w/LED (D-Y69AMAPC)
WINDINGS # SWITCH-DY69BL/D



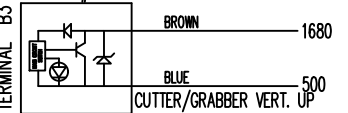
SMC SOLID STATE SWITCH w/LED (D-Y69ASAPC)
WINDINGS # SWITCH-DY69BL/C



SMC SOLID STATE SWITCH w/LED (D-Y69ASAPC)
WINDINGS # SWITCH-DY69BL/C



SMC SOLID STATE SWITCH w/LED (D-H7CL)
WINDINGS # SWITCH-DH7CL



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THIRD ANGLE PROJECTION

REELEX

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**SCHEMATIC, SWITCHES-
NODES 1, 2, 3 & 4
WINDINGS SIDE**

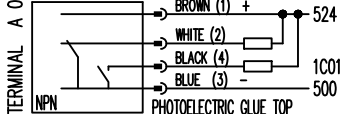
SIZE C PART/DWG NO. 20627 REV. C1

FILENAME: N:\MECHDWGS\DWGS\20627 SCALE - DRAWN KP DATE 5/16/06 SHEET 2 OF 2

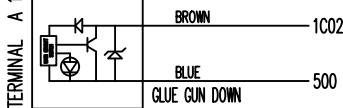
REVISIONS		
REV	DESCRIPTION	BY/DATE
A	RELEASE (WAS E1389A)	KP-5/16/06
A1	CORRECT TYPOS	KP-5/23/06
B	UPDATE WIRE COLORS	KP-7/17/06
B1	REARRANGE NODE LISTING	KP-8/16/06
B2	UPDATE NONDE 3-TERM 2, 3, 6, 7;SEE SHT. 1	KP-10/18/06
C	SEE SHT. 1	KP-11/9/06
C1	SEE SHT. 1	KP-3/30/10

NODE 5

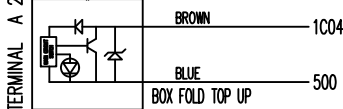
ALLEN BRADLEY RETROREFLECTIVE (42SMU-7000-QD)
WINDINGS # SWITCH-PHOTO/02



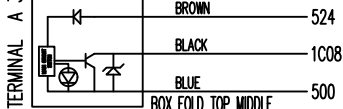
SMC SOLID STATE SWITCH w/LED (D-H7CL)
WINDINGS # SWITCH-DH7CL



SMC SOLID STATE SWITCH w/LED (D-H7CL)
WINDINGS # SWITCH-DH7CL



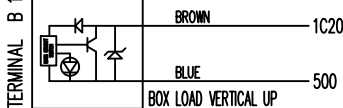
SMC LATCHING SWITCH (DGSNTL)
WINDINGS # SWITCH-DGSNTL



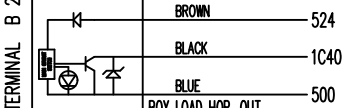
VACCON DIGITAL VACUUM SWITCH (PDS-1110-N)
WINDINGS # VACUUM-SWITCH/3



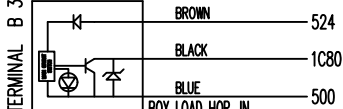
SMC SOLID STATE SWITCH w/LED (D-H7CL)
WINDINGS # SWITCH-DH7CL



SMC SOLID STATE SWITCH w/LED (D-Y69ASAPC)
WINDINGS # SWITCH-DY69BL/C

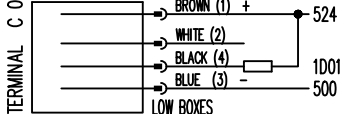


SMC SOLID STATE SWITCH w/LED (D-Y69AMAPC)
WINDINGS # SWITCH-DY69BL/D



NODE 5

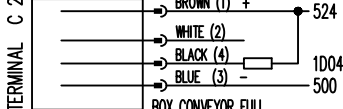
ALLEN BRADLEY PHOTOSWITCH (42CF-D1LNA1-D4)
WINDINGS # SWITCH-PROX/04A



ALLEN BRADLEY RETROREFLECTIVE (42SMU-7000-QD)
WINDINGS # SWITCH-PHOTO/02



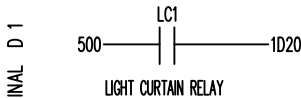
ALLEN BRADLEY PHOTOSWITCH (42CF-D1LNA1-D4)
WINDINGS # SWITCH-PROX/04A



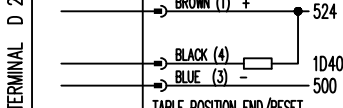
ALLEN BRADLEY PHOTOSWITCH (42CF-D1LNA1-D4)
WINDINGS # SWITCH-PROX/04A



BALLUFF RETRO REFLECTIVE SENSOR (BOS-12MNS1QAS4C)
WINDINGS # SWITCH-PHOTO/03 & SWITCH-REFLE/02 (REFLECTOR)

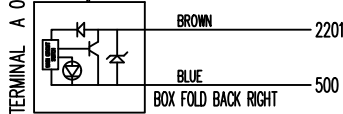


ALLEN BRADLEY PHOTOSWITCH (872C-MANN12-D4)
WINDINGS # SWITCH-PROX/02A

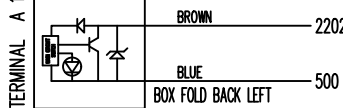


NODE 6

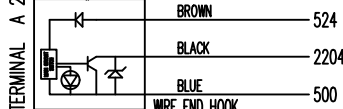
SMC SOLID STATE SWITCH w/LED (D-H7CL)
WINDINGS # SWITCH-DH7CL



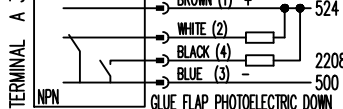
SMC SOLID STATE SWITCH w/LED (D-H7CL)
WINDINGS # SWITCH-DH7CL



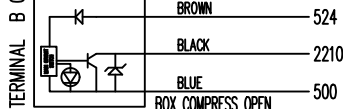
SMC LATCHING SWITCH (DGSNTL)
WINDINGS # SWITCH-DGSNTL



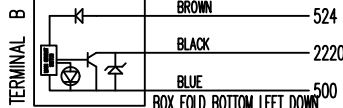
ALLEN BRADLEY RETROREFLECTIVE (42SMU-7000-QD)
WINDINGS # SWITCH-PHOTO/02



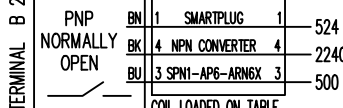
SMC SOLID STATE SWITCH (D-F59SAPC)
WINDINGS # SWITCH-DA54/C



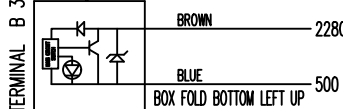
SMC LATCHING SWITCH (DGSNTL)
WINDINGS # SWITCH-DGSNTL



BALLUFF INDUCTIVE SENSOR (BES-KU-011-PI5-SA-SAI)
WINDINGS # SWITCH-PROX/03

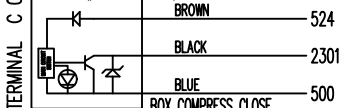


SMC SOLID STATE SWITCH w/LED (D-H7CL)
WINDINGS # SWITCH-DH7CL



NODE 6

SMC SOLID STATE SWITCH (D-F59MAPC)
WINDINGS # SWITCH-DA54/D



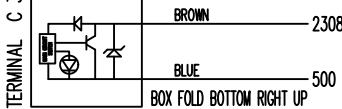
SMC LATCHING SWITCH (DGSNTL)
WINDINGS # SWITCH-DGSNTL



VACCON DIGITAL VACUUM SWITCH (PDS-1110-N)
WINDINGS # VACUUM-SWITCH/3



SMC SOLID STATE SWITCH w/LED (D-H7CL)
WINDINGS # SWITCH-DH7CL

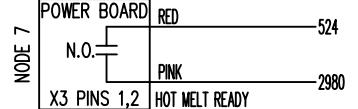


NODE 7

DYNAMELT GLUE BOX INTERNAL RELAY
CLOSES ON LOW GLUE



DYNAMELT GLUE BOX INTERNAL RELAY
CLOSES ON READY



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FILENAME: N:\MECHDWGS\DWGS\20628

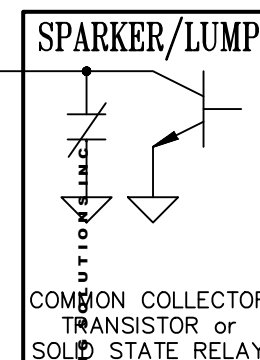
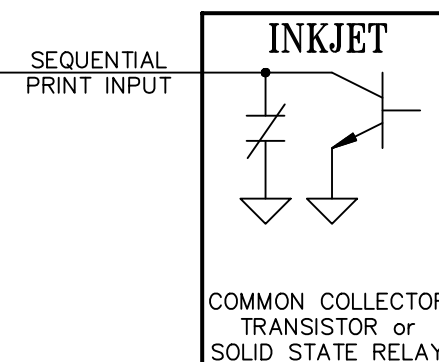
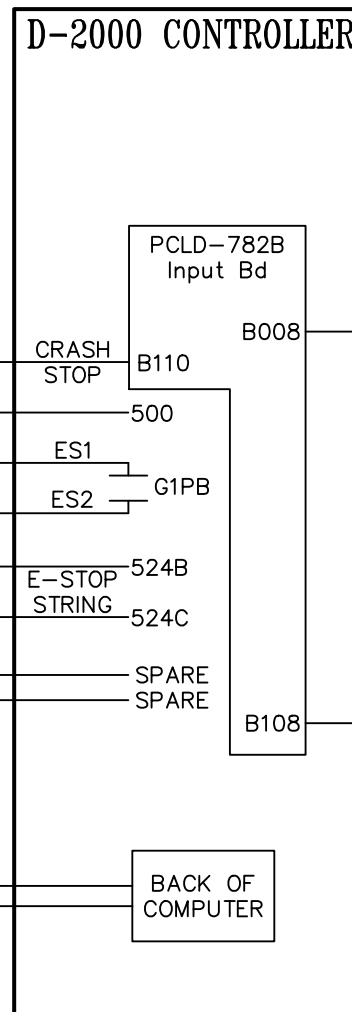
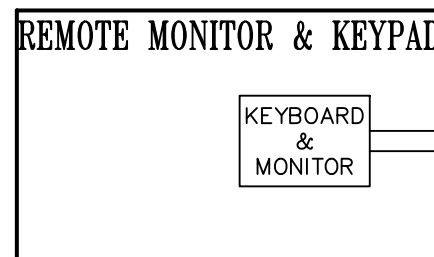
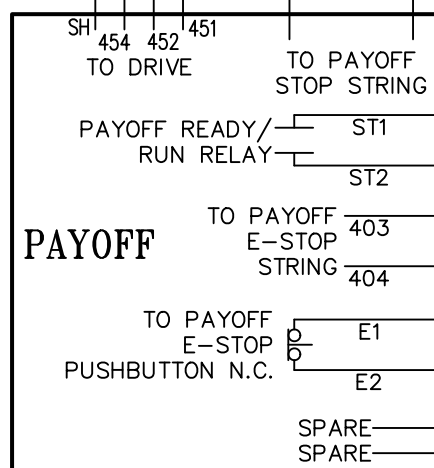
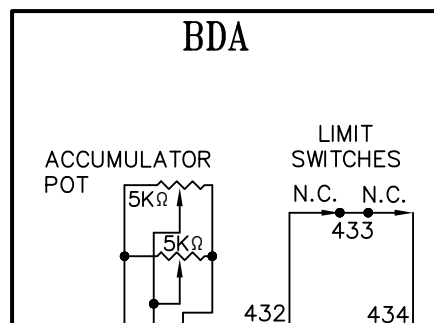
REELEX
39 JON BARRETT RD
PATTERSON, NY 12563
P: 845.878.7878
F: 845.878.7894
WWW.REELEX.COM

**SCHEMATIC, SWITCHES-
NODES 5, 6 & 7
BOXING SIDE**

SIZE C	PART/DWG NO. 20628	REV. B2
SCALE -	DRAWN KP	DATE 5/15/06
SHEET 1 OF 1		

AGING SOLUTIONS INC.

REVISIONS		
REV	DESCRIPTION	BY/DATE
A	REVISED FROM DRAWING 18502	GTR-12/15/05
A1	UPDATED & CORRECTED TO STANDARDS	KP-5/16/06
B	CLARIFY TEXT; ADD DESCRIPTIONS	KP-6/5/06



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DIAG, REF-
INTERCONN. TO
ANCILLARY EQUIP.

REV. **B**

THIRD ANGLE PROJECTION

SIZE **C** PART/DWG NO. **20629**

FILENAME: N:\MECHDWGS\DWGS\20629

SCALE - DRAWN KP DATE 11/9/05 SHEET 1 OF 1

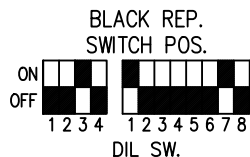
A

B

C

D

REVISIONS		
REV	DESCRIPTION	BY/DATE
A	REDRAWN (WAS 1500L-R & R-L)	KP-2/13/06
B	ADD FORGOTTEN RIGHT-LEFT CONN (B0)	KP-2/16/06
C	ADD NODE 1-11" TUBE FINGERS 1108"; NODE 2-8" STOP" WAS "MID"	KP-2/23/06
C1	PWR CONN WAS "FESTO"	KP-11/9/06
D	SOFT START AND SPINDLE BRAKE WIRING UPDATED	MM-3/10/10

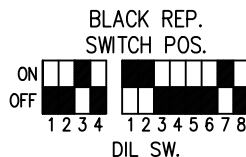


NODE 1 LOCATED ON FRAME ABOVE TURRET



CP-E16N-M8

1001 TUBE ROTATE HOLD	①	①	TUBE PRESENT 1002
1004 TURRET RT WIND	②	③	TURRET LT WIND 1008
1010 T H VERT. DOWN	④	⑤	T H VERT. UP 1020
1040 T H HORZ. IN	⑥	⑦	T H HORZ. OUT 1080
1101 T H VERT. EYE	⑧	⑨	T H VERT. MID 1102
CAPPED	⑩	⑪	TUBE FINGERS 1108
CAPPED	⑫	⑬	CAPPED
CAPPED	⑭	⑮	CAPPED

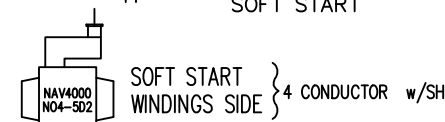
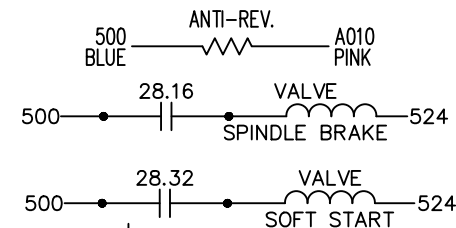


NODE 3 LOCATED ON TURRET



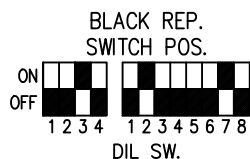
CP-E16N-M8

1401 RIGHT MAN. CLOSED	①	①	LEFT MAN. CLOSED 1402
1404 RIGHT G.M. ENGAGED	②	③	LEFT G.M. ENGAGED 1408
1410 RIGHT MAN. MID	④	⑤	LEFT MAN. MID 1420
1440 RIGHT G.M. DISENGAGED	⑥	⑦	LEFT G.M. DISENGAGED 1480
1501 RIGHT MAN. OPEN	⑧	⑨	LEFT MAN. OPEN 1502
1504 RIGHT EF. UP	⑩	⑪	LEFT EF. UP 1508
1510 RIGHT EF. MID	⑫	⑬	LEFT EF. MID 1520
1540 RIGHT EF. DOWN	⑭	⑮	LEFT EF. DOWN 1580



STACK LIGHT	CONDUCTORS	FUNCTION
RED	RED A008	RED LIGHT
ORANGE	WHITE A004	AMBER LIGHT
WHITE	WHITE A004	WHITE STOBE
GREEN	GREEN A002	GREEN LIGHT
VIOLET	BLACK A001	Buzzer
GRAY	BLUE #500	DC RETURN
BLACK	BROWN #524	POWER +24VDC

8 CONDUCTOR



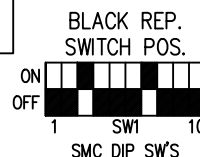
NODE 2 LOCATED ON SPINDLE TABLE



CP-E16N-M8

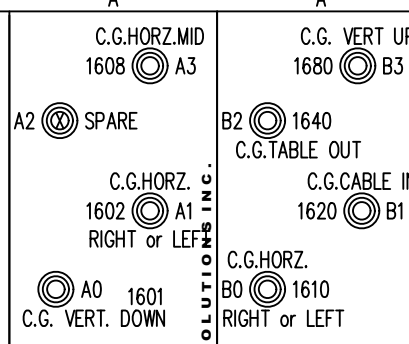
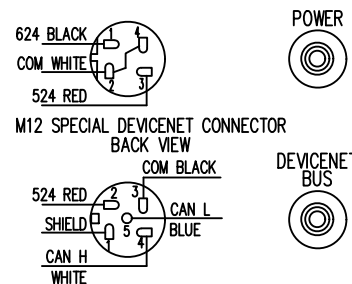
1201 SPINDLE TABLE OUT	①	①	SPINDLE TABLE IN 1202
1204 SPINDLE INDEX UNLOCK	②	③	SPINDLE INDEX LOCKED 1208
1210 SPINDLE MAN. CLOSED	④	⑤	MANDREL OPEN 1220
1240 SPINDLE G.M. DISENGAGE	⑥	⑦	SPINDLE G.M. ENGAGE 1280
1301 C.G. TABLE STOP	⑧	⑨	CAPPED
CAPPED	⑩	⑪	CAPPED
CAPPED	⑫	⑬	CAPPED
CAPPED	⑭	⑮	CAPPED

SMC POWER CONN.
BLUE = 500
BROWN = 524
WHITE = 624
BLACK = GRN



DIL SWITCH MODULES MUST BE
REMOVED TO SET SWITCHES

NODE 4 LOCATED ON CUTTER GRABBER TABLE

AIR
MANIFOLD

A-0200087

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FILENAME: N:\MECHDWGS\DWGS\20631

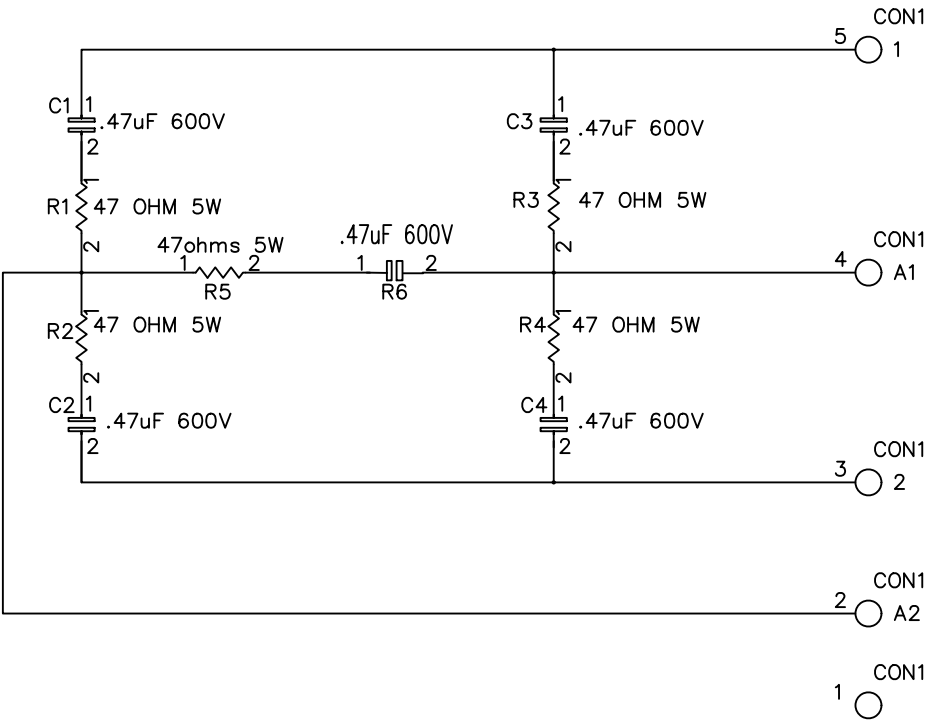
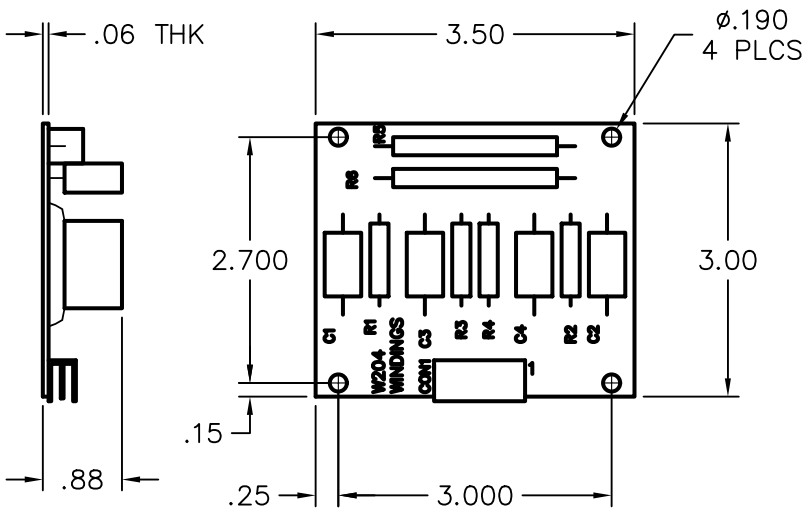
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DIAG, WIRING-
NODES 1-4(RIGHT or LEFT)
WINDING SIDE

SIZE C PART/DWG NO. 20631 REV. D

SCALE N/A DRAWN KP DATE 2/13/06 SHEET 1 OF 1

REVISIONS		
REV	DESCRIPTION	BY/DATE
A	RELEASE (WAS E269)	KP-8/17/04



NOTES:

1. ALL CAP.'S ARE TO BE METALIZED POLYESTER.

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THIRD ANGLE PROJECTION

FILENAME: N:\MECHDWGS\DWGS\99602

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**SCHEMATIC/LAYOUT
W204 SNUBBER**

SIZE C	PART/DWG NO. 99602	REV. A
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SCALE 1/1 | DRAWN THR DATE 11/25/91 | SHEET 1 OF 1

