**D2000 Machine Schematics List**

**Machine # 1**

Version A Schematics

**Machine # 2**

Version B Schematics

**Machine # 3**

Version C Schematics

**Machine # 4**

Version D Schematics

**Machine # 12,13,14 (Australia)**

Version F Schematics

**Machine # 5-8, 9?, 16-18**

Version E Schematics (after including following drawing becomes Version EB schematics)

**Include:**

20602 (1341A) Machine Conduits A, B & F (winding & boxing side of machine)

20603 (1430A) Machine Conduits C & D(encoders run to side connectors)

20606 (1411A) Gear Motor Wiring (without Piggyback Relays)

20609 (1376A) Relay Logic (without Piggyback Relays)

20612 (1415A) Drive Interconnect ( 230VAC 3P ) – Windings Drives

20616 (1420A ) Light Curtain & Relay Wiring

**Machine # 10,11,15 (Ireland)**

Version E Schematics (after including following drawing becomes Version EA schematics)

**Include:**

20603 (1430A) Machine Conduits C & D(encoders run to side connectors)

20606 (1411A) Gear Motor Wiring (without Piggyback Relays)

20605 (1341I) Machine Conduits A,B, & E (Ireland)

20611 (1376I) Relay Logic with AC Neutral (Ireland)

20613 (1415B) Drive Interconnect ( 400VAC 3P w/Neutral ) – Windings Drives

20616 (1420A ) Light Curtain & Relay Wiring

**Machine # 19-25, 27 EXCEPT 22**

Version E Schematics

**Include:**

20602 (1341A) Machine Conduits A, B & F (winding & boxing side of machine)

20607 (1411B) Gear Motor Wiring (with Piggyback Relays)

20608 (1430C) Machine Conduits C, D & E (encoders have straight run )

20610 (1376C) Relay Logic (with Piggyback Relays)

20612 (1415A) Drive Interconnect ( 230VAC 3P ) – Windings Drives

20616 (1420A ) Light Curtain & Relay Wiring

**Machine # 22, 26**

Version E Schematics (after including following drawing becomes Version EC schematics)

**Include:**

20602 (1341A) Machine Conduits A, B & F (winding & boxing side of machine)

20607 (1411B) Gear Motor Wiring (with Piggyback Relays)

20608 (1430C) Machine Conduits C, D & E (encoders have straight run )

20610 (1376C) Relay Logic (with Piggyback Relays)

20613 (1415A) Drive Interconnect ( 230VAC 3P ) – Windings Drives

20616 (1420A ) Light Curtain & Relay Wiring

20632 (1420A ) Interconnections with AC300/500

**Machine # 28**

Version E Schematics (after including following drawing becomes Version ED schematics)

**Include:**

20602 (1341A) Machine Conduits A, B & F (winding & boxing side of machine)

20607 (1411B) Gear Motor Wiring (with Piggyback Relays)

20608 (1430C) Machine Conduits C, D & E (encoders have straight run )

20610 (1376C) Relay Logic (with Piggyback Relays)

20633 Drive Interconnect ( 400VAC 3P w/Neutral ) – Windings Drives

20630 Interconnections w/ 2 Payoffs

15600 (657C) BDA 62C-S15

20616 (1420A ) Light Curtain & Relay Wiring

**Machine # 29, 30**

Version E Schematics (after including following drawing becomes Version EE schematics)

**Include:**

20602 (1341A) Machine Conduits A, B & F (winding & boxing side of machine)

20607 (1411B) Gear Motor Wiring (with Piggyback Relays)

20608 (1430C) Machine Conduits C, D & E (encoders have straight run )

20610 (1376C) Relay Logic (with Piggyback Relays)

20636 Drive Interconnect ( 460VAC to 230VAC 3P ) – Windings Drives