

ITEM #	PART NO.	TYPE OF WIRE
24	21045	CATEGORY, DATA CABLE
51	21097	COAX, HIGH TENSION CABLE

#### NOTES:

1. USE 50071 IN PLACE OF 20071 FOR REFERENCE ON AIR TUBE UPGRADED MACHINES.

REVISIONS		
ZONE	REV	DESCRIPTION
	A	RELEASE
	B	DEL ITEMS 1, 8, 9, 15-18, 36, 42; ADD IT. 50; SHTS 2-4 DEL ORTHOS
	C	ADD IT. 51 & CHART
	D	IT'S 23 & 28 WAS 21038 & 21058 RESP. & ADD NOTE 1
	D1	CORRECT IT. 23 & NOTE 1
	E	DELETE NOTE 1 & ALL ASTERISKS
	F	IT. 49 WAS "SWITCH-DA54/A"
	G	IT. 41 WAS "FRL-A-1756-CS"
	G.1	IT. 45 UPDATE P/N & DESCRIPTION (ECO R-0185)
	H	ADD NOTE 1 & IT. 28 CALLOUT (NO ECO)

1	32	ACT-NCD/0	ROTARY, ACTUATOR
1	31	99134	BRACE, MTG
1	30	21150	WELDMENT, FRAME
1	29	21059	ENCLOSURE ASSY, ELECTRICAL
1	*28	20071	ENCLOSURE ASSY, JAW TYPE-PNEUMATIC
1	27	21050	ANTI-REVERSE ASSY
1	26	21049	CAM/OILER/TRaverse ASSY
1	25	21047	MOUNTING ASSY, FOOTAGE COUNTER
1	24	SEE CHART	BUFFER ASSY, 15" 3 ROLLER
1	23	21089	TUBE LOADER ASSY, JAW TYPE
1	22	21033-*	MOTOR/SPINDLE ASSY (SEE SALES ORDER)
1	21	21032	GRABBER/CUTTER ASSY
1	20	21026-*	TURRET ASSY (SEE SALES ORDER)
1	19	20499	MOUNT, ELEC BOX
1	14	18247	BOX, JUNCTION-UPPER FRAME
1	13	18215	ENCLOSURE, JUNCTION
2	12	18214	STOP, MOTOR
1	11	18212	SHAFT, MOD.-1.00 DIA
2	10	18211	RAIL, MOD.-1.00 DIA
1	7	18021	TUBE RETAINER ASSY
1	6	05465	WELDMENT, MTG
2	5	05446	WELDMENT, SHOCK STOP
2	4	05297-01	RAIL MODIFIED
2	3	05263-02	RAIL, MODIFIED-.75 DIA.
1	2	05120	SHIM, BEARING
QTY	ITEM	PART NO.	DESCRIPTION

1	51	SEE CHART	BUFFER ASSY, 15" 5 ROLLER
1	50	18488	PLATE, SPACER-TUBE LOADER CYL
2	49	SWITCH-DA54/0	SWITCH, QUICK DISCONNECT VER.
2	48	SHOCK-M20	SHOCK, SMC, M20
2	47	SHAFT-SR16-PD24	SHAFT, RAIL
8	46	SHAFT-SR12-PD24	SHAFT, RAIL
1	45	SHAFT-1X60PDY3	SHAFT, 60 CASE, 1"DIA X 60" L, PRE DRILLED
2	44	SHAFT-0.75X60PD	SHAFT, THOMPSON .75 x 60" PD
2	43	SHAFT-0.75X48PY	SHAFT, THOMPSON .75 x 48" PD
1	41	FRL-A-FC515	FRL ASSY
1	40	CYL-2X20/01	CYL, TIE ROD, 2-1/2 x 20
2	39	COUP-NYFLEX/04	RINGS, COUPLING LOCKING
2	38	COUP-NYFLEX/03	HUB, COUPLING 1" BORE w/KEYWAY
1	37	COUP-NYFLEX/02	SLEEVE, COUPLING NYLON
.50	35	BOX-WM/01	KIT, WALL MTG.
1	34	BLOCK-PBE920X28	PILLOW BLOCK
1	33	BLOCK-NPL-32T	PILLOW BLOCK
QTY	ITEM	PART NO.	DESCRIPTION

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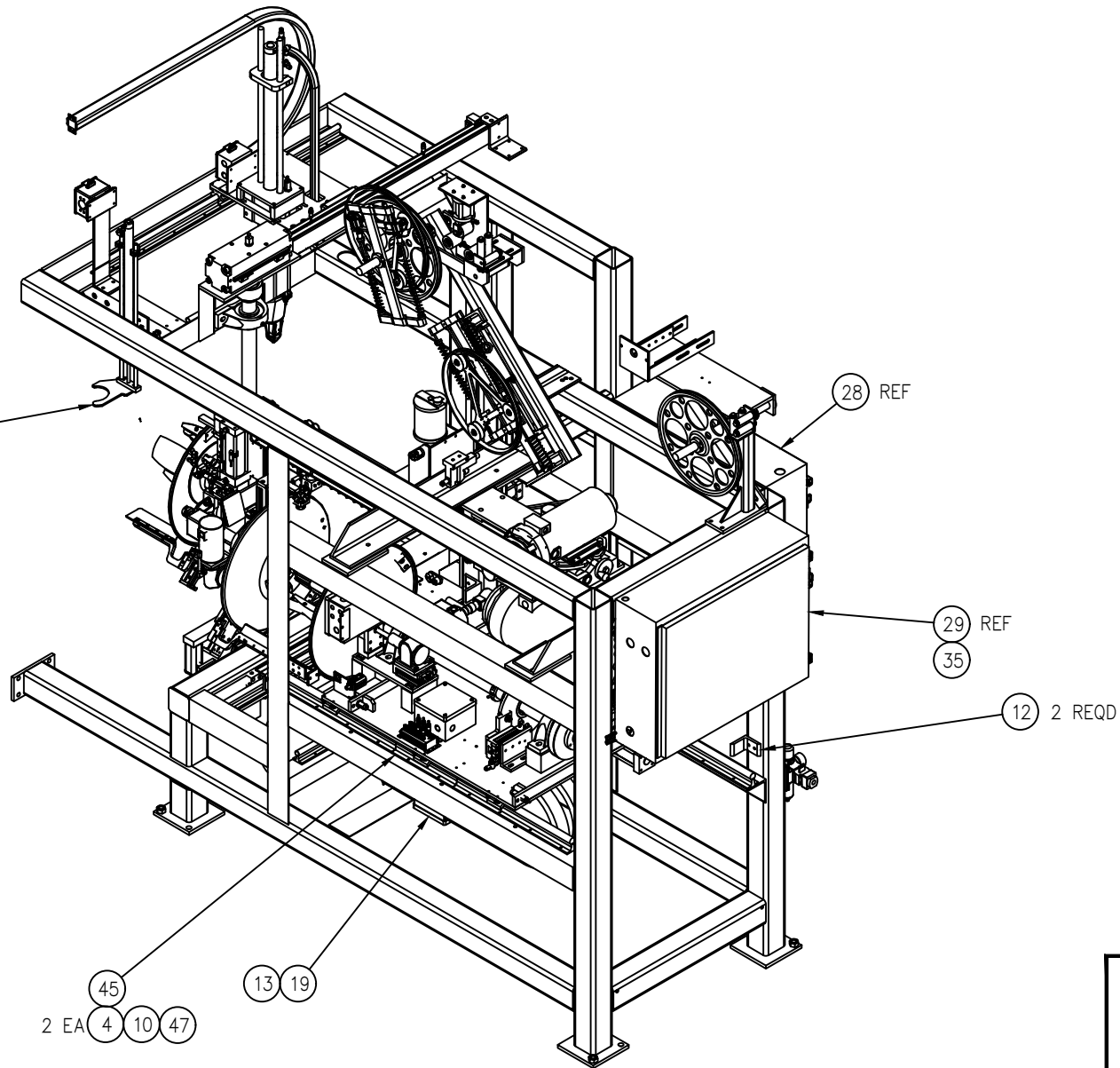


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**WINDING MODULE ASSY  
"MODULE-WIND/04"**

SIZE	PART/DWG NO.	REV.
D	21001	H
SCALE	1/10	DRAWN JHK DATE 4/1/03
		SHEET 1 OF 4

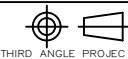


REVISIONS		
ZONE	REV	DESCRIPTION
	A	RELEASE
	B	SHT 2: ISO VIEW WAS FRONT & RIGHT VIEWS
	C	SEE SHT. 1
	D	SEE SHT. 1
	D1	SEE SHT. 1
	E	SEE SHT. 1
	F	SEE SHT. 1
	G	SEE SHT. 1
	G.1	SEE SHT. 1 (ECO R-0185)
	H	SEE SHT 1 (NO ECO)
		BY/DATE
		KP-6/19/03
		KP-3/3/04
		KP-5/23/05
		KP-6/20/06
		KP-7/25/06
		KP-4/2/08
		KP-3/14/11
		KP-8/31/15
		KP-7/24/18
		BM/KP-3/29/22

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**"MODULE-WIND/04"**

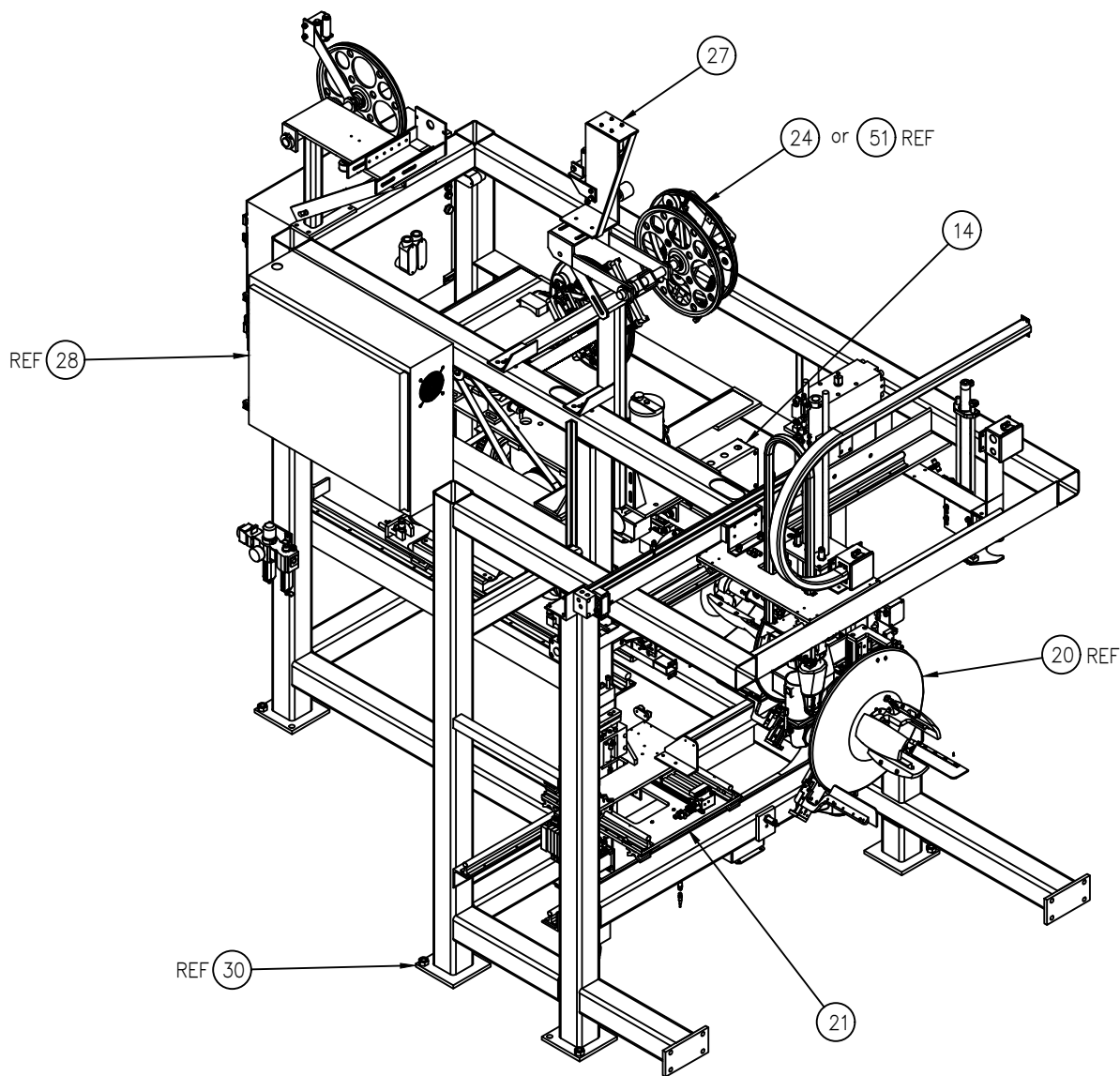


THIRD ANGLE PROJECTION

SIZE	PART/DWG NO.	REV.
D	21001	H

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SCALE 1/10 DRAWN JHK DATE 4/1/03 SHEET 2 OF 4



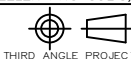
REVISIONS		
ZONE	REV	DESCRIPTION
	A	RELEASE
	B	SHT 3: ISO VIEW WAS BACK & LEFT VIEWS
	C	ADD IT, 51; SEE SHT. 1
	D	SEE SHT. 1
	D1	SEE SHT. 1
	E	SEE SHT. 1
	F	SEE SHT. 1
	G	SEE SHT. 1
	G.1	SEE SHT. 1 (ECO R-0185)
	H	SEE SHT 1 (NO ECO)
		BY/DATE
		KP-6/19/03
		KP-3/3/04
		KP-5/23/05
		KP-6/20/06
		KP-7/25/08
		KP-4/2/08
		KP-3/14/11
		KP-8/31/15
		KP-7/24/18
		BM/KP-3/29/22

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**WINDING MODULE ASSY**  
**"MODULE-WIND/04"**

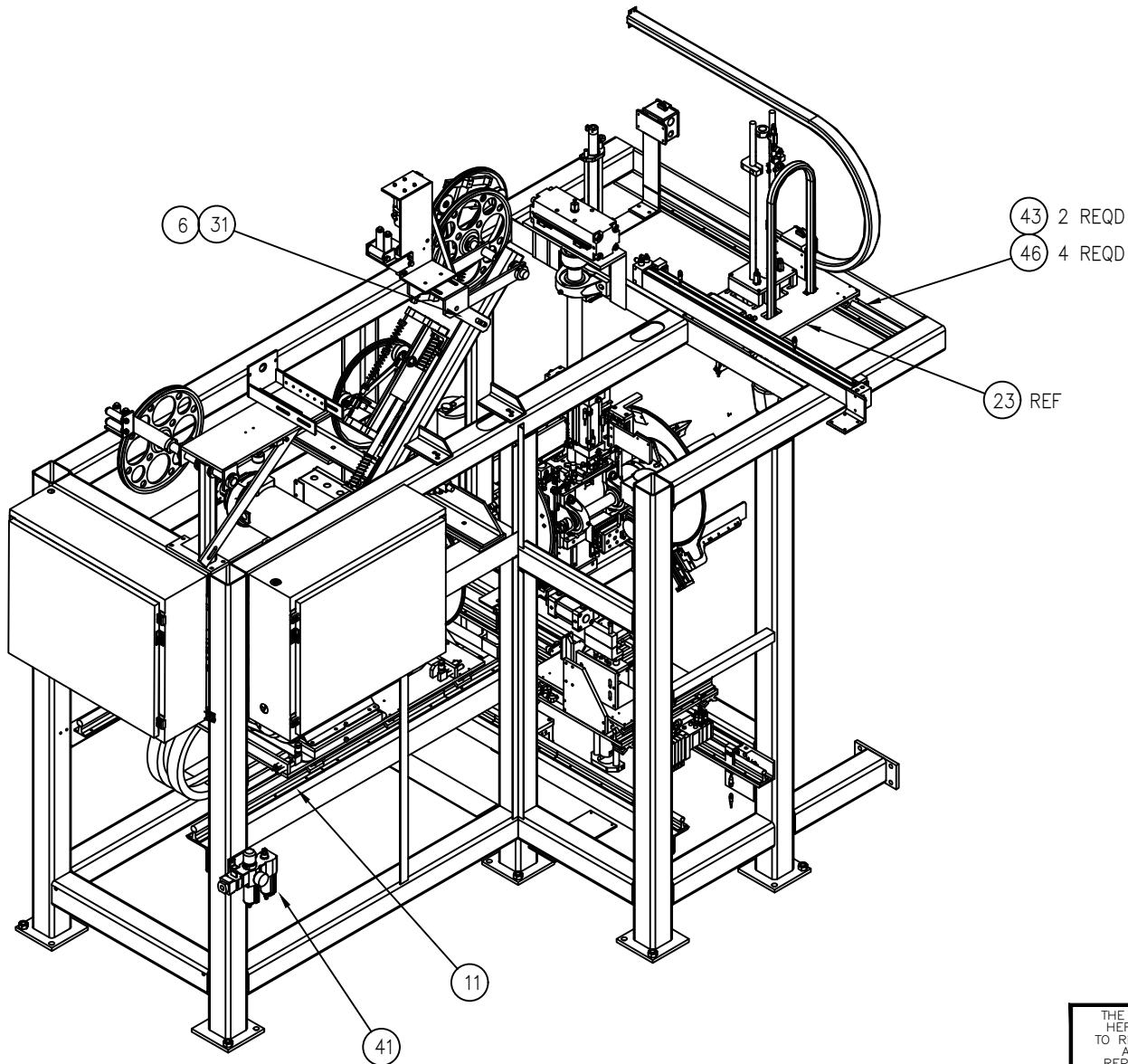


THIRD ANGLE PROJECTION

SIZE D PART/DWG NO. **21001** REV. **H**

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SCALE 1/10 DRAWN JHK DATE 4/1/03 SHEET 3 OF 4



REVISIONS		
ZONE	REV	DESCRIPTION
	A	RELEASE
	B	SHT 4: ISO VIEW WAS TOP VIEW
	C	SEE SHT. 1
	D	SEE SHT. 1
	D1	SEE SHT. 1
	E	SEE SHT. 1
	F	SEE SHT. 1
	G	SEE SHT. 1
	G.1	SEE SHT. 1 (ECO R-0185)
	H	SEE SHT 1 (NO ECO)
		BY/DATE
		KP-6/19/03
		KP-3/3/04
		KP-5/23/05
		KP-6/20/06
		KP-7/25/08
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THIRD ANGLE PROJECTION

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D	21001	H

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SCALE 1/10 DRAWN JHK DATE 4/1/03 SHEET 4 OF 4