

ITEM #	PART NO.	TYPE OF WIRE
16	18045	CATEGORY, DATA CABLE
53	20097	COAX, HIGH TENSION CABLE

NOTES:

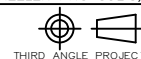
1. USE 50071 IN PLACE OF 20071 FOR REFERENCE ON AIR TUBE UPGRADED MACHINES.

REVISIONS		
ZONE	REV	DESCRIPTION
	A	RELEASE
	B	ADD MISSING IT.49 & BALLOON #22
	C	DEL ITS 47 & 48;ADD ITS 50 & 51;CORRECT ITS 5,12,14
	D	IT. 9 WAS (2) 05462;IT.32 WAS QTY 1
	E	DEL ITS 1, 6, 7, 20, 22, 27, 28, 33, 39, 49;ADD IT. 52
	E1	ADD BALLOON 25-QTY 2
	F	ADD IT. 53 & CHART
	G	ITS 15 & 18 WERE 20038 & 20058 RESPEC.;ADD NOTE 1
	H	DELETE NOTE 1 & ALL ASTERISK'S
	J	IT. 49 WAS "SWITCH-DA54/A"
	K	IT. 38 WAS "FRL-A-FC515"
	K.1	IT. 42 UPDATE P/N & DESCRIPTION (ECO R-0185)
	L	ADD NOTE 1 & IT. 18C ALLOUT (NO ECO)

2	36	COUP-NYFLEX/04	RINGS, COUPLING LOCKING
2	35	COUP-NYFLEX/03	HUB, COUPLING 1" BORE w/KEYWAY
1	34	COUP-NYFLEX/02	SLEEVE, COUPLING NYLON
.50	32	BOX-WM/01	KIT, WALL MTG. BOX-24X30X08
1	31	BLOCK-PBE920X28	PILLOW BLOCK
1	30	BLOCK-NPL-32T	PILLOW BLOCK
1	29	ACT-NCD/01	ROTARY, ACTUATOR
1	26	18215	ENCLOSURE, JUNCTION
2	25	18214	STOP, MOTOR
1	24	18212	SHAFT, MOD.-1.00 DIA
2	23	18211	RAIL, MOD.-1.00 DIA
1	21	18150	WELDMENT, FRAME
1	19	20059	ENCLOSURE ASSY, ELECTRICAL
1	*18	20071	ENCLOSURE ASSY, JAW TYPE-PNEUMATIC
1	17	18049	CAM/OILER/TRVERSE ASSY
1	16	SEE CHART	BUFFER ASSY, 3 WHEEL
1	15	20089	TUBE LOADER ASSY, JAW TYPE
1	14	20033-*	MOTOR/SPINDLE ASSY (SEE SALES ORDER)
1	13	20032	GRABBER/CUTTER ASSY
1	12	20026-*	TURRET ASSY (SEE SALES ORDER)
1	11	18021	TUBE RETAINER ASSY
1	10	05465	WELDMENT, MTG
1	9	20499	MOUNT, ELEC BOX
2	8	05446	WELDMENT, SHOCK STOP
2	5	05297-01	RAIL MODIFIED
2	4	05263-02	RAIL, MODIFIED-.75 DIA.
1	3	05120	SHIM, BEARING
1	2	05050	ANTI-REVERSE ASSY
QTY	ITEM	PART NO.	DESCRIPTION

1	53	SEE CHART	BUFFER ASSY, 5 WHEEL
1	52	18488	PLATE, SPACER-TUBE LOADER CYL
1	51	99134	BRACE, MTG
1	50	05047	MOUNTING ASSY, FOOTAGE COUNTER
2	46	SWITCH-DA54/C	SWITCH, QUICK-DISCONN
2	45	SHOCK-M20	SHOCK, SMC, M20
2	44	SHAFT-SR16-PD24	SHAFT, RAIL
8	43	SHAFT-SR12-PD24	SHAFT, RAIL
1	42	SHAFT-1X60PDY3	SHAFT, 60 CASE, 1"DIA X 60" L, PRE DRILLED
2	41	SHAFT-0.75X60PD	SHAFT, THOMPSON .75 x 60" PD
2	40	SHAFT-0.75X48PY	SHAFT, THOMPSON .75 x 48" PD
1	38	FRL-A-FC515	FRL ASSY
1	37	CYL-2X20/01	CYL, TIE ROD, 2-1/2 x 20
QTY	ITEM	PART NO.	DESCRIPTION

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THIRD ANGLE PROJECTION

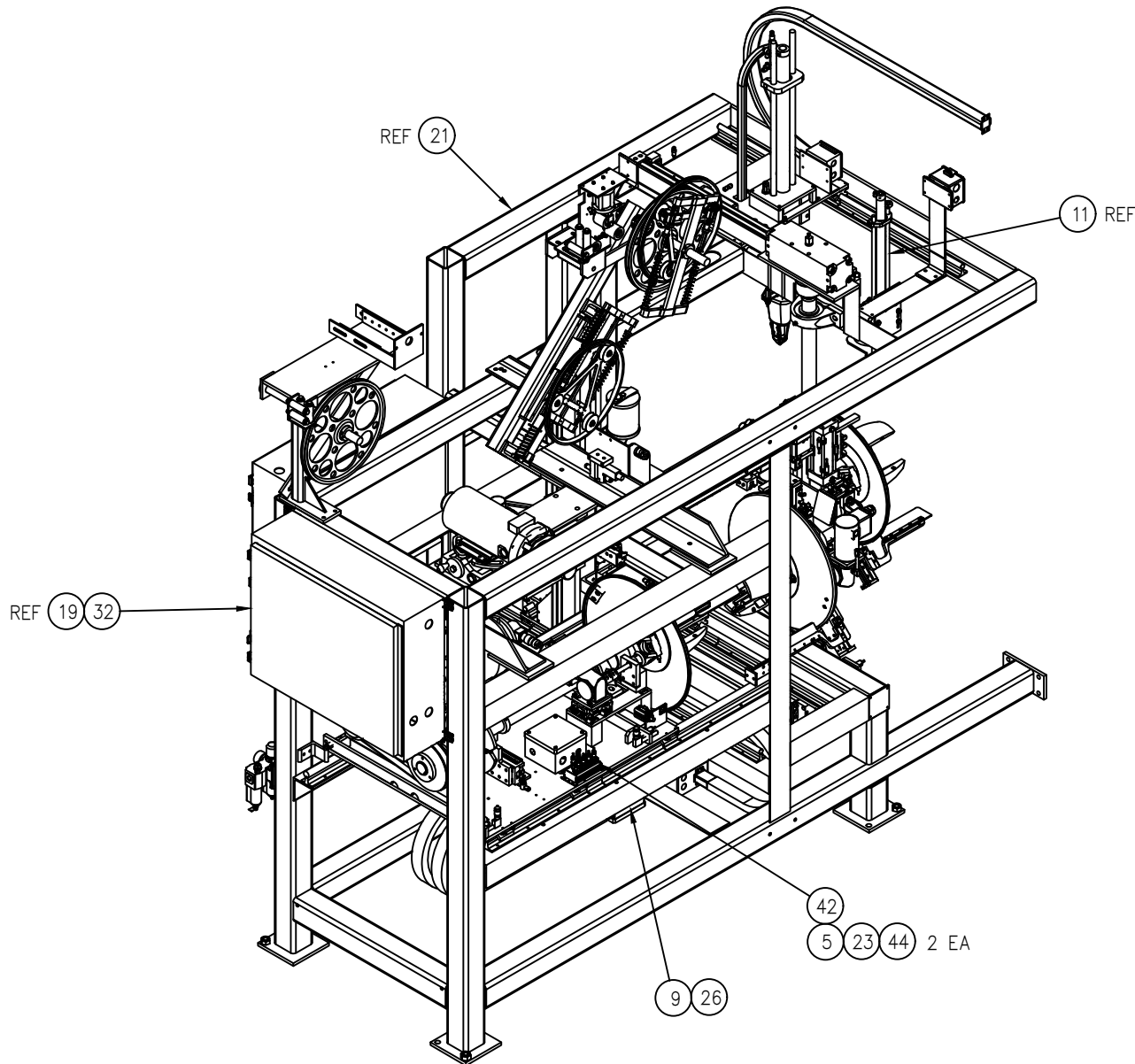


WINDING MODULE ASSY "MODULE-WIND/03"

SIZE	PART/DWG NO.	REV.
D	20001	L
SCALE	1/8	DRAWN JHK DATE 4/1/03
FILENAME	N:\MECHDWGS\DWGS\20001	SHEET 1 OF 4

A B C D E

REVISIONS		
ZONE	REV	DESCRIPTION
	A	RELEASE
	B	SEE SHT. 1
	C	SEE SHT. 1
	D	SEE SHT. 1
	E	SHT 2: ISO VIEW WAS LEFT & FRONT VIEWS
	E1	SEE SHT'S 1 & 4
	F	SEE SHT. 1
	G	SEE SHT. 1
	H	SEE SHT. 1
	J	SEE SHT. 1
	K	SEE SHT. 1
	K.1	SEE SHT 1 (ECO R-0185)
	L	SEE SHT 1 (NO ECO)
		BY/DATE
		KP-4/3/03
		KP-4/22/03
		KP-5/7/03
		KP-5/22/03
		KP-2/3/04
		KP-4/19/05
		KP-5/23/05
		KP-6/20/06
		KP-4/1/08
		KP-3/14/11
		KP-9/1/15
		KP-7/24/18
		BM/KP-3/29/22



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WINDING MODULE ASSY
"MODULE-WIND/03"

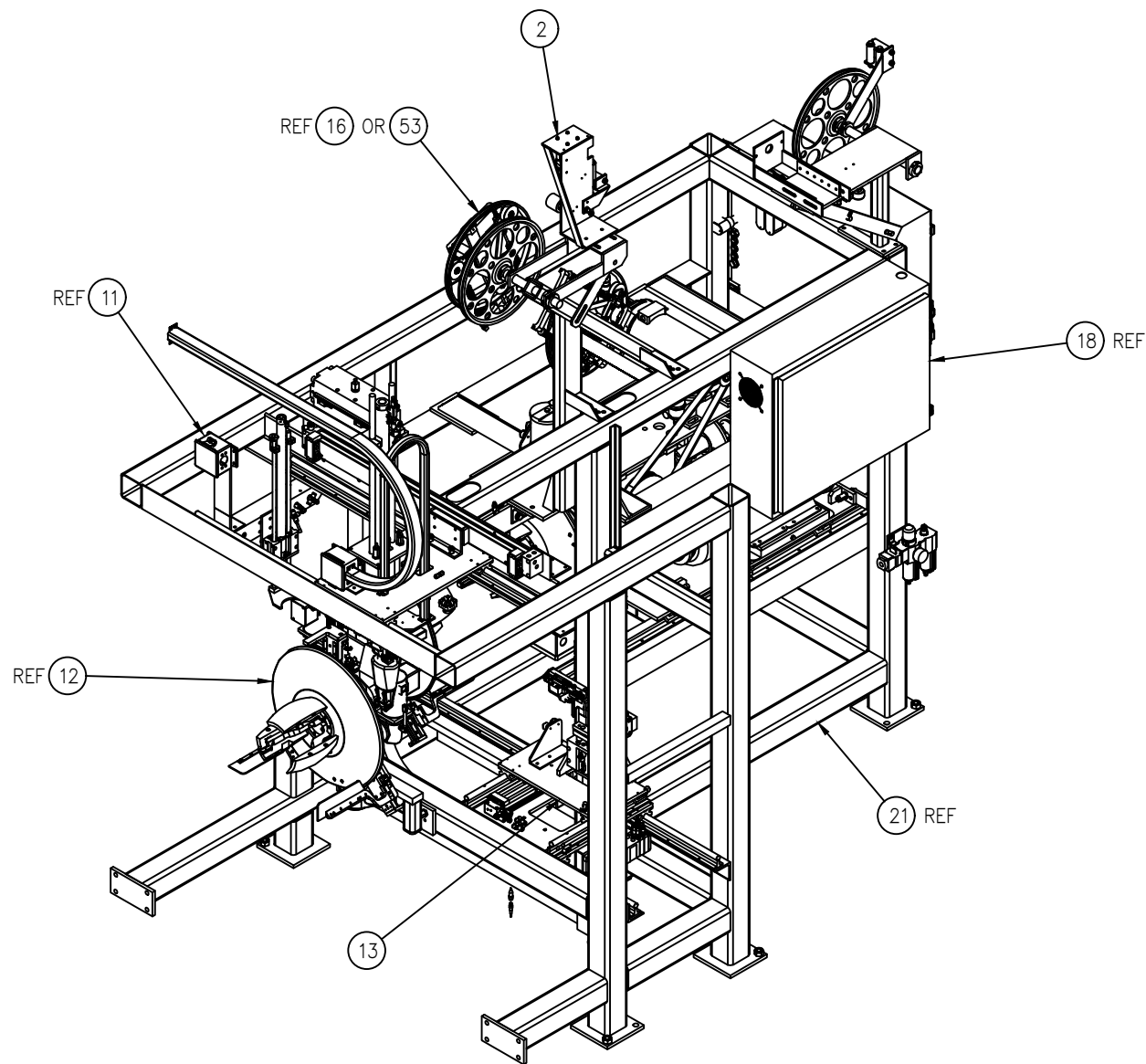


SIZE D PART/DWG NO. **20001** REV. **L**

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SCALE 1/10 DRAWN JHK DATE 4/1/03 SHEET 2 OF 4

A B C

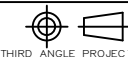


REVISIONS		
ZONE	REV	DESCRIPTION
	A	RELEASE
	B	SEE SHT. 1
	C	SEE SHT. 1
	D	SEE SHT. 1
	E	SHT 3: ISO VIEW WAS RIGHT & BACK VIEWS
	E1	SEE SHT'S 1 & 4
	F	ADD IT. 53;SEE SHT. 1
	G	SEE SHT. 1
	H	SEE SHT. 1
	J	SEE SHT. 1
	K	SEE SHT. 1
	K.1	SEE SHT 1 (ECO R-0185)
	L	SEE SHT 1 (NO ECO)
		BY/DATE
		KP-4/3/03
		KP-4/22/03
		KP-5/7/03
		KP-5/22/03
		KP-3/2/04
		KP-4/19/05
		KP-5/23/05
		KP-6/20/08
		KP-4/1/08
		KP-3/14/11
		KP-9/1/15
		KP-7/24/18
		BM/KP-3/29/22

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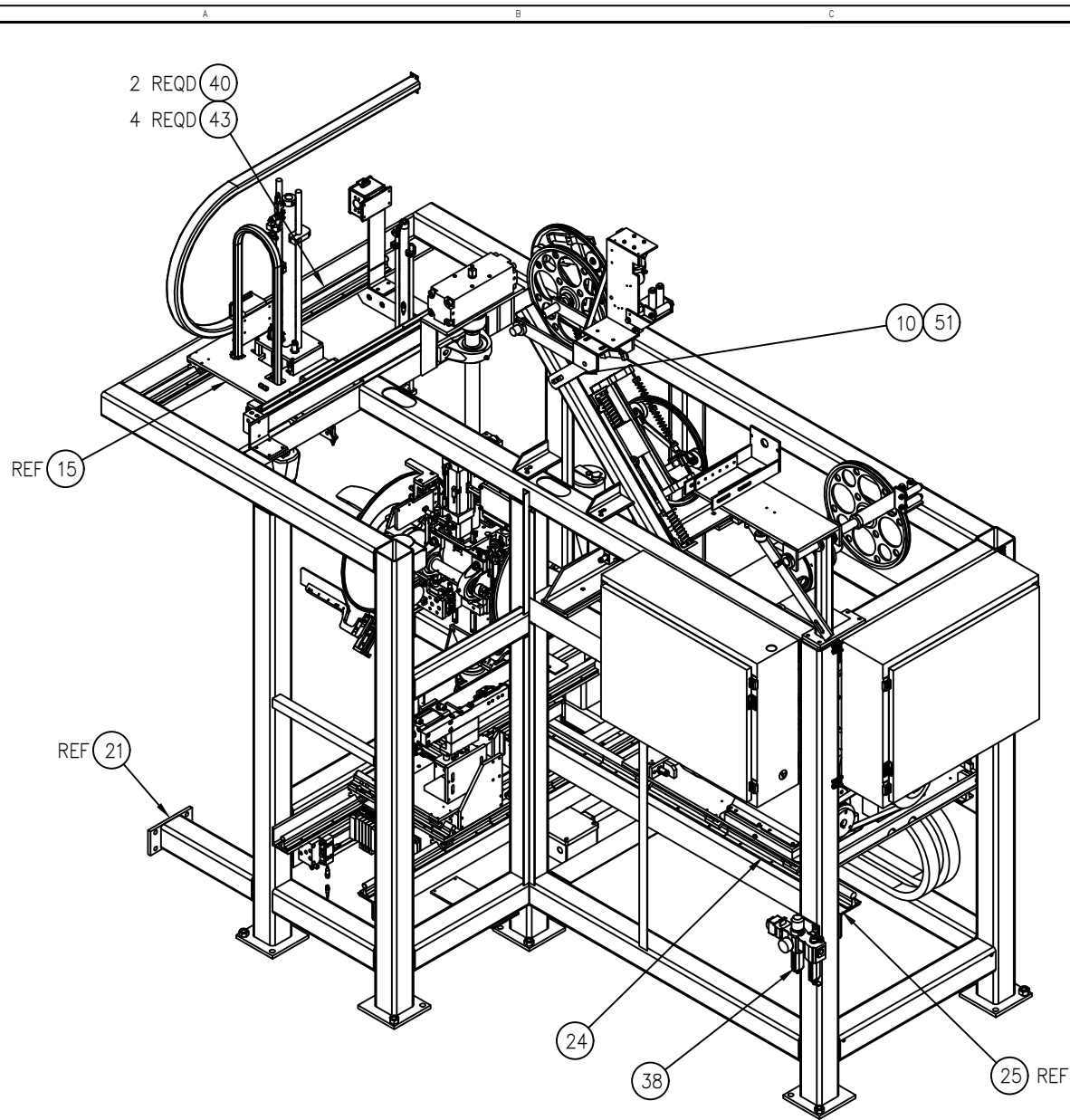
WINDING MODULE ASSY "MODULE-WIND/03"



SIZE D PART/DWG NO. 20001 REV. L

FILENAME: N:\MECHDWGS\DWGS\20001

SCALE 1/10 DRAWN JHK DATE 4/1/03 SHEET 3 OF 4



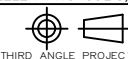
REVISIONS			
ZONE	REV	DESCRIPTION	BY/DATE
	A	RELEASE	KP-4/3/03
	B	SEE SHT. 1	KP-4/22/03
	C	SEE SHT. 1	KP-5/7/03
	D	SEE SHT. 1	KP-5/22/03
	E	SHT 4: ISO VIEW WAS TOP VIEW	KP-3/2/04
	E1	BALLOON 25 - REF	KP-4/19/05
	F	SEE SHT. 1	KP-5/23/05
	G	SEE SHT. 1	KP-6/20/08
	H	SEE SHT. 1	KP-4/1/08
	J	SEE SHT. 1	KP-3/14/11
	K	SEE SHT. 1	KP-9/1/15
	K.1	SEE SHT 1 (ECO R-0185)	KP-7/24/18
	L	SEE SHT 1 (NO ECO)	BM/KP-3/29/22

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WINDING MODULE ASSY
"MODULE-WIND/03"



THIRD ANGLE PROJECTION

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FILENAME: N:\MECHDWGS\DWGS\20001

SCALE 1/10 DRAWN JHK DATE 4/1/03 SHEET 4 OF 4