

NOTES:
3. IT's 33, 37 & 38, REFER TO DWG #20006 FOR PNEUMATIC SCHEMATIC.

REVISION HISTORY				
ZONE	REV	DESCRIPTION	BY	DATE
	H.1	REDRAWN FROM MDT	KP	PENDING
	J	RECONFIG.ADD/DEL MISC PARTS & NOTES	KP	01/28/2014
	K	IT. 39 WAS "FRL-A-1756-CS"	KP	02/25/2014
	L	QTY CHG ITs 17,33,37,38	KP	03/04/2016
	M	DEL "SWITCH-INTL/03"	KP	06/23/2016
	N	RENAME PREDRILLED SHAFTS & MOVE SOME INTO SUB ASSY'S (ECO R-0194)	SK/KP	06/21/2018

2	58	VALVE-HEL/01	VALVE ASSY, SLOW START-DUMP
2	57	VALVE-HEE/01	VALVE, ON/OFF, MIDI- 1/2NPT
2	56	VALVE-CABLE/01	CABLE, HEE VALVE w/ LED
1	55	SWITCH-PROX/02A	SWITCH, PROXIMITY SENSOR w/QCK DISCONN
1	54	SWITCH-INTL/K01	ACTUATOR, FLEXIBLE- INTERLOCK
1	53	SWITCH-INTL/05	ADAPTER, M20 TO NPT
1	52	SWITCH-INTL/04	LIGHT, CONDUIT-24V AMBER
1	51	SWITCH-INTL/01	SWITCH, INTERLOCK-SAFETY
2	50	SWITCH-802T-W2	LEVER, ROLLER
2	49	SWITCH-802T-AP	SWITCH, LIMIT- PLUG-IN
8	48	SHAFT-SR12-PD24	SHAFT, RAIL- .75DIA x 24.00LG
2	47	SHAFT-0.75X96-PDY3	SHAFT, 60 CASE, Ø0.75 x 96.00, PRE DRILLED
1	46	REDUCER-WG/005	REDUCER, 5:1 RH 56
2	45	MUFF-MS004A	MUFFLER, EXHAUST- 1/2NPT
1	44	MOTOR-9307518	MOTOR, 3/4HP, 180V
1	43	MODULE-TERM/02	MODULE, D.N.- 8IN, 8OUT, 8mm PLUG
1	42	MANI-VQC-4000/07	MANIFOLD, 7 STATIONS
1	41	FRL-A-FC/515	FRL ASSY, ON/OFF- 1/2 NPT
2	40	FLOW-VALVE/01	VALVE, FLOW
2	39	FLOW-SDP/EX02	CONTROLLER,SPD-EXH,1/4 NPT x 1/4t
2	38	FLOOR STOCK	PULL BOX, 90°, 1.00 NPT
1	37	FLOOR STOCK	NIPPLE, CLSD- 1/2NPT x 3.00LG
2	36	FLOOR STOCK	FITTING, STREET, 90°- 1/2NPT
2	35	FLOOR STOCK	FITTING, CHASE, 1.00 NPT
2	34	FLOOR STOCK	FITTING, 90°- 1/4NPT x 1/4t
1	33	DOOR-BARRIER/01	DOOR, GUARDING
QTY	ITEM	PART/STK NO.	TITLE

1	32	COUP-NYFLEX/06	HUB, COUPLING- 5/8" BORE w/KEYWAY
2	31	COUP-NYFLEX/04	RING, LOCKING-COUPLING
1	30	COUP-NYFLEX/03	HUB, COUPLING- 1" BORE w/KEYWAY
1	29	COUP-NYFLEX/02	SLEEVE, COUPLING-NYLON
1	28	CONN-PROX/01	CONN, SENSOR-MICRO M12, STR (F), 10mLG
13	27	CONN-2101/M8	CONN, CIRCULAR w/HARAX- M8, 3 POS
3	26	BUMPER-RB2015M24	BUMPER, STOP- 2.00 DIA x 3/8-16
1	25	20498	BOX, ELEC-MOD. (LARGE)
1	24	20497	BOX, ELEC-MOD.(UPPER#2)
1	23	20496	BOX, ELEC-MOD.(UPPER#1)
1	22	20494	BOX, ELEC-MOD. (UNDER CARR)
1	21	20354	BOX, ELEC-MOD. (LOWER FRAME)
1	20	20258	WELDMENT, FRAME-BOXING SIDE
1	19	20239	BOX, MOD-UPPER FRAME
1	18	20220	PLATE, MTG-VALVE ASSY
2	17	20196	BRACKET, FLOW CONTROL
1	16	20060	BOX ASSY, ELEC- BOXING MODULE
1	15	20055	ROLLER ASSY, QUAD-BOX OUT
1	14	20037-*	BOX TABLE ASSY (SEE SALES ORDER)
1	13	20020-02	GLUE NOZZLE ASSY
1	12	20007	BALL SCREW ASSY, BOXING TABLE
1	11	20006	BOX LOADER ASSY
2	10	18469	BRACKET, STOP-REAR (BOX TABLE)
1	9	18468	BRACKET, STOP-FRONT, BOX TABLE
1	8	18240	SPACER, INTERLOCK-REAR DOOR
1	7	18226	WELDMENT, TRACK- TABLE TONGUE
1	6	18225	WELDMENT, TRACK TABLE
1	5	05462	BRACKET, MTG-MODULE
1	4	05431	SUPPORT, TABLE LIMIT SW.
1	3	05419	BOX, MOD. ELEC-SENSORS
1	2	05415	SPACER, BLOCK-BALL SCREW BEARING
1	1	05030	GLUE APPLICTOR ASSY
QTY	ITEM	PART/STK NO.	TITLE

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THIRD ANGLE PROJECTION

STOCK #

MODULE-BOXING/3

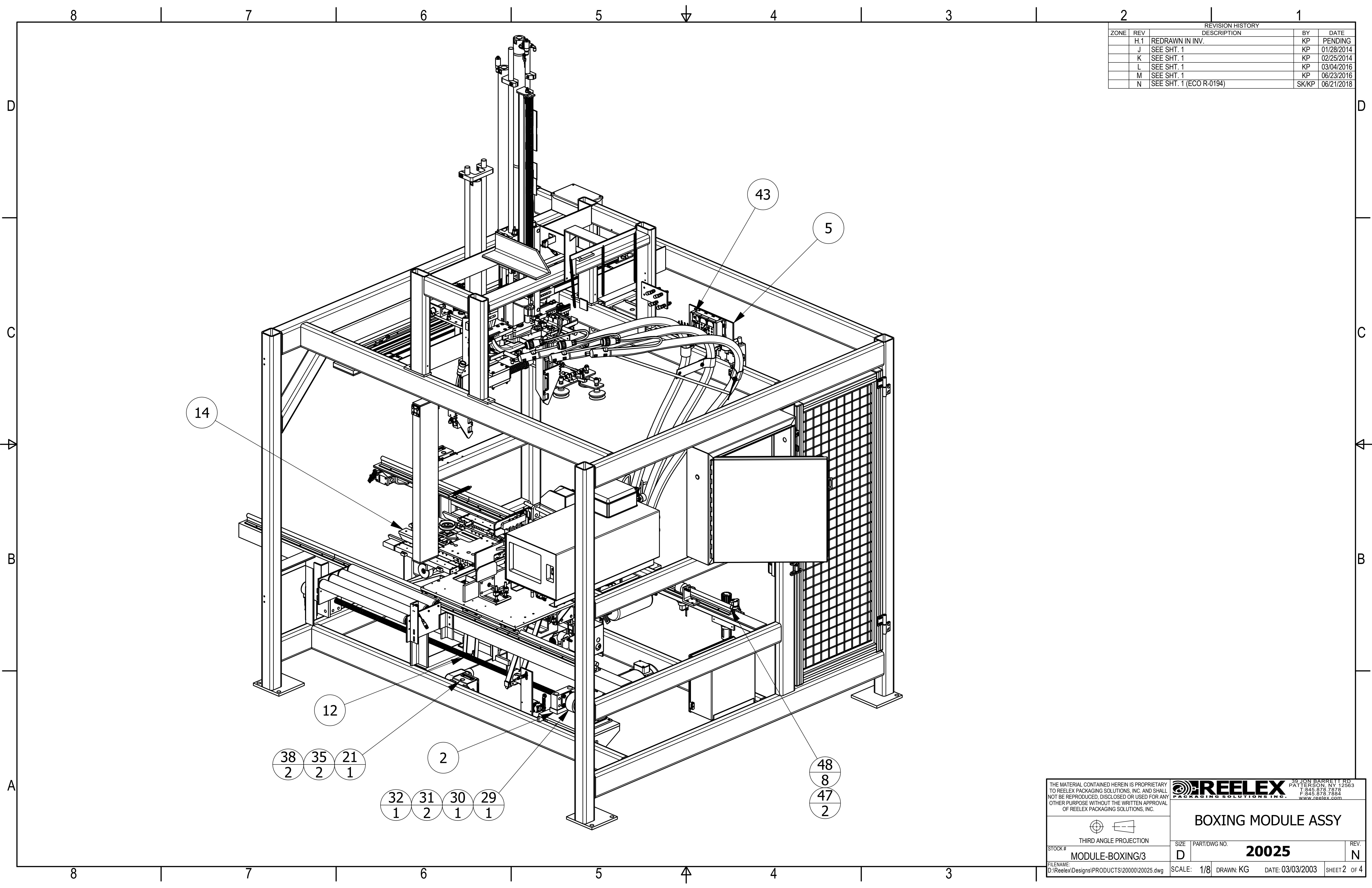
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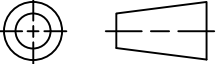
BOXING MODULE ASSY

SIZE	PART/DWG NO.	REV.
D	20025	N
SCALE: .1	DRAWN: KG	DATE: 03/03/2003
		SHEET 1 OF 4




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	N	SEE SHT. 1 (ECO R-0194)	SK/KP	06/21/2018

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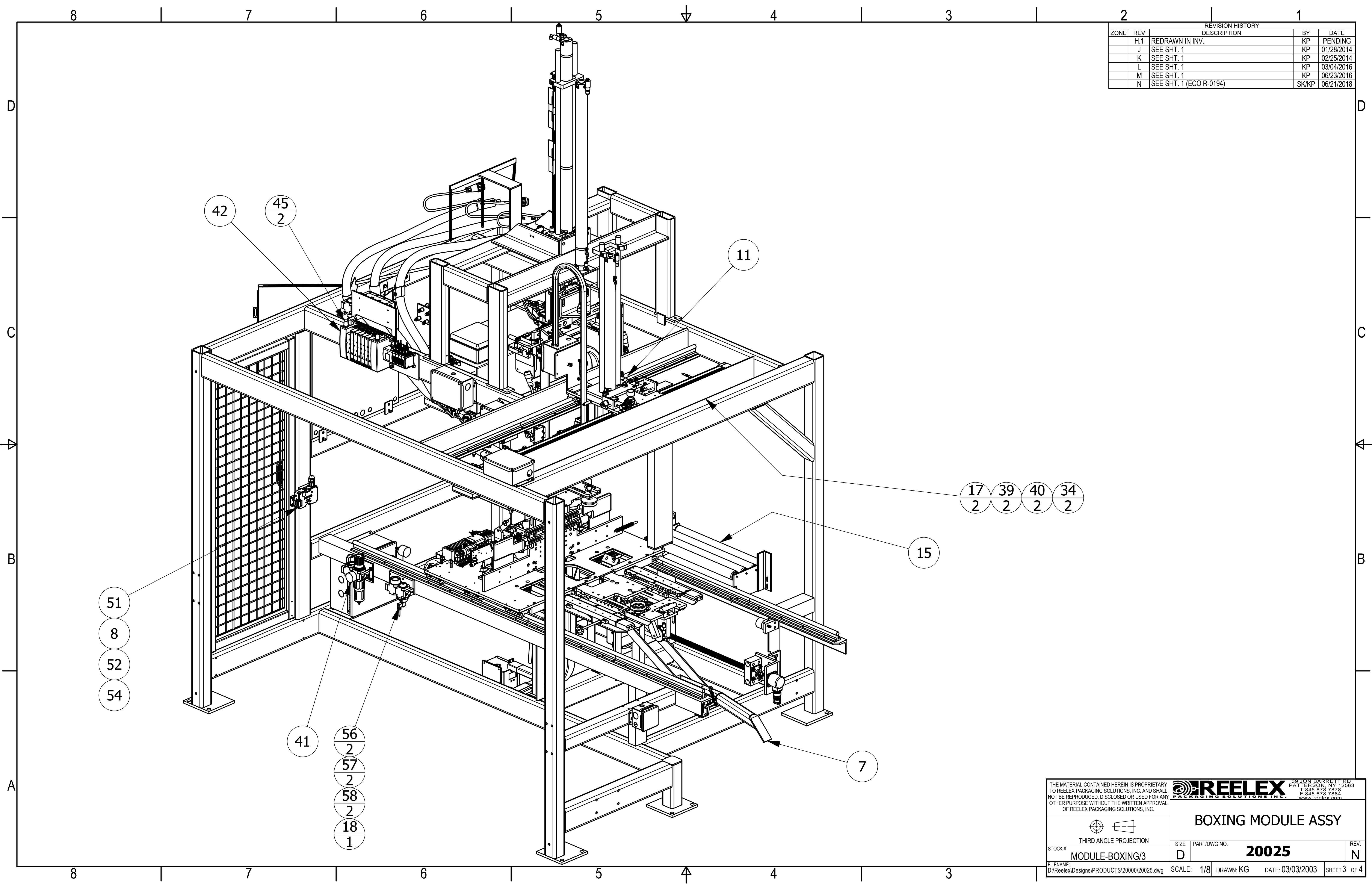
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BOXING MODULE ASSY


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SCALE: 1/8 | DRAWN: KG | DATE: 03/03/2003 | SHEET 2 OF 4

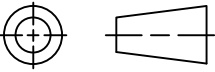


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PART/DWG NO.

20025

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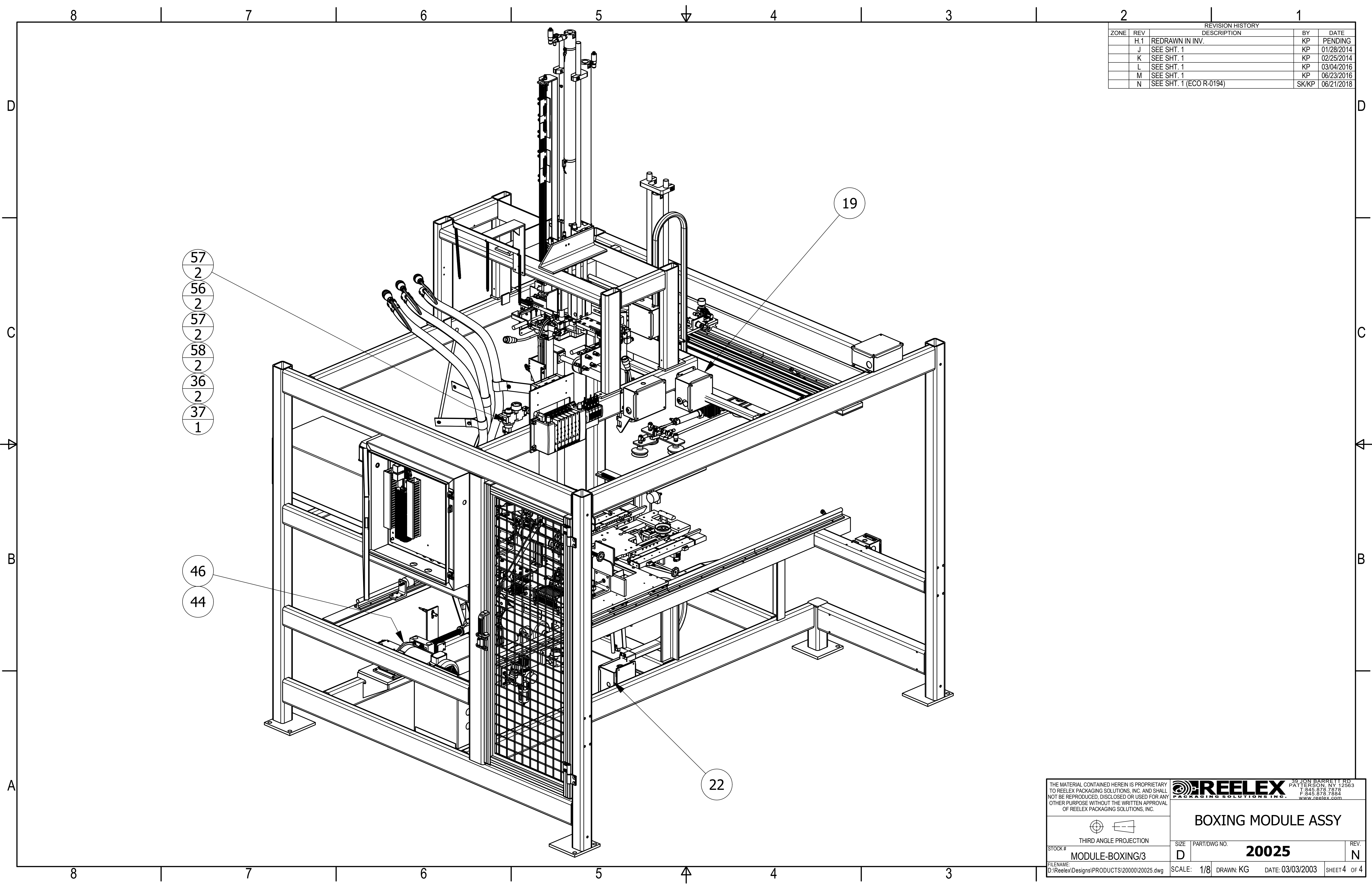
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SCALE: 1/8

DRAWN: KG

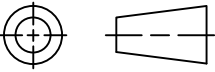
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SHEET 3 OF 4




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